FIRESHIELD
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Project:

Walmart Puyallup

Puyallup, WA

Wet Pipe Automatic Sprinkler

Systems Product Data

March, 2025

Contractor Registration number FIRESI*024C5

Fire Sprinkler Pipe

Schedule 10 and Schedule 40

Submittal Data Sheet

FM Approved and Fully Listed Sprinkler Pipe
Wheatland's Schedule 10 and Schedule 40 steel fire sprinkler pipe is FM Approved and UL, C-UL and FM Listed.

Approvals and Specifications
Both products meet or exceed the following standards:

- ASTM A135, Type E, Grade A (Schedule 10)
- ASTM A795, Type E, Grade A (Schedule 40)
- NFPA 13

Manufacturing Protocols
Schedule 10 and Schedule 40 are subjected to the toughest possible testing protocols to ensure the highest quality and long-lasting performance.

Finishes and Coatings
All Wheatland black steel fire sprinkler pipe up to 6" receives a proprietary mill coating to ensure a clean, corrosion-resistant surface that outperforms and outlasts standard lacquer coatings. This coating allows the pipe to be easily painted, without special preparation. Schedule 10 and Schedule 40 can be ordered in black, or with hot-dip galvanizing, to meet FM/UL requirements for dry systems that meet the zinc coating specifications of ASTM A795 or A53. All Wheatland galvanized material is also UL Listed.

Product Marking
Each length of Wheatland fire sprinkler pipe is continuously stenciled to show the manufacturer, type of pipe, grade, size and length. Barcoding is acceptable as a supplementary identification method.

SCHEDULE 10 SPECIFICATIONS

NPS	NOM OD		NOM ID		NOMINAL WALL		NOMINAL WEIGHT		UL	PIECES
	in.	mm	in.	mm	in.	mm	lbs./ft.	kg/m	CRR*	Lift
1¼	1.660	42.2	1.442	36.6	.109	2.77	1.81	2.69	7.3	61
1½	1.900	48.3	1.682	42.7	.109	2.77	2.09	3.11	5.8	61
2	2.375	60.3	2.157	54.8	.109	2.77	2.64	3.93	4.7	37
2½	2.875	73.0	2.635	66.9	.120	3.05	3.53	5.26	3.5	30
3	3.500	88.9	3.260	82.8	.120	3.05	4.34	6.46	2.6	19
4	4.500	114.3	4.260	108.2	.120	3.05	5.62	8.37	1.6	19
5	5.563	141.3	5.295	134.5	.134	3.40	7.78	11.58	1.5	13
6	6.625	168.3	6.357	161.5	.134	3.40	9.30	13.85	1.0	10
8	8.625	219.1	8.249	209.5	.188	4.78	16.96	25.26	2.1	7

** Calculated using Standard UL CRR formula, UL Fire Protection Directory, Category VIZY.*
** The CRR is a ratio value used to measure the ability of a pipe to withstand corrosion. Threaded Schedule 40 steel pipe is used as the benchmark (value of 1.0).*

SCHEDULE 40 SPECIFICATIONS

NPS	NOM OD		NOM ID		NOMINAL WALL		NOMINAL WEIGHT		UL	PIECES
	in.	mm	in.	mm	in.	mm	lbs./ft.	kg/m	CRR*	Lift
1	1.315	33.4	1.049	26.6	.133	3.38	1.68	2.50	1.00	70
1¼	1.660	42.2	1.380	35.1	.140	3.56	2.27	3.39	1.00	51
1½	1.900	48.3	1.610	40.9	.145	3.68	2.72	4.05	1.00	44
2	2.375	60.3	2.067	52.5	.154	3.91	3.66	5.45	1.00	30

** Calculated using Standard UL CRR formula, UL Fire Protection Directory, Category VIZY.*
** The CRR is a ratio value used to measure the ability of a pipe to withstand corrosion. Threaded Schedule 40 steel pipe is used as the benchmark (value of 1.0).*

SUBMITTAL INFORMATION

PROJECT: _____

CONTRACTOR: _____

DATE: _____

ENGINEER: _____

SPECIFICATION REFERENCE: _____

SYSTEM TYPE: _____

LOCATIONS: _____

COMMENTS: _____

☐ BLACK

☐ HOT-DIP GALVANIZED

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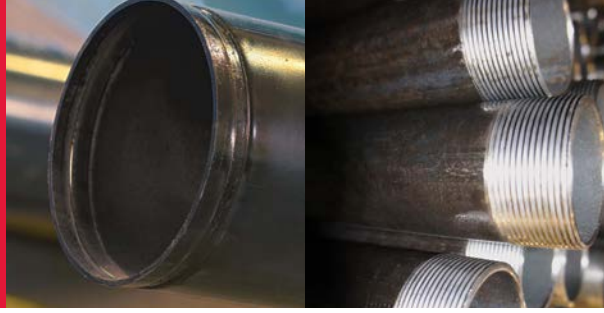
Wheatland Tube
JMC STEEL GROUP

Fire Sprinkler Pipe

Mega-Flow and Mega-Thread

Submittal Data Sheet



FM Approved and Fully Listed Sprinkler Pipe
Wheatland's Mega-Flow steel fire sprinkler pipe is FM Approved for roll-grooved, plain-end and welded joints for wet systems; and UL, C-UL and FM Listed for use with roll-grooved, plain-end couplings and welded joints for wet, dry preaction and deluge systems. Mega-Thread is FM Approved for use in wet systems and is UL, C-UL and FM Listed for wet, dry and preaction sprinkler systems.

Approvals and Specifications
Both products meet or exceed these standards:

- ASTM A795, Type E, Grade A
- NFPA 13 and NFPA 14
- Mega-Thread is approved for standard hanger spacing

Manufacturing Protocols
Mega-Flow and Mega-Thread are subjected to the toughest possible testing protocols to ensure the highest quality and long-lasting performance.

Finishes and Coatings
Mega-Flow black steel fire sprinkler pipe receives a proprietary mill coating to ensure a clean, corrosion-resistant surface that outlasts standard lacquer coatings. This coating allows the pipe to be easily painted without special preparation. Mega-Thread is hot-dip galvanized to meet FM requirements for dry systems and is safer to weld than many zinc-coated, light-wall threadable products.

Product Marking
Each length of Wheatland fire sprinkler pipe is continuously stenciled to show the manufacturer, type of pipe, grade, size and length. Barcoding is acceptable as a supplementary identification method.

MEGA-FLOW SPECIFICATIONS

NPS	NOM OD	NOM ID			UL CRR*		MEGA-FLOW	
		Mega-Flow	Schedule 10	Schedule 40	Mega-Flow	Schedule 40	Nominal wt./ft.	Pcs./Lift
1¼	1.660	1.530	1.442	1.380	1.80	1.00	1.108	61
1½	1.900	1.740	1.682	1.610	2.64	1.00	1.556	61
2	2.375	2.215	2.157	2.067	2.14	1.00	1.961	37
2½	2.875	2.707	2.635	2.469	1.43	1.00	2.504	30
3	3.500	3.316	3.260	3.068	1.34	1.00	3.349	19
4	4.500	4.316	4.260	4.026	1.00	1.00	4.331	19
6	6.625	6.395	6.357	6.065	.75	1.00	8.000	10

** Calculated using Standard UL CRR formula, UL Fire Protection Directory, Category VIZY.*
** The CRR is a ratio value used to measure the ability of a pipe to withstand corrosion. Threaded Schedule 40 steel pipe is used as the benchmark (value of 1.0).*

MEGA-THREAD SPECIFICATIONS

NPS	NOM OD	NOM ID		UL CRR*			MEGA-THREAD	
		Mega-Thread	Schedule 40	Mega-Thread	Schedule 40	L.W.T. Pipe	Nominal wt./ft.	Pcs./Lift
1	1.315	1.087	1.049	1.00	1.00	.61	1.462	70
1¼	1.660	1.416	1.380	1.00	1.00	.39	1.989	51
1½	1.900	1.650	1.610	1.00	1.00	.31	2.370	44
2	2.375	2.117	2.067	1.00	1.00	.25	3.094	30

** Calculated using Standard UL CRR formula, UL Fire Protection Directory, Category VIZY.*
** The CRR is a ratio value used to measure the ability of a pipe to withstand corrosion. Threaded Schedule 40 steel pipe is used as the benchmark (value of 1.0).*

SUBMITTAL INFORMATION

PROJECT: _____ CONTRACTOR: _____ DATE: _____

ENGINEER: _____ SPECIFICATION REFERENCE: _____ SYSTEM TYPE: _____

LOCATIONS: _____ COMMENTS: _____

☐ MEGA-FLOW — BLACK ☐ MEGA-THREAD — HOT-DIP GALVANIZED

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Wheatland Tube
JMC STEEL GROUP

Anvil standard and extra heavy cast iron threaded fittings are manufactured in accordance with ASME-B16.4 (except plugs and bushings, ASME B16.14). Dimensions also conform to Federal Specifications, WW-P-501 (except plugs and bushings WW-P-471).

c UL us

FM APPROVED

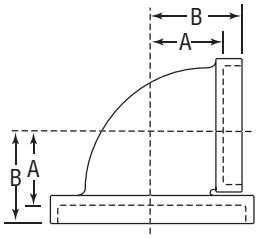
For Listings/Approval Details and Limitations, visit our website @ www.anvilintl.com or contact an Anvil/AnvilStar Sales Representative.

Cast Iron Threaded Fittings Pressure - Temperature Ratings					
Temperature		Pressure			
		Class 125		Class 250	
(°F)	*(°C)*	psi	*bar*	psi	*bar*
-20° to 150°	*-28.9 to 65.6*	175	*12.1*	400	*27.6*
200°	*93.3*	165	*11.4*	370	*25.5*
250°	*121.1*	150	*10.3*	340	*23.4*
300°	*148.9*	140	*9.7*	310	*21.4*
350°	*176.7*	125	*8.6*	300	*20.7*
400°	*204.4*	–	–	250	*17.2*

Cast Iron Threaded Fittings

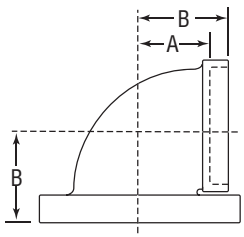
Class 125 (Standard)

FIGURE 351
90° Elbow



Size		A		B		Unit Weight Black	
NPS	*DN*	in	*mm*	in	*mm*	lbs	*kg*
1/4	*8*	1/2	*13*	13/16	*22*	0.16	*0.07*
3/8	*10*	9/16	*14*	15/16	*24*	0.25	*0.11*
1/2	*15*	11/16	*17*	1 1/8	*29*	0.40	*0.18*
3/4	*20*	13/16	*22*	1 15/16	*33*	0.60	*0.27*
1	*25*	15/16	*24*	1 1/2	*38*	0.92	*0.42*
1 1/4	*32*	1 1/8	*29*	1 3/4	*44*	1.44	*0.65*
1 1/2	*40*	1 5/16	*33*	1 15/16	*49*	1.95	*0.88*
2	*50*	1 9/16	*40*	2 1/4	*57*	3.13	*1.42*
2 1/2	*65*	1 13/16	*47*	2 11/16	*68*	4.94	*2.24*
3	*80*	2 3/16	*56*	3 1/8	*79*	7.21	*3.27*
3 1/2	*90*	2 7/16	*62*	3 7/16	*87*	9.67	*4.39*
4	*100*	2 11/16	*68*	3 13/16	*98*	12.17	*5.52*
5	*125*	3 5/16	*84*	4 1/2	*114*	21.46	*9.73*
6	*150*	3 7/8	*98*	5 1/8	*130*	31.33	*14.21*
8	*200*	5 3/16	*132*	6 9/16	*167*	64.56	*29.28*

FIGURE 371
90° Elbow,
Flange & Screw



Size		A		B		Unit Weight Black	
NPS	*DN*	in	*mm*	in	*mm*	lbs	*kg*
2 1/2	*65*	1 13/16	*47*	2 11/16	*68*	10.22	*4.63*
3	*80*	2 3/16	*56*	3 1/8	*79*	13.25	*6.01*
4	*100*	2 11/16	*68*	3 13/16	*98*	21.56	*9.78*
6	*150*	3 7/8	*98*	5 1/8	*130*	40.50	*18.37*

tNominal Pipe Sizes of 4" *(100 DN)* and larger have two holes tapped for stud or tap bolts.

Note: See page 37 for pressure-temperature ratings.

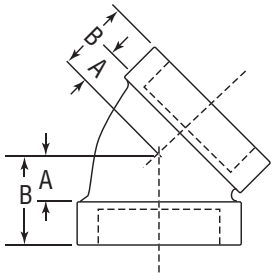
Cast Iron Threaded Fittings

Class 125 (Standard)

FIGURE 356 (Straight)
FIGURE 356R (Reducing)
45° Elbow

FIGURE 356 (Straight)

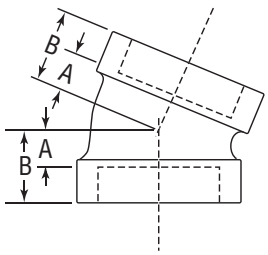
Figure 356R (Reducing)



Size		A		B		Unit Weight Black	
NPS	DN	in	mm	in	mm	lbs	kg
1/4	8	7/16	11	3/4	19	0.16	0.07
3/8	10	7/16	11	13/16	22	0.23	0.10
1/2	15	7/16	11	7/8	22	0.37	0.17
3/4	20	1/2	13	1	25	0.55	0.25
1	25	9/16	14	1 1/8	29	0.83	0.38
1 1/4	32	5/8	16	1 1/4	32	1.33	0.60
1 1/2	40	13/16	22	1 7/16	37	1.79	0.81
2	50	1	25	1 11/16	43	2.89	1.31
2 1/2	65	1 1/16	27	1 15/16	49	4.29	1.95
3	80	1 3/16	30	2 3/16	56	6.44	2.92
3 1/2	90	1 3/8	35	2 3/8	60	8.42	3.82
4	100	1 9/16	40	2 5/8	67	10.64	4.83
6	150	2 3/16	56	3 7/16	87	26.02	11.80
8	200	2 7/8	73	4 1/4	108	50.17	22.75

Size		A		B		C		D		Unit Weight Black	
NPS	DN	in	mm	in	mm	in	mm	in	mm	lbs	kg
1 x 1/2	25 x 15	1/2	15	7/8	22	1 1/16	27	1 5/16	33	0.95	0.43

FIGURE 356A
22 1/2° Elbow



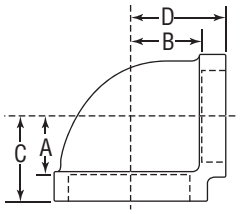
Size		A		B		Unit Weight Black	
NPS	DN	in	mm	in	mm	lbs	kg
3/4	20	3/8	10	7/8	22	0.52	0.24
1	25	7/16	11	1	25	0.80	0.36
1 1/4	32	1/2	13	1 1/8	29	1.40	0.63
1 1/2	40	5/8	16	1 1/4	32	1.64	0.74
2	50	3/4	19	1 7/16	37	2.50	1.13
2 1/2	65	3/4	19	1 5/8	41	3.95	1.79

Note: See page 37 for pressure-temperature ratings.

Cast Iron Threaded Fittings

Class 125 (Standard)

FIGURE 352
90° Elbow, Reducing



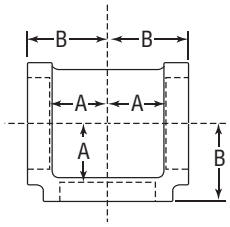
Size				A		B		C		D		Unit Weight Black	
NPS	*DN*	NPS	*DN*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	lbs	*kg*
1/2	*15*	1/4	*8*	5/8	*16*	3/4	*19*	1 1/16	*27*	1 1/16	*27*	0.40	*0.18*
		3/8	*10*	5/8	*16*	11/16	*17*	1 1/16	*27*	1 1/16	*27*	0.34	*0.15*
3/4	*20*	1/2	*15*	11/16	*17*	13/16	*22*	1 1/4	*32*	1 1/4	*32*	0.51	*0.23*
1	*25*	1/2	*15*	11/16	*17*	15/16	*24*	1 3/8	*35*	1 3/8	*35*	0.67	*0.30*
		3/4	*20*	13/16	*22*	15/16	*24*	1 7/16	*37*	1 7/16	*37*	0.76	*0.34*
1 1/4	*32*	1/2	*15*	11/16	*17*	1 1/16	*27*	1 1/2	*38*	1 1/2	*38*	1.07	*0.49*
		3/4	*20*	13/16	*22*	1 1/8	*29*	1 5/8	*41*	1 5/8	*41*	1.02	*0.46*
		1	*25*	15/16	*24*	1 1/8	*29*	1 11/16	*43*	1 11/16	*43*	1.21	*0.55*
1 1/2	*40*	1/2	*15*	3/4	*19*	1 1/4	*32*	1 5/8	*41*	1 5/8	*41*	1.53	*0.69*
		3/4	*20*	7/8	*22*	1 5/16	*33*	1 13/16	*47*	1 13/16	*47*	1.55	*0.70*
		1	*25*	1	*25*	1 1/4	*32*	1 13/16	*47*	1 13/16	*47*	1.44	*0.65*
		1 1/4	*32*	1 3/16	*30*	1 1/4	*32*	1 7/8	*48*	1 7/8	*48*	1.74	*0.79*
2	*50*	1/2	*15*	1 3/16	*30*	1 7/16	*37*	1 3/8	*35*	1 3/8	*35*	2.22	*1.01*
		3/4	*20*	1 5/16	*33*	1 1/2	*38*	2	*51*	2	*51*	2.20	*1.00*
		1	*25*	1 1/16	*27*	1 7/16	*37*	2	*51*	2	*51*	2.08	*0.94*
		1 1/4	*32*	1 3/16	*30*	1 7/16	*37*	2 1/16	*52*	2 1/16	*52*	2.33	*1.06*
		1 1/2	*40*	1 5/16	*33*	1 1/2	*38*	2 1/8	*54*	2 1/8	*54*	2.59	*1.17*
2 1/2	*65*	1	*25*	1	*25*	1 3/4	*44*	2 5/16	*59*	2 5/16	*59*	2.93	*1.33*
		1 1/4	*32*	1 3/16	*30*	1 3/4	*44*	2 3/8	*60*	2 3/8	*60*	3.41	*1.55*
		1 1/2	*40*	1 5/16	*33*	1 13/16	*47*	2 7/16	*62*	2 7/16	*62*	3.68	*1.67*
		2	*50*	1 9/16	*40*	1 7/8	*48*	2 9/16	*65*	2 9/16	*65*	4.01	*1.82*
3	*80*	1 1/4	*32*	1 5/8	*41*	2 5/16	*59*	2 15/16	*75*	2 15/16	*75*	5.98	*2.71*
		1 1/2	*40*	1 5/8	*41*	2 5/16	*59*	2 15/16	*75*	2 15/16	*75*	5.65	*2.56*
		2	*50*	1 5/8	*41*	2 1/4	*57*	2 15/16	*75*	2 15/16	*75*	5.25	*2.38*
		2 1/2	*65*	1 7/8	*48*	2 3/16	*56*	3 1/16	*78*	3 1/16	*78*	6.44	*2.92*
4	*100*	2	*50*	2 3/16	*56*	2 15/16	*75*	3 5/8	*92*	3 5/8	*92*	11.89	*5.39*
		2 1/2	*65*	2 3/16	*56*	2 3/4	*70*	3 5/8	*92*	3 5/8	*92*	11.27	*5.11*
		3	*80*	2 3/16	*56*	2 11/16	*68*	3 5/8	*92*	3 5/8	*92*	10.63	*4.82*
5	*125*	4	*100*	2 13/16	*73*	3 5/16	*84*	4 3/8	*111*	4 3/8	*111*	16.47	*7.47*
6	*150*	3	*80*	2 5/16	*59*	3 13/16	*98*	4 13/16	*124*	4 13/16	*124*	19.43	*8.81*
		4	*100*	2 13/16	*73*	3 7/8	*98*	4 15/16	*125*	4 15/16	*125*	23.53	*10.67*
		5	*125*	3 3/8	*86*	3 13/16	*98*	5	*127*	5	*127*	26.66	*12.09*

Note: See page 37 for pressure-temperature ratings.

Cast Iron Threaded Fittings

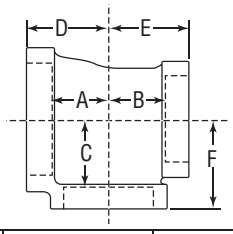
Class 125 (Standard)

FIGURE 358
Tee



Size		A		B		Unit Weight Black	
NPS	*DN*	in	*mm*	in	*mm*	lbs	*kg*
1/4	*8*	1/2	*13*	13/16	*22*	0.22	*0.10*
3/8	*10*	5/8	*16*	1	*25*	0.35	*0.16*
1/2	*15*	11/16	*17*	1 1/8	*29*	0.56	*0.25*
3/4	*20*	13/16	*22*	1 5/16	*33*	0.84	*0.38*
1	*25*	15/16	*24*	1 1/2	*38*	1.25	*0.57*
1 1/4	*32*	1 1/8	*29*	1 3/4	*44*	2.03	*0.92*
1 1/2	*40*	1 5/16	*33*	1 15/16	*49*	2.70	*1.22*
2	*50*	1 9/16	*40*	2 1/4	*57*	4.23	*1.92*
2 1/2	*65*	1 13/16	*47*	2 11/16	*68*	6.67	*3.02*
3	*80*	2 3/16	*56*	3 1/8	*79*	10.00	*4.54*
3 1/2	*90*	2 7/16	*62*	3 7/16	*87*	13.29	*6.03*
4	*100*	2 11/16	*68*	3 3/4	*95*	16.33	*7.41*
5	*125*	3 5/16	*84*	4 1/2	*114*	27.33	*12.39*
6	*150*	3 7/8	*98*	5 1/8	*130*	40.85	*18.53*
8	*200*	5 3/16	*132*	6 9/16	*167*	79.00	*35.83*

FIGURE 359
Tee Reducing



Size						A		B		C		D		E		F		Unit Weight Black	
NPS	*DN*	NPS	*DN*	NPS	*DN*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	lbs	*kg*
1/2	*15*	1/2	*15*	1/4	*8*	1 1/16	*17*	11/16	*17*	13/16	*22*	1 1/8	*29*	1 1/8	*29*	1 1/8	*29*	0.57	*0.26*
				3/8	*10*	1 1/16	*17*	11/16	*17*	3/4	*19*	1 1/8	*29*	1 1/8	*29*	1 1/8	*29*	0.57	*0.26*
				3/4	*20*	1 3/16	*22*	13/16	*22*	11/16	*17*	1 1/4	*32*	1 1/4	*32*	13/16	*22*	0.68	*0.31*
				1	*25*	1	*25*	1	*25*	13/16	*22*	1 7/16	*37*	1 7/16	*37*	1 3/8	*35*	1.00	*0.45*
3/4	*20*	1/4	*8*	3/4	*20*	1 3/16	*22*	15/16	*24*	13/16	*22*	15/16	*24*	1 1/4	*32*	15/16	*24*	0.79	*0.36*
		1/2	*15*	1/2	*15*	1 1/16	*17*	11/16	*17*	13/16	*22*	13/16	*22*	1 1/8	*29*	1 1/4	*32*	0.64	*0.29*
				3/4	*20*	1 3/16	*22*	13/16	*22*	13/16	*22*	15/16	*24*	1 1/4	*32*	15/16	*24*	0.75	*0.34*
		3/4	*20*	1/4	*8*	9/16	*14*	9/16	*14*	7/8	*22*	11/16	*17*	11/16	*17*	13/16	*22*	0.62	*0.28*
				3/8	*10*	1 1/16	*17*	11/16	*17*	15/16	*24*	13/16	*22*	13/16	*22*	1 1/4	*32*	0.75	*0.34*
				1/2	*15*	1 1/16	*17*	11/16	*17*	13/16	*22*	13/16	*22*	13/16	*22*	1 1/4	*32*	0.76	*0.34*
				1	*25*	1 5/16	*24*	15/16	*24*	13/16	*22*	1 7/16	*37*	1 7/16	*37*	1 3/8	*35*	0.99	*0.45*
1	*25*	1/4	*8*	1	*25*	1 5/16	*24*	15/16	*24*	15/16	*24*	1 1/2	*38*	1 1/4	*32*	1 1/2	*38*	1.08	*0.49*
		1/2	*15*	1/2	*15*	1 1/16	*17*	3/4	*19*	15/16	*24*	1 1/4	*32*	13/16	*22*	1 3/8	*35*	0.90	*0.41*
				3/4	*20*	1 3/16	*22*	13/16	*22*	15/16	*24*	1 3/8	*35*	1 1/4	*32*	1 7/16	*37*	0.91	*0.41*
				1	*25*	1 5/16	*24*	15/16	*24*	15/16	*24*	1 1/2	*38*	1 3/8	*35*	1 1/2	*38*	1.08	*0.49*
		3/4	*20*	1/2	*15*	1 1/16	*17*	11/16	*17*	15/16	*24*	1 1/4	*32*	13/16	*22*	1 3/8	*35*	0.89	*0.40*
				3/4	*20*	1 3/16	*22*	13/16	*22*	15/16	*24*	1 3/8	*35*	15/16	*24*	1 7/16	*37*	1.00	*0.45*
				1	*25*	1 5/16	*24*	15/16	*24*	15/16	*24*	1 1/2	*38*	1 7/16	*37*	1 1/2	*38*	1.13	*0.51*
		1	*25*	1/4	*8*	1 1/16	*17*	11/16	*17*	1 1/8	*29*	1 1/8	*29*	1 1/4	*32*	1 3/8	*35*	1.01	*0.46*
				1/2	*15*	1 1/16	*17*	11/16	*17*	15/16	*24*	1 1/4	*32*	1 1/4	*32*	1 3/8	*35*	1.01	*0.46*
				3/4	*20*	1 3/16	*22*	13/16	*22*	15/16	*24*	1 3/8	*35*	1 3/8	*35*	1 7/16	*37*	1.11	*0.50*
				1 1/4	*32*	1 1/8	*29*	1 1/8	*29*	15/16	*24*	1 11/16	*43*	1 11/16	*43*	1 9/16	*40*	1.49	*0.68*
				1 1/2	*40*	1 1/4	*32*	1 1/4	*32*	1	*25*	1 13/16	*47*	1 13/16	*47*	1 5/8	*41*	1.84	*0.83*
				2	*50*	1 7/16	*37*	1 7/16	*37*	1	*25*	2	*50*	2	*50*	1 3/4	*44*	2.70	*1.22*

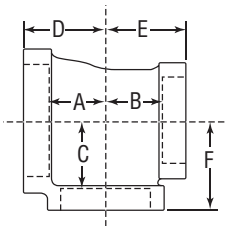
Note: See page 37 for pressure-temperature ratings.

Continued on next page.

Cast Iron Threaded Fittings

Class 125 (Standard)

FIGURE 359
Tee Reducing



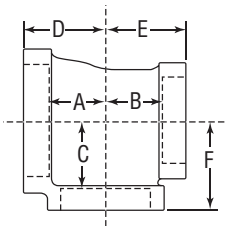
Size						A		B		C		D		E		F		Unit Weight Black	
NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
1¼	32	½	15	½	15	13/16	22	13/16	22	1 1/8	29	1 7/16	37	15/16	24	1 5/8	41	1.00	0.45
				1	25	1 5/16	24	15/16	24	1 1/8	29	1 9/16	40	1 3/8	35	1 11/16	43	1.38	0.63
				1¼	32	1 1/8	29	1 1/8	29	1 1/8	29	1 3/4	44	1 9/16	40	1 3/4	44	1.64	0.74
		¾	20	¾	20	13/16	22	13/16	22	1 1/8	29	1 7/16	37	15/16	24	1 5/8	41	1.27	0.58
				1	25	1 5/16	24	15/16	24	1 1/8	29	1 9/16	40	1 7/16	37	1 11/16	43	1.43	0.65
				1¼	32	1 1/8	29	1 1/8	29	1 1/8	29	1 3/4	44	1 5/8	41	1 3/4	44	1.73	0.78
		1	25	½	15	1 1/16	17	11/16	17	1 1/8	29	15/16	24	1 1/4	32	1 9/16	40	1.27	0.58
				¾	20	1 3/16	22	13/16	22	1 1/8	29	1 7/16	37	1 3/8	35	1 5/8	41	1.36	0.62
				1	25	1 5/16	24	15/16	24	1 1/8	29	1 9/16	40	1 9/16	40	1 11/16	43	1.53	0.69
				1¼	32	1 1/8	29	1 1/8	29	1 1/8	29	1 3/4	44	1 11/16	43	1 3/4	44	1.79	0.81
				1½	40	1 1/4	32	1 1/4	32	13/16	22	1 7/8	48	1 13/16	47	1 13/16	47	2.07	0.94
				2	50	1 7/16	37	1 7/16	37	13/16	22	2 1/16	52	2	50	1 7/8	48	2.66	1.21
		1¼	32	½	15	1 1/16	17	11/16	17	1 1/8	29	15/16	24	15/16	24	1 9/16	40	1.47	0.67
				¾	20	1 3/16	22	13/16	22	1 1/8	29	1 7/16	37	1 7/16	37	1 5/8	41	1.57	0.71
				1	25	1 5/16	24	15/16	24	1 1/8	29	1 9/16	40	1 9/16	40	1 11/16	43	1.73	0.78
				1½	40	1 1/4	32	1 1/4	32	13/16	22	1 7/8	48	1 7/8	48	1 13/16	47	2.29	1.04
				2	50	1 7/16	37	1 7/16	37	13/16	22	2 1/16	52	2 1/16	52	1 7/8	48	2.81	1.27
1½	40	½	15	1¼	32	13/16	22	1 1/8	29	1 1/4	32	1 13/16	47	1 9/16	40	1 7/8	48	1.93	0.88
				1½	40	15/16	24	1 1/4	32	15/16	24	1 15/16	49	1 11/16	43	1 15/16	49	2.14	0.97
		¾	20	1½	40	15/16	24	1 1/4	32	15/16	24	1 15/16	49	1 3/4	44	1 15/16	49	2.18	0.99
		1	25	½	15	13/16	22	3/4	19	1 1/4	32	1 7/16	37	15/16	24	1 11/16	43	1.75	0.79
				¾	20	7/8	22	13/16	22	1 1/4	32	1 1/2	38	1 3/8	35	1 3/4	44	1.70	0.77
				1	25	1	25	15/16	24	1 1/4	32	1 5/8	41	1 1/2	38	1 13/16	47	1.72	0.78
				1¼	32	13/16	22	1 1/8	29	1 1/4	32	1 13/16	47	1 11/16	43	1 7/8	48	2.08	0.94
				1½	40	15/16	24	1 1/4	32	15/16	24	1 15/16	49	1 13/16	47	1 15/16	49	2.29	1.04
				2	50	1 1/2	38	1 7/16	37	15/16	24	2 1/8	54	2	50	2	51	2.91	1.32
		1¼	32	½	15	13/16	22	11/16	17	1 1/4	32	1 7/16	37	15/16	24	1 11/16	43	1.67	0.76
				¾	20	7/8	22	13/16	22	1 1/4	32	1 1/2	38	1 7/16	37	1 3/4	44	1.79	0.81
				1	25	1	25	15/16	24	1 1/4	32	1 5/8	41	1 9/16	40	1 13/16	47	1.97	0.89
				1¼	32	13/16	22	1 1/8	29	1 1/4	32	1 13/16	47	1 3/4	44	17/8	48	2.28	1.03
				1½	40	15/16	24	1 1/4	32	15/16	24	1 15/16	49	1 7/8	48	1 15/16	49	2.50	1.13
				2	50	1 1/2	38	1 7/16	37	15/16	24	2 1/8	54	2 1/16	52	2	51	3.07	1.39
		1½	40	½	15	13/16	22	13/16	22	1 1/4	32	1 7/16	37	1 7/16	37	1 11/16	43	1.84	0.83
				¾	20	7/8	22	7/8	22	1 1/4	32	1 1/2	38	1 1/2	38	1 3/4	44	1.95	0.88
				1	25	1	25	1	25	1 1/4	32	1 5/8	41	1 5/8	41	1 13/16	47	2.13	0.97
				1¼	32	13/16	22	13/16	22	1 1/4	32	1 13/16	47	1 13/16	47	1 7/8	48	2.44	1.11
				2	50	1 1/2	38	1 1/2	38	15/16	24	2 1/8	54	2 1/8	54	2	51	3.23	1.46
				2½	65	1 13/16	47	1 13/16	47	15/16	24	2 7/16	62	2 7/16	62	2 3/16	56	4.15	1.88

Note: See page 37 for pressure-temperature ratings.

