City of Puyallup
Development & Permitting Services
ISSUED PERMIT

Building	Planning
Engineering	Public Works
Fire	Traffic

FIRE PROTECTION MATERIAL SUBMITTAL

CO-GEN

GOOD SAMARITAN HOSPITAL

401 15TH AVENUE SE
PUYALLUP, WA 98372

PROJECT NUMBER: 201712-022

SUBMITTED BY: BROOKE McDANIELS

McKinstry
For The Life Of Your Building

Seattle:
5005 3rd Avenue South
Seattle, WA 98124
206.762.3311

Portland:
400 NE Columbia Blvd.
Portland, OR 97218
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Spokane:
850 E Spokane Falls Blvd.
Spokane, WA 99202
509.747.3389

CO-GEN MATERIAL SUBMITTAL

TABLE OF CONTENTS

SECTION I
PIPE AND FITTINGS

SCHEDULE 10 & 40

Always ready to protect your most valuable assets.

As the leading supplier of steel sprinkler pipe, we understand that there are no second chances in fire suppression. You need products of enduring quality and exceptional strength–plus reliable service. You need Bull Moose.

Bull Moose Fire Sprinkler Pipe Product Information

	Nominal Pipe Size (Inches)	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"	6"	8"
SCHEDULE 10	O.D. (in)	1.315	1.660	1.900	2.375	2.875	3.500	4.500	6.625	8.625
	I.D. (in)	1.097	1.442	1.682	2.157	2.635	3.260	4.260	6.357	8.249
	Empty Weight (lb/ft)	1.410	1.810	2.090	2.640	3.530	4.340	5.620	9.290	16.940
	Water Filled Weight (lb/ft)	1.820	2.518	3.053	4.223	5.893	7.957	11.796	23.038	40.086
	C.R.R.	15.27	9.91	7.76	6.27	4.92	3.54	2.50	1.158	1.805
	Pieces per Lift	91	61	61	37	30	19	19	10	7
	Lift Weight (lbs) 21' lengths	2,695	2,319	2,677	2,051	2,224	1,732	2,242	1,951	2,490
	Lift Weight (lbs) 24' lengths	3,079	2,650	3,060	2,344	2,542	1,979	2,563	2,230	2,848
	Lift Weight (lbs) 25' lengths	3,208	2,760	3,187	2,442	2,648	2,062	2,670		

	NPS (In.)	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
SCHEDULE 40		1.315	1.660	1.900	2.375	2.875	3.500	4.500
		1.049	1.380	1.610	2.067	2.469	3.068	4.026
		1.680	2.270	2.720	3.660	5.800	7.580	10.800
		2.055	2.918	3.602	5.114	7.875	10.783	16.316
		1.00	1.00	1.00	1.00	1.00	1.00	1.00
		70	51	44	30	30	19	19
		2,470	2,431	2,513	2,306	3,654	3,024	4,309
		2,822	2,778	2,872	2,635	4,176	3,456	4,925
		2,940	2,894	2,992	2,745	4,350	3,601	5,130

SCHEDULE 10 & 40 ADVANTAGES:

- UL listed (US & Canada) and FM approved
- ASTM A135 and A795 Type E, Grade A Certified
- Complies with NFPA-13, 13R and 14
- Industry-leading hydraulic characteristics
- CRR of 1.0 and greater
- All pipe NDT weld tested

OTHER BENEFITS/SERVICES:

- We have the most stocking locations in the industry, for best delivery and availability
- Plain end or roll groove
- Eddy Guard II™ bacterial-resistant internal coating
- Custom length options
- ~~Hot dipped galvanization~~
- Reddi-Pipe® red or black pipe eliminates field painting
- Compatible for use in wet, dry, preaction and deluge sprinkler systems
- The only maker with EPDs (to help earn LEED points).

Exclusive maker of Reddi-Pipe®
RED OR BLACK PAINTED PIPE.

CERTIFIED ENVIRONMENTAL PRODUCT DECLARATION UL.COM/EPD

c UL us LISTED

FM APPROVED

NFPA

AFSA American Fire Sprinkler Association

NFSA The Voice of the Fire Sprinkler Industry

BULL MOOSE TUBE

800.325.4467
sales@BullMooseIndustries.com
BullMooseTube.com

Victaulic® FireLock™ Installation-Ready™ Rigid Couplings Style 009N and Style 109

10.64

Patented

Patented

1.0 PRODUCT DESCRIPTION

Available Sizes

- Style 009N: 1 ¼ – 12"/DN32 – DN300
- Style 109: 1 ¼ – 4"/DN32 – DN100

Pipe Material

- Schedule 10, Schedule 40 or specialty carbon steel pipe listed in Section 5. For use with alternative materials and wall thicknesses please contact Victaulic
- For exceptions reference section 6.0 Notifications

