

MODEL TEBCCT-XXX

50, 100, 150, 200, OR 300 COMBINATION BATCH COOK-CHILL TANK

GENERAL DESCRIPTION

The TUCS BATCH COOK-CHILL TANK is a multipurpose machine to quickly chill packaged hot liquids and/or automatically cook and chill vacuum packaged non pumpable products. The machine is equipped with an integral chilled water generator coupled to a remote refrigeration compressor thereby eliminating bulky problematic ice builders, falling film chillers or chilled glycol systems. The design incorporates a tank "floor" which rises to bring chilled pouches and casings out of the chill water for easy removal. The floor can also be lowered and raised incrementally for the easy loading and unloading of products for cook tank processing thereby eliminating the necessity for expensive, space consuming hoist monorail systems or jib style cranes.



Tucs Model TEBCCT

CERTIFICATIONS

ANSI/UL-197, ANSI/UL-471



TUCS Equipment, Inc.

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ITEM NO.

PROJECT

QUANTITY

AIA NO.

PRPL20250734

City of Puyallup
Development & Permitting Services
ISSUED PERMIT
Building Planning
Engineering Public Works
Fire Traffic

CAPACITIES

Available in 50, 100, 150, 200- and 300-gallons nominal batch chill capacities up to 500, 1000, 1500, 2000 and 3,000 lbs. nominal cook tank capacities respectively

CONSTRUCTION & FEATURES

304L stainless steel tank mounted on adjustable legs with leg pads ■ Hinged, powered, lockable cover ■ Insulated tank wall and floor with urethane foam to prevent sweating and condensation ■ Heating via steam coil rated at up to 150 psi steam. Operates dependably at pressure down to 15 psi ■ Push button raising and lowering of open grid flor for easy removal of cooled product and for easy loading of product to be cooked ■ High volume air pump agitation of tank water for effective and gentle tumble chilling ■ Removable racks with 17 angle guides and 7 wire shelves (standard) for holding product when in cook mode ■ Does not require ventilation hood in most locations (check local code)

AIR AGITATION

3⁄4 to 1 HP high volume, low pressure air pump ■ Dual, interconnected stainless steel air bubbler lines running full length of tank ■ Mounted and prewired to control

COOLING EVAPORATORS

Stainless steel evaporator coils designed for Freon or ammonia refrigerant • Evaporator coils easy to view and clean

CONTROLS

Programmable Logic Controller (PLC) contained within NEMA 4X control box ■ Touch screen operator interface with menu driven operation ■ Batch chill mode ■ Display of process water temperature ■ Display of process time ■ Cook-Chill mode ■ Mode selection: cook to time, cook to probe temperature ■ Digital input and display of process water temperature, product temperature (probe) cook time ■ Includes 100 probe seals ■ Electronic temperature recording

OPTIONS



Electronic Data Logger

Chilled water take off heat exchanger with pump to provide chilled water for other purposes such as kettle jacket cooling

- ☐ Tank divider for separating tumble chill batches
- □ Dial up alarm system



Air or water-cooled remote compressor/condensers for evaporator coils (includes DX coils and solenoid)

(1.63) -

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Scan this QR code with your smart phone to visit our website for more information.

38.4

SINGLE DOLLY W/TWO SHELVING RACKS 1 SHELVING RACK FOR EACH 50 GALLONS OF TANK PRODUCT CAPACITY 17 SHELVES WITH 1.05" BETWEEN EACH SHELF

> ELEC (DISCONNECT)