Cast Iron Threaded Fittings

Class 125 (Standard)

FIGURE 359
Tee Reducing



Size						A		B		C		D		E		F		Unit Weight Black	
NPS	*DN*	NPS	*DN*	NPS	*DN*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	in	*mm*	lbs	*kg*
2	50	1/2	15	1 1/2	40	15/16	24	1 3/8	35	1 1/2	38	2	51	1 13/16	47	2 1/8	54	2.95	1.34
				2	50	1 9/16	40	1 7/16	37	1 9/16	40	2 1/4	57	1 7/8	48	2 1/4	57	3.30	1.50
		3/4	20	1 1/4	32	1 3/16	22	1 1/8	29	1 7/16	37	1 7/8	48	1 3/4	44	2 1/16	52	2.50	1.13
				1 1/2	40	1 5/16	24	15/16	24	1 1/2	38	2	51	1 13/16	47	2 1/8	54	3.40	1.54
				2	50	1 9/16	40	1 7/16	37	1 9/16	40	2 1/4	57	1 15/16	49	2 1/4	57	3.31	1.50
		1	25	1	25	11/16	17	11/16	17	1 7/16	37	1 3/4	44	1 5/8	41	2	51	2.70	1.22
				1 1/4	32	13/16	22	1 1/8	29	1 1/2	38	1 7/8	48	1 3/4	44	2 1/16	52	2.94	1.33
				1 1/2	40	15/16	24	1 1/4	32	1 1/2	38	2	51	1 13/16	47	2 1/8	54	2.85	1.29
				2	50	1 9/16	40	1 7/16	37	1 9/16	40	2 1/4	57	2	51	2 1/4	57	3.46	1.57
				2 1/2	65	1 7/8	48	1 13/16	47	1 9/16	40	2 9/16	65	2 3/8	60	2 7/16	62	4.88	2.21
		1 1/4	32	1/2	15	11/16	17	1	25	1 7/16	37	1 3/4	44	1 5/8	41	2	51	2.48	1.12
				3/4	20	7/8	22	7/8	22	1 7/16	37	1 9/16	40	1 1/2	38	1 15/16	49	2.50	1.13
				1	25	11/16	17	1	25	1 7/16	37	1 3/4	44	1 5/8	41	2	51	2.73	1.24
				1 1/4	32	13/16	22	1 1/8	29	1 7/16	37	1 7/8	48	1 3/4	44	2 1/16	52	2.90	1.32
				1 1/2	40	15/16	24	1 1/4	32	1 1/2	38	2	51	1 7/8	48	2 1/8	54	3.13	1.42
				2	50	1 9/16	40	1 7/16	37	1 9/16	40	2 1/4	57	2 1/16	52	2 1/4	57	3.71	1.68
				2 1/2	65	1 7/8	48	1 3/4	44	1 9/16	40	2 9/16	65	2 3/8	60	2 7/16	62	4.54	2.06
		1 1/2	40	1/2	15	13/16	22	13/16	22	1 7/16	37	1 1/2	38	1 7/16	37	1 7/8	48	2.34	1.06
				3/4	20	7/8	22	7/8	22	1 7/16	37	1 9/16	40	1 1/2	38	1 15/16	49	2.46	1.12
				1	25	11/16	17	1	25	1 7/16	37	1 3/4	44	1 5/8	41	2	51	2.66	1.21
				1 1/4	32	13/16	22	13/16	22	1 7/16	37	1 7/8	48	1 13/16	47	2 1/16	52	2.98	1.35
				1 1/2	40	15/16	24	15/16	24	1 1/2	38	2	51	1 15/16	49	2 1/8	54	3.24	1.47
				2	50	1 9/16	40	1 1/2	38	1 9/16	40	2 1/4	57	2 1/8	54	2 1/4	57	3.70	1.68
				2 1/2	65	1 7/8	48	1 15/16	49	1 9/16	40	2 9/16	65	2 9/16	65	2 7/16	62	5.46	2.48
		2	50	1/2	15	13/16	22	13/16	22	1 7/16	37	1 1/2	38	1 1/2	38	1 7/8	48	2.74	1.24
				3/4	20	7/8	22	7/8	22	1 7/16	37	1 9/16	40	1 9/16	40	1 15/16	49	2.86	1.30
				1	25	11/16	17	11/16	17	1 7/16	37	1 3/4	44	1 3/4	44	2	51	3.05	1.38
				1 1/4	32	13/16	22	13/16	22	1 7/16	37	1 7/8	48	1 7/8	48	2 1/16	52	3.38	1.53
				1 1/2	40	15/16	24	15/16	24	1 1/2	38	2	51	2	51	2 1/8	54	3.59	1.63
				2 1/2	65	1 7/8	48	1 7/8	48	1 9/16	40	2 9/16	65	2 9/16	65	2 7/16	62	5.17	2.34
				3	100	3	76	3	76	2 7/16	62	3 11/16	94	3 11/16	94	3 1/2	89	7.87	3.57

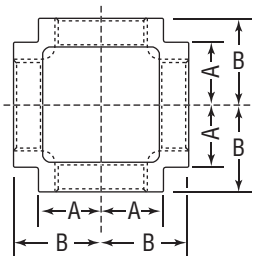
Continued on next page.

Note: See page 37 for pressure-temperature ratings.

Cast Iron Threaded Fittings

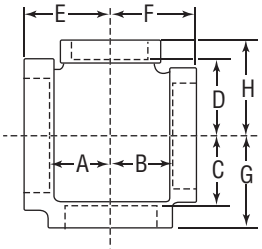
Class 125 (Standard)

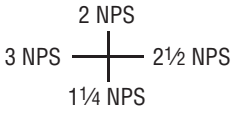
FIGURE 360
Cross



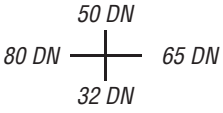
Size		A		B		Unit Weight Black	
NPS	DN	in	mm	in	mm	lbs	kg
1/2	15	13/16	22	9/16	14	2.80	1.27
3/4	20	1 5/16	33	13/16	22	1.03	0.47
1	25	1 1/2	38	15/16	24	1.59	0.72
1 1/4	32	1 3/4	44	1 1/8	29	2.42	1.10
1 1/2	40	1 15/16	49	1 5/16	33	3.21	1.46
2	50	2 1/4	57	1 9/16	40	5.28	2.39
2 1/2	65	2 11/16	68	1 13/16	47	8.07	3.66
3	80	3 1/8	79	2 3/16	56	11.84	5.37
4	100	3 13/16	98	2 3/4	70	19.63	8.90
6	150	5 1/8	130	3 7/8	98	47.67	21.62

FIGURE 361
Cross Reducing





Read as:
3 x 2½ x 2 x 1¼



Read as:
80 x 65 x 50 x 32

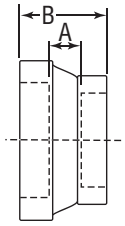
Size								A		B		C		D		E, F		G, H		Unit Weight	
NPS	DN	NPS	DN	NPS	DN	NPS	DN	in	mm	in	mm	in	mm	in	mm	in	mm	in	mm	lbs	kg
1	25	1	25	3/4	20	3/4	20	13/16	22	13/16	22	15/16	24	15/16	24	1 3/8	35	1 7/16	37	1.30	0.59
1 1/4	32	1 1/4	32	1	25	1	25	15/16	24	15/16	24	1 1/8	29	1 1/8	29	1 9/16	40	1 11/16	43	2.04	0.93
1 1/2	40	1	25	1	25	1	25	1	25	1 1/8	29	1 1/4	32	1 1/4	32	1 5/8	41	1 13/16	47	2.74	1.24
		1 1/4	32	1	25	1	25	1	25	1	25	1 1/4	32	1 1/4	32	1 5/8	41	1 13/16	47	2.67	1.21
		1 1/2	40	1	25	1	25	1	25	1	25	1 1/4	32	1 1/4	32	1 5/8	41	1 13/16	47	2.51	1.14
				1 1/4	32	1	25	1 1/8	29	1 1/8	29	13/16	22	15/16	24	1 13/16	47	1 7/8	48	3.90	1.77
						1 1/4	32	1 1/8	29	1 1/8	29	1 3/8	35	1 3/8	35	1 13/16	47	1 7/8	48	3.95	1.79
2	50	1 1/2	40	1	25	1	25	11/16	17	1 1/8	29	1 7/16	37	1 7/16	37	1 3/4	44	2	51	3.57	1.62
				1 1/4	32	1	25	1 1/8	29	13/16	22	1 1/2	38	1 7/16	37	1 7/8	48	2 1/8	54	4.25	1.93
						1 1/4	32	13/16	22	13/16	22	1 1/2	38	1 1/2	38	1 7/8	48	2 1/16	52	4.18	1.90
		2	50	1	25	1	25	11/16	17	11/16	17	1 7/16	37	1 7/16	37	1 3/4	44	2	51	3.22	1.46
				1 1/4	32	1 1/4	32	1 1/8	29	1 1/8	29	1 7/16	37	1 7/16	37	1 7/8	48	2 1/8	54	4.00	1.81
				1 1/2	40	1 1/2	40	1 1/4	32	1 1/4	32	1 7/16	37	1 7/16	37	2	51	2 1/8	54	4.08	1.85
2 1/2	65	2	50	1	25	1	25	1	25	11/16	17	1 13/16	47	1 13/16	47	1 15/16	49	2 5/16	59	5.11	2.32
				1 1/2	40	1 1/2	40	1 1/4	32	15/16	24	1 7/8	48	1 7/8	48	2 3/16	56	2 7/16	62	6.13	2.78
				2	50	2	50	1 1/2	38	1 3/4	44	1 7/8	48	1 7/8	48	2 7/16	62	2 9/16	65	7.23	3.28
		2 1/2	65	1 1/4	32	1	25	13/16	22	13/16	22	1 3/4	44	1 13/16	47	2 1/16	52	2 3/8	60	5.39	2.44
						1 1/4	32	1 1/8	29	1 1/8	29	1 13/16	47	1 13/16	47	2 1/16	52	2 3/8	60	5.26	2.39
				1 1/2	40	1 1/2	40	1 1/4	32	1 1/4	32	1 7/8	48	1 7/8	48	2 3/16	56	2 7/16	62	5.68	2.58
				2	50	2	50	1 9/16	40	1 9/16	40	1 15/16	49	1 15/16	49	2 7/16	62	2 9/16	65	6.82	3.09
3	80	3	80	1 1/2	40	1 1/2	40	1 3/8	35	1 3/8	35	2 3/16	56	2 3/16	56	2 5/16	59	2 13/16	73	7.91	3.59
				2	50	2	50	1 5/8	41	1 5/8	41	2 3/16	56	2 3/16	56	2 9/16	65	2 15/16	75	8.85	4.01
4	100	4	100	2	50	2	50	2	50	2	50	2 11/16	68	2 11/16	68	2 3/4	70	3 7/16	87	12.00	5.44

Note: See page 37 for pressure-temperature ratings.

Cast Iron Threaded Fittings

Class 125 (Standard)

FIGURE 367
Concentric Reducer



Size				A		B		Unit Weight Black	
NPS	*DN*	NPS	*DN*	in	*mm*	in	*mm*	lbs	*kg*
3/4	*20*	1/2	*15*	5/8	*16*	1 9/16	*40*	0.40	*0.18*
1	*25*	1/2 (Hex)	*15*	11/16	*17*	1 11/16	*43*	0.54	*0.24*
		3/4 (Hex)	*20*	7/16	*11*	1 1/2	*38*	0.63	*0.29*
1 1/4	*32*	1/2	*15*	9/16	*14*	1 5/8	*41*	0.84	*0.38*
		3/4	*20*	1	*25*	2 1/8	*54*	0.90	*0.41*
		1	*25*	15/16	*24*	2 1/8	*54*	1.07	*0.49*
1 1/2	*40*	1/2	*15*	1/2	*13*	1 5/8	*41*	1.00	*0.45*
		3/4	*20*	1/2	*13*	1 5/8	*41*	1.20	*0.54*
		1	*25*	1/2	*13*	1 3/4	*44*	1.50	*0.68*
		1 1/4	*32*	1	*25*	2 1/4	*57*	1.45	*0.66*
2	*50*	1/2	*15*	5/8	*16*	2	*51*	2.00	*0.91*
		3/4	*20*	3/4	*19*	2	*51*	1.90	*0.86*
		1	*25*	3/4	*19*	2	*51*	1.83	*0.83*
		1 1/4	*32*	13/16	*22*	2 1/8	*54*	1.78	*0.81*
		1 1/2	*40*	7/8	*22*	2 3/16	*56*	1.98	*0.90*
2 1/2	*65*	1 1/2	*40*	3/4	*19*	2	*51*	3.10	*1.41*
		2	*50*	1	*25*	2 9/16	*65*	2.98	*1.35*
3	*80*	3/4	*20*	15/16	*24*	2 1/2	*64*	4.31	*1.95*
		2	*50*	1 1/16	*27*	2 3/4	*70*	3.96	*1.80*
		2 1/2	*65*	15/16	*24*	2 13/16	*73*	4.40	*2.00*
4	*100*	2	*50*	1 3/16	*30*	2 15/16	*75*	6.50	*2.95*
		2 1/2	*65*	1 3/16	*30*	3 1/8	*79*	7.78	*3.53*
		3	*80*	1 1/16	*27*	3 1/8	*79*	7.01	*3.18*
5	*125*	4	*100*	1 1/16	*27*	3 5/16	*84*	10.48	*4.75*
6	*150*	4	*100*	1 1/8	*29*	3 7/16	*87*	13.83	*6.27*
		5	*125*	1 1/8	*29*	3 9/16	*90*	15.53	*7.04*
8	*200*	6	*150*	1 1/4	*32*	3 7/8	*98*	29.10	*13.20*

Note: See page 37 for pressure-temperature ratings.

Cast Iron Threaded Fittings

Class 125 (Standard)

FIGURE 387 Square Head Plugs, Cored

Size		Unit Weight			
		Black		Galv.	
NPS	DN	lbs	kg	lbs	kg
3/4	20	0.13	0.06	0.13	0.06
1	25	0.25	0.11	0.25	0.11
1 1/4	32	0.39	0.18	0.39	0.18
1 1/2	40	0.50	0.23	0.50	0.23
2	50	0.82	0.37	0.82	0.37
2 1/2	65	1.32	0.60	1.32	0.60
3	80	1.87	0.85	1.87	0.85
3 1/2	90	2.50	1.13	2.50	1.13
4	100	4.00	1.81	4.00	1.81

FIGURE 388 Square Head Plugs, Solid

Size		Unit Weight			
		Black		Galv.	
NPS	DN	lbs	kg	lbs	kg
1/2	15	0.10	0.05	0.10	0.05
3/4	20	0.17	0.08	0.17	0.08
1	25	0.32	0.15	0.32	0.15
1 1/4	32	0.53	0.24	0.53	0.24
1 1/2	40	0.76	0.34	0.76	0.34
2	50	1.23	0.56	1.23	0.56
2 1/2	65	2.00	0.91	2.00	0.91
3	80	3.18	1.44	3.18	1.44
3 1/2	90	4.38	1.99	–	–

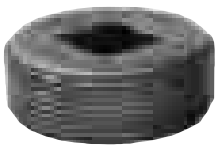
FIGURE 389 Bar Plugs, Cored

Size		Unit Weight			
		Black		Galv.	
NPS	DN	lbs	kg	lbs	kg
4	100	3.82	1.73	3.82	1.73
5	125	6.50	2.95	6.50	2.95
6	150	9.94	4.51	9.94	4.51
8	200	20.26	9.19	20.26	9.19

FIGURE 380 Bar Plugs, Solid

Size		Unit Weight	
		Black	
NPS	DN	lbs	kg
4	100	5.68	2.58
5	125	9.60	4.35
6	150	14.78	6.70

FIGURE 390 Countersunk Plugs



Size		Unit Weight			
		Black		Galv.	
NPS	DN	lbs	kg	lbs	kg
1	25	0.20	0.09	0.20	0.09
1 1/4	32	0.32	0.15	0.32	0.15
1 1/2	40	0.47	0.21	0.47	0.21
2	50	0.84	0.38	0.84	0.38
2 1/2	65	1.40	0.63	–	–
3	80	2.25	1.02	–	–
3 1/2	90	3.02	1.37	–	–
4	100	3.76	1.71	–	–

See page 32 (Malleable Iron) for other available sizes.

FIGURE 381 Cap

Size		Unit Weight			
		Black		Galv.	
NPS	DN	lbs	kg	lbs	kg
2 1/2	65	2.55	1.16	–	–
3	80	4.10	1.86	–	–
4	100	6.40	2.90	–	–
5	125	10.70	4.85	–	–
6	150	14.20	6.44	14.20	6.44
8	200	27.23	12.35	27.23	12.35

According to specifications, hex bushings and cored plugs should be used with 150# malleable iron and 125# cast iron. Solid plugs and face bushings are recommended for use with 250# and 300# fittings.

Note: See page 37 for pressure-temperature ratings.

Mechanical-T® Bolted Branch Outlets

SEE VICTAULIC PUBLICATION 10.01 FOR DETAILS

STYLES 920 AND 920N

STYLES 920 AND 920N

STYLE 920 CROSS

PATENTED

Victaulic Mechanical-T® Outlet provides a direct branch connection at any location a hole can be cut in pipe. The hole is cut oversize to receive a "holefinder" locating collar which secures the outlet in position permanently. A pressure responsive gasket seals on the pipe O.D.

Cross-type connections can be achieved by utilizing two upper housings of the same style and size, with the same or differing branch size connections. NOTE: Style 920 and Style 920N housings cannot be mated to each other to achieve a cross connection.

Style 920 and Style 920N Mechanical-T outlets are available with grooved or female threaded outlet. Specify choice on order. Units are supplied painted with plated bolts. Galvanized housings are available, supplied with plated bolts.

All sizes of Style 920 and 920N are rated at 500 psi/3450 kPa working pressure on Schedule 10 and 40 carbon steel pipe. They may also be used on high density polyethylene or polybutylene (HDPE) pipe. Pressure ratings on HDPE are dependent on the pipe rating. Contact Victaulic for ratings on other pipe. **Style 920 and 920N are not recommended for use on PVC plastic pipe.**

Standard piping practices dictate that the Mechanical-T Styles 920 and 920N must be installed so that the main and branch connections are a true 90° angle when permanently attached to the pipeline surface.

Additionally, the Vic-Tap II® hole cutting tool, which allows for hole cutting capabilities on pressurized systems, utilizes the Style 920 Mechanical-T in conjunction with the Series 726 Vic-Ball Valve to create the Style 931 Vic-Tap II Mechanical-T unit. See page 8 for further information.

MATERIAL SPECIFICATIONS

Housing/Coating: Ductile iron conforming to ASTM A-536, grade 65-45-12, with orange enamel coating. Ductile iron conforming to ASTM A-395, grade 65-45-15, is available upon special request.

- **Optional:** Hot dipped galvanized

Gasket: (Specify choice*)

- **Grade "E" EPDM**
  EPDM (Green color code). Temperature range –30°F to +230°F/–34°C to +110°C. Recommended for cold and hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. UL Classified in accordance with ANSI/NSF 61 for cold +86°F/+30°C and hot +180°F/+82°C. NOT RECOMMENDED FOR PETROLEUM SERVICES.

- **Grade "T" nitrile**
  Nitrile (Orange color code). Temperature range –20°F to +180°F/–29°C to +82°C. Recommended for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range. Not recommended for hot water services over +150°F/+66°C or for hot dry air over +140°F/+60°C.

*Services listed are General Service Recommendations only. It should be noted that there are services for which these gaskets are not recommended. Reference should always be made to the latest Victaulic Gasket Selection Guide for specific gasket service recommendations and for a listing of services which are not recommended.

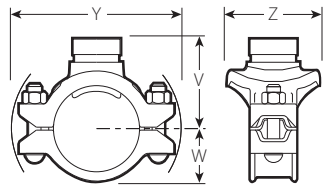
Bolts/Nuts: Heat-treated plated carbon steel, trackhead meeting the physical and chemical requirements of ASTM A-449 and physical requirements of ASTM A-183.

JOB/OWNER	CONTRACTOR	ENGINEER
System No. _____	Submitted By _____	Spec Sect _____ Para _____
Location _____	Date _____	Approved _____
		Date _____

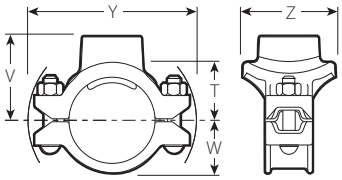
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

Size Run × Branch Nominal Size Inches mm		Style No. 920 or 920N	Max. Work Pressure@ psi kPa	Dimensions Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Approx. Weight Each Female Thd. Lbs. kg	Grv. Lbs. kg
2 50	× ½ (a) ¤ 15	920N	500 3450	1.50 38.1	2.00 51	2.53 64	—	1.61 41	5.35 136	2.75 70	3.1 1.5	—
	¾ (a) ¤ 20	920N	500 3450	1.50 38.1	1.97 50	2.53 64	—	1.61 41	5.35 136	2.75 70	3.1 1.5	—
	1 (a) ¤ 25	920N	500 3450	1.50 38.1	1.85 47	2.53 64	—	1.61 41	5.35 136	2.75 70	3.0 1.4	—
	1 ¼ (a) †¤ 32	920N	500 3450	1.75 44.5	2.05 52	2.75 70	3.00 76	1.61 41	5.35 136	3.00 76	3.5 1.7	3.2 1.5
	1 ½ (a) †¤ 40	920N	500 3450	1.75 44.5	2.03 52	2.75 70	3.12 79	1.61 41	5.35 136	3.25 83	3.6 1.7	3.2 1.5
2 ½ 65	× ½ (a) §¤ 15	920N	500 3450	1.50 38.1	2.21 56	2.74 70	—	1.82 46	5.64 143	2.75 70	3.0 1.4	—
	¾ (a) §¤ 20	920N	500 3450	1.50 38.1	2.18 55	2.74 70	—	1.82 46	5.64 143	2.75 70	3.0 1.4	—
	1 (a) §¤ 25	920N	500 3450	1.50 38.1	2.06 52	2.74 70	—	1.82 46	5.64 143	2.75 70	2.9 1.4	—
	1 ¼ † (a) ¤ 32	920N	500 3450	1.75 44.5	2.30 58	3.00 76	3.25 83	1.82 46	6.29 160	3.00 76	3.5 1.7	3.2 1.5
	1 ½ † (a) ¤ 40	920N	500 3450	2.00 50.8	2.28 58	3.00 76	3.25 83	1.82 46	6.26 159	3.25 83	3.6 1.7	3.3 1.6
76.1	× ½ (a) 15	920N	300 2065	1.50 38.1	2.22 56	2.75 70	—	2.25 57	6.46 164	3.18 81	3.9 1.8	—
	¾ (a) 20	920N	300 2065	1.50 38.1	2.19 56	2.75 70	—	2.25 57	6.46 164	3.18 81	3.9 1.8	—
	1 (a) 25	920N	300 2065	1.50 38.1	2.07 53	2.75 70	—	2.25 57	6.46 164	3.18 81	3.8 1.7	—
	1 ¼ (a) ¤ 32	920N	500 3450	1.75 44.5	2.30 58	3.00 76	3.31 84	1.92 49	6.29 160	3.00 76	3.5 1.6	3.2 1.5
	1 ½ (a) ¤ 40	920N	500 3450	2.00 50.8	2.28 58	3.00 76	3.31 84	1.92 49	6.29 160	3.25 83	3.5 1.6	3.3 1.5
3 80	× ½ (a) ¤ 15	920N	500 3450	1.50 38.1	2.52 64	3.05 78	—	2.28 58	6.15 156	2.75 70	3.4 1.6	—
	¾ (a) ¤ 20	920N	500 3450	1.50 38.1	2.49 63	3.05 78	—	2.28 58	6.15 156	2.75 70	3.4 1.6	—
	1 (a) 25	920N	500 3450	1.50 38.1	2.38 61	3.06 78	—	2.28 58	6.15 156	2.75 70	3.3 1.6	—
	1 ¼ (a) †¤ 32 (b)	920N	500 3450	1.75 44.5	2.55 65	3.25 83	3.56 90	2.28 58	6.15 156	3.00 76	3.8 1.8	3.7 1.8
	1 ½ (a) †¤ 40 (b)	920N	500 3450	2.00 50.8	2.78 71	3.50 89	3.56 90	2.28 58	6.15 156	3.25 83	4.1 1.9	3.8 1.8
	2 (a) ¤ 50	920N	500 3450	2.50 63.5	2.75 70	3.50 89	3.56 90	2.28 58	6.75 172	3.88 99	4.9 2.3	4.6 2.1
3 ½ 90	× 2 50	920N	500 3450	2.50 63.5	3.00 76	—	3.75 95	2.44 62	6.72 171	3.88 99	—	3.8 1.8

TABLE CONTINUED ON PG. 3

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

† Available with grooved or female threaded outlet. Specify choice on order.

‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

(b) For 76.1 mm threaded outlet, specify 2½" BSPT clearly on order.

§ Vds approved for fire protection services

¤ LPCB approved for fire protection services

Ø Approved for use in China by Tianjin Approvals Company.

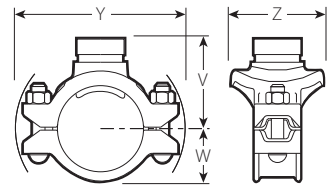
IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to one another to achieve cross connections.

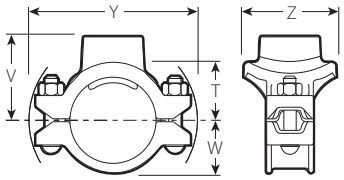
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

Size		Style No.	Max. Work Pressure@	Dimensions							Approx. Weight Each	
Run × Branch Nominal Size Inches mm		920 or 920N	psi kPa	Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Female Thd. Lbs. kg	Grv. Lbs. kg
TABLE CONTINUED FROM PAGE 2												
4 100 ×	½ (a) ¤ 15	920N	500 3450	1.50 38.1	3.03 77	3.56 90	—	2.69 68	7.01 178	2.75 70	3.7 1.8	—
	¾ (a) ¤ 20	920N	500 3450	1.50 38.1	3.00 76	3.56 90	—	2.69 68	7.01 178	2.75 70	3.7 1.8	—
	1 (a) ¤ 25	920N	500 3450	1.50 38.1	2.88 73	3.56 90	—	2.69 68	7.01 178	2.75 70	3.6 1.8	—
	1 ¼ (a) †¤ 32 (b)	920N	500 3450	1.75 44.5	3.08 78	3.78 96	4.00 102	2.69 68	7.01 178	3.00 76	4.0 1.9	3.6 1.8
	1 ½ (a) †¤ 40 (b)	920N	500 3450	2.00 50.8	3.28 83	4.00 102	4.00 102	2.69 68	7.01 178	3.25 83	4.2 2.0	3.9 1.9
	2 (a) †¤ 50	920N	500 3450	2.50 63.5	3.25 83	4.00 102	4.00 102	2.69 68	7.01 178	3.88 99	5.0 2.3	4.6 2.1
	2 ½ (a) † 65	920	500 3450	2.75 69.9	2.88 73	4.00 102	4.00 102	2.69 68	7.34 186	4.63 118	5.8 2.6	5.0 2.3
	76.1 mm	920	500 3450	2.75 69.9	2.88 73	—	4.00 102	2.69 68	7.34 186	4.63 118	—	6.4 2.9
	3 (a) † 80	920	500 3450	3.50 88.9	3.31 84	4.50 114	4.12 105	2.69 68	7.73 196	5.12 130	8.4 3.8	6.4 2.9
108.0 ×	1 ¼ (a)¤ 32	920N	500 3450	1.75 44.5	3.08 78	3.78 96	—	2.63 67	7.64 194	3.05 78	5.0 2.3	—
	1 ½ (a)¤ 40	920N	500 3450	2.00 50.8	3.28 83	4.00 102	—	2.63 67	7.64 194	3.25 83	5.0 2.3	—
	2 (a) 50	920N	500 3450	2.50 63.5	3.25 83	4.00 102	—	2.63 67	7.64 194	4.00 102	4.0 1.9	—
	76.1 mm	920	500 3450	2.75 69.9	2.88 73	4.00 102	4.00 102	2.63 67	7.64 194	4.29 109	8.0 3.6	7.8 3.5
	3 (a) 80	920	500 3450	3.50 88.9	3.31 84	4.50 114	4.50 114	2.63 67	7.63 194	4.88 124	6.8 3.1	6.5 3.0
5 125 ×	1 ½ (a) † 40	920	500 3450	2.00 50.8	4.03 102	4.75 121	4.75 121	3.16 80	9.70 246	3.69 94	7.4 3.4	7.6 3.4
	2 (a) † 50	920	500 3450	2.50 63.5	4.00 102	4.75 121	4.75 121	3.16 80	9.70 246	4.38 111	8.2 3.7	8.0 3.6
	2 ½ (a) † 65	920	500 3450	2.75 69.9	3.63 92	4.75 121	4.75 121	3.16 80	9.70 246	4.63 118	8.3 3.8	7.9 3.6
	76.1 mm ¤	920	500 3450	2.75 69.9	3.75 95	—	4.75 121	3.16 80	9.70 246	4.63 118	—	8.0 3.6
	3 (a) † 80	920	500 3450	3.50 88.9	3.81 97	5.00 127	4.63 118	3.16 80	9.70 246	5.31 135	8.4 3.8	8.8 4.0
133.0 ×	2 50	920N	500 3450	2.50 63.5	3.75 95	4.50 114	—	3.17 81	8.00 203	3.88 99	8.0 3.6	—
	3 80	920	500 3450	3.50 88.9	3.81 97	5.00 127	—	3.00 76	9.46 240	5.31 135	8.0 3.6	—
TABLE CONTINUED ON PG. 4												

IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to one another to achieve cross connections.

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

† Available with grooved or female threaded outlet. Specify choice on order.

‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

(b) For 76.1 mm threaded outlet, specify 2½" BSPT clearly on order.

§ Vds approved for fire protection services

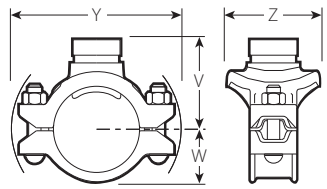
¤ LPCB approved for fire protection services

Ø Approved for use in China by Tianjin Approvals Company.

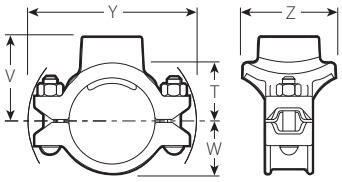
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to one another to achieve cross connections.

Size		Style No.	Max. Work Pressure@	Dimensions							Approx. Weight Each	
Run × Branch Nominal Size Inches mm		920 or 920N	psi kPa	Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Female Thd. Lbs. kg	Grv. Lbs. kg
TABLE CONTINUED FROM PAGE 3												
139.7 ×	1 ½ † 40	920N	500 3450	2.00 50.8	3.78 96	4.50 114	—	3.30 84	8.23 209	3.25 83	7.0 3.2	—
	2 † 50	920N	500 3450	2.50 63.5	3.75 95	4.50 114	—	3.30 84	8.23 209	3.88 99	9.0 4.1	—
6 150 ×	1 ¼ (a) 32 (b)	920N	500 3450	1.75 44.5	4.43 112	5.13 130	5.13 130	3.79 96	9.15 232	3.25 83	5.1 2.3	4.8 2.2
	1 ½ (a) †¤ 40 (b)	920N	500 3450	2.00 50.8	4.40 112	5.13 130	5.13 130	3.79 96	9.15 232	3.25 83	5.4 2.4	5.1 2.3
	2 (a) †¤ 50	920N	500 3450	2.50 63.5	4.38 111	5.13 130	5.13 130	3.79 96	9.15 232	3.88 99	6.0 2.7	5.6 2.5
	2 ½ 65	920	500 3450	2.75 69.9	4.01 110	5.13 130	5.12 130	3.69 94	10.51 267	4.63 118	8.3 3.8	7.6 3.4
	76.1 mm ¤	920	500 3450	2.75 69.9	4.15 105	—	5.21 132	3.69 94	10.51 267	4.63 118	—	8.4 3.8
	3 (a) † 80	920	500 3450	3.50 88.9	4.31 110	5.50 140	5.13 130	3.69 94	10.51 267	5.31 135	9.9 4.5	8.4 3.8
	4 (a) †¤ 100	920	500 3450	4.50 114.3	3.81 97	5.75 146	5.38 137	3.69 94	10.51 267	6.25 159	10.1 4.6	10.1 4.6
159.0 ×	1 ½ (a) 40	920N	500 3450	2.00 50.8	4.41 112	5.13 130	—	3.63 92	9.40 239	3.25 83	7.8 3.5	—
	2 (a) 50	920N	500 3450	2.50 63.5	4.38 111	5.13 130	—	3.63 92	9.40 239	3.88 99	8.0 3.6	—
	76.1 mm	920	500 3450	2.75 69.9	4.38 111	5.50 140	5.13 130	3.63 92	9.40 239	4.63 118	9.5 4.3	9.5 4.3
	3 80	920	500 3450	3.50 88.9	4.31 110	5.50 140	5.13 130	3.63 92	9.40 239	5.31 135	8.1 3.7	14.0 6.4
	108.0 mm	920	500 3450	4.50 114.3	4.45 113	—	5.38 137	3.63 92	9.40 239	6.12 155	—	10.0 4.5
	4 100	920	500 3450	4.50 114.3	3.81 96.80	5.75 146	—	3.63 92	9.40 239	6.25 159	18.0 8.2	—
TABLE CONTINUED ON PG. 5												

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

† Available with grooved or female threaded outlet. Specify choice on order.

‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

(b) For 76.1 mm threaded outlet, specify 2½" BSPT clearly on order.

§ Vds approved for fire protection services

¤ LPCB approved for fire protection services

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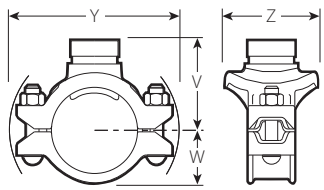
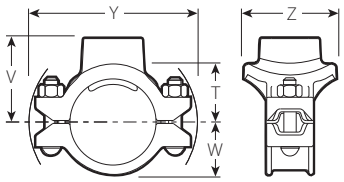
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

Size		Style No.	Max. Work Pressure@	Dimensions							Approx. Weight Each	
Run × Branch Nominal Size Inches mm		920 or 920N	psi kPa	Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Female Thd. Lbs. kg	Grv. Lbs. kg
TABLE CONTINUED FROM PAGE 4												
165.1 ×	1 25	920N	500 3450	1.50 38.1	3.88 99	4.56 116	—	3.79 96	9.34 237	2.75 70	8.0 3.6	—
	1 ¼ ¤ 32	920N	500 3450	1.75 44.5	4.43 113	5.13 130	—	3.79 96	9.34 237	3.25 83	8.4 3.8	—
	1 ½ (a) †¤ 40	920N	500 3450	2.00 50.8	4.41 112	5.13 130	5.13 130	3.79 96	9.34 237	3.25 83	8.4 3.8	5.4 2.4
	2 (a) † 50	920N	500 3450	2.50 63.5	4.38 111	5.13 130	5.13 130	3.79 96	9.34 237	3.88 99	8.5 3.9	6.0 2.7
	76.1 mm	920	500 3450	2.75 69.9	4.01 110	5.13 130	5.21 132	3.63 92	10.51 267	4.63 118	8.6 3.9	7.6 3.4
	3 (a) † ø 80	920	500 3450	3.50 88.9	4.31 110	5.50 140	5.13 130	3.63 92	10.51 267	5.31 135	10.2 4.6	8.4 3.8
	4 (a) †¤ 100	920	500 3450	4.50 114.3	3.81 97	5.75 146	5.38 137	3.63 92	10.51 267	6.25 159	10.5 4.8	8.4 3.8
8 200 ×	2 (a) † 50	920	500 3450	2.75 69.9	5.44 138	6.19 157	6.25 159	4.81 122	12.42 316	4.50 114	11.6 5.3	11.6 5.3
	2 ½ (a) † 65	920	500 3450	2.75 69.9	5.07 129	6.19 157	6.19 157	4.81 122	12.42 316	4.50 114	11.6 5.3	11.6 5.3
	76.1 mm ¤	920	500 3450	2.75 69.9	5.25 133	—	6.25 159	4.81 122	12.42 316	4.56 116	—	11.6 5.3
	3 (a) †¤ 80	920	500 3450	3.50 88.9	5.31 135	6.50 165	6.50 165	4.81 122	12.42 316	5.31 135	12.6 5.7	11.6 5.3
	4 (a) †¤ 100	920	500 3450	4.50 114.3	4.81 122	6.75 171	6.38 162	4.81 122	12.42 316	6.25 159	15.3 6.9	12.5 5.7

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

† Available with grooved or female threaded outlet. Specify choice on order.

‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.`

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

(b) For 76.1 mm threaded outlet, specify 2½" BSPT clearly on order.

§ Vds approved for fire protection services

¤ LPCB approved for fire protection services

Ø Approved for use in China by Tianjin Approvals Company.

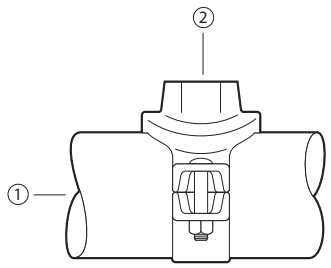
IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to each other to achieve cross connections.

Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

FLOW DATA



Exaggerated for clarity

Flow test data has shown that the total head loss between point (1) and (2) for the Style 920, 920N and 929 Mechanical-T® fittings can best be expressed in terms of the pressure difference across the inlet and branch. The pressure difference can be obtained from the relationship below.

C_V and Kv Values

Values for flow of water at +60°F/+16°C are shown in the table below.

Formulas for C_V /K_v Values:

$$\Delta P = \frac{Q^2}{C_v^2}$$

$$Q = C_v \times \sqrt{\Delta P}$$

Where:
Q = Flow (GPM)
ΔP = Pressure Drop (psi)
C_v = Flow Coefficient

$$\Delta P = \frac{Q^2}{K_v^2}$$

$$Q = K_v \times \sqrt{\Delta P}$$

Where:
Q = Flow (m^3/hr)
ΔP = Pressure Drop (Bar)
K_v = Flow Coefficient

OUTLET SIZE		Equivalent Length of Outlet Size Schedule 40 Carbon Steel Pipe (per UL 213, Sec. 16) (C = 120)ŧ FT		C_V/K_V Values	
NOMINAL DIAMETER In/mm	ACTUAL O.D. In/mm	GROOVED	THREADED	GROOVED	THREADED
½ 15	0.840 21.3	-	2	-	11 9.4
¾ 20	1.050 26.7	-	4	-	16 13.7
1 25	1.315 33.7	3**	8	-	21 1.8
1 ¼ 32	1.660 42.7	5 ½	6	50 42.9	48 41.1
1 ½ 40	1.900 48.3	11	11	53 45.4	53 45.4
2 50	2.375 60.3	9	10 ½	112 96	104 89.1
2 ½ 65	2.875 73.0	20	12 ½	119 102	150 128.5
76.1 mm	3.000 76.1	16*	-	161 138.1	-
3 80	3.500 88.9	14	15 ½	249 213.4	237 203.1
4 100	4.500 114.3	20	22	421 360.8	401 343.6

ŧ Hazen-Williams coefficient of friction is 120.
* Pipe with a wall thickness of 0.165in./4.2mm.
** 1" FireLock™ Innovative Groove System (IGS) outlet

Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

FIRE PROTECTION APPROVALS AND PRESSURE RATINGS

The information provided below is based on the latest listing and approval data at the time of publication. Listings/Approvals are subject to change and/or additions by the approvals agencies. Contact Victaulic for performance on other pipe and the latest listings and approvals.

Run Size		Outlet Size	Pipe	Approval Agency Rated Working Pressures – psi/kPa					
Nominal Size Inches/mm	Actual Outside Diameter Inches/mm	Inches/mm	Schedule	UL	ULC	FM	LPCB	Vds (Style 920)	Vds (Style 920N)
21/2 - 6 65 - 150	2.875 - 6.625 73.0 - 168.3	All	10, 40	400 2755	400 2755	400 2755	290 1999	232 1599	362 2496
21/2 - 4 65 - 100	2.875 - 4.500 73.0 - 114.3	All	DF	300 2065	300 2065	300 2065	290 1999	232 1599	362 2496
21/2 - 4 65 - 100	2.875 - 4.500 73.0 - 114.3	All	SF	300 2065	300 2065	300 2065	290 1999	232 1599	362 2496
6 150	6.625 168.3	3, 4	10	300 2065	300 2065	250 1724	290 1999	232 1599	362 2496
6 150	6.625 168.3	3,4	30, 40	300 2065	300 2065	300 2065	290 1999	232 1599	362 2496
8 200	8.625 219.1	21/2	10, 40	400 2755	—	—	—	145 1000	—
8 200	8.625 219.1	3,4	10	300 2065	—	250 1724	—	145 1000	—
8 200	8.625 219.1	3,4	30, 40	300 2065	—	300 2065	—	145 1000	—

NOTES:

10 refers to Listed/Approved Schedule 10 steel sprinkler pipe.

40 refers to Listed/Approved Schedule 40 steel sprinkler pipe.

DF refers to Listed/Approved Dyna-Flow steel sprinkler pipe manufactured by American Tube Company.

SF refers to Listed/Approved Super-Flo steel sprinkler pipe manufactured by Allied Tube and Conduit Corporation.

VIC-TAP II HOLE CUTTING TOOL FOR 4 - 8"/100 - 200 MM CARBON STEEL PIPE

The Vic-Tap II hole cutting tool is designed for use with the Style 931 Vic-Tap II Mechanical-T unit, which is a combination of the Style 920 Mechanical-T and Series 726 Vic-Ball Valve. The Vic-Tap II is capable of tapping into carbon steel pipe systems under pressures up to 500 psi/3450 kPa.

The Style 931 Vic-Tap II Mechanical-T unit is a full port ball valve which can be mounted on 4"/100 mm, 5"/125 mm, 6"/150 mm and 8"/200 mm diameter pipe. The Style 931 comes with a 2½"/65 mm grooved outlet.

The drill motor is an electric motor with ground fault circuit interrupter (GFCI) in accordance with safety codes.

For more information, refer to publication 24.01.

Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

INSTALLATION

Reference should always be made to the I-100 Victaulic Field Installation Handbook for the product you are installing. Handbooks are included with each shipment of Victaulic products for complete installation and assembly data, and are available in PDF format on our website at www.victaulic.com.

WARRANTY

Refer to the Warranty section of the current Price List or contact Victaulic for details.

NOTE

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

FireLock® Fittings

See Victaulic publication 10.01 for details

FireLock® products comprise a unique system specifically designed for fire protection services. FireLock full-flow elbows and tees feature CAD-developed, hydrodynamic design, affording a shorter center-to-end dimension than standard fittings. A noticeable bulge allows the water to make a smoother turn to maintain similar flow characteristics as standard full flow fittings.

FireLock fittings are designed for use exclusively with Victaulic IPS-sized couplings that have been Listed or Approved for Fire Protection Services. Use of other couplings or flange adapters may result in bolt pad interference.

Victaulic FireLock fittings pressure ratings conform to the ratings of Victaulic FireLock EZ® Style 009N/Style 009H couplings.

MATERIAL SPECIFICATIONS

Fitting: Ductile iron conforming to ASTM A-536, grade 65-45-12.

Fitting Coating:

- Orange enamel.
- Red Enamel in EMEA-I.
- **Optional:** Hot dipped galvanized.

JOB/OWNER

System No. _____

Location _____

CONTRACTOR

Submitted By _____

Date _____

ENGINEER

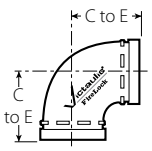
Spec Sect _____ Para _____

Approved _____

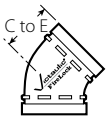
Date _____

FireLock® Fittings

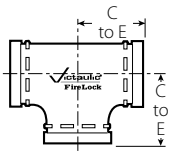
DIMENSIONS



NO. 001



NO. 003



NO. 002

NO. 006

Size		No. 001 90° Elbow		No. 003 45° Elbow		No. 002 Straight Tee		No. 006 Cap	
Nominal Size Inches mm	Actual Outside Diameter Inches mm	C to E Inches mm	Approx. Weight Each Lbs. kg	C to E Inches mm	Approx. Weight Each Lbs. kg	C to E Inches mm	Approx. Weight Each Lbs. kg	Thickness "T" Inches mm	Approx. Weight Each Lbs. kg
1 ¼ 32	1.660 42.4	—	—	—	—	—	—	0.8 21	0.3 0.1
1 ½ 40	1.900 48.3	— —	— —	— —	— —	— —	— —	0.82 21	0.4 0.2
2 50	2.375 60.3	2.75 70	1.7 0.8	2.00 51	1.8 0.8	2.75 70	2.4 1.1	0.88 22	0.6 0.3
2 ½ 65	2.875 73.0	3.00 76	3.1 1.4	2.25 57	2.2 1.0	3.00 76	3.6 1.6	0.88 22	1.0 0.5
76.1 mm	3.000 76.1	3.00 76	3.30 1.5	2.25 57	2.4 1.1	—	—	—	—
3 80	3.500 88.9	3.38 86	4.0 1.8	2.50 64	3.1 1.4	3.38 86	5.3 2.4	0.88 22	1.2 0.5
108 mm	4.250 108.0	4.00 102	5.7 2.6	3.00 76	5.1 2.3	4.00 102	7.5 3.4	—	—
4 100	4.500 114.3	4.00 102	6.7 3.0	3.00 76	5.6 2.5	4.00 102	8.7 3.9	1.00 25	2.4 1.1
5 125	5.563 141.3	4.88 124	12.6 5.7	3.25 83	8.3 3.8	4.88 124	15.7 7.1	1.00 25	4.1 1.9
159 mm	6.250 158.8	5.50 140	12.6 5.7	3.50 89	9.2 4.2	5.50 140	17.9 8.0	—	—
6 150	6.625 168.3	5.50 140	18.3 8.3	3.50 89	11.7 5.3	5.50 140	22.7 10.3	1.00 25	5.9 2.7
8 200	8.625 219.1	6.81 173	25.5 11.6	4.25 108	20.4 9.3	6.94 176	38.7 17.6	1.13 29	12.7 5.8

FireLock® Fittings

FLOW DATA

Size		Frictional Resistance Equivalent Feet/meters of Straight Pipe †			
		Elbows		No. 002 Straight Tee	
Nominal Size Inches mm	Actual Outside Diameter Inches mm	No. 001 90° Elbow	No. 003 45° Elbow	Branch	Run
1 ¼ 32	1.660 42.4	— —	— —	— —	— —
1 ½ 40	1.900 48.3	— —	— —	— —	— —
2 50	2.375 60.3	3.5 1.1	1.8 0.5	8.5 2.6	3.5 1.1
2 ½ 65	2.875 73.0	4.3 1.3	2.2 0.7	10.8 3.3	4.3 1.3
76.1 mm	3.000 76.1	4.5 1.4	2.3 0.7	11.0 3.4	4.5 1.4
3 80	3.500 88.9	5.0 1.5	2.6 0.8	13.0 4.0	5.0 1.5
108 mm	4.250 108.0	6.4 2.0	3.2 0.9	15.3 4.7	6.4 2.0
4 100	4.500 114.3	6.8 2.1	3.4 1.0	16.0 4.9	6.8 2.1
5 125	5.563 141.3	8.5 2.6	4.2 1.3	21.0 6.4	8.5 2.6
159 mm	6.250 158.8	9.4 2.9	4.9 1.5	25.0 7.6	9.6 2.9
6 150	6.625 168.3	10.0 3.0	5.0 1.5	25.0 7.6	10.0 3.0
8 200	8.625 219.1	13.0 4.0	5.0 1.5	33.0 10.1	13.0 4.0

† The flow data listed is based upon the pressure drop of Schedule 40 pipe.

FireLock® Fittings

GENERAL NOTES

NOTE: When assembling FireLock EZ couplings onto end caps, take additional care to make certain the end cap is fully seated against the gasket end stop. For FireLock EZ Style 009N/009H couplings, use FireLock No. 006 end caps containing the "EZ" marking on the inside face or No. 60 end caps containing the "QV EZ" marking on the inside face. Non-Victaulic end cap products shall not be used with Style 009/009V/009H couplings.

WARRANTY

Refer to the Warranty section of the current Price List or contact Victaulic for details.

NOTE

This product shall be manufactured by Victaulic or to Victaulic specifications. All products to be installed in accordance with current Victaulic installation/assembly instructions. Victaulic reserves the right to change product specifications, designs and standard equipment without notice and without incurring obligations.

Victaulic® FireLock™ Installation-Ready™ Fittings No. 101, 102, 103, 143

10.06

No. 101

No. 102

No. 103

No. 143

1.0 PRODUCT DESCRIPTION

Function

- Installation-Ready™ Fittings for Fire Protection Systems.

Available Sizes

- 1 ¼ – 2 ½"/32 – 65 mm, and 76.1 mm

Pipe Material

- Carbon steel, Schedule 10, Schedule 40. For use with alternative materials please contact Victaulic.

Maximum Working Pressure

- Up to 365 psi/2517 kPa/25 BAR

Pipe Preparation

- Roll Grooved, Cut Grooved

2.0 CERTIFICATION/LISTINGS

c UL us LISTED FM LPCB VdS

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

3.0 SPECIFICATIONS - MATERIAL

Fitting Housing: Ductile iron conforming to ASTM A536, Grade 65-45-12

Housing Coating:

- ☐ Orange enamel (North America, Asia Pacific)
- ☐ Red enamel (Europe)
- ☐ Optional: Hot dipped galvanized

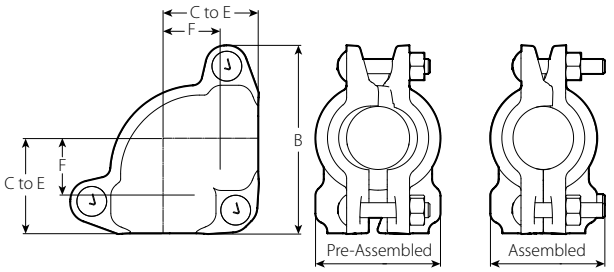
Gasket:

- ☐ **Grade "E" EPDM Type A Vic-Plus™ Gasket System**
  EPDM (Violet color code). FireLock products have been Listed by UL LLC and Approved by FM Approvals LLC for fire sprinkler services up to the rated working pressure using the Grade "E" Type A Vic-Plus™ Gasket System, requiring no field lubrication for most installation conditions.

Bolts/Nuts: Carbon steel oval neck track bolts meeting the physical and chemical requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (metric). Carbon steel hex nuts meeting the physical and chemical requirements of ASTM A563 Grade B (imperial) and ASTM A563M Class 9 (metric). Track bolts and hex nuts are zinc electroplated per ASTM B633 ZN/FE5, finish Type III (imperial) or Type II (metric).

4.0 DIMENSIONS

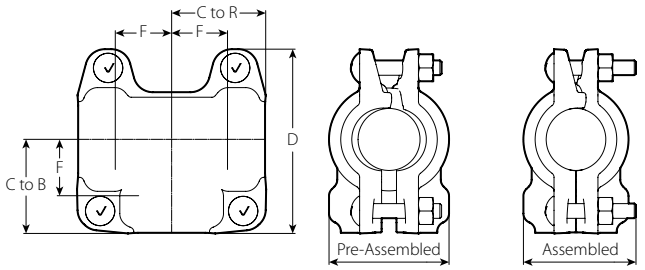
No. 101 90° Elbow



Size		Bolt/Nut		Dimensions					Weight
Nominal inches DN	Actual Outside Diameter inches mm	Qty.	Size inches mm	F Take Out inches mm	C to E inches mm	B inches mm	Pre-Assembled inches mm	Assembled inches mm	Approximate (Each) lb kg
1 ¼ DN32	1.660 42.1	3	⅜ x 2 M10 X 50	1.50 38	2.44 62	4.75 121	3.19 81	2.88 73	3.2 1.4
1 ½ DN40	1.900 48.3	3	⅜ x 2 M10 X 50	1.56 40	2.56 65	5.000 127	3.50 89	3.06 78	3.7 1.7
2 DN50	2.375 60.3	3	7⁄16 x 2.75 M11 X 69	1.88 48	2.81 71	5.63 143	4.19 106	3.63 92	5.4 2.5
2 ½	2.875 73.0	3	7⁄16 x 2.75 M11 X 69	2.13 54	3.06 77	6.13 156	4.63 118	4.06 103	6.4 2.9
DN65	3.000 76.1	3	M11 x 69	2.19 56	3.13 80	6.19 157	4.75 121	4.19 106	6.6 3.0

4.1 DIMENSIONS

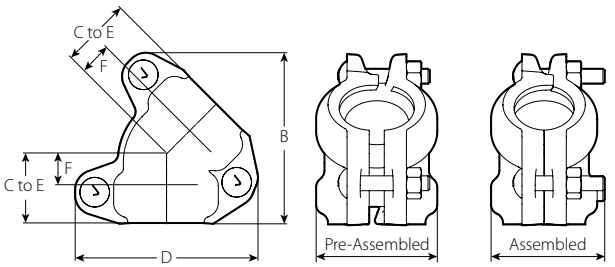
No. 102 Tee



Size		Bolt/Nut		Dimensions						Weight
Nominal inches DN	Actual Outside Diameter inches mm	Qty.	Size inches mm	F Take Out inches mm	C to B inches mm	C to R inches mm	D inches mm	Pre-Assembled inches mm	Assembled inches mm	Approximate (Each) lb kg
1 ¼ DN32	1.660 42.4	4	⅜ x 2 M10 X 50	1.50 38	2.44 62	2.44 62	4.75 121	3.19 81	2.88 73	4.2 1.9
1 ½ DN40	1.900 48.3	4	⅜ x 2 M10 X 50	1.56 40	2.56 65	2.56 65	5.00 127	3.50 89	3.06 78	4.6 2.1
2 DN50	2.375 60.3	4	7⁄16 x 2.75 M11 X 69	1.88 48	2.88 73	2.88 73	5.50 140	4.19 106	3.63 92	6.4 2.9
2 ½	2.875 73.0	4	7⁄16 x 2.75 M11 X 69	2.13 54	3.13 80	3.13 80	6.00 152	4.63 118	4.06 103	7.5 3.4
DN65	3.000 76.1	4	M11 x 69	2.19 56	3.19 81	3.19 81	6.19 157	4.75 121	4.19 106	7.8 3.5

4.2 DIMENSIONS

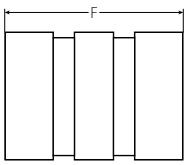
No. 103 45° Elbow



Size		Bolt/Nut		Dimensions						Weight
Nominal inches DN	Actual Outside Diameter inches mm	Qty.	Size inches mm	F Take Out inches mm	C to E inches mm	B inches mm	D inches mm	Pre-Assembled inches mm	Assembled inches mm	Approximate (Each) lb kg
1 ¼ DN32	1.660 42.4	3	⅜ x 2 M10 X 50	0.81 21	1.81 46	4.38 111	4.69 119	3.19 81	2.88 73	2.8 1.3
1 ½ DN40	1.900 48.3	3	⅜ x 2 M10 X 50	0.94 24	1.88 48	4.50 114	4.81 122	3.44 87	3.06 78	3.1 1.4
2 DN50	2.375 60.3	3	7⁄16 x 2.75 M11 X 69	1.00 25	2.00 51	5.00 127	5.44 138	4.19 106	3.63 92	4.4 2.0
2 ½	2.875 73.0	3	7⁄16 x 2.75 M11 X 69	1.13 29	2.06 52	5.38 135	5.94 151	4.63 117	4.06 103	4.9 2.2
DN65	3.000 76.1	3	M11 x 69	1.13 29	2.13 54	5.50 140	6.13 156	4.75 121	4.19 106	5.1 2.3

4.3 DIMENSIONS

No. 143 Close Nipple (fitting to fitting connections)



Size		Dimensions	Weight
Nominal inches DN	Actual Outside Diameter inches mm	Takeout F inches mm	Approximate (Each) lb kg
1 ¼ DN32	1.660 42.4	2.375 60	0.4 0.2
1 ½ DN40	1.900 48.3	2.375 60	0.5 0.2
2 DN50	2.375 60.3	2.375 60	0.7 0.3
2 ½	2.875 73.0	2.375 60	1.1 0.5
DN65	3.000 76.1	2.375 60	1.2 0.5

5.0 PERFORMANCE

Friction Flow Data

Size		Flow Data - Frictional Resistance			
		Elbows		No. 102 Straight Tee	
Nominal inches DN	Actual Outside Diameter inches mm	No. 101 90° Elbow ft m	No. 103 45° Elbow ft m	Branch ft m	Run ft m
1 ¼ DN32	1.660 42.4	2.8 0.9	0.4 0.1	3.1 0.9	0.6 0.2
1 ½ DN40	1.900 48.3	2.9 0.9	0.6 0.2	4.0 1.2	0.7 0.2
2 DN50	2.375 60.3	3.0 0.9	1.1 0.3	5.8 1.8	1.1 0.3
2 ½	2.875 73	3.1 0.9	1.5 0.5	7.6 2.3	1.4 0.4
DN65	3.000 76.1	3.1 0.9	1.6 0.5	8.1 2.5	1.5 0.5

Maximum Working Pressure

Size		cULus		FM		Vds	LPCB
Nominal inches DN	Actual Outside Diameter inches mm	Sch.10 psi kPa	Sch.40 psi kPa	Sch.10 psi kPa	Sch.40 psi kPa	psi kPa	psi kPa
1 ¼ DN32	1.660 42.4	300 2068	300 2068	365 2517	365 2517	363 2500	363 2500
1 ½ DN40	1.900 48.3	300 2068	300 2068	365 2517	365 2517	363 2500	363 2500
2 DN50	2.375 60.3	300 2068	300 2068	365 2517	365 2517	363 2500	363 2500
2 ½	2.875 73	300 2068	300 2068	365 2517	365 2517	–	363 2500
DN65	3.000 76.1	300[1] 2068	N/A	365 2517	N/A	363 2500	363 2500

[1] cULus Listed for EN 10217 2.9 mm pipe wall

6.0 NOTIFICATIONS

Not applicable – contact Victaulic with any questions.

7.0 REFERENCE MATERIALS

Not applicable – contact Victaulic with any questions.

Victaulic® FireLock™ Innovative Groove System | IGS No. 101, 102, 140, 141, 142, 143, 145, 146, 148, Style 922, Style 920N, Style 108, RG2100, VicFlex™ Series AH2-CC


RG2100


Series AH2-CC


No. 142


Style 922/920N


Style 101


Style 108


No. 102


Style 148


No. 143


No. 145


No. 146


No. 140


No. 141

1.0 PRODUCT DESCRIPTION

Function

- No. 142 Welded Outlet
- Style 922 Outlet-T
- Style 920N Mechanical-T Outlet
- No. 101 Installation-Ready™ 90° Elbow
- Style 108 Installation-Ready™ Rigid Coupling
- No. 102 Installation-Ready™ Tee
- No. 148 Sprinkler Reducer, NPT or BSPT sprinkler outlet
- No. 143 Close Nipple
- No. 145 Female NPT or BSPT Threaded x Groove 90° Elbow
- No. 146 Cap
- No. 140 Male NPT or BSPT Threaded x Groove Adapter
- No. 141 Female NPT or BSPT Threaded x Groove Adapter
- RG2100 Roll Grooving Tool
- VicFlex™ Series AH2-CC Braided Flexible Hose with Captured Coupling (Refer to publication 10.85)

Available Sizes

- 1"/DN25

Pipe Material

- Carbon steel, Schedule 10, Schedule 40. For use with alternative materials please contact Victaulic.

Maximum Working Pressure

- Up to 365 psi/2517 kPa/25 bar

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

1.0 PRODUCT DESCRIPTION (CONTINUED)

Pipe Preparation

- Cut (Sch. 40) or roll (Sch. 10 or Sch. 40) grooved in accordance with publication 25.14: Victaulic IGS Groove Specifications.