3/4 HP BLOWER FOR AGITATION CAN BE MOUNTED ABOVE THE CEILING ACOUSTICAL TILES TO REDUCE NOISE



PRPL20250734

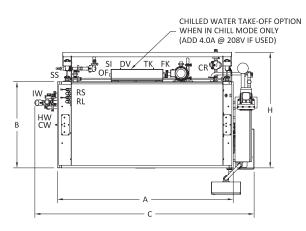
City of Puyallup ment & Permitting

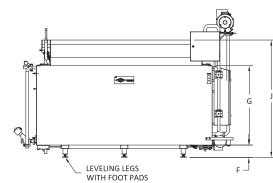
ISSUED PERMIT Building

Engineering

Planning

Public Works





- SHOWN WITH CONTROL ON RIGHT SIDE LEFT SIDE AVAILABLE.
 DIMENSIONS SUBJECT TO CHANGE WITHOUT HOUSE SUPPORTED ALLOW 36" MINIMUM CLEARANCE IN FRONT OF CONTROL PANEL.
- REFRIGERATION CONNECTION SIZES SHOWN ARE TYPICAL FROM FACTORY. ALTERNATE CONNECTION SIZES ARE AVAILABLE UPON REQUEST.
- 3' FLEXIBLE HOSE CONNECTIONS INCLUDED FOR CA. SS. CR. AND PW. INSTALLER MUST PROVIDE
- STAINLESS ELBOWS OR STREET ELBOWS WHEN MAKING FINAL CONNECTIONS.
 TYPICAL REFRIGERATION COIL QUANTITIES SHOWN MAY CHANGE TO ACCOMMODATE REFRIGERANT
- CUSTOMER TO PROVIDE REGULATED WATER PRESSURE NOT TO EXCEED 100 PSI.

OPEN LID HEIGHT

| DIMENS | DIMENSIONS | | | | | | | | | |
|--------|------------|----|-----|----|----|---|----|----|----|-----|
| SIZE | Α | В | С | D | Е | F | G | Н | J | Κ |
| 50 | 48 | 47 | 72 | 51 | 81 | 7 | 44 | 64 | 65 | 100 |
| 100 | 71 | 47 | 96 | 51 | 81 | 7 | 44 | 64 | 65 | 100 |
| 150 | 96 | 47 | 120 | 51 | 81 | 7 | 44 | 64 | 65 | 100 |
| 200 | 120 | 47 | 144 | 51 | 81 | 7 | 44 | 64 | 65 | 100 |
| 300 | 174 | 47 | 198 | 51 | 81 | 7 | 44 | 64 | 65 | 100 |

| COMMON UTILITY | CONNECTIONS | |
|----------------|-------------|--|

| SIZE | COMPR. AIR 10 CFM @ 90 STEAM | | | COLD POTABLE WATER | WATER | INDIRECT | OVERFLOW | ELECTRIC (OPTIONS) | | | OPTIONAL CHILLED WATER TAKE-OFF | | | | |
|----------|---------------------------------|----------|--------|-----------------------|----------------------------|----------|----------|--------------------|--------|--------|---------------------------------|-----------------|---------------|----------|-------------|
| SIZE | PSI PSI | 90 STEAM | RETURN | @ 100 PSI MAX | @ 100 PSI MAX (OPNONAL) | WASTE | OVERFLOW | @ 208V | @ 240V | @ 480V | SUPPLY IN | FROM KETTLES | TO KETTLES | OVERFLOW | DRAIN VALVE |
| CAPACITY | CA | SS | CR | CW | AW | IW | OV | ELEC | ELEC | ELEC | SI | FK | TK | OF | DV |
| 50-300 | 1⁄4" QD | 1" NPT | 1" NPT | 3/4" NPT | 3⁄4" NPT | 2" NPT | 1½" NPT | 9.1A | 8.0A | 4.0A | 3⁄4" NPT | 1½" NPT | 1½" NPT | ¾" NPT | ½" NPT |