RG2100 Grooving Capability

- 1"/DN25
- Workstation designed to cut, ream and form a roll groove on carbon steel, Sch. 10 or Sch. 40 pipe.
- This tool has a minimum pipe length requirement of 4 ½"/114 mm.

2.0 CERTIFICATION/LISTINGS

c UL us LISTED FM LPCB VdS

NOTE

- Approvals listed above do not apply to the RG2100 Roll Grooving Tool.

3.0 SPECIFICATIONS - MATERIAL

Housing: Ductile iron conforming to ASTM A536, Grade 65-45-12

Housing Coating:

☐ Orange enamel

☐ Optional: Hot dipped galvanized

Gasket:

☐ **Grade "E" EPDM Type A Vic-Plus™ Gasket System**
EPDM (Violet color code). FireLock products have been Listed by UL LLC and Approved by FM Approvals LLC for fire sprinkler services up to the rated working pressure using the Grade "E" Type A Vic-Plus™ Gasket System, requiring no field lubrication for most installation conditions.

Bolts/Nuts:

☐ Standard: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (metric). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial - heavy hex nuts) and ASTM A563M Class 9 (metric - hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 Fe/Zn 5, finish Type III (imperial) or Type II (metric).

Coupling Linkage: CrMo Alloy Steel zinc electroplated per ASTM B633 Fe/Zn 5, Type III Finish

No. 140, 141, 142, 143, 148: Carbon steel meeting the chemical and mechanical property requirements of ASTM A53 Grade A

No. 145, 146: Ductile iron conforming to ASTM A536, Grade 65-45-12

RG2100 Roll Grooving Tool:

Required Power Supply: Power Drive with Foot Switch (½ HP, Universal reversible motor, single-phase, 25-60 HZ)

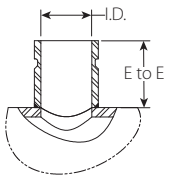
Accessories/Components:

☐ Tool head assembly

☐ Carriage assembly - accepts RG2100 tool head assembly, Standard Cutter, Standard Reamer and Standard Lever

4.0 DIMENSIONS

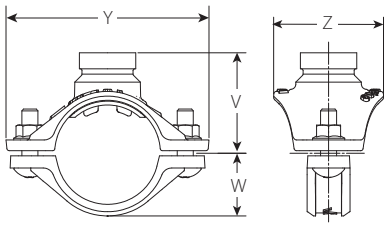
No. 142 Welded Outlet



Nominal inches DN Run x Branch			Actual Outside Diameter inches mm Run x Branch			Inside Diameter I.D. inches mm	E to E inches mm	Approximate Weight lb kg
1¼ – 1½ DN32 – DN40	x	1 DN25	1.660 – 1.900 42.4 – 48.3	x	1.315 33.7	1.049 26.6	1.38 34.9	0.2 0.1
1½ – 2 DN40 – DN50			1.900 – 2.375 48.3 – 60.3			1.049 26.6	1.38 34.9	0.2 0.1
2 – 2½ DN50 – DN65			2.375 – 3.000 60.3 – 76.1			1.049 26.6	1.38 34.9	0.2 0.1
2½ – 3 DN65 – DN80			2.875 – 3.500 73.0 – 88.9			1.049 26.6	1.38 34.9	0.2 0.1
3 – 4 DN80 – DN100			3.500 – 4.500 88.9 – 114.3			1.049 26.6	1.38 34.9	0.2 0.1

4.1 DIMENSIONS

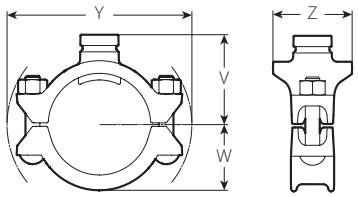
Style 922 Outlet-T



Nominal inches DN Run x Branch			Actual Outside Diameter inches mm Run x Branch			Hole Diameter inches mm +0.06/+1.5 -0.00/-0.0	Dimensions Y inches mm	V inches mm	W inches mm	Z inches mm	Approximate Weight lb kg
1¼ DN32	x	1 DN25	1.660 42.4	x	1.315 33.7	1 3/16 30.2	4.01 101.9	1.98 50.3	1.10 27.9	2.70 68.6	1.1 0.5
1½ DN40			1.900 48.3			1 3/16 30.2	4.01 101.9	2.11 53.6	1.22 31.0	2.70 68.7	1.2 0.5
2 DN50			2.375 60.3			1 3/16 30.2	4.01 101.9	2.34 59.4	1.46 37.1	2.56 65.1	1.2 0.5
2½			2.875 73.0			1 3/16 30.2	4.01 101.9	2.67 67.8	1.71 43.4	2.56 65.1	1.6 0.7

4.2 DIMENSIONS

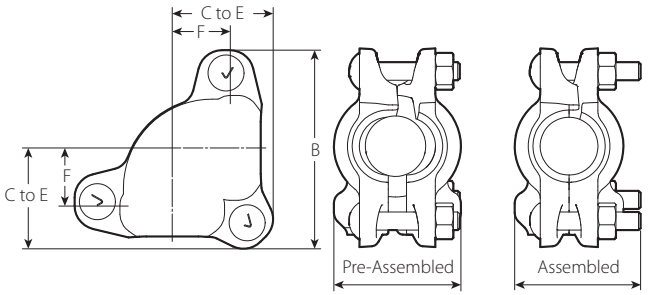
Style 920N Mechanical-T Outlet



Nominal inches DN Run x Branch			Actual Outside Diameter inches mm Run x Branch			Hole Diameter inches mm 1.50 +0.13/ -0.00	Dimensions				Approximate Weight lb kg
							Y inches mm	V inches mm	W inches mm	Z inches mm	
3 DN80	x	1 DN25	3.500 88.9	x	1.315 33.7	1 3/16 30.2	6.42 163.0	3.12 79.2	2.28 57.9	2.75 69.9	2.7 1.22
4 DN100			4.500 114.3			2 3/16 30.2	7.35 186.6	3.62 91.9	2.69 68.3	2.75 69.10	3.0 1.40

4.3 DIMENSIONS

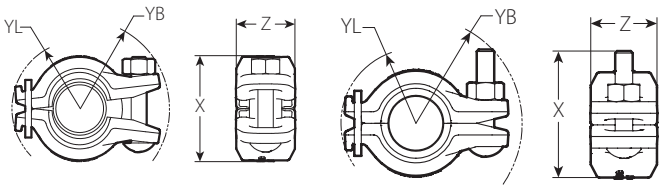
No. 101 *Installation-Ready* 90° Elbow



Size		Bolt/Nut		Dimensions					Weight
Nominal inches DN	Actual Outside Diameter inches mm	Qty.	Size inches mm	F Take Out inches mm	C to E inches mm	B inches mm	Pre-Assembled inches mm	Assembled inches mm	Approximate (Each) lb kg
1 DN25	1.315 33.7	3	3/8 x 2 M10 x 50	1.25 32	2.13 54	4.25 108	2.75 70	2.75 70	2.2 1.0

4.4 DIMENSIONS

Style 108 *Installation-Ready* Rigid Coupling



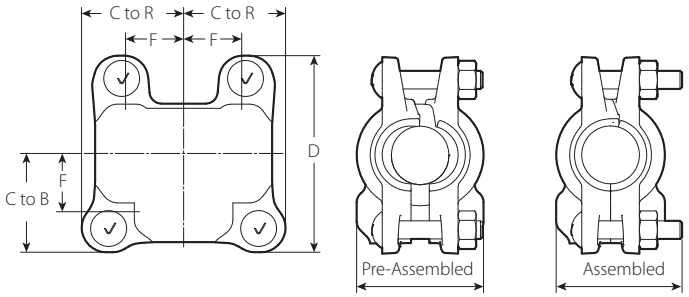
Preassembled Assembled

Size		Pipe End Separation[1]	Bolt/Nut		Dimensions								Weight
					Pre-Assembled				Assembled Joint				
Nominal	Actual Outside Diameter	Allowable	Qty.	Size	YL	YB	X	Z	YL	YB	X	Z	Approx (Each)
inches DN	inches mm	inches mm		inches mm	inches mm	inches mm	inches mm	inches mm	inches mm	inches mm	inches mm	inches mm	lb kg
1 DN25	1.315 33.7	0.14 3.6	1	3/8 x 2 M10 x 50	1.66 42.2	2.17 55.2	2.58 65.5	1.43 36.3	1.61 41.0	2.29 58.2	2.27 57.5	1.43 36.3	1.45 0.7

[1] The allowable pipe end separation dimension shown is for system layout purposes only. FireLock™ Style 108 rigid couplings are considered rigid connections and will not accommodate expansion or contraction of the piping system.

4.5 DIMENSIONS

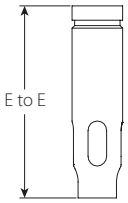
No. 102 *Installation-Ready* Tee



Size		Bolt/Nut		Dimensions					Weight
Nominal	Actual Outside Diameter	Qty.	Size	F Take Out	C to B	D	Pre-Assembled	Assembled	Approximate (Each)
inches DN	inches mm		inches mm	inches mm	inches mm	inches mm	inches mm	inches mm	lb kg
1 DN25	1.315 33.7	4	3/8 x 2 M10 x 50	1.25 32	2.13 54	4.13 105	2.75 70	2.75 70	3.0 1.4

4.6 DIMENSIONS

No. 148 Sprinkler Reducer



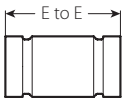
Length	Size		Threaded Outlet Size		Weight
E to E inches mm	Nominal inches DN	Actual Outside Diameter inches mm	inches DN	inches DN	Approximate (Each) lb kg
3 76	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.4 0.2
3.5 89	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.5 0.2
4 102	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.6 0.3
4.5 114	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.6 0.3
5 127	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.7 0.3
5.5 140	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.8 0.3
6 152	1 DN25	1.315 33.7	½ DN15	¾ DN20	0.8 0.4
12 305	1 DN25	1.315 33.7	½ DN15	¾ DN20	1.7 0.8
18 457	1 DN25	1.315 33.7	½ DN15	¾ DN20	2.5 1.1
24 610	1 DN25	1.315 33.7	½ DN15	¾ DN20	3.4 1.5
30 762	1 DN25	1.315 33.7	½ DN15	¾ DN20	4.2 1.9
36 914	1 DN25	1.315 33.7	½ DN15	¾ DN20	5.0 2.3

NOTES

- NPT or BSPT available
- It is acceptable to cut and groove any No. 148 longer than 6"/152mm. The minimum allowable cut length is 6"/152mm for a No. 148.
- 36"/914mm size features sprinkler outlet on both ends.

4.7 DIMENSIONS

No. 143 Close Nipple

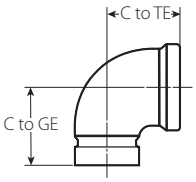


Size		Dimensions	Weight
Nominal inches DN	Actual Outside Diameter inches mm	E to E inches mm	Approximate (Each) lb kg
1 DN25	1.315 33.7	1.5[2] 38	0.2 0.1
		2 51	0.3 0.1
		2.5 64	0.4 0.2
		3 76	0.4 0.2
		3.5 89	0.5 0.2
		4 102	0.6 0.3
		4.5 114	0.6 0.3
		5 127	0.7 0.3

[2] Bolt pad interferences may occur in some installation configurations.

4.8 DIMENSIONS

No. 145 Female Threaded x Groove 90° Elbow



Size					Dimensions		Weight
Nominal inches DN			Actual Outside Diameter inches mm		C-TE	C-GE	Approximate (Each)
Threaded Outlet		Grooved Outlet	Threaded Outlet	Grooved Outlet	inches mm	inches mm	lb kg
½ DN15	x	1 DN25	0.840 21.3	1.315 33.7	1.45 36.8	1.60 40.6	0.5 0.2
¾ DN20			1.050 26.9		1.45 36.8	1.60 40.6	0.5 0.2
1 DN25			1.315 33.7		1.50 38.1	1.60 40.6	0.5 0.2

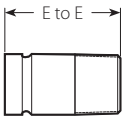
4.9 DIMENSIONS

No. 146 Cap

Size		Dimensions	Weight
Nominal inches DN	Actual Outside Diameter inches mm	T inches mm	Approximate (Each) lb kg
1 DN25	1.315 33.7	0.55 14.0	0.2 0.1

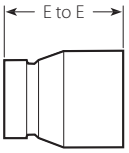
4.10 DIMENSIONS

No. 140 Male Threaded x Groove Adapter



Size		Dimensions	Weight
Nominal inches DN	Actual Outside Diameter inches mm	E-E inches mm	Approximate (Each) lb kg
1 DN25	1.315 33.7	2.50 63.5	0.3 0.1

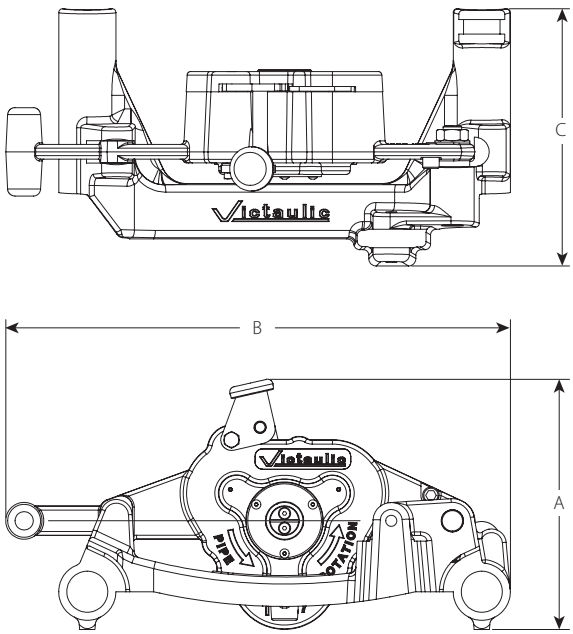
No. 141 Female Threaded x Groove Adapter



Size		Dimensions	Weight
Nominal inches DN	Actual Outside Diameter inches mm	E-E inches mm	Approximate (Each) lb kg
1 DN25	1.315 33.7	2.00 50.8	0.5 0.2

4.11 DIMENSIONS

RG2100 Roll Grooving Tool



A inches mm	B inches mm	C inches mm	Tool Weight lb kg
8.5 216	17.1 435	8.7 222	37.5 17.0

5.0 PERFORMANCE

Friction Flow Data

Size		Equivalent Length of 1"/DN25 Sch. 40 Pipe (C=120) feet meters					
Nominal inches DN	Actual Outside Diameter inches mm	Style 922	Style 920N	No. 101	No. 102 (Branch)	No. 102 (Run)	No. 148
1 DN25	1.315 33.7	See publication 10.52	See publication 11.02	2.0 0.61	5.0 1.52	2.7 0.82	*

* In accordance with NFPA 13, friction loss shall be excluded for fittings directly connected to a sprinkler. For hydraulic calculations, Victaulic recommends using the installed length (E-E or cut length) of the No. 148 Sprinkler Reducer as the equivalent length of 1" I DN25 Sch. 40 pipe.

Maximum Working Pressure

Size		cULus		FM	
Nominal inches DN	Actual Outside Diameter inches mm	Sch.10 psi kPa bar	Sch.40 psi kPa bar	Sch.10 psi kPa bar	Sch.40 psi kPa bar
1 DN25	1.315 33.7	365 2517 25	365 2517 25	365 2517 25	365 2517 25

6.0 NOTIFICATIONS

⚠ WARNING

- **Read and understand all instructions before attempting to install, remove, adjust, or maintain any Victaulic piping products.**
- **Depressurize and drain the piping system before attempting to install, remove, adjust, or maintain any Victaulic piping products.**
- **Wear safety glasses, hardhat, and foot protection.**

Failure to follow these instructions could result in death or serious personal injury and property damage.

⚠ WARNING

Failure to follow instructions and warnings could result in serious personal injury, property damage, and/or product damage.

- **Before operating or servicing any grooving tools, read all instructions in the manual and all warning labels on the tool.**
- **Wear safety glasses, hardhat, foot protection, and hearing protection while working around the tool.**
- **Save the operating and maintenance manual in a place accessible to all operators of the tool**

If you need additional copies of any literature, or if you have questions concerning the safe and proper operation of the tool, contact Victaulic, P.O. Box 31, Easton, PA 18044-0031, Phone: 1-800-PICK VIC, E-Mail: pickvic@victaulic.com.

7.0 REFERENCE MATERIALS

10.52: Style 922 Outlet Tee
11.02 Mechanical-T Bolted Branch Outlets
25.14: Victaulic IGS Groove Specification
10.06: FireLock Installation-Ready Fittings
10.85: VicFlex Series AH2 ad AH2-CC Braided Hose
TM-RG2100: Operating and Maintenance Instructions Manual
I-101_103: FireLock™ Installation-Ready™ Fittings Installation Instruction
I-102: FireLock™ Installation-Ready™ Fittings Installation Instruction
I-108: FireLock(TM) Installation-Ready™ Coupling

Victaulic No. 148		
Length	**½" DN15 outlet**	**¾" DN20 outlet**
E to E inches mm	**Equivalent Length of 1" Sched. 40 Pipe (C=120)** feet meters	
≤6 152	6.6 2.0	3.8 1.2
6 – 12 152 – 305	5.5 1.7	3.8 1.2
12 – 18 305 – 457	6.2 1.9	4.3 1.3
18 – 24 457 – 610	6.7 2.0	4.7 1.4
24 – 30 610 – 762	7.1 2.2	5.2 1.6
30 – 36 762 – 914	7.4 2.3	5.4 1.6

NOTE

- **When installed in pipe to pipe connections or it is required by the authority having jurisdiction, the equivalent length data in the table above may apply.**

Vic®-End II End of Run Fitting
No. 67

10.21

1.0 PRODUCT DESCRIPTION

Available Sizes

- 1 ¼ – 3"/DN32 – DN80 with ½/DN15, ¾"/DN20 or 1"/DN25 female threaded NPT or BSPT outlet.

Pipe Material

- Carbon Steel, Schedule 10, Schedule 40. For use with alternative materials and wall thicknesses please contact Victaulic.

Maximum Working Pressure

- Up to 365 psi/2500 kPa.

Function

- End of branchline elbow fitting for sprinkler connection.

2.0 CERTIFICATION/LISTINGS

FM c UL us LISTED

3.0 SPECIFICATIONS – MATERIAL

Housing:

Ductile iron conforming to ASTM A-536, grade 65-45-12, painted Orange Enamel. Ductile iron conforming to ASTM A-395, grade 65-45-15, is available upon special request.

☐ Optional: Hot dipped galvanized.

Outlet: NPT

☐ Optional: BSPT

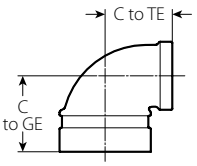
ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

4.0 DIMENSIONS

No.67



Nominal Size inches DN			C to GE inches mm	C to TE inches mm	Approximate Weight (Each) lb kg
1¼ DN32	x	½ DN15	1.875 48	1.38 35	0.6 0.3
		¾ DN20	1.875 48	1.38 35	0.5 0.2
		1 DN25	2 51	1.75 44	0.6 0.3
1½ DN40	x	½ DN15	1.875 48	1.5 38	0.7 0.3
		¾ DN20	1.875 48	1.5 38	0.7 0.3
		1 DN25	2 51	1.625 41	0.7 0.3
2 DN50	x	½ DN15	1.875 48	1.75 44	0.7 0.3
		¾ DN20	1.875 48	1.75 44	0.7 0.3
		1 DN25	2 51	1.75 44	0.9 0.4
2½ DN65	x	½ DN15	1.875 48	2 51	1.3 0.6
		¾ DN20	1.875 48	2 51	1.2 0.6
		1 DN25	2 51	2 51	1.3 0.6
3 DN80	x	¾ DN20	2 51	2.375 60	2.0 0.9
		1 DN25	2 51	2.375 60	1.9 0.9

5.0 PERFORMANCE

Please see applicable coupling publication for performance, or contact Victaulic for more information.

6.0 NOTIFICATIONS

⚠ WARNING

- **This product must be installed by an experienced, trained installer, in accordance with the instructions provided with each valve. These instructions contain important information.**

Failure to follow these instructions may result in serious personal injury, property damage, or valve leakage.

If you need additional copies of this product literature or the valve installation instructions, or if you have any questions about the safe installation and use of this device, contact Victaulic Company, P.O. Box 31, Easton, PA 18044-0031 U SA, Telephone: 001-610-559-3300.

7.0 REFERENCE MATERIALS

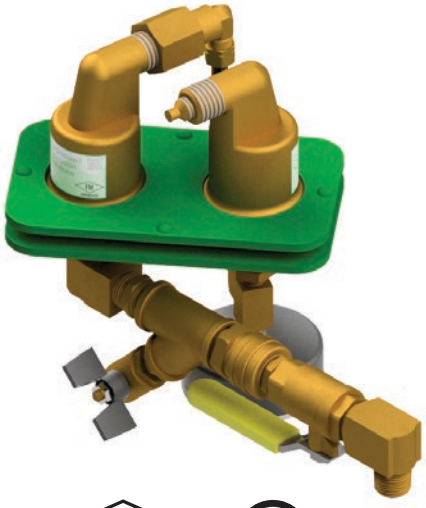
10.64: FireLock EZ™ Style 009N Rigid Coupling

PAV-W

ECS EJECTOR AUTOMATIC AIR VENT

Engineered Corrosion Solutions

Complete Corrosion Control.



FM APPROVED

UL LISTED

U.S. Patents No. 8,636,023

Specifications

Stock Number:	PAV-W
	PAV-WS (Supervised)
Service Pressure:	Up to 175 PSIG (12 Bar)
System Connection:	1/2" NPT Male
Temperature Range:	40°F - 120°F (4.5°C - 49°C)
Dimensions:	14"(L) X 7"(D) X 7"(H)
	(368mm(W) X 191mm(D) X 203mm(H))
Weight:	8 Lbs (3.6 Kg)
Clear Height:	5" (127mm)

- Patented redundant float design eliminates piping to a drain
- Support Hanger Not Required

General Description

The ECS Ejector Automatic Air Vent (PAV-W/WS) is a device that provides automatic venting of trapped air in wet pipe fire sprinkler systems. As a fire sprinkler system is filled with water, trapped air migrates to the high point of the system near the vent installation location which allows for trapped air to be vented. Trapped air contains oxygen which is the primary cause of corrosion in fire sprinkler systems. Corrosion in wet pipe fire sprinkler systems is directly proportional to the amount of oxygen trapped within the system piping, so a reduction in trapped air will in turn reduce the internal corrosion activity of the fire sprinkler system. Venting the trapped air in a wet pipe sprinkler system can also decrease water delivery time and reduce false water flow alarms.

The ECS Ejector Automatic Air Vent must be installed as shown on the engineering design documents, if a location is not provided install the vent at an accessible high point on the fire sprinkler system remote from the system riser where gas can be vented and at a location that the pressure gauge provided for visual monitoring can be viewed from directly below. The PAV-W/WS is also equipped with brass components that allows the device to be installed in areas subject to external corrosion. The float mechanism on the ECS Ejector Automatic Air Vent will automatically close when water reaches the vent and the redundant design eliminates the need to plumb the PAV-W/WS to drain. If the primary air vent valve allows any significant amount of water to leak past the second air vent valve will close preventing water from discharging and provide a system pressure reading on the pressure gauge. This condition will be an indication that the primary automatic gas vent valve has failed and requires service or replacement. The pressure gauge is designed to be visible from the floor below the ECS Ejector Automatic Air Vent from a distance of approximately 30 feet.

There are two available models of the ECS Ejector Automatic Air Vent: PAV-W and PAV-WS. The units both operate as described previously, but the PAV-WS includes a wiring connection to a monitoring circuit. A single contact rated 24VAC/DC @ 2A for electronic monitoring with an end of line resistor (EOLR) must be installed according to the wiring diagram in Figure 1 to electronically monitor the PAV-WS.

Engineered Corrosion Solutions • 11336 Lackland Road St. Louis, MO 63146 • Phone: 314.432.1377 • www.ecscorrosion.com

A notification from the PAV-WS indicates that the pressure switch on the bottom of the vent assembly has a system pressure reading due to a failure of the primary float valve which renders the ECS Ejector Automatic Air Vent inoperable.

Installation Instructions

1. The ECS Ejector Automatic Air Vent is equipped with an isolation ball valve to be connected to the fire sprinkler system. Once the PAV-W/WS has been assembled at the provided quick connect (see Figure 2), the contractor must install a 1/2" outlet (welded or mechanical) to connect the vent assembly to the sprinkler system.
2. Install the PAV-W/WS vent assembly at the location provided by the engineering design documents in a level position at an accessible high point on the sprinkler system where trapped gas can be vented.
   NOTE: Piping to the vent assembly cannot be installed in a configuration that would trap water and prevent drainage to the sprinkler system; a water trap impedes the ability of the vent to remove gas from the fire sprinkler system.
3. When electronic supervision is specified the PAV-WS must be utilized instead of the PAV-W (see Figure 1) and an addressable monitor module with an end of line resistor must be provided in accordance with NFPA 72.
4. Inspection of the vent assembly should be performed after installation and hydrostatic testing of the fire sprinkler system. Inspection should be performed periodically thereafter in accordance with the applicable NFPA codes and standards and/or the authority having jurisdiction.
   NOTE: Patented redundant float design eliminates piping the PAV-W/WS to a drain.

Operating Instructions

1. Once the fire sprinkler system has been hydrostatically tested, open the isolation ball valve on the PAV-W/WS. Trapped gas should be expected to immediately vent from the device if the system has been re-filled with water.
2. The isolation ball valve must remain in the open position to allow for venting of any additional trapped gas remaining in the system that may migrate to the vent location.
3. Plumbing the PAV-W/WS to drain is not required. Occasionally during venting operations a small amount of water may leak past the primary gas vent valve and collect in the intermediate plumbing. This is considered normal and not a failure of the valve.
4. Water traps that would restrict operation of the ECS Ejector Automatic Air Vent can be cleared by closing the isolation ball valve and removing the "Y" strainer plug. Once the water trap has been removed, replace the "Y" strainer plug and reopen the isolation ball valve.

Maintenance Instructions

1. The ECS Ejector Automatic Air Vent must be inspected annually at minimum.
   a. Check the pressure gauge on the bottom of the vent assembly for a system pressure reading.
2. If a system pressure reading is detected the primary vent valve may require service or replacement.
   a. While isolation ball valve is in the open position check for air/water leaks.
   b. Close isolation ball valve to perform maintenance on the ECS Ejector Automatic Air Vent.
   c. While isolation ball valve is in the closed position, inspection the "Y" strainer blockage, clean as necessary.
   d. If replacement is required, contact Engineered Corrosion Solutions for replacement parts and instructions.

FIGURE 1 - Wiring Diagram

INSTALLATION NOTES:

1. If Monitored By The Building Fire Alarm System, Provide One Addressable Monitoring Module To Monitor The Ejector Automatic Air Vent.
2. Connect The Ejector Automatic Air Vent To The Addressable Monitoring Module.
3. Supervise The Circuit Using An End-Of-Line (E.O.L.) Resistor In

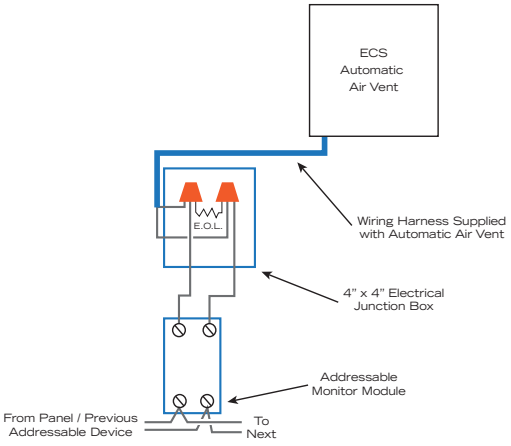


FIGURE 2 - ECS Ejector Automatic Air Vent Outline Drawing

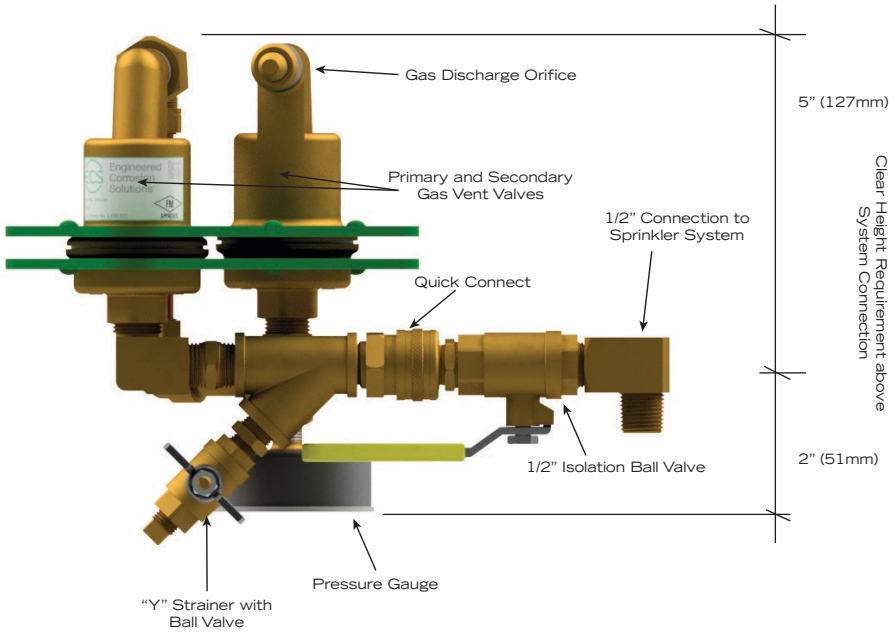
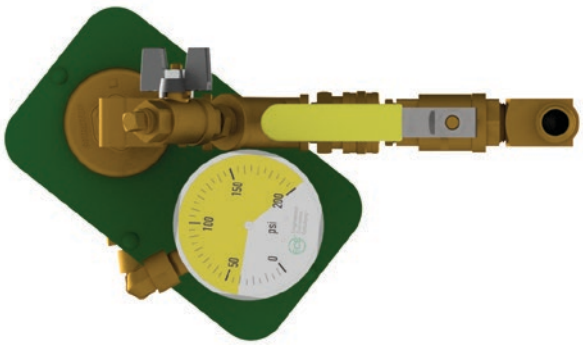
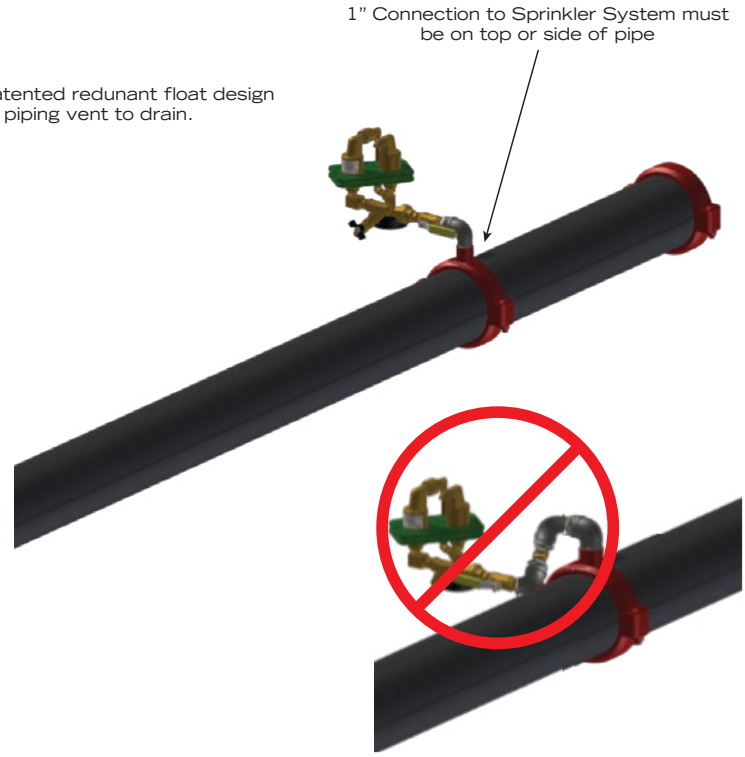


FIGURE 3 - ECS Ejector Automatic Air Vent Installed on Sprinkler System



NOTE: Piping to the vent assembly cannot be installed in a configuration that would trap water and prevent drainage to the sprinkler system; a water trap impedes the ability of the vent to remove gas from the fire sprinkler system.

NOTE: Patented redunant float design eliminates piping vent to drain.



OUR PRODUCTS. YOUR SYSTEMS.

Solutions for every environment

DRY PIPE SYSTEMS

Corrosion control technology located in the riser room.

WET PIPE SYSTEMS

Automatic air venting and nitrogen corrosion control.

MONITORING SOLUTIONS

Ensure effective corrosion control with real time corrosion monitoring solutions.

SERVICES

Corrosion assesments, pipe analysis, and long term corrosion control programs to mitigate future risk.

Dry Pipe System Nitrogen Generators

Corrosion control technology located in the riser room

	WALL MOUNT			SKID MOUNT	STAND ALONE W/ SEPARATE AIR COMPRESSOR			
	PGEN-3	PGEN-5	PGEN-10	PGEN-20	PGEN-30	PGEN-40	PGEN-50	PGEN-60
Total System Capacity	675 gal	950 gal	2,000 gal	3,200 gal	6,500 gal	11,000 gal	18,500 gal	22,500 gal
Single System Capacity @ 40 psi(1)	215 gal	265 gal	560 gal	950 gal	1,150 gal	1,440 gal	2,025 gal	2,900 gal
Single System Capacity @ 20 psi(1)	540 gal	590 gal	1,120 gal	1,800 gal	2,300 gal	2,880 gal	4,050 gal	5,800 gal
Air Compressor	Integral	Integral	Integral	Integral	Separate	Separate	Separate	Separate
Size (H x W x D)	36x24x9	36x24x9	38x29x11	57x32x40	53x24x9(2)	76x24x12(2)	76x24x12(2)	76x24x12(2)
Weight	115 lbs	125 lbs	175 lbs	420 lbs	152 lbs(2)	264 lbs(2)	300 lbs(2)	300 lbs(2)

NOTES:

(1) Single system capacity based on 30 min. fill requirement of largest single sprinkler system; a secondary air compressor with normally closed isolation valve can be used to meet fill requirement for larger individual systems

(2) Size and weight of nitrogen generator only, does not include separate air compressor

(3) All nitrogen generators include one (1) year manufacturer's warranty per ECS terms and conditions

Fig. 92 (Formerly Afcon Fig. 100) Universal C-type Clamp (Standard Throat)

Size Range: 3/8" and 1/2"
Material: Ductile iron, hardened steel cup point set screw and locknut.
Finish: ☐ Plain or ☐ Zinc Plated (Hot-Dip Galvanized optional)
Service: Recommended for use under roof installations with bar joist type construction, or for attachment to the top or bottom flange of structural shapes where the vertical hanger rod is required to be offset from the edge of the flange and where the thickness of joist or flange does not exceed 3/4".
Approvals: Complies with Federal Specification A-A-1192A (Type 19 & 23) *WW-H-171-E (Type 23)*, ANSI/MSS SP-69 and MSS SP-58 (Type 19 & 23). UL, ULC Listed and FM Approved.
How to size: Size of clamp is determined by size of rod to be used.
Installation: Follow recommended set screw torque values per MSS-SP-69.
Features:

- They may be attached to horizontal flanges of structural members in either the top beam or bottom beam positions.
- Secured in place by a cup-pointed Set Screw tightened against the flange. A Jam Nut is provided for tightening the Set Screw against the Body Casting.
- Thru tapping of the body casting permits extended adjustment of the threaded rod.
- Can be used with Fig 89X retaining clip for seismic applications.

Ordering: Specify rod size, figure number, name of clamp and finish.

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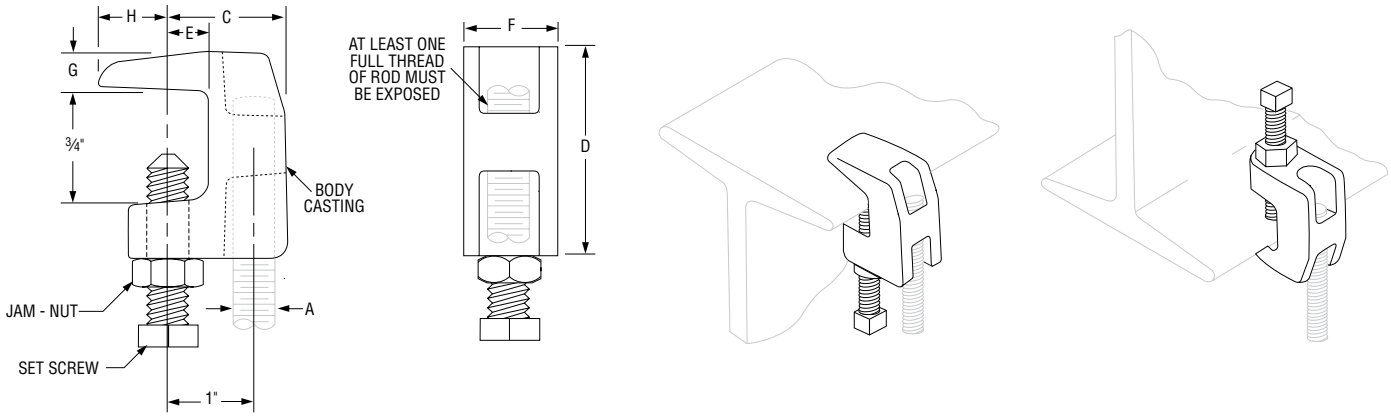


FIG. 92: DIMENSIONS (IN) • LOAD (LBS) • TORQUE (IN-LBS) • WEIGHT (LBS)											
Rod Size A	Set Screw Size	Torque Value	Max Loads ■		Weight	C	D	E	F	G	H
			Top	Bottom							
3/8	3/8	60	500	250	0.34	1 5/16	1 9/16	9/16	1 3/16	3/8	1/2
1/2	1/2	125	950	760	0.63	1 3/8	1 13/16	1/2	1 1/16	7/16	23/32

■ Maximum temperature of 450° F

PROJECT INFORMATION	APPROVAL STAMP
Project:	☐ Approved
Address:	☐ Approved as noted
Contractor:	☐ Not approved
Engineer:	**Remarks:**
Submittal Date:	
Notes 1:	
Notes 2:	

Fig. AF090 (Formerly Anvil Fig. 89X & Afcon Fig. 160) Restraining Strap

Size Range: 3/8" through 3/4" Threaded Rod
Material: Carbon Steel
Finish: Pre-Galvanized per ASTM A653
Service: Secures beam clamps to the beam where building movement is expected due to seismic activity. NFPA 13 requires the use of restraining straps in seismic areas. For use with Anvil Fig. 86, 88, 92, 93, 94, and 95 beam clamps.
Approvals: cULus Listed. Complies with the hanging and bracing requirements listed in NFPA 13.
Features:

- Dual hole design allows for one part to be installed with 3/8" and 1/2" rod.
- Unique hook design allows for easy installation on existing piping systems.

Installation Instructions:

- Install beam clamp per manufacture's installation instructions.
- Place restraining strap over exposed rod.
- Pull tight and wrap the opposite end of the restraining strap around the beam flange. At least 1" must wrap around the beam. For best performance, ensure the retrofit restraining strap is tight against the beam.
- For rod which extends less than 1" past the restraining strap, a nut must be installed to secure the restraining strap to the beam clamp and rod.
- Fire Protection applications shall also be installed per the requirements of NFPA 13 and local codes.

Ordering: Specify size, length, figure number and description.

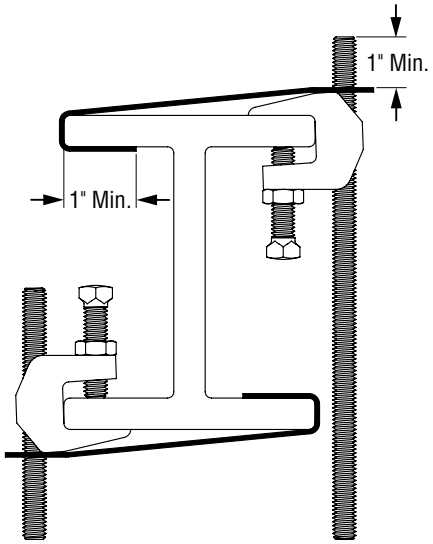
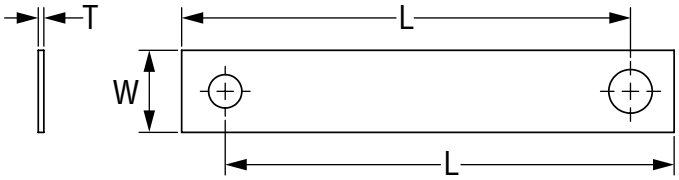
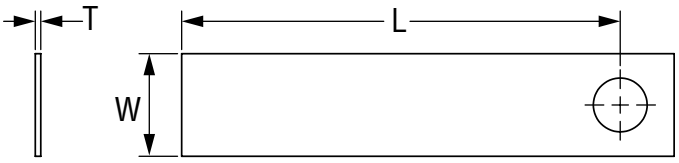


FIG. AF090: DIMENSIONS (IN)			
Rod Size	L Length	W Width	T Thickness
3/8 & 1/2	6, 8, 10, 12	1	15 ga.
5/8		1 1/4	14 ga.
3/4			



3/8" and 1/2" Combo Restraining Strap



5/8" and 3/4" Restraining Strap

Notes: Anvil International® brand bracing components are designed to be compatible ONLY with other Anvil International® brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com

Disclaimer: Anvil International ("Anvil") does not provide any warranties and specifically disclaims any liability whatsoever with respect to Anvil bracing products and components that are used in combination with products, parts or systems not manufactured or sold by Anvil. In no event shall Anvil be liable for any incidental, direct, consequential, special or indirect damages or lost profits where non-Anvil bracing components have been, or are used.

PROJECT INFORMATION	APPROVAL STAMP
Project:	☐ Approved
Address:	☐ Approved as noted
Contractor:	☐ Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

Fig. 69 (Formerly Afcon Fig. 300) Adjustable Swivel Ring, Tapped Per NFPA Standards

Size Range: 1/2" through 8"
Material: Carbon steel
Finish: Strap is Pre-Galvanized Zinc Material. Nut is Zinc Plated.
Service: Recommended for suspension of non-insulated **stationary** pipe line.
Maximum Temperature: 450° F
Approvals: Complies with Federal Specification A-A-1192A (Type 10), *WW-H-171-E (Type 10)*, and ANSI/MSS SP-58 (Type 10). UL Listed and FM Approved (Sizes 3/4" - 8").
Features:

- 1/2" - 2" sizes designed for use with steel and CPVC piping and manufactured with FBC System Compatible oil.
- Threads are countersunk so that they cannot become burred or damaged.
- Knurled swivel nut provides vertical adjustment after piping is in place.
- Captured swivel nut in the 1/2" through 6" sizes. The capture is permanent in the bottom portion of the band, allowing the hanger to be opened during installation if desired, but not allowing the nut to fall completely out.

Ordering: Specify size, figure number and name.
Non-captured nut also available upon request.

1/2" through 2" Size
Rounded Edge Design

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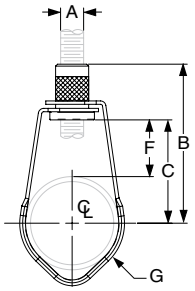
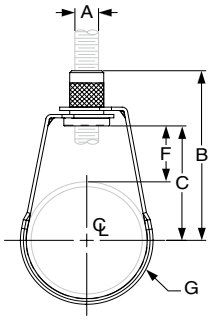
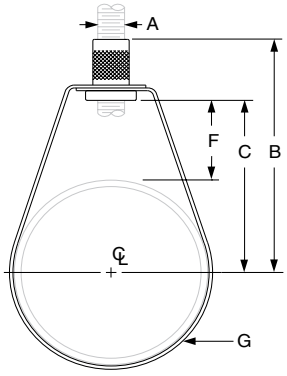


1/2" through 1" pipe



1 1/4" through 2" pipe



2 1/2" through 8" pipe

2 1/2" through 8" Size

FIG. 69: DIMENSIONS (IN) • LOADS (LBS) • WEIGHT (LBS)

Pipe Size	Max Load	Weight	Rod Size A	B	C	F	G Width
1/2	300	0.10	3/8	2 7/8	2	1 9/16	5/8
3/4		0.10		2 3/4	1 7/8	1 5/16	
1		0.10		2 9/16	1 11/16	1	
1 1/4		0.10		2 5/8	1 3/4	7/8	
1 1/2		0.10		2 3/4	1 7/8		
2		0.11		3 1/4	2 3/8	1 1/8	
2 1/2	525	0.20		4	2 3/4	1 5/16	3/4
3		0.20		3 13/16	2 15/16	1 3/16	
4	650	0.30		4 11/16	3 13/16	1 9/16	
5	1,000	0.54	1/2	5 5/16	4 3/8		
6		0.65		6 11/16	5 9/16	2 1/4	
8		1.00		8 9/16	7 9/16	3 1/4	

PROJECT INFORMATION	APPROVAL STAMP
Project:	☐ Approved
Address:	☐ Approved as noted
Contractor:	☐ Not approved
Engineer:	**Remarks:**
Submittal Date:	
Notes 1:	
Notes 2:	

Fig. 207 (Formerly Afcon Fig. 553/555) Threaded Steel Side Beam Bracket

Size Range: 3/8" and 1/2"
Material: Carbon steel
Finish: ☐ Plain or ☐ Zinc Plated
Service: Recommended for attachment to steel or wooden beams, etc.
Approvals: Complies with Federal Specification A-A-1192A (Type 34), *WW-H-171-E (Type 35),* ANSI/MSS SP-69 and MSS SP-58 (Type 34). UL Listed (Sizes 3/8" and 1/2").
FM Approved (Size 3/8" for use on steel beam only)
Features: Threaded mounting bracket provides an economical, practical, and adjustable means of securing hangers to beams.
Ordering: Specify rod size, figure number, name and finish.

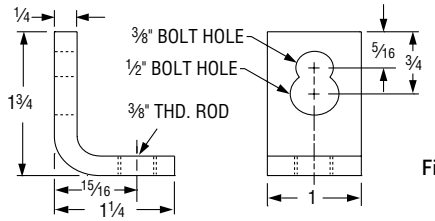


Fig. 207 3/8"

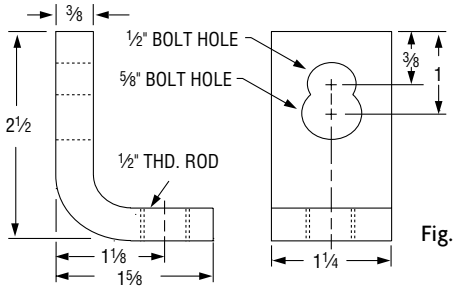


Fig. 207 1/2"

FIG. 207: DIMENSIONS (IN) • LOADS (LBS) • WEIGHT (LBS)

Rod Size A	Bolt Size	Max Load		Weight
		With Lag Screw	With Bolt to Steel	
3/8	3/8	400	620	0.17
	1/2	560		
1/2	1/2	650	1,150	0.42
	5/8	850		

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Contractor:	☐ Not approved
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Fig. 146 (Formerly Afcon Fig. 650) Continuous Threaded Rod

Size Range: 1/4" through 1 1/2" Stocked in six, ten, and twelve foot lengths. Other even foot lengths can be furnished to order.
Material: Carbon steel or Stainless Steel Gr 304
Threads: National Coarse (USS), rod threaded complete length.
Finish: ☐ Plain or ☐ Zinc Plated (Hot-Dip Galvanized optional)
Maximum Temperature: Zinc Plated 450°F, Stainless Steel 650° F
Approvals: Complies with MSS SP-58.
Ordering: Specify rod diameter and length, figure number, name and finish.
Note: The acceptability of galvanized coatings at temperatures above 450°F is at the discretion of the end user.

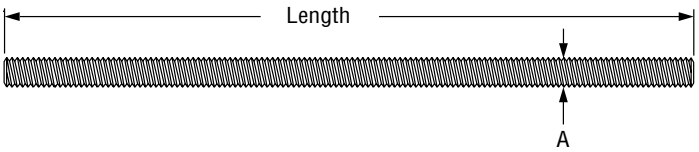

FIG. 146:
DIMENSIONS (IN) • LOADS (LBS) • WEIGHTS (LBS)

Rod Size A	Threads per Inch	Max Load 650° F	Weight per Ft.
1/4	20	240	0.12
3/8	16	730	0.30
1/2	13	1,350	0.53
5/8	11	2,160	0.84
3/4	10	3,230	1.20
7/8	9	4,480	1.70
1	8	5,900	2.30
1 1/4	7	9,500	3.60
1 1/2	6	13,800	5.10

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Fig. AF035 (Formerly Afcon Fig. 035) Model K Brace Clamp

Size Range: Service Pipe: 1" through 12", Carbon Steel: 1" through 3" CPVC
Brace Pipe: 1" through 2" Sch. 40

Material: Carbon Steel Strap and Ductile Iron Cast Hoop Ends

Finish: ☐ Plain or ☐ Electro-Galvanized per ASTM B633

Service: Designed to rigidly brace piping systems subjected to lateral seismic loads.

Approvals: cULus Listed (UL 203a) and FM Approved (FM 1950-10 & FM 1950-13). Complies with the hanging and bracing requirements listed in NFPA 13.

Features:

- Unique design provides solutions for carbon steel and CPVC pipe.
- Beveled edge design helps protect the CPVC pipe from any rough surface and eliminates pipe abrasion.
- Large installation hole in the cast hoop ends allows the brace pipe to pass through easily without interference.
- Visual indication of proper assembly when the head of the set screw bottoms out on the cast hoop ends.

Installation Instructions:

- Place the Model K Brace Clamp over the service pipe to be braced and slide the Sch. 40 brace pipe through the cast hoop ends. The end of the brace pipe must extend at least 1" past the cast hoop ends.
- Note: The brace pipe may be installed above or below the service pipe.
- Ensure brace pipe is set to the desired installation brace angle.
- Torque the set screws alternately and equally until the head of the set screw bottoms out on the cast hoop ends.
- For riser/4-way brace installations, two Model K Brace Clamps must be installed within 6" of each other.
- For CPVC installation, ensure the legs of the Model K Brace Clamp strap are parallel to each other and perpendicular to the brace pipe prior to installation.
- Fire Protection applications shall also be installed per the requirements of NFPA 13 and local codes.

Patents: No. 7,516,922, No. 7,523,895

Ordering: Specify service pipe size, brace pipe size, figure number, finish and description.

Notes: Anvil International® brand bracing components are designed to be compatible ONLY with other Anvil International® brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com and updated FM approval information may be viewed at www.approvalguide.com.

SeisBrace® Seismic Fire Protection Design Tool may be accessed at www.seisbrace.com

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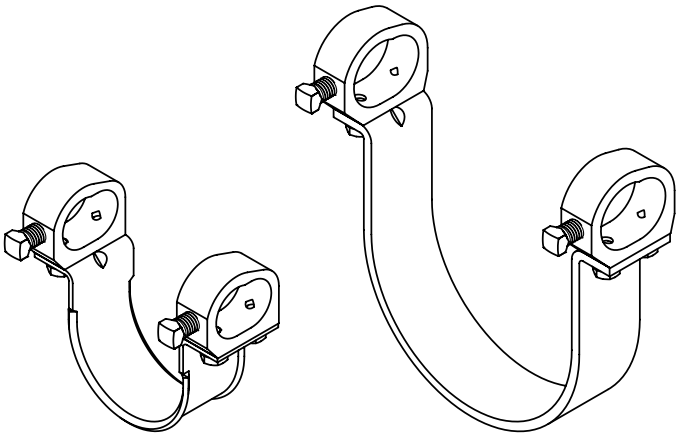
Fig. AF035 (Formerly Afcon Fig. 035) Model K Brace Clamp (cont.)

FIG. AF035: DIMENSIONS (IN) • WEIGHT (LBS)				
Service Pipe Size	1" Brace Pipe Weight	1 1/4" Brace Pipe Weight	1 1/2" Brace Pipe Weight	2" Brace Pipe Weight
1	1.60	1.80	2.00	2.28
1 1/4	1.68	1.88	2.08	2.36
1 1/2	1.64	1.84	2.04	2.32
2	1.88	2.08	2.28	2.56
2 1/2	1.90	2.10	2.30	2.58
3	2.10	2.30	2.50	2.78
4	2.20	2.40	2.60	2.88
5	3.40	3.60	3.80	4.08
6	3.90	4.10	4.30	4.58
8	4.80	5.00	5.20	5.48
10	5.60	5.80	6.00	6.28
12	–	6.36	6.56	6.84



1" - 4" 5" - 12"

FIG. AF035 cULus MAX SEISMIC LATERAL LOADS: DIMENSIONS (IN) • LOADS (LBS)				
Service Pipe Size	Brace Pipe Size	Max Seismic Brace Load		
		Specialty*	Schedule 10	Schedule 40
1 - 4	1 - 2	2765	2765	2765
5 - 10		–		
12	1 1/4 - 2		3740	3740

* Specialty pipes are commonly referred to as Sch. 7 and Flow Pipe. Please visit the UL listing on the UL website for a complete list of listed specialty pipes.

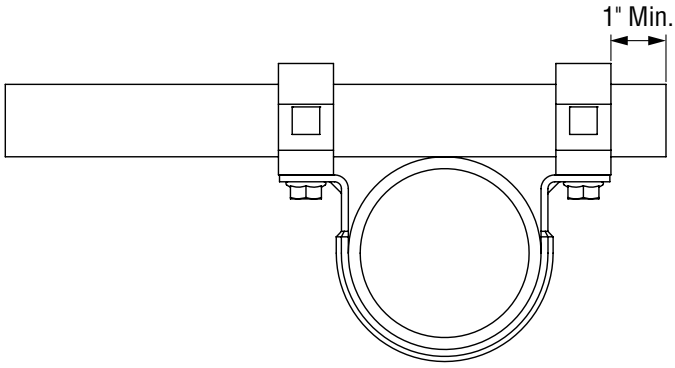
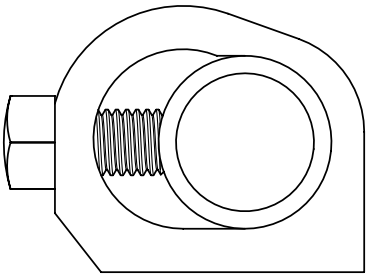


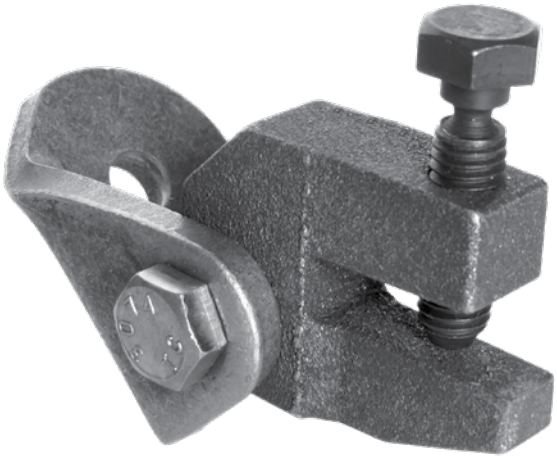
FIG. AF035 FM MAX SEISMIC LATERAL ASD LOADS***: DIMENSIONS (IN) • LOADS (LBS) • ANGLES (DEGREES)						
Service Pipe Size	Brace Pipe Size	Pipe Schedule	Max Seismic Brace Load at Brace Pipe Angle**			
			30 - 44	45 - 59	60 - 74	75 - 90
1 - 1 1/2	1 - 2	LW* – Sch. 40	1680	2380	2920	3250
2 - 3		LW* – Sch. 40	1800	2550	3120	3490
4		LW* – Sch. 40	1370	1930	2370	2640
5 - 8		Sch. 10 – Sch. 40	730	1040	1270	1420

* Load Rating for LW above refers to FM Approved Lightwall pipe, commonly referred to as Sch. 7 and Flow Pipe. See FM Approval Guide for approved Lightwall pipe.
** Brace Pipe Angles are determined from vertical.
*** The allowable FM approved capacity of brace subassemblies are listed in Allowable Stress Design (ASD). For Load Resistance Factor Design (LRFD) capacities, the above values will need to be mulitplied by 1.5.



Set Screw Installation

Fig. AF076 (Formerly Afcon Fig. 076) Sway Brace Swivel Attachment



Size Range: Brace Pipe: 1" through 2" Sch. 40; Anchor Size: 1/2"
Material: Ductile Iron Jaw with Carbon Steel Baseplate and Hardware
Finish: ☐ Plain or ☐ Electro-Galvanized per ASTM B633
Service: A seismic swivel attachment designed to connect brace pipe to the building structure or to a seismic structural attachment. The Sway Brace Swivel Attachment rigidly braces piping systems subjected to lateral seismic loads.
Approvals: cULus Listed (UL 203a) and FM Approved (FM 1950-10 & FM 1950-13). Complies with the hanging and bracing requirements listed in NFPA 13.
Features:

- One universal jaw allows for attachment to multiple brace pipe sizes.
- Field adjustable design requires no threading of the brace pipe.
- Shear off set screw provides a visual indication that the desired torque value has been achieved.

Installation Instructions:

- Insert anchor through the mounting hole and into the structure or seismic structural attachment.
- For connection to Fig. AF085, AF086, AF087, and AF779 seismic structural attachments, the bolt and nuts shall be installed wrench tight (typically finger tight plus 1/4 to 1/2 turns).
- For connection to concrete, wood, timber, steel, and other structures, install fasteners per the fastener manufacturer's installation instructions.
- Insert Sch. 40 brace pipe into the brace jaw until the brace pipe bottoms out.
- Torque shear off bolt until head shears off.
- Check the cross bolt and nut and ensure the nut is wrench tight.
- Fire Protection applications shall also be installed per the requirements of NFPA 13 and local codes.

Ordering: Specify figure number, finish and description.

Notes: Anvil International® brand bracing components are designed to be compatible ONLY with other Anvil International® brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com and updated FM approval information may be viewed at www.approvalguide.com.

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Fig. AF076 (Formerly Afcon Fig. 076) Sway Brace Swivel Attachment (cont.)

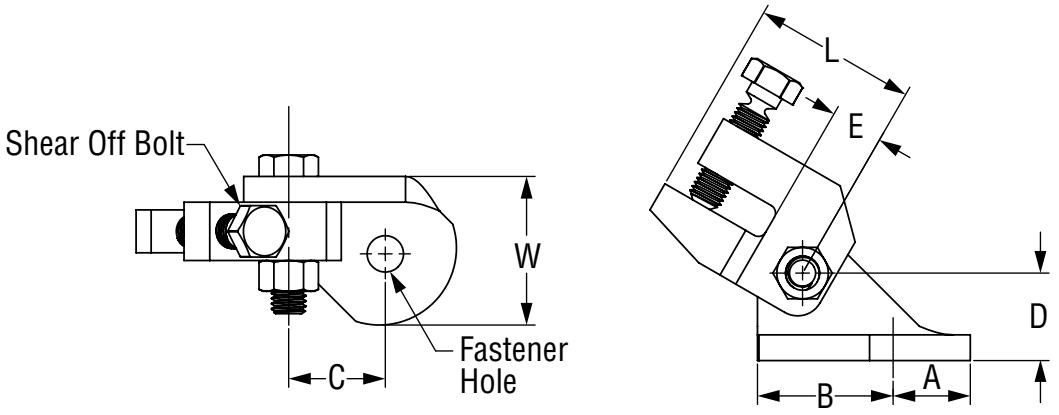


FIG. AF076: DIMENSIONS (IN) • WEIGHT (LBS)								
Fastener Size	A	B	C	D	E	L	W	Weight
½	1.00	1.83	1.25	1.38	¾	2⅜	2⅛	1.68

FIG. AF076 cULus MAX SEISMIC HORIZONTAL LOADS: DIMENSIONS (IN) • LOADS (LBS)			
Brace Pipe Size	Fastener Size	Max Seismic Brace Load	Max Service Pipe Size
1 - 2	½	2765	10

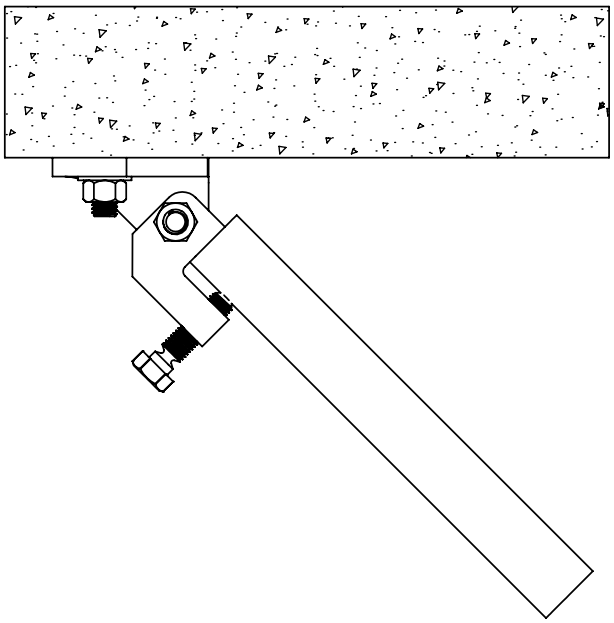


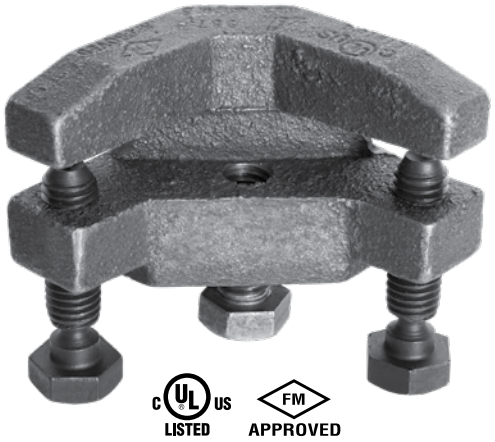
FIG. AF076 FM MAX SEISMIC HORIZONTAL ASD LOADS**: DIMENSIONS (IN) • LOADS (LBS)					
Brace Pipe Size	Fastener Size	Max Seismic Brace Load at Brace Pipe Angle*			
		30-44	45-59	60-74	75-90
1 - 2	½	1310	1810	2630	2930

* Brace Pipe Angles are determined from vertical.
**The allowable FM approved capacity of brace subassemblies are listed in Allowable Stress Design (ASD). For Load Resistance Factor Design (LRFD) capacities, the above values will need to be multiplied by 1.5.