LITHITY REQUIREMENTS

| | UTILITY KI | EQUIREIVIENTS | | | | | | | |
|------|---|---------------|----------------------------------|-------------------------------|------------------------------|-----------------|---------|-------|--------|
| SIZE | | | STEAM SUPPLY (150 psi MAX) | | REFRIGER | WEIGHT (LBS) | | | |
| | PRODUCT CAPACITY (GALLONS) SOLID MUSCLE POUNDS | | LBS/HR MAX @ 45 PSI | TOTAL BTU/hr @25°F SUCTION | COIL QUANTITY PER UNIT | LIQUID | SUCTION | EMPTY | FULL |
| | 50 | 400-500 | 350 | 70,000 | 1 | 7/8" | 13/8" | 1,030 | 3,630 |
| | 100 | 800-1,000 | 600 | 120,000 | 1 | 7/8" | 13/8" | 1,480 | 5,590 |
| | 150 | 1,200-1,500 | 850 | 145,000 | 1 | 7/8" | 13/8" | 2,580 | 7,980 |
| | 150 | 1,200-1,500 | 850 | 145,000 | 2 | 7/8" | 13/8" | 2,580 | 7,980 |
| | 200 | 1,600-2,000 | 1,200 | 230,000 | 2 | 7/8" | 13/8" | 2,880 | 9,630 |
| | 300 | 2,400-3,000 | 1,800 | 336,000 | 2 | 7/8" | 13/8" | 4,180 | 14,030 |
| | 300 | 2.400-3.000 | 1,800 | 336,000 | 3 | 7/2" | 13/2" | 4,180 | 14,030 |

12/29/2022

RECOMMENDED CLEARANCES RIGHT HAND TANK RIGHT (PANEL) SIDE 36" **BACK SIDE** 36" LEFT SIDE 18"

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LEGEND **REVISIONS DESCRIPTION** ITEM# MODEL# **DESCRIPTION** ZONE REV DATE **REVISED BY RELEASED FOR APPROVAL** 3/14/2025 TEBCCT-200-CWUV 200 GAL BATCH COOK/CHILL TANK, CWTO, ULTRAVIOLET T. AFFELDT 1 PRPL20250734 City of Puyallup City of Puyallup Building Development & Permitting Services **ISSUED PERMIT REVIEWED** Building **FOR COMPLIANCE** Engineering **Public Works BSnowden** COOLER/ FREEZER Fire Traffic 06/24/2025 10:34:47 AM 118 FREEZER 119A Provide dimension locating 5'-8" Cook/Chill Tank plan north/south The approved construction plans, documents, and all 12'-2" engineering must be posted on the job at all inspections in a visible and readily accessible location. Full sized legible color plans are required to be provided by the permitee on site for inspection. Approval of submitted plans is not an approval of omissions or oversights by this office or non compliance with any applicable STORAGE COOLER regulations of local government. The contractor is responsible 117 119 for making sure that the building complies with all applicable codes and regulations of the local government. CLEVENGER A//OCIATE/ Approved Approved with Notations Rejected Revise and Re-submit Checking is only for general conformance with the design concept of the project and general compliance with the information given in the contract ocuments. Any action shown is subject to the plans and specifications. Contractor is responsible for dimensions which shall be confirmed and correlated at the job site; fabrication processes and techniques of onstruction; coordination of his work with that of all other trades; and the 04-15-25 TITLE: PUYALLUP - QUOTE 24092 REV 8 **MODEL NUMBER** REV UNLESS OTHERWISE SPECIFIED: TUCS DRAWING APPROVAL **DIMENSIONS ARE IN INCHES FLOOR PLAN** AND ARE USED FOR APPROVED BY: **FLOOR PLAN** REFERENCE ONLY. TUCS EQUIPMENT INC. MUST RECEIVE FINAL APPROVAL **ON-SITE VERIFICATION MAY** OF THIS DRAWING PRIOR TO FABRICATION. APPROVAL OF THIS BE REQUIRED. DRAWING CERTIFIES THAT THE SPECIFIED EQUIPMENT HAS BEEN SHEET: REVIEWED AND ALL OF THE INFORMATION CONTAINED WITHIN DATE: 3/14/2025 DRAWN BY: T. AFFELDT EQUIPMENT DO NOT SCALE. HAS BEEN APPROVED AND ACCEPTED BY PURCHASER 1 OF 3