FIG. AF076 HORIZONTAL PRYING FACTORS (Pr) PER NFPA: ANGLES (DEG)									
Brace Orientation*	A	B	C	D	E	F	G	H	I
Brace Angle**	30-44	45-59	60-90	30-44	45-59	60-90	30-44	45-59	60-90
Prying Factor (Pr)	3.724	2.150	1.375	2.150	2.150	2.250	2.750	1.945	1.588

* Brace Orientation per NFPA 13-2016 Figure 9.3.5.12.1.
** Brace Pipe Angles are determined from vertical.

Fig. AF087 (Formerly Afcon Fig. 087) Structural Brace Attachment



Size Range: Flange Thickness: Up to 1/2" thick (UL), Up to 3/8" thick (FM)
Material: Ductile Iron with Carbon Steel Hardware
Finish: ☐ Plain or ☐ Electro-Galvanized per ASTM B633
Service: A seismic structural attachment designed to attach to steel I-beams, flanges, and joists. The Structural Brace Attachment rigidly braces piping systems subjected to horizontal seismic loads.
Approvals: cULus Listed (UL 203a) and FM Approved (FM 1950-10 & FM 1950-13). Complies with the hanging and bracing requirements listed in NFPA 13.
Features: Shear off bolt provides a visual indication that the desired torque value has been achieved.
Installation Instructions:

- Place structural brace attachment on a horizontal or vertical steel flange.
- Torque shear off bolts evenly and equally until the head shears off.
- Install the 1/2" mounting bolt through the 1/2" AF075, AF076, or AF077 mounting hole. The mounting bolt shall be installed wrench tight (typically finger tight plus 1/4 to 1/2 turns).
- Installation angle determined by the brace angle of the brace pipe and the AF075, AF076, or AF077.
- Fire Protection applications shall also be installed per the requirements of NFPA 13 and local codes.

Patent: No. 6,629,678
Ordering: Specify figure number, finish and description.

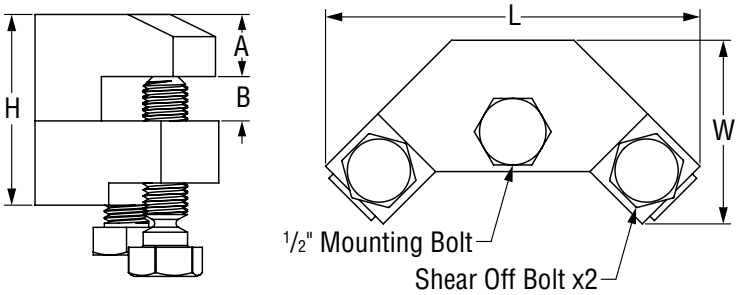


FIG. AF087: DIMENSIONS (IN) • WEIGHT (LBS)						
Mounting Bolt	L	W	H	A	B	Weight
½	4¼	2	2⅛	¾	½	2.00

Notes: Anvil International® brand bracing components are designed to be compatible ONLY with other Anvil International® brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com and updated FM approval information may be viewed at www.approvalguide.com.

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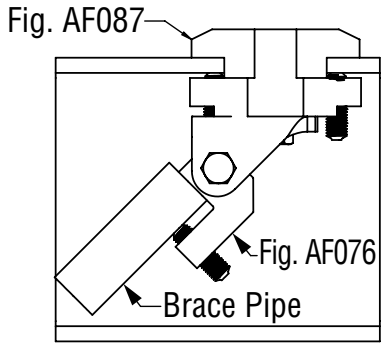
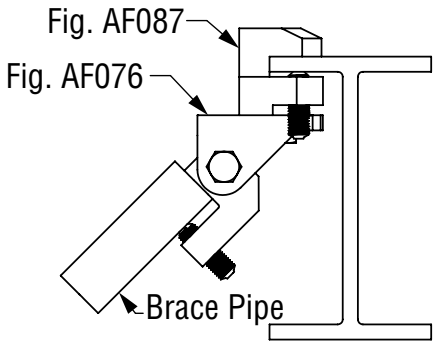
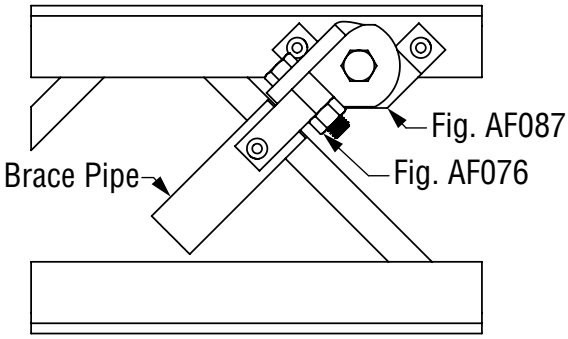
Fig. AF087 (Formerly Afcon Fig. 087) Structural Brace Attachment (cont.)



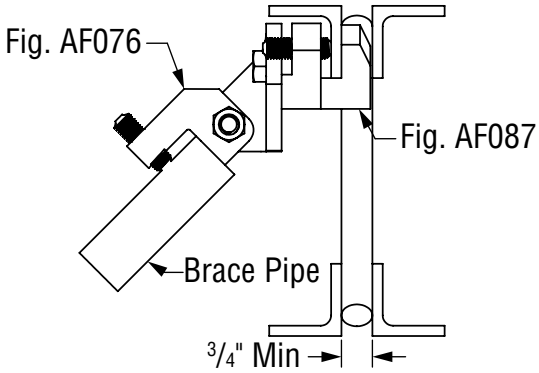
Horizontal Steel Flange
Seismic Load Parallel to Flange



Horizontal Steel Flange
Seismic Load Perpendicular to Flange



Vertical Steel Flange
Seismic Load Parallel to Flange



Vertical Steel Flange
Seismic Load Perpendicular to Flange

FIG. AF087 cULus MAX SEISMIC HORIZONTAL LOADS: DIMENSIONS (IN) • LOADS (LBS)				
Structure	Seismic Load Orientation	Max Flange Thickness	Max Seismic Brace Load	Max Service Pipe Size
Horizontal Steel Flange and Vertical Steel Flange	Parallel to Flange	1/2	1400	4
	Perpendicular to Flange			

FIG. AF087 FM MAX SEISMIC HORIZONTAL ASD LOADS**: DIMENSIONS (IN) • LOADS (LBS) • ANGLES (DEG)						
Structure	Seismic Load Orientation	Min Flange Thickness	Max Seismic Brace Load at Brace Pipe Angle*			
			30-44	45-59	60-74	75-90
Vertical Steel Flange	Parallel to Flange	3/8	1270	1740	2140	2380
	Perpendicular to Flange		1150	1630	3230	3610

* Brace Pipe Angles are determined from vertical.
**The allowable FM approved capacity of brace subassemblies are listed in Allowable Stress Design (ASD). For Load Resistance Factor Design (LRFD) capacities, the above values will need to be multiplied by 1.5.

☐ Fig. AF411 (Formerly Afcon Fig. 411) Longitudinal Seismic Clamp
☐ Fig. AF074 (Formerly Afcon Fig. 074) Brace Attachment Fitting
☐ Fig. AF078 (Formerly Afcon Fig. 078) Brace Attachment Fitting

Size Range: Service Pipe: 1" through 10" Carbon Steel
Brace Pipe: 1" through 2" Sch. 40

Material: Carbon Steel (AF074 Only: Ductile Iron Brace Socket)

Finish: ☐ Plain or ☐ Electro-Galvanized per ASTM B633

Service: Designed to rigidly brace piping systems subjected to longitudinal seismic loads. The Fig. AF411 may be installed with Fig. AF074 or AF078 Brace Attachment Fittings.

Approvals: cULus Listed (UL 203a) and FM Approved (FM 1950-10 & FM 1950-13). Complies with the hanging and bracing requirements listed in NFPA 13.

Features: Visual indication of assembly when the clamp ears make metal-to-metal contact.

Installation Instructions:

- Mount the Fig. AF074 or AF078 on the outside of the outside of the Fig. AF411 clamps ears.
- Position the clamp at the desired location on the service pipe and hand tighten the hex bolts.
- Insert brace pipe into the AF074 or AF078 socket and torque the set screw until the head bottoms out on the AF074 or AF078. Brace pipe must extend 1/2" past the end of the brace socket.
- Ensure the brace pipe is set to the desired installation brace angle.
- Tighten the clamp bolts and nuts equally and alternately until metal-to-metal contact is achieved and the nuts are wrench tight.
- Fire Protection applications shall also be installed per the requirements of NFPA 13 and local codes.

Ordering: AF411: Specify service pipe size, figure number, finish, and description.
AF074 & AF078: Specify brace pipe size, figure number, finish, and description.
AF411, AF074, & AF078 all sold separately.

Fig. AF411

Fig. AF074

Fig. AF078

Notes: Anvil International® brand bracing components are designed to be compatible ONLY with other Anvil International® brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com and updated FM approval information may be viewed at www.approvalguide.com.

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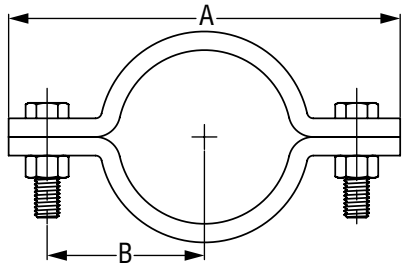
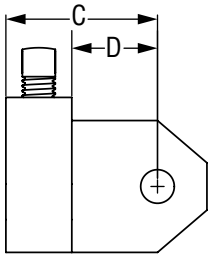
Fig. AF411 (Formerly Afcon Fig. 411) Longitudinal Seismic Clamp
Fig. AF074 (Formerly Afcon Fig. 074) Brace Attachment Fitting
Fig. AF078 (Formerly Afcon Fig. 078) Brace Attachment Fitting





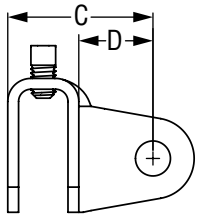


FIG. AF411: DIMENSIONS (IN) • WEIGHT (LBS)

Service Pipe Size	A	B	Weight
1	5⅝	2⅛	1.75
1¼	6	2¼	1.90
1½	6⅛	2¼	2.00
2	6¾	2½	2.15
2½	7⅜	2⅞	2.40
3	7⅞	3⅛	2.60
4	9	3⅞	3.10
6	11½	4⅞	4.50
8	13½	5⅞	5.50

FIG. AF074 & AF078: DIMENSIONS (IN) • WEIGHT (LBS)

Brace Pipe	AF074			AF078		
	C	D	Weight	C	D	Weight
1	2³⁄₁₆	1⁷⁄₁₆	0.97	2⁵⁄₁₆	1⅛	0.38
1¼			1.07			0.54
1½			1.17			
2			1.31			

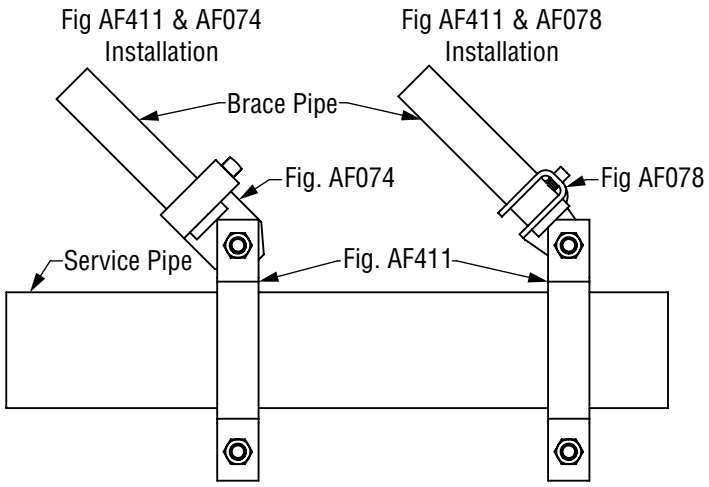


FIG. AF411 cULus MAX SEISMIC LONGITUDINAL LOADS: DIMENSIONS (IN) • LOADS (LBS)

Service Pipe size	Brace Attachment Fitting	Brace Pipe Size	Max Seismic Brace Load	
			Sch. 10	Sch. 40
1	AF074	1 – 2	—	2015
	AF078	1 – 1¼	—	1000
1¼ – 4	AF074	1 – 2	2015	2015
	AF078	1 – 1¼	1000	1000
6 – 8	AF074	1 – 2	2015	2015

Fig. AF411 (Formerly Afcon Fig. 411) Longitudinal Seismic Clamp
Fig. AF074 (Formerly Afcon Fig. 074) Brace Attachment Fitting
Fig. AF078 (Formerly Afcon Fig. 078) Brace Attachment Fitting

FIG. AF411 FM MAX SEISMIC LONGITUDINAL ASD LOADS*: DIMENSIONS (IN) • LOADS (LBS) • ANGLES (DEG)**

Service Pipe Size	Pipe Schedules	Brace Attachment Fitting	Brace Pipe Size	Max Seismic Brace Load at Brace Pipe Angle**			
				30-44	45-59	60-74	75-90
1 – 1 1/2	Sch. 10 – Sch. 40	AF074	1 – 2	1070	420	510	570
		AF078	1 – 1 1/4	430	420	510	570
2	LW – Sch. 40	AF074	1 – 2	1410	1900	1730	1930
		AF078	1 – 1 1/4	430	620	760	840
2 1/2 – 3	LW – Sch. 40	AF074	1 – 2	1000	860	1030	1150
		AF078	1 – 1 1/4	430	620	760	840
4	LW	AF074	1 – 2	1000	860	1030	1150
		AF078	1 – 1 1/4	430	620	760	840
	Sch. 10 – Sch. 40	AF074	1 – 2	1000	950	1150	1280
		AF078	1 – 1 1/4	430	620	760	840
6	LW – Sch. 40	AF074	1 – 2	1410	2000	2450	2740
		AF078	1 – 1 1/4	430	620	760	840
8	Sch. 10 – Sch. 40	AF074	1 – 2	1410	1250	1510	1690
		AF078	1 – 1 1/4	430	620	760	840

* Load rating for LW above refers to FM Approved Lightwall pipe, commonly referred to as Sch.7 and Flow Pipe. See FM Approval Guide for approved Lightwall pipe.
** Brace Pipe Angles are determined from vertical.
*** The allowable FM approved capacity of brace subassemblies are listed in Allowable Stress Design (ASD). For Load Resistance Factor Design (LRFD) capacities, the above values will need to be multiplied by 1.5.

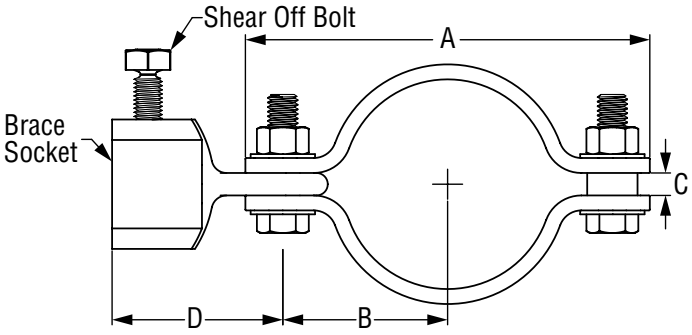
Fig. AF775 (Formerly Anvil Fig. 775) Longitudinal & Lateral Seismic Clamp

OPM-0351-13

Size Range: Service Pipe: 2 1/2" through 8" Carbon Steel
Brace Pipe: 1" or 1 1/4" Sch. 40 IPS
Material: Carbon Steel Clamp and Ductile Iron Brace Socket
Finish: ☐ Plain or ☐ Galvanized (Brace Socket Electro-Galvanized per ASTM B633 and Clamps Hot-Dip Galvanized per ASTM A153).
Service: Designed to rigidly brace piping systems subjected to longitudinal and lateral seismic loads. May also be installed to brace piping systems subjected to vertical seismic loads. For vertical load capacities, reference OSHPD OPM-0351-13.
Approvals: cULus Listed (UL 203a) and FM Approved (FM 1950-10 & FM 1950-13). OSHPD Pre-Approved (OPM-0351-13 and OPA-2804-10). Complies with the hanging and bracing requirements listed in NFPA 13.
Features: For use in either longitudinal or lateral seismic brace applications.
Installation Instructions:

- Position the clamp at the desired location on the service pipe and hand tighten the hex bolts. Ensure the spacer and the brace socket attachment are positioned on the bolt between the pipe clamps ears.
- Insert brace pipe into the socket until the brace pipe bottoms out.
- Torque shear off bolt until the bolt head breaks off.
- Ensure the brace pipe is set to the desired installation brace angle.
- Tighten the clamp bolts and nuts equally and alternately until metal to metal contact is achieved with the proper torque value.
- Fire Protection applications shall also be installed per the requirements of NFPA 13 and local codes.

Ordering: Specify service pipe size, brace pipe size, figure number, finish and description.



Notes: Anvil International® brand bracing components are designed to be compatible ONLY with other Anvil International® brand bracing components, resulting in a Listed seismic bracing assembly. Updated UL listing information may be viewed at www.ul.com and updated FM approval information may be viewed at www.approvalguide.com.

Disclaimer: Anvil International ("Anvil") does not provide any warranties and specifically disclaims any liability whatsoever with respect to Anvil bracing products and components that are used in combination with products, parts or systems not manufactured or sold by Anvil. In no event shall Anvil be liable for any incidental, direct, consequential, special or indirect damages or lost profits where non-Anvil bracing components have been, or are used.

SeisBrace® Seismic Fire Protection Design Tool may be accessed at www.seisbrace.com

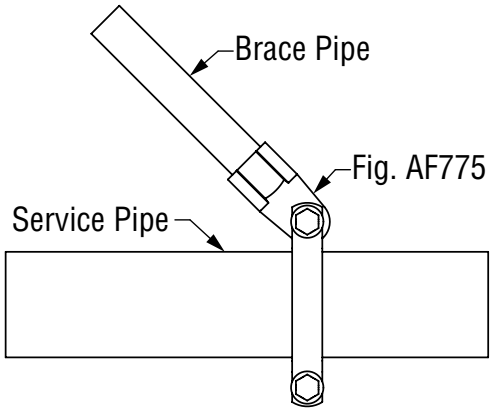
FIG. AF775: WEIGHT (LBS) • DIMENSIONS (IN) • WEIGHT (LBS) • TORQUE (FT-LBS)

Service Pipe Size	A	B	C	D 1" Brace	D 1 1/4" Brace	Socket Depth	1" Brace Pipe Weight	1 1/4" Brace Pipe Weight	Installation Torque
2 1/2	6	2 3/8	3/8	2 7/8	3	1 3/8	2.19	2.54	80
3	6 3/4	2 3/4					2.36	2.71	
4	8 1/2	3 1/2					2.62	2.97	100
5	9 1/2	4					3.74	4.09	
6	11 1/2	4 7/8	7/8				6.32	6.67	120
8	13 3/4	6					7.42	7.77	140

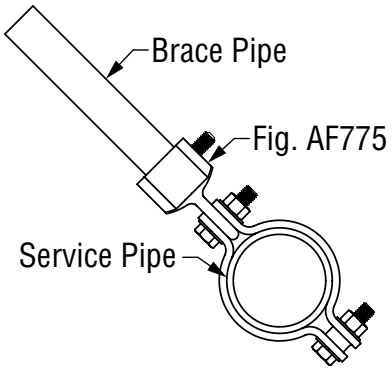
PROJECT INFORMATION	APPROVAL STAMP
Project:	☐ Approved
Address:	☐ Approved as noted
Contractor:	☐ Not approved
Engineer:	**Remarks:**
Submittal Date:	
Notes 1:	
Notes 2:	

Fig. AF775 (Formerly Anvil Fig. 775)

Longitudinal & Lateral Seismic Clamp (cont.)



Longitudinal Brace



Lateral Brace

FIG. AF775 FM MAX SEISMIC LATERAL ASD LOADS***: DIMENSIONS (IN) • LOADS (LBS) • ANGLES (DEG)						
Service Pipe Size	Pipe Schedules	Brace Pipe Size	Max Seismic Brace Load at Brace Pipe Angle**			
			30-44	45-59	60-74	75-90
2 1/2 – 3	LW*	1 – 1 1/4	1570	2220	1690	1870
4			1520	1060	910	1000
5			1570	2220	1690	1870
6			1570	2220	910	1040
2 1/2 – 3	Sch. 10 – Sch. 40		1370	2150	2390	2640
4			1280	1810	1680	1870
5			1370	2150	2390	2640
6			1520	2150	2570	2830
8			1570	2220	2720	3140

* Load rating for LW above refers to FM Approved Lightwall pipe, commonly referred to as Sch.7 and Flow Pipe. See FM Approval Guide for approved Lightwall pipe.
** Brace Pipe Angles are determined from vertical.
*** The allowable FM approved capacity of brace subassemblies are listed in Allowable Stress Design (ASD). For Load Resistance Factor Design (LRFD) capacities, the above values will need to be multiplied by 1.5.

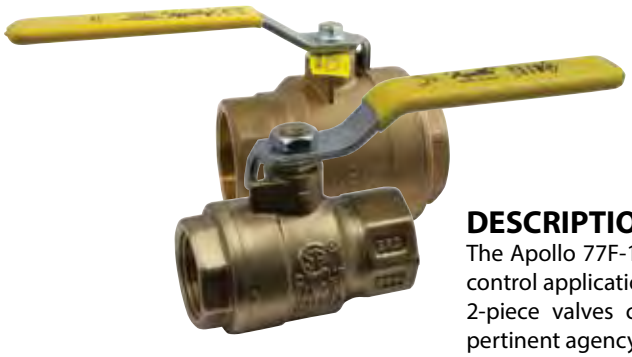
FIG. AF775 cULus MAX SEISMIC LATERAL LOADS: DIMENSIONS (IN) • LOADS (LBS)			
Service Pipe Size	Brace Pipe Size	Max Seismic Brace Load	
		Sch. 10	Sch. 40
2 1/2 – 4	1 – 1 1/4	1000	1000
5 – 6		1600	1600
8		2015	2015

"Apollo" Valves

SUBMITTAL SHEET

77F-100 Series

Full Port Threaded **Brass Ball Valve**



Job Name:	
Job Location:	
Engineer:	
Contractor:	
Tag:	
PO Number:	
Representative:	
Wholesale Distributor:	

DESCRIPTION

The Apollo 77F-100 Series is a full port forged brass ball valve suitable for a wide range of flow control applications including HVAC, fuel gas, fire protection, irrigation etc. These NPT threaded, 2-piece valves combine reliable operation with maximum economy. Valves include most pertinent agency approvals. Proudly Made in the USA.

FEATURES

- Heavy Pattern Forged Design
- Corrosion Resistant Materials
- Full-Port Flow
- Premium RPTFE Seats and Packing
- Adjustable Stem Packing
- Blow-Out Proof Stem
- Silicone Free Assembly
- 100% Factory Tested
- **Made in USA,** ARRA Compliant

OPTIONS

- (-01) Standard Lever
- (-04) 2-1/4" Stem Extension (1/4" – 2-1/2")
- (-07) Tee Handle (1/4" – 2")
- (-11) Therma-Seal™ Insulating Tee Handle (1/4" – 2")
- (-27) Locking Handle SS (1/4" – 2-1/2")
- 77F140 Series – SS Ball & Stem
- 77FLF Series – Lead Free 0.25% max

PERFORMANCE RATING

- Rating: 600 CWP (1/4" – 2")
- Rating: 400 CWP (2-1/2" – 4")
- Steam Rating: 150 psi SWP
- Temperature Range: 0°F - 400°F
- Vacuum Service to 29 in. Hg

APPROVALS

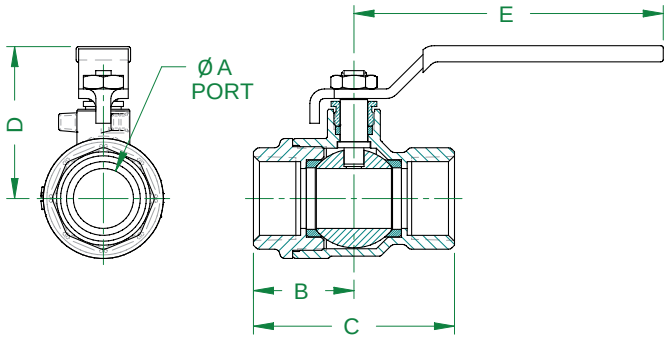
- MSS-SP-110
- IAPMO IGC-157 Ball Valves
- CGA 3.16 (125 PSI)
- CGA CR91-002 (5 PSI)
- ANSI Z21.15/CSA 9.1 (1/2 PSI)
- ASME B16.44 (5 PSI)
- ASME B16.33 (125 PSI) (1/2" – 2")
- FM 1140 (1/4" – 2")
- UL Guides: YSDT, MHKZ, YQNZ, YRBX & YRPV
- UL Guide VQGU (1/4" – 2")

STANDARD MATERIALS LIST

Part Name	Material
Body	Brass, ASTM B283 alloy C37700
Seat	RPTFE
Ball	Brass, ASTM B16, C36000, or B283, C37700 Chrome Plated
Stem Packing	RPTFE
Nut	Corrosion Resistant Plated Steel
Stem	Brass, ASTM B16, C36000
Retainer	Brass, ASTM B283 alloy C37700 or ASTM B16, C3600
Handle	Plated Steel / Insulated Polyvinyl
Gland	Brass, ASTM B16, C36000

DIMENSIONS

Part Number	Size (in.)	Dimensions (in.)					Wt. (lbs.)
		A	B	C	D	E	
77F-101-01	1/4"	0.38	0.81	1.62	1.61	2.85	0.3
77F-102-01	3/8"	0.38	0.85	1.70	1.61	2.85	0.3
77F-103-01	1/2"	0.50	1.14	2.25	1.66	2.85	0.5
77F-104-01	3/4"	0.75	1.26	2.51	1.91	3.86	0.8
77F-105-01	1"	1.00	1.60	3.20	2.11	3.86	1.3
77F-106-01	1-1/4"	1.25	1.73	3.46	2.44	4.75	2.1
77F-107-01	1-1/2"	1.50	2.00	4.00	2.91	5.42	3.2
77F-108-01	2"	2.00	2.37	4.47	3.69	7.77	5.6
77F-109-01	2-1/2"	2.50	2.99	5.98	4.14	7.77	12.8
77F-100-01	3"	3.00	3.52	7.05	5.03	9.92	19.7
77F-10A-01	4"	4.00	3.83	7.65	5.70	14.78	25.5



Apollo Valves, Manufactured by **Conbraco Industries, Inc.**
701 Matthews Mint-Hill Road, Matthews, NC 28105 USA
www.**apollovalves**.com | (704) 841-6000

Series ELO-231FRB – 11.2 K-factor Upright and Pendent Sprinklers Quick Response, Standard Coverage

IMPORTANT

Refer to Technical Data Sheet TFP2300 for warnings pertaining to regulatory and health information.

Always refer to Technical Data Sheet TFP700 for the "INSTALLER WARNING" that provides cautions with respect to handling and installation of sprinkler systems and components. Improper handling and installation can permanently damage a sprinkler system or its components and cause the sprinkler to fail to operate in a fire situation or cause it to operate prematurely.

Scan the QR code or enter the URL in a web browser to access the most up-to-date electronic version of this document. Data rates may apply.

docs.jci.com/tycofire/tfp344

General Description

TYCO Series ELO-231FRB 11.2K Quick Response, Standard Coverage, Upright and Pendent Sprinklers (see Figure 1) are automatic sprinklers of the frangible bulb type. They are quick response spray sprinklers that produce a hemispherical water distribution pattern below the deflector.

The 11.2K ELO-231FRB Upright and Pendent Sprinklers were subjected to full scale, high-piled storage fire tests to qualify their use in lieu of 5.6 or 8.0 K-factor standard spray sprinklers for the protection of high-piled storage.

Higher flow rates can be achieved at much lower pressures with the 11.2K ELO-231FRB Sprinklers, making their use highly advantageous in high density applications, such as the protection of high-piled storage.

For in-rack applications, an upright intermediate level version of the Series ELO-231FRB Sprinklers can be obtained by utilizing the Series ELO-231FRB Upright Sprinkler with the WSG-2 Guard & Shield, and a pendent intermediate level version of the Series ELO-231FRB Sprinklers can be obtained by utilizing the Series ELO-231FRB Pendent Sprinkler with the WS-2 Shield. If there is a possibility of the pendent intermediate level version being exposed to mechanical damage, a G-2 Guard can be added.

NOTICE

The Series ELO-231FRB Sprinklers described herein must be installed and maintained in compliance with this document, as well as with the applicable standards of the National Fire Protection Association (NFPA), in addition to the standards of any other authorities having jurisdiction. Failure to do so may impair the performance of these devices.

The owner is responsible for maintaining their fire protection system and devices in proper operating condition. Contact the installing contractor or product manufacturer with any questions.

Installation of Series ELO-231FRB Pendent Sprinklers in recessed escutcheons will void all sprinkler warranties, as well as possibly void the sprinkler's Approvals and/or Listings.

NFPA 13 prohibits the installation of 1/2 in. NPT sprinklers with a K-factor greater than 5.6K in new installations. They are intended for use in retrofit applications only.

Sprinkler Identification Numbers (SINs)

See Table A

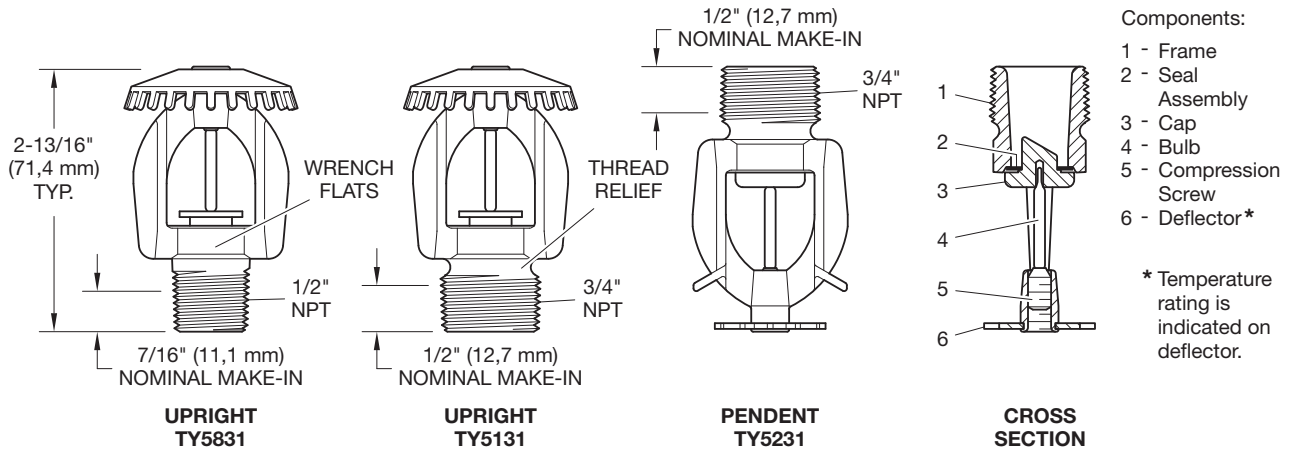


FIGURE 1
SERIES ELO-231FRB 11.2K UPRIGHT - 3/4 IN. NPT (TY5131), UPRIGHT - 1/2 IN. NPT (TY5831), AND PENDENT - 3/4 IN. NPT (TY5231) SPRINKLERS

Technical Data

Approvals
UL and C-UL Listed
FM Approved
NYC Approved
VdS Approved
LPCB Approved
EAC Approved

Note: *For complete approval information, see Table C. UL and C-UL Listings and FM Approval apply to the service conditions described in the Design Criteria section.*

Finishes
Sprinkler: See Table C

Physical Characteristics

Frame	Bronze
Cap	Bronze
Sealing Assembly	Beryllium Nickel w/TEFLON
Bulb (3mm dia.)	Glass
Compression Screw	Bronze
Deflector	Bronze

Additional Technical Data
See Table A

Item	Description
Sprinkler Identification Number (SIN)	TY5131 – Upright 3/4 in. NPT TY5231 – Pendent 3/4 in. NPT TY5831 - Upright 1/2 in. NPT TY5131 is a re-designation for Central SIN C5131. TY5231 is a re-designation for Central SIN C5231, G1870, and S2551.
K-factor, (gpm/psi) (lpm/bar)	K=11.2 GPM/psi½ (161,4 LPM/bar½)
Temperature Rating °F (°C)[1]	155°F (68°C)[1] 200°F (93°C) 286°F (141°C)
Thread Size	3/4 in. NPT or 1/2 in. NPT
Sprinkler Orientation	Upright/Pendent
Maximum Working Pressure, psi (bar)	175 psi (12,1 bar)

Notes:
1. For laboratory listings and approvals, see Table C.

TABLE A
SERIES ELO-231FRB 11.2K UPRIGHT AND PENDENT SPRINKLERS TECHNICAL DATA

Operation

The glass bulb contains a fluid that expands when exposed to heat. When the rated temperature is reached, the fluid expands sufficiently to shatter the glass bulb, allowing the sprinkler to activate and water to flow.

Design Criteria

UL and C-UL Listings Requirements
The 11.2K Model ELO-231FRB (TY5131, TY5231, and TY5831) Sprinklers are to be installed in accordance with NFPA 13 standard sprinkler position and area/density flow calculation requirements for light or ordinary occupancies, as well as high-piled storage occupancies (solid-piled, palletized, rack storage, bin box, and shelf storage including but not limited to Class I-IV and Group A plastics) with a minimum residual (flowing) pressure of 7 psi (0,5 bar) for wet pipe systems only. For additional information, see Table B.

FM Approval Requirements
The 11.2K Model ELO-231FRB (TY5131 and TY5231) Sprinklers are to be installed in accordance with the applicable control mode density/area guidelines provided by FM Approvals for wet systems only.

Note: *FM Approvals guidelines may differ from UL and C-UL Listings criteria.*

Storage Type	NFPA	FM Global
Sprinkler Type	Standard Coverage	Storage
Response Type	QR	QR
System Type	Wet	Wet
Temperature Rating ºF (ºC)[1]	155°F (68°C)[1] 200°F (93°C) 286°F (141°C)	155°F (68°C)[1] 200°F (93°C) 286°F (141°C)
Open Frame (i.e., no solid shelves) Single, Double, Multiple-Row, or Portable Rack Storage of Class I-IV and Group A or B Plastics	Refer to NFPA 13	Refer to FM 2-0 and 8-9
Solid Pile or Palletized Storage of Class I-IV and Group A or B Plastics	Refer to NFPA 13	Refer to FM 2-0 and 8-9
Idle Pallet Storage	Refer to NFPA 13	Refer to FM 2-0, 8-9, and 8-24
Rubber Tire Storage	Refer to NFPA 13	Refer to FM 2-0 and 8-3
Roll Paper Storage (Refer to the Standard)	Refer to NFPA 13	Refer to FM 8-21
Flammable/Ignitable Liquid Storage (Refer to the Standard)	Refer to NFPA 30	Refer to FM 7-29
Aerosol Storage (Refer to the Standard)	Refer to NFPA 30B	Refer to FM 7-31
Automotive Components in Portable Racks (Control mode only; refer to the Standard)	Refer to NFPA 13	N/A

Notes:
1. For laboratory listings and approvals, see Table C.

N/A – Not Applicable

TABLE B
SERIES ELO-231FRB 11.2K UPRIGHT AND PENDENT SPRINKLERS
COMMODITY SELECTION AND DESIGN CRITERIA OVERVIEW

Sprinkler Type	Temperature Rating	Bulb Liquid Color	Sprinkler Finish	
			Natural Brass	Chrome Plated
Upright (TY5131) & Pendent (TY5231)	155°F (68°C)	Red	1, 2, 3, 4, 5, 6, 7	1, 2, 3, 4, 5, 6, 7
	200°F (93°C)	Green		
	286°F (141°C)	Blue		
Upright (TY5831)	155°F (68°C)	Red	1	N/A
	200°F (93°C)	Green		

Notes:
1. UL Listed
2. C-UL Listed
3. FM Approved
4. NYC Approved under MEA 291-04-E
5. VdS Approved, TY5131 Ref. No. G410022 and TY5231 Ref. No. G410023
6. LPCB Approved, TY5131 Ref. No. 094c/01 and TY5231 Ref. No. 094c/02
7. EAC Approved

N/A - Not Available

TABLE C
SERIES ELO-231FRB UPRIGHT AND PENDENT 11.2K SPRINKLERS, QUICK RESPONSE
LABORATORY LISTINGS AND APPROVALS
(See the Design Criteria Section)

P/N 50 — XXX — X — XXX

		SIN
500	11.2K UPRIGHT (3/4 in. NPT)	TY5131
502	11.2K PENDENT (3/4 in. NPT)	TY5231
503	11.2K UPRIGHT (1/2 in. NPT)	TY5831[b]

	SPRINKLER FINISH
1	NATURAL BRASS
9	CHROME PLATED[b]

	TEMPERATURE RATING
155	155°F (68°C)
200	200°F (93°C)
286	286°F (141°C)[b]

a. For TY5131 and TY5231 sprinklers only.
b. For retrofit applications only.

TABLE D
SERIES ELO-231FRB UPRIGHT & PENDENT 11.2K SPRINKLERS, QUICK RESPONSE PART NUMBER SELECTION

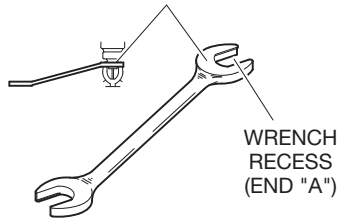


FIGURE 2
W-TYPE 3
SPRINKLER WRENCH

Installation

TYCO Series ELO-231FRB 11.2K Quick Response, Standard Coverage, Upright and Pendent Sprinklers must be installed in accordance with this section.

General Instructions

NOTICE

Do not install any bulb-type sprinkler if the bulb is cracked or there is a loss of liquid from the bulb. With the sprinkler held horizontally, a small air bubble should be present. The diameter of the air bubble is approximately 1/16 in. (1,6 mm) for the 155°F (68°C) to 3/32 in. (2,4 mm) for the 286°F (141°C) temperature ratings.

A leak tight 1/2 in. NPT sprinkler joint should be obtained by applying a minimum-to-maximum torque of 7 ft-lb to 14 ft-lb (9,5 N·m to 19,0 N·m). A leak-tight 3/4 in. NPT sprinkler joint should be obtained by applying a minimum-to-maximum torque of 10 ft-lb to 20 ft-lb(13,4 N·m to 26,8 N·m). Higher levels of torque can distort the sprinkler inlet with consequent leakage or impairment of the sprinkler.

Do not attempt to make up for insufficient adjustment in the escutcheon plate by under- or over-tightening the sprinkler. Readjust the position of the sprinkler fitting to suit.

The Series ELO-231FRB Upright and Pendent Sprinklers must be installed in accordance with the following instructions:

Step 1. Upright sprinklers are to be installed in the upright position; pendent sprinklers are to be installed in the pendent position.

Step 2. With pipe thread sealant applied to the pipe threads, hand-tighten the sprinkler into the sprinkler fitting.

Step 3. Tighten the sprinkler into the sprinkler fitting using only the W-Type 3 Sprinkler Wrench shown in Figure 2. Apply the sprinkler wrench to the wrench flats shown in Figure 1.

Care and Maintenance

TYCO Series ELO-231FRB 11.2K Quick Response, Standard Coverage, Upright and Pendent Sprinklers must be maintained and serviced in accordance with this section.

Before closing a fire protection system control valve for maintenance work on the fire protection system that it controls, permission to shut down the affected fire protection system must be obtained from the proper authorities and all personnel who may be affected by this action must be notified.

Sprinklers that are found to be leaking or exhibiting visible signs of corrosion must be replaced.

Automatic sprinklers must never be painted, plated, coated or otherwise altered after leaving the factory. Modified sprinklers must be replaced. Sprinklers that have been exposed to corrosive products of combustion, but have not operated, should be replaced if they cannot be completely cleaned by wiping the sprinkler with a cloth or by brushing it with a soft bristle brush.

Care must be exercised to avoid damage to the sprinklers before, during, and after installation. Sprinklers damaged by dropping, striking, wrench twist/slippage, or the like, must be replaced. Also, replace any sprinkler that has a cracked bulb or that has lost liquid from its bulb. For additional information, refer to the Installation section.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable standards of the National Fire Protection Association such as NFPA 25, in addition to the standards of any other authorities having jurisdiction. Contact the installing contractor or product manufacturer with any questions.

It is recommended that automatic sprinkler systems be inspected, tested, and maintained by a qualified Inspection Service in accordance with local requirements and/or national codes.

Limited Warranty

For warranty terms and conditions, visit www.tyco-fire.com.

Ordering Procedure

Contact your local distributor for availability. When placing an order, indicate the full product name and Part Number (P/N).

Sprinkler
Specify: Series ELO-231FRB 11.2K Quick Response (specify Pendent or Upright) Sprinkler, (specify SIN), (specify) temperature rating, (specify) finish, P/N (specify from Table D)

Sprinkler Wrench
Specify: W-Type 3 Sprinkler Wrench, P/N 56-895-1-001

1467 Elmwood Avenue, Cranston, RI 02910 | Telephone +1-401-781-8220

Johnson Controls

Series DS-2 Dry-Type Sprinklers 11.2K Pendent Standard and Quick Response, Standard Coverage

IMPORTANT

Refer to Technical Data Sheet TFP2300 for warnings pertaining to regulatory and health information.

Always refer to Technical Data Sheet TFP700 for the "INSTALLER WARNING" that provides cautions with respect to handling and installation of sprinkler systems and components. Improper handling and installation can permanently damage a sprinkler system or its components and cause the sprinkler to fail to operate in a fire situation or cause it to operate prematurely.

Scan the QR code or enter the URL in a web browser to access the most up-to-date electronic version of this document. Data rates may apply.

docs.jci.com/tycofire/tfp530

General Description

TYCO Series DS-2 Dry-Type Sprinklers, 11.2K Pendent, Standard (5 mm bulb) and Quick Response (3 mm bulb), and Standard Coverage are decorative glass bulb automatic sprinklers typically used where:

- Pendent sprinklers are required on dry pipe systems that are exposed to freezing temperatures - for example, sprinkler drops from unheated portions of buildings.
- Sprinklers and/or a portion of the connecting piping may be exposed to freezing temperatures - for example, sprinkler drops from wet systems into freezers.

NOTICE

Series DS-2 Dry-Type Sprinklers described herein must be installed and maintained in compliance with this document, as well as with the applicable standards of the NATIONAL FIRE PROTECTION ASSOCIATION (NFPA), in addition to the standards of any other authorities having jurisdiction. Failure to do so may impair the performance of these devices.

The owner is responsible for maintaining their fire protection system and devices in proper operating condition. Contact the installing contractor or product manufacturer with any questions.

Series DS-2 Dry-Type Sprinklers must only be installed in fittings that meet the requirements of the Design Criteria section.

Sprinkler Identification Numbers (SINs)

TY5255. . . . . Standard Response
TY5235. . . . . Quick Response

Technical Data

Approvals
UL and C-UL Listed

Note: *For additional approvals information, See Table A.*

Maximum Working Pressure
175 psi (12,1 bar)

Inlet Thread Connections
1 in. NPT or ISO 7-R 1

Discharge Coefficient
See Table B

Temperature Ratings
See Table A

Finishes
See Table D

Physical Characteristics

Inlet	Copper
Plug	Copper
Yoke	Stainless Steel
Casing	Galvanized Carbon Steel
Insert	Bronze
Bulb Seat	Bronze
Bulb	Glass
Compression Screw	Bronze
Deflector	Bronze
Frame	Bronze
Guide Tube	Stainless Steel
Water Tube	Stainless Steel
Spring	Stainless Steel Gasketed Spring
Plate Seal	Beryllium Nickel w/TEFLON
Pin	Stainless Steel
Button Spring	Stainless Steel
Escutcheon	Carbon Steel

Operation

When TYCO Series DS-2 Dry-Type Sprinklers, 11.2K Pendent, Standard (5 mm bulb) and Quick Response (3 mm bulb), and Standard Coverage are in service, water is prevented from entering the assembly by the plug with gasketed spring plate seal (see Figure 1) in the inlet of the sprinkler.

The glass bulb contains a fluid that expands when exposed to heat. When the rated temperature is reached, the fluid expands sufficiently to shatter the glass bulb, and the bulb seat is released.

The compressed spring is then able to expand and push the water tube as well as the guide tube outward. This action simultaneously pulls inward on the yoke, withdrawing the plug with gasketed spring plate seal from the Inlet, allowing the sprinkler to activate and flow water.

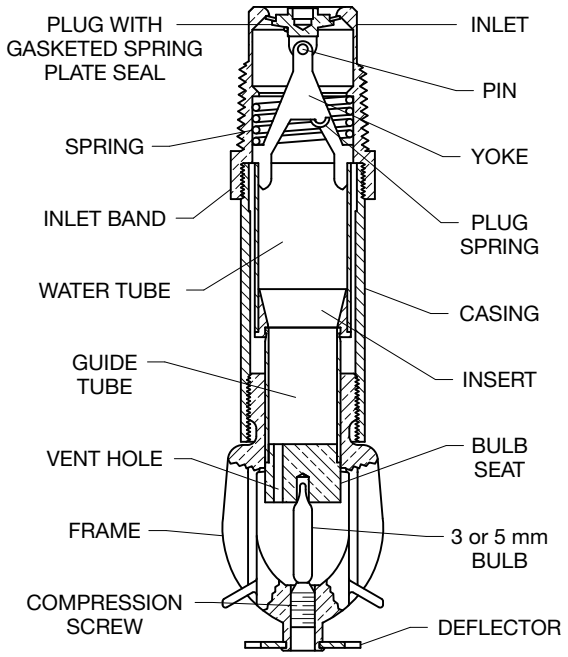


FIGURE 1
SERIES DS-2 STANDARD & QUICK RESPONSE
DRY-TYPE PENDENT SPRINKLER ASSEMBLY

Temperature Rating	Bulb Liquid Color	**TY5255** Standard Response **TY5235** Quick Response with Flush Escutcheon (see Figure 2) with Recessed Escutcheon (see Figure 3) with Extended Escutcheon (see Figure 4) without Escutcheon (see Figure 5)		
		Sprinkler Finish		
		Natural Brass	**Chromed Plated**	**Signal White**
155°F (68°C)	Red	1, 2		
175°F (79°C)	Yellow			
200°F (93°C)	Green			
286°F (141°C)	Blue			

NOTES
1. Listed by Underwriters Laboratories, Inc. (UL), maximum order length of 48 inches
2. Listed by Underwriters Laboratories for use in Canada (C-UL), maximum order length of 48 inches

TABLE A
SERIES DS-2 STANDARD & QUICK RESPONSE, STANDARD COVERAGE
DRY-TYPE PENDENT SPRINKLERS
LABORATORY LISTINGS AND APPROVALS

K-factor Length in. (mm)	K-factor, gpm/psi$^{1/2}$ (Lpm/bar$^{1/2}$)
2-1/2 to 6-1/4 (63 mm to 159 mm)	11.2 (161,3)
6-1/2 to 10-1/2 (165 mm to 267 mm)	11.1 (159,8)
10-3/4 to 14-3/4 (273 mm to 375 mm)	11.0 (158,4)
15 to 18-3/4 (381 mm to 476 mm)	10.9 (157,0)
19 to 23 (483 mm to 584 mm)	10.8 (155,5)
23-1/4 to 26-3/4 (591 mm to 679 mm)	10.7 (154,1)
27-1/4 to 31-1/4 (692 mm to 794 mm)	10.6 (152,6)
31-1/2 to 35-1/4 (800 mm to 895 mm)	10.5 (151,2)
35-1/2 to 39-1/2 (902 mm to 1003 mm)	10.4 (149,8)
39-3/4 to 43-1/2 (1010 mm to 1105 mm)	10.3 (148,3)
43-3/4 to 48 (1111 mm to 1219 mm)	10.2 (146,9)

Notes:
K-factor Length is determined as follows:
- Flush: Order Length from Figure 2 plus 1/2 in. (12,7 mm)
- Recessed: Order Length from Figure 3 plus 1/4 in. (6,3 mm)
- Extended: Order Length from Figure 4 plus 3-1/4 in. (82,6 mm)
- Without Escutcheon: Order Length from Figure 5 minus 2-1/4 in. (57,2 mm)

TABLE B
DISCHARGE COEFFICIENTS

Design Criteria

TYCO Series DS-2 Dry-Type Sprinklers, 11.2K Pendent, Standard (5 mm bulb) and Quick Response (3 mm bulb), and Standard Coverage are intended for use in fire sprinkler systems designed in accordance with the standard coverage installation rules recognized by the applicable listing agency (e.g., UL Listing is based on NFPA 13 requirements).

Sprinkler Fittings
Install 1 in. NPT Series DS-2 Dry-Type Sprinklers in the 1 in. NPT outlet or run of the following fittings:

- Malleable or ductile iron threaded tee fittings that meet the dimensional requirements of ANSI B16.3 (Class 150)
- Cast iron threaded tee fittings that meet the dimensional requirements of ANSI B16.4 (Class 125)

Do not install Series DS-2 Dry-Type Sprinklers into elbow fittings. The Inlet of the sprinkler can contact the interior of the elbow.

The unused outlet of the threaded tee is plugged as shown in Figure 9.

You can also install Series DS-2 Dry-Type Sprinklers in the 1 in. NPT outlet of a GRINNELL Figure 730 Mechanical Tee. However, the use of the Figure 730 Tee for this arrangement is limited to wet pipe systems.

The configuration shown in Figure 8 is only applicable for wet pipe systems where the sprinkler fitting and water-filled pipe above the sprinkler fitting are not subject to freezing and where the length of the dry-type sprinkler has the minimum exposure length depicted in Figure 10. See the Exposure Length section.

For wet pipe system installations of 1 in. NPT Series DS-2 Dry-Type Sprinklers connected to CPVC piping, use the following CPVC fittings:

- 1 in. x 1 in. NPT Female Adapter
- 1 in. x 1 in. x 1 in. NPT Sprinkler Head Adapter Tee

Note: *For more information on specific CPVC fitting design and installation criteria, refer to CPVC manufacturer.*

For dry pipe system installations, use only the side outlet of maximum 2 1/2 in. reducing tee when locating Series DS-2 Dry-Type Sprinklers directly below the branchline. Otherwise, use the configuration shown in Figure 9 to assure complete water drainage from above Series DS-2 Dry-Type Sprinklers and the branchline. Failure to do so may result in pipe freezing and water damage.

NOTICE

Do not install Series DS-2 Dry-Type Sprinkler into any other type fitting. Failure to use the appropriate fitting may result in one of the following:

- failure of the sprinkler to operate properly due to formation of ice over the Inlet Plug or binding of the Inlet Plug
- insufficient engagement of the Inlet pipe-threads with consequent leakage

Drainage
In accordance with the minimum requirements of the NATIONAL FIRE PROTECTION ASSOCIATION for dry pipe sprinkler systems, branch, cross, and feed-main piping connected to dry sprinklers and subject to freezing temperatures must be pitched for proper drainage.

Exposure Length
When using dry sprinklers in wet pipe sprinkler systems to protect areas subject to freezing temperatures, use Table C to determine a sprinkler's appropriate exposed barrel length to prevent water from freezing in the connecting pipes due to conduction. The exposed barrel length measurement must be taken from the face of the sprinkler fitting to the surface of the structure or insulation that is exposed to the heated area. See Figure 10 for an example.

For protected area temperatures between those given above, the minimum recommended length from the face of the fitting to the outside of the protected area may be determined by interpolating between the indicated values.

Clearance Space
In accordance with Section 8.4.9.2 of the 2010 edition of NFPA 13, when connecting an area subject to freezing and an area containing a wet pipe sprinkler system, the clearance space around the sprinkler barrel of dry-type sprinklers must be sealed. Due to temperature differences between two areas, the potential for the formation of condensation in the sprinkler and subsequent ice build-up is increased. If this condensation is not controlled, ice build-up can occur that might damage the dry-type sprinkler and/or prevent proper operation in a fire situation.

Use of the Model DSB-2 Dry Sprinkler Boot, described in Technical Data Sheet TFP591 and shown in Figure 11, can provide the recommended seal.

Ambient Temperature Exposed to Discharge End of Sprinkler	Temperatures for Heated Area[1]		
	40°F (4°C)	50°F (10°C)	60°F (16°C)
	Minimum Exposed Barrel Length[2] in. (mm)		
40°F (4°C)	0	0	0
30°F (-1°C)	0	0	0
20°F (-7°C)	4 (100)	0	0
10°F (-12°C)	8 (200)	1 (25)	0
0°F (-18°C)	12 (305)	3 (75)	0
-10°F (-23°C)	14 (355)	4 (100)	1 (25)
-20°F (-29°C)	14 (355)	6 (150)	3 (75)
-30°F (-34°C)	16 (405)	8 (200)	4 (100)
-40°F (-40°C)	18 (455)	8 (200)	4 (100)
-50°F (-46°C)	20 (510)	10 (255)	6 (150)
-60°F (-51°C)	20 (510)	10 (255)	6 (150)

Notes:
1. For protected area temperatures that occur between values listed above, use the next cooler temperature.
2. These lengths are inclusive of wind velocities up to 30 mph (18,6 kph).

TABLE C
EXPOSED SPRINKLER BARRELS IN WET PIPE SYSTEMS MINIMUM RECOMMENDED LENGTHS

Installation

TYCO Series DS-2 Dry-Type Sprinklers, 11.2K Pendent, Standard (5 mm bulb) and Quick Response (3 mm bulb), and Standard Coverage must be installed in accordance with this section.

General Instructions
Series DS-2 Dry-Type Sprinklers must only be installed in fittings that meet the requirements of the Design Criteria section. See the Design Criteria section for other important requirements regarding piping design and sealing of the clearance space around the sprinkler Casing. Do not grasp the sprinkler by the deflector, see Figure 7. Failure to follow this instruction may impair performance of the device.

Do not install any bulb-type sprinkler if the bulb is cracked or there is a loss of liquid from the bulb. With the sprinkler held horizontally, a small air bubble should be present. The diameter of the air bubble is approximately 1/16 in. (1,6 mm) for the 155°F (68°C) rating to 1/8 in. (3,2 mm) for the 360°F (182°C) rating.

A leak-tight 1 in. NPT sprinkler joint should be obtained by applying a minimum-to-maximum torque of 20 ft-lb to 30 ft-lb (26,8 N·m to 40,2 N·m). Higher levels of torque may distort the sprinkler Inlet with consequent leakage or impairment of the sprinkler.

Do not attempt to compensate for insufficient adjustment in an escutcheon plate by under or over-tightening the sprinkler. Re-adjust the position of the sprinkler fitting to suit.

Note: *Install pendent sprinklers only in the pendent position. The Deflector of a pendent sprinkler must be parallel to the ceiling.*

Step 1. With a non-hardening pipe-thread sealant such as TEFLON applied to the inlet threads, hand-tighten the sprinkler into the sprinkler fitting. Do not grasp the sprinkler by the deflector, see Figure 7.

Step 2. Wrench-tighten the sprinkler using either of the following tools:

- Pipe wrench on the inlet band or the casing, see Figure 1
- W-Type 17 Sprinkler Wrench on the wrench flat, see Figure 2

Apply the wrench recess of the W-Type 17 Sprinkler Wrench to the wrench flat.

Note: *If sprinkler removal becomes necessary, remove the sprinkler using the same wrenching method noted above. Sprinkler removal is easier when a non-hardening sealant was used and torque guidelines were followed. After removal, inspect the sprinkler for damage.*

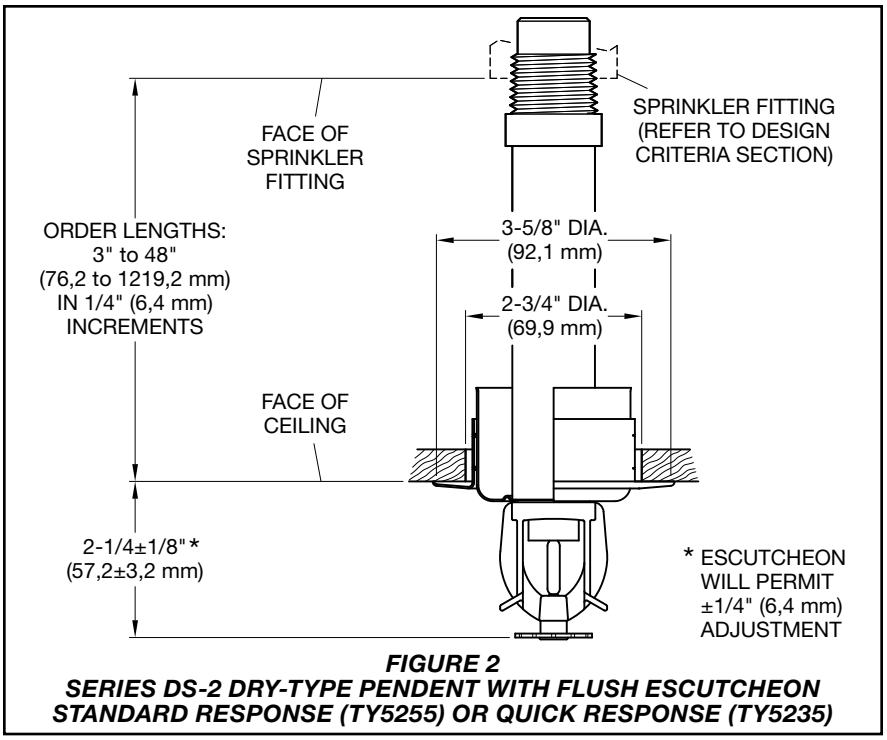


FIGURE 2
SERIES DS-2 DRY-TYPE PENDENT WITH FLUSH ESCUTCHEON STANDARD RESPONSE (TY5255) OR QUICK RESPONSE (TY5235)

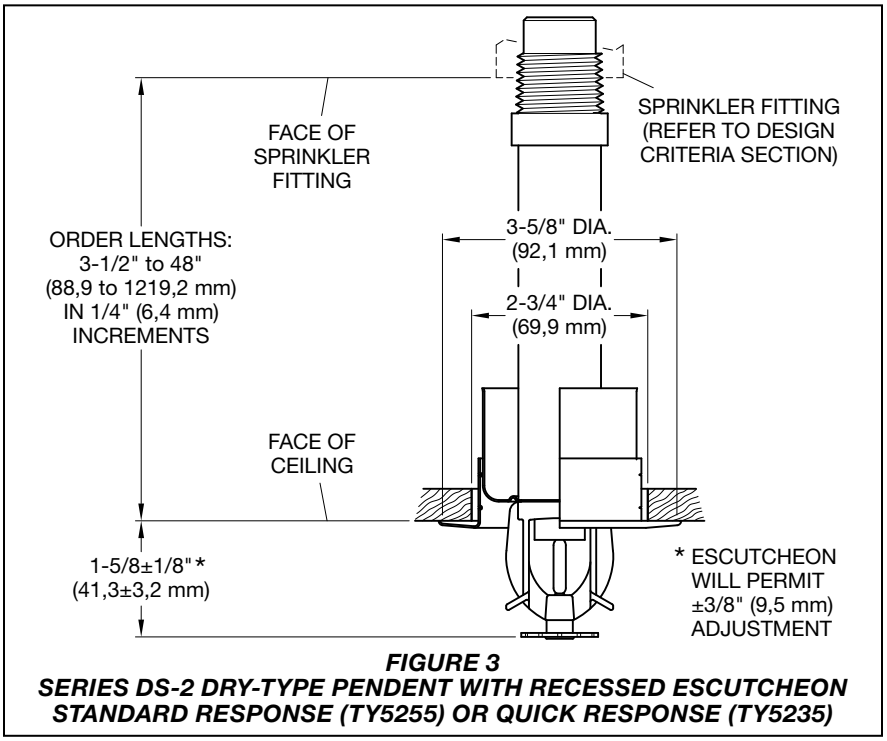


FIGURE 3
SERIES DS-2 DRY-TYPE PENDENT WITH RECESSED ESCUTCHEON STANDARD RESPONSE (TY5255) OR QUICK RESPONSE (TY5235)

Step 3. After installing the ceiling and applying a ceiling finish, slide on the outer piece of the escutcheon until it comes in contact with the ceiling. Do not lift the ceiling panel out of its normal position.

When using the deep escutcheon, hold the outer piece in contact with the mounting surface (ceiling or wall). Then rotate the inner piece approximately 1/4 turn with respect to the outer piece, to hold the deep escutcheon firmly together.

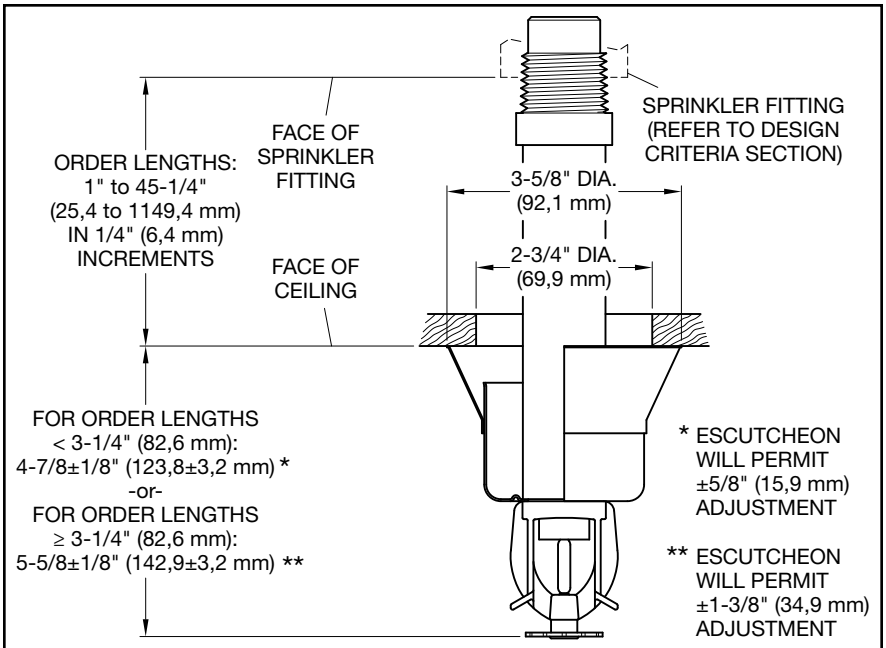


FIGURE 4
SERIES DS-2 DRY-TYPE PENDENT WITH EXTENDED ESCUTCHEON
STANDARD RESPONSE (TY5255) OR QUICK RESPONSE (TY5235)

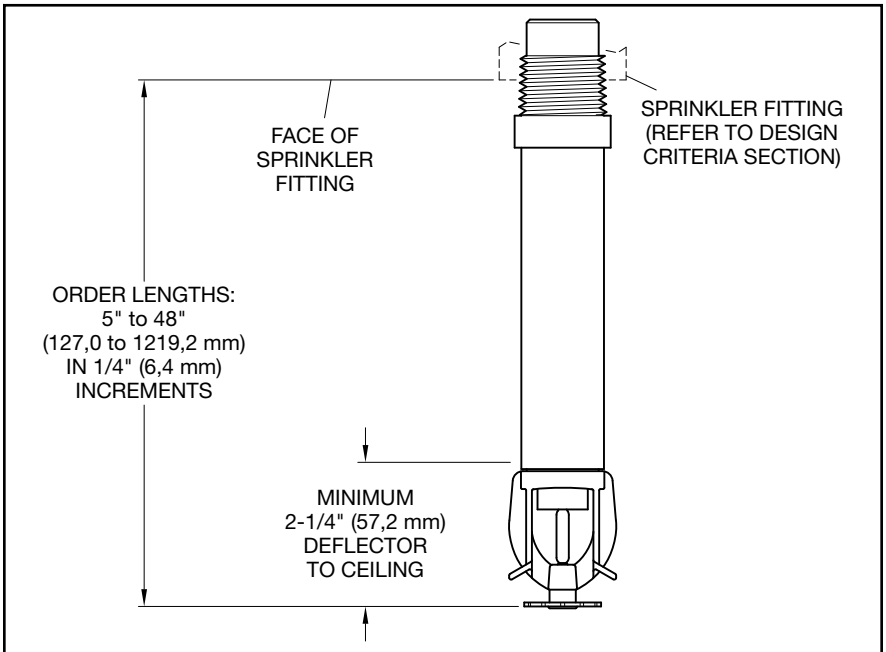


FIGURE 5
SERIES DS-2 DRY-TYPE PENDENT WITHOUT ESCUTCHEON
STANDARD RESPONSE (TY5255) OR QUICK RESPONSE (TY5235)

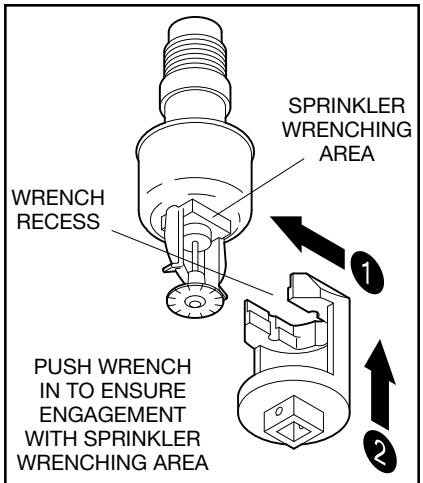


FIGURE 6
W-TYPE 17
SPRINKLER WRENCH

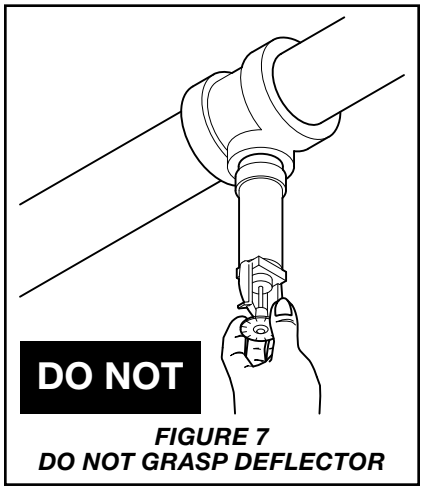


FIGURE 7
DO NOT GRASP DEFLECTOR

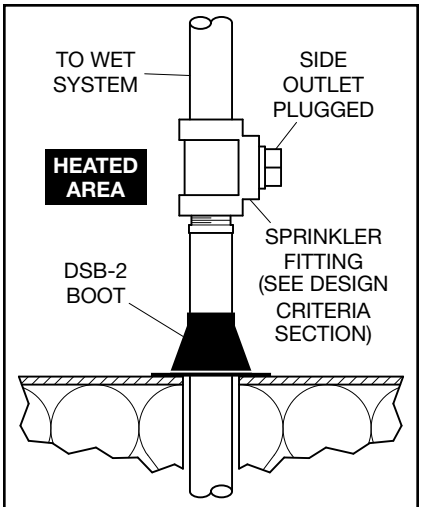


FIGURE 8
SPRINKLER FITTING
HEATED AREA

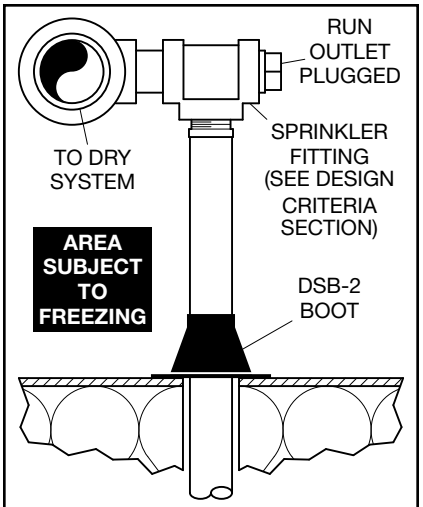


FIGURE 9
SPRINKLER FITTING
UNHEATED AREA

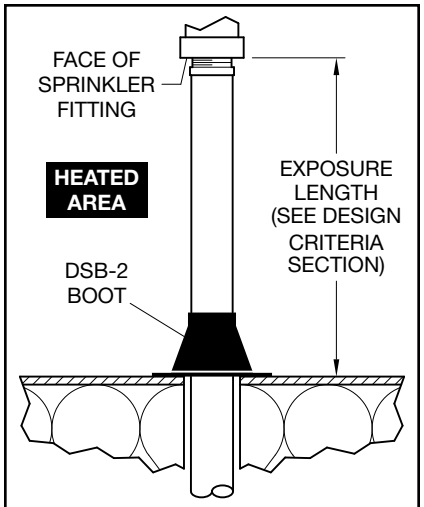


FIGURE 10
EXPOSURE LENGTH

Care and Maintenance

TYCO Series DS-2 Dry-Type Sprinklers, 11.2K Pendent, Standard (5 mm bulb) and Quick Response (3 mm bulb), and Standard Coverage must be maintained and serviced in accordance with this section.

Before closing a fire protection system main control valve for maintenance work on the fire protection system that it controls, obtain permission to shut down the affected fire protection systems from the proper authorities and notify all personnel who may be affected by this action.

Absence of the outer piece of an escutcheon, which is used to cover a clearance hole, may delay the time to sprinkler operation in a fire situation.

A vent hole is provided in the bulb seat (Figure 1) to indicate if the dry sprinkler is remaining dry. Evidence of leakage from the vent hole indicates potential leakage past the Inlet seal and the need to remove the sprinkler to determine the cause of leakage - for example, an improper installation or an ice plug. Close the fire protection system control valve and drain the system before removing the sprinkler.

Sprinklers which are found to be leaking or exhibiting visible signs of corrosion must be replaced.

Automatic sprinklers must never be painted, plated, coated, or otherwise altered after leaving the factory. Modified sprinklers must be replaced. Sprinklers that have been exposed to corrosive products of combustion, but have not operated, should be replaced if they cannot be completely cleaned by wiping the sprinkler with a cloth or by brushing it with a soft bristle brush.

Care must be exercised to avoid damage to the sprinklers – before, during, and after installation. Sprinklers damaged by dropping, striking, wrench twist/slippage, or the like, must be replaced. Also, replace any sprinkler that has a cracked bulb or that has lost liquid from its bulb, see Installation Section.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable standards of the NATIONAL FIRE PROTECTION ASSOCIATION such as NFPA 25, in addition to the standards of any other authorities having jurisdiction. Contact the installing contractor or product manufacturer with any questions.

Automatic sprinkler systems are recommended to be inspected, tested, and maintained by a qualified Inspection Service in accordance with local requirements and/or national codes.

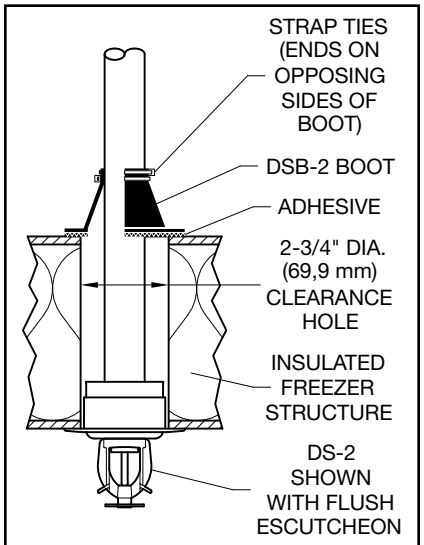


FIGURE 11
MODEL DSB-2 DRY SPRINKLER BOOT WITH SERIES DS-2 DRY-TYPE PENDENT SPRINKLER

P/N*61–XXX–X–XXX

	Standard Response Pendent	SIN
10	With Flush Escutcheon	TY5255
11	With Recessed Escutcheon	TY5255
12	With Extended Escutcheon	TY5255
13	Without Escutcheon	TY5255

	Quick Response Pendent	SIN
30	With Flush Escutcheon	TY5235
31	With Recessed Escutcheon	TY5235
32	With Extended Escutcheon	TY5235
35	Without Escutcheon	TY5235

	Temperature Rating
1	155°F (68°C)
2	175°F (79°C)
3	200°F (93°C)
4	286°F (141°C)

	Sprinkler Finish	Escutcheon Finish[1]
0	Chrome Plated	Signal White (RAL9003)
1	Natural Brass	Signal White (RAL9003)
4	Signal White (RAL9003)	Signal White (RAL9003)
5	Natural Brass	Brass Plated
9	Chrome Plated	Chrome Plated

	Order Length[2]
055	5.50 in.
082	8.25 in.
180	18.00 in.
187	18.75 in.
372	37.25 in.
480	48.00 in.

NOTES
1. Escutcheon Finish applies to sprinklers with escutcheons.
2. Dry-Type Sprinklers are furnished based upon "Order Length" as measured per Figures 2 through 5, as applicable, and for each individual sprinkler where it is to be installed. After the measurement is taken, round it to the nearest 1/4 inch increment.

* Use Prefix "I" for ISO 7-R1 Connection (e.g., I-61-101-1-180).

TABLE D
SERIES DS-2 STANDARD AND QUICK RESPONSE, STANDARD COVERAGE, DRY-TYPE SPRINKLERS
PART NUMBER SELECTION

Limited Warranty

For warranty terms and conditions, visit www.tyco-fire.com.

Ordering Procedure

Contact your local distributor for availability. When placing an order, indicate the full product name and part number (P/N).

Dry-Type Sprinkler
When ordering Series DS-2 Dry-Type Sprinklers, 11.2K Pendent, Standard (5 mm bulb) and Quick Response (3 mm bulb), and Standard Coverage, specify the following information:

- SIN
  TY5255 – Standard Response
  TY5235 – Quick Response
- Order length
  Dry-Type Sprinklers are furnished based upon Order Length as measured from the face of the ceiling to the face of the sprinkler fitting, see Figures 2 through 5. After the measurement is taken, round it to the nearest 1/4 in. increment.
- Inlet connection
  1 in. NPT (Standard Order)
  ISO 7-R 1

  Note: *For information on ISO Inlet Thread Connections, contact your Johnson Controls Sales Representative.*
- Temperature rating
- Sprinkler finish
- Escutcheon type and finish, as applicable
- Part number from Table D

Replacement Escutcheons
Order replacement escutcheons separately.

Specify: (specify type), (specify) finish, P/N (specify):

Flush and Recessed
White Color 854902
Chrome Plated 854912
Brass Plated. 854922

Deep
White Color 854802
Chrome Plated 854812
Brass Plated. 854822

Sprinkler Wrench
Specify W-Type 17 Sprinkler Wrench, P/N 56-010-4-118

Model DSB-2 Dry Sprinkler Boot
Model DSB-2 Dry Sprinkler Boot includes one boot, two strap ties, and 1/3 oz of adhesive, quantity of adhesive is sufficient for one boot installation.

Specify: Model DSB-2 Dry Sprinkler Boot, P/N 63-000-0-002

1467 Elmwood Avenue, Cranston, RI 02910 | Telephone +1-401-781-8220

Johnson Controls

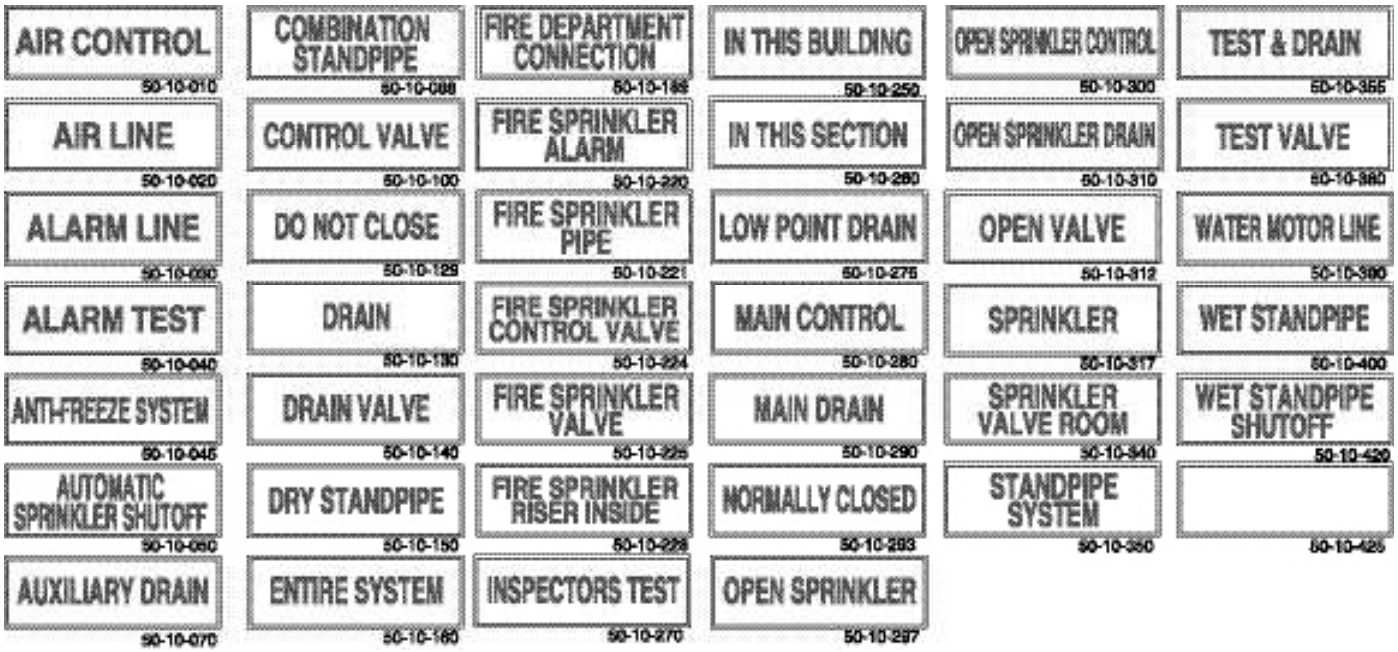
data sheet

ARGCO

GUARANTEED

6” x 2”
ALUMINUM SPRINKLER IDENTIFICATION SIGNS

SPECIFICATIONS:
Manufactured from 21 gage (.0285" thick) Aluminum
Powder Coated White printed with fade resistant red Ink
4 Holes Drilled in corners for easy installation & plastic coated for shipping
Designed in accordance with NFPA-13
Available as generic signs or personalized



Many other generic signs in stock. Call for details.

FOR MORE INFORMATION CALL ARGCO AT 1-800-854-1015
OR LOG ONTO WWW.ARGCO.COM

FS-ONE
Technical Data

At 73°F (23°C) and 50% relative humidity

Chemical basis
Water-based intumescent acrylic dispersion

Density
Approx. 1.5 g/cm³

Color
Red

Working time
Approx. 20-30 min.

Curing time
Approx. 14-21 days

Shore A Hardness
Approx. 35

Movement capability
Approx. 5%

Intumescent Activation
Approx 250°F (121°C)
Expansion rate (unrestricted):
Up to 3-5 times original volume

Temperature resistance (cured)
–40°F to 212°F (–40°C to 100°C)

Application temperature
35°F to 100°F (2°C to 38°C)

Surface burning characteristics (ASTM E 84-96)
Flame Spread: 0
Smoke Development: 5

Sound transmission classification
ASTM E 90-97: 56

Approvals

ICBO Evaluation Service, Inc.
Report No. 5071

California State Fire Marshal
Listing No. 4485-1200:108

City of New York
MEA 326-96-M Vol. IV

Tested in accordance with
- UL 1479
- ASTM E 814
- ASTM E 84

Internationally tested and approved

c UL us CLASSIFIED
FILL, VOID OR CAVITY MATERIAL
FOR USE IN THROUGH-PENETRATION
FIRESTOP SYSTEMS
SEE UL FIRE RESISTANCE DIRECTORY
66Y7

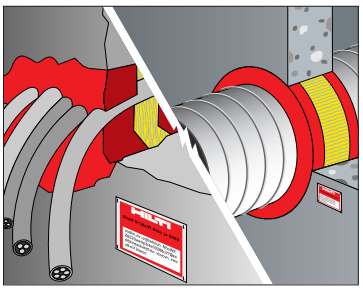
FM APPROVED

FCG =BM= SYSTEM COMPATIBLE

latest product information : www.us.hilti.com

ordering information see page: 30

FS-ONE
High Performance Intumescent Firestop Sealant



System Advantage / Customer Benefits
- Protects most typical firestop penetration applications
- Easy to work with and fast cleanup
- Can be repenetrated when laying new cables
- Can be painted

Product description
- Intumescent (expands when exposed to fire) firestop sealant that helps protect combustible and non-combustible penetrations for up to 4 hours fire rating

Product features
- Smoke, gas and water resistant
- Contains no halogen, solvents or asbestos
- High fire rating properties
- Water based, easy to clean

Areas of application
- Steel, copper and EMT pipes
- Insulated steel and copper pipes
- Cable bundles
- Closed or vented plastic pipes
- HVAC penetrations

For use with
- Concrete, masonry, drywall and wood floor assemblies
- Wall and floor assemblies rated up to 4 hours

Examples
- Sealing around plastic pipe penetrations in fire rated construction
- Sealing around combustible and non-combustible penetrations in fire rated construction

Installation instructions for FS-ONE

Opening

1. Clean the opening. Surfaces to which FS-ONE will be applied should be cleaned of loose debris, dirt, oil, moisture, frost and wax. Structures supporting penetrating items must be installed in compliance with local building and electrical standards.

Application of firestop sealant

2. Install the prescribed backfilling material type and depth to obtain the desired rating (if required). Leave sufficient depth for applying FS-ONE.
3. Application of firestop sealant: Apply FS-ONE to the required depth in order to obtain the desired fire rating. Make sure FS-ONE contacts all surfaces to provide maximum adhesion. For application of FS-ONE use a standard caulking gun, foil pack gun, bulk loader and bulk gun. With FS-ONE buckets, Graco type sealant pumps may be used. (Contact pump manufacturer for proper selection).
4. Smoothing of firestop sealant: To complete the seal, tool immediately to give a smooth appearance. Excess sealant, prior to curing, can be cleaned away from adjacent surfaces and tools with water.
5. Leave completed seal undisturbed for 48 hours.
6. For maintenance reasons, a penetration seal could be permanently marked with an identification plate. In such a case, mark the identification plate and fasten it in a visible position next to the seal.

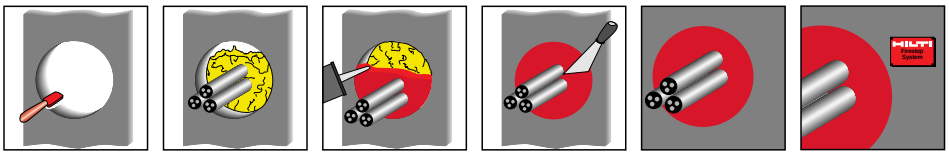
Notice about approvals
- Check that the penetration has been sealed according to the specified drawing in the UL Fire Resistance Directory or Hilti Firestop Manual. For further advice, please contact Hilti customer service. Refer to Hilti product literature and UL fire resistance directory for specific application details.

Not for use...
- High movement expansion joints
- Underwater
- On materials where oil, plasticizers or solvents may bleed i.e. impregnated wood, oil based seals, green or partially vulcanized rubber
- In any penetration other than those specifically described in this manual or the test reports

Safety precautions
- Before handling, read the product and Material Safety Data Sheet for detailed use and health information
- Keep out of reach of children
- Wear suitable gloves and eye protection

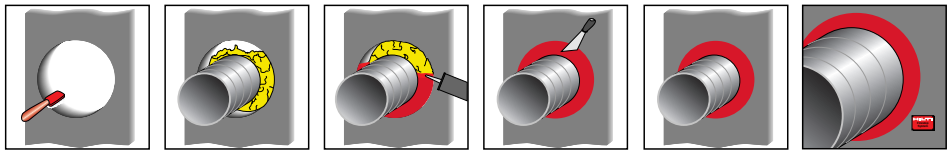
Storage
- Store only in the original packaging in a location protected from moisture at temperatures between 40°F (5°C) and 86°F (30°C)
- Observe expiration date on the packaging

CABLE



1. Clean opening. 2. Pack mineral wool. (If required) 3. Apply FS-ONE. 4. Smooth FS-ONE. 5. Leave completed seal undisturbed for 48 hours. 6. Fasten identification plate (if required).

PIPE



1. Clean opening. 2. Pack mineral wool. (If required) 3. Apply FS-ONE. 4. Smooth FS-ONE. 5. Leave completed seal undisturbed for 48 hours. 6. Fasten identification plate (if required).

SPEC SHEET #S00043/44
March 2002

Cutting Oil

Oils and Lubricants

DESCRIPTION

Application specific lubricants for both manual and machine metal working operations. Used for sawing, drilling, turning or thread cutting with all types of metals. These are superior quality cutting oils formulated to produce consistent results under all weather conditions. **Hercules Cutting Oils** contain activated sulfur to provide anti-weld properties, reduce friction and prevent excessive heat generation, thus minimizing material expansion resulting in ill-fitting joints. The high film strength of **Hercules Cutting Oils** maintains a continuous contact of the lubricant with the work assuring quick, accurate and high quality cuts with minimal tool wear. Lubricants contain no nitrosamine forming compounds or chlorinated oils.

Clear Cutting Oil
A blend of high quality mineral oils with sulfur base. Used for cutting clean, unbroken threads during manual or low rpm threading machine operations on small sizes of steel and brass pipe. Also applicable for hacksawing and light drilling. Will not stain copper or brass materials.

Dark Cutting Oil
Extra heavy blend of high quality mineral oils with sulfur-lard base. Compounded to keep tooling and work cool when used on high speed threading machines. Enables operators to cut clean, sharp threads on steel or brass pipe. Ideal for thread cutting, tapping, broaching, drilling or any application where high speeds and quality finishes are required. A superior quality product that significantly extends tool life and reduces labor time.

SIZES AND PACKING

STOCK NO.	SIZE	PACKING	WEIGHT/CASE
Clear			
40-110	1 pt.	24	28.6 lbs.
40-115	1 qt.	12	28.0 lbs.
40-120	1 gal.	6	49.4 lbs.
40-125	5 gal.	1	40.2 lbs.
40-140	55 gal.	1	452.0 lbs.
Dark			
40-210	1 pt.	24	28.6 lbs.
40-215	1 qt.	12	28.0 lbs.
40-220	1 gal.	6	49.4 lbs.
40-225	5 gal.	1	40.2 lbs.
40-240	55 gal.	1	452.0 lbs.

HERCULES®

specifications

Cutting Oil

Cutting Oil
Oils and Lubricants

APPROVALS AND LISTINGS

USDA Listed

SPECIFIC USES

Use **Clear Cutting Oil** for the cutting of clean, unbroken threads during manual or low rpm threading machine operations. Also for hack sawing or light drilling. Use **Dark Cutting Oil** for high-speed tapping/threading, broaching, turning or drilling applications.

SPECIFIC APPLICATIONS*

Hercules Cutting Oils are designed to improve quality and through-put of work, reduce friction, be an effective coolant and significantly increase tool life.

PHYSICAL PROPERTIES

	Clear	Dark
Specific Gravity:	at 25°C .906	at 25°C .906
Solubility in water:	Insoluble	Insoluble
Boiling Point:	465-900°F	465-900°F
Appearance/color:	Light amber liquid	Dark brownish amber liquid
Odor:	Petroleum odor	Petroleum odor
Viscosity:	30-35 centipoises	45-50 centipoises

WARNINGS OR CAUTIONS

- Read all cautions and directions carefully before using this product.
- **KEEP OUT OF REACH OF CHILDREN.**
- Avoid contact with eyes or skin. Prolonged or repeated skin contact may cause irritation.
- Avoid breathing vapor, mist or fumes. Use with adequate ventilation.
- Wash thoroughly after handling.

DIRECTIONS FOR USE

1. Wear safety glasses with side shields to protect eyes from metal shavings.
2. Be sure to start the flow of oil before tooling is in contact with the work.
3. Oil flow should hit the point of friction for best results.
4. Always use properly ground chasers and dies with this quality cooling lubricant to obtain sharp, clean threads without burrs.

MATERIAL SAFETY INFORMATION

FOR MORE INFORMATION ON THIS PRODUCT, REQUEST
MATERIAL SAFETY DATA SHEET- Clear (MSDS) #43
MATERIAL SAFETY DATA SHEET- Dark (MSDS) #44

For Delivery by Fax	Call 1-800-942-4636
Internet	See MSDS section of **www.herchem.com**
Mail	Contact Hercules at address below or any Hercules representative

HMIS Hazard Warning 1-1-0-A

CLEAR INGREDIENTS	**CAS#**
Petroleum-Based Lubricating Oil	64742-53-6
or	64742-52-5
Sulfurized Aliphatic Hydrocarbon	67762-55-4

DARK INGREDIENTS	**CAS#**
Petroleum-Based Lubricating Oil	64742-53-6
or	64742-52-5
Sulfurized Aliphatic Hydrocarbon	67762-55-4
Sulfurized Fatty Oil Esters	n/a

* For special applications which may not be covered on this or other Hercules literature, please contact Hercules Technical Services Department by phone at 1-800-221-9330 or send a fax to 1-800-333-3456.

HERCULES®

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http://www.herchem.com

HERCULES®
AN EMPLOYEE OWNERSHIP CORPORATION

LA-CO®

Proven Every Day // Proven Everywhere®

Slic-tite® Paste with PTFE

Premium Thread Sealant

USDA approved for use in federally inspected meat and poultry plants.

FEATURES:

- Slic-tite® contains more PTFE than other national brands. The higher concentration of PTFE particles provides greater sealing power on all tapered pipe threads including those that are damaged.
- Brushes easily on wet or oily threads.
- Sticks to hot, oily threads, will not run off. Ideal for use on production lines using high speed pipe threading machines.
- The non-toxic, non-drying formula will not harden or crack in the pipe joint. Provides easy disassembly and break out.
- Seals to high pressures: 10,000 PSI for Liquids, 3,000 PSI for Gases.
- Sealing temperature range: -50˚ to 500˚F (-46˚C to 260˚C).
- Meets Fed. Spec. TT-S-1732
- Slic-tite contains a product made from PTFE and other PTFE resins to assure high performance.

TYPICAL APPLICATIONS:

- Slic-tite seals all types of pipe threads: steel, stainless steel, brass, aluminum, iron, and PVC, CPVC and ABS plastic.
- Recommended Services: water, natural gas, LP gases, steam, air, gasoline, kerosene, Refrigerants, ammonia, caustics, and acids. Contact factory for specific use recommendations. NOT RECOMMENDED FOR USE WITH OXYGEN SERVICE. Use OXY-TITE®.

NSF · CLASSIFIED C UL US · UPC · CSA US · FGG/BM=/CZ SYSTEM COMPATIBLE

RECOMMENDED INDUSTRIES:

- Plumbing
- AC/R
- Industrial Piping
- Chemical Processing Plants
- Manufacturing Plants
- Gas Utilities
- Fire Sprinkler Piping
- Irrigation Systems

ORDERING INFORMATION

Part No.	Size	QTY/Case
41209	1/4 pt. BIC	12
42009	1/4 pt. BIC	24
41219	1/2 pt. BIC	12
42019	1/2 pt. BIC	24
42012	1 pt. Flat Top	24
42029	1 pt. BIC	24

Part No.	Size	QTY/Case
42013	1 qt. Flat Top	12
42049	1 qt. BIC	12
42014	1 gal.	4
42015	5 gal.	1
42069	55 gal.	1

BIC = Brush in Cap

LP97R00010 • CG 10/08 5M • LA-CO Industries, Inc. • Printed in U.S.A.

LA-CO®

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