Maximum Working Pressure

- Accommodates pressures ranging from full vacuum (29.9 in Hg/760 mm Hg) to 365 psi/2517 kPa

Function

- Joins carbon steel pipe with grooved ends conforming to publication 25.01
- Provides a rigid pipe joint designed to restrict axial or angular movement

2.0 CERTIFICATION/LISTINGS

LPS 1219: Issue 3.1
Cert/LPCB Ref. 104-1a/36

EN 10311
Regulation (EU)
No. 305/2011

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

3.0 SPECIFICATIONS – MATERIAL

Housing: Ductile iron conforming to ASTM A 536, Grade 65-45-12. Ductile iron conforming to ASTM A 395, Grade 65-45-15, is available upon special request.

Housing Coating: (specify choice)

- ☐ Orange coating
- ☐ Red coating (standard for EMEA-I and Asia Pacific)
- ☐ Optional for Style 009N: Hot Dipped Galvanized per ASTM A123
- ☐ Optional for Style 109: Mechanically Galvanized per ASTM B695 (available only in North America and Latin America).

Gasket: (specify choice)

- ☐ **Grade "E" EPDM (Type A) Vic-Plus™ Pre-lubricated Gasket**

  EPDM (Violet Color Code). Applicable for wet and dry (oil-free air) fire protection systems only. Listed/Approved for continuous use in wet and dry systems. Listed/Approved for dry systems at -40°F/-40°C and above. Not compatible for use with hot water services or steam services.

NOTES

- Reference should always be made to publication I-100, Victaulic Field Installation Handbook for gasket lubrication instructions.
- Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to publication 05.01, Victaulic Gasket Selection Guide for specific gasket service guidelines and for a listing of services which are not compatible.

Bolts/Nuts: (specify choice)

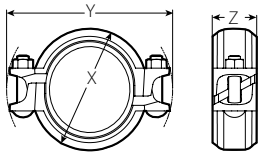
- ☐ Standard: Carbon steel oval neck track bolt(s) meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (M10-M16) Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial) and ASTM A563M Class 9 (metric). Track bolts and hex nuts are zinc electroplated per ASTM B633 Fe/Zn 5, finish Type III (imperial) or Type II (metric).
- ☐ Optional for Style 009N: Stainless steel oval neck track bolts meeting the requirements of ASTM F593, Group 2 (316 stainless steel), condition CW. Stainless steel Heavy Hex nuts meeting the requirements of ASTM F594, Group 2 (316 stainless steel), condition CW, with galling-resistant coating.[1]

[1] Optional bolts/nuts are available in imperial size only.

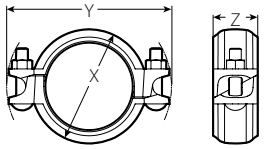
Coupling Linkage: High Strength Steel with comparable physical properties to that of the Track Bolt (ASTM A449). Linkage is zinc electroplated per ASTM B633 Fe/Zn 5, Type III Finish.

4.0 DIMENSIONS

Style 009N Two-Bolt *Installation-Ready* Coupling



Style 009N Pre-Assembled



Style 009N Joint Assembled

Size		Maximum Working Pressure[2]	Maximum End Load[2]	Allow. Pipe End Separation[3]	Bolt/Nut		Dimensions					Weight
							Pre-assembled		Joint Assembled			
Nominal inches DN	Actual Outside Diameter inches mm	psi kPa	lb N	inches mm	Qty.	Size inches mm	X inches mm	Y inches mm	X inches mm	Y inches mm	Z inches mm	Approx. (Each) lb kg
1 ¼ DN32	1.660 42.4	365 2517	790 3514	0.10 2.54	2	⅜ × 2 M10 x 51	3.13 79	5.00 127	2.75 70	5.00 127	2.00 51	1.4 0.6
1 ½ DN40	1.900 48.3	365 2517	1035 4604	0.10 2.54	2	⅜ × 2 M10 x 51	3.38 86	5.13 130	3.00 76	5.13 130	2.00 51	1.5 0.7
2 DN50	2.375 60.3	365 2517	1617 7193	0.12 3.05	2	⅜ × 2 ½ M10 x 63	4.00 102	5.63 143	3.50 89	5.63 143	2.00 51	1.9 0.9
2 ½	2.875 73.0	365 2517	2370 10542	0.12 3.05	2	⅜ × 2 ½ M10 x 63	4.50 114	6.13 156	4.00 102	6.13 156	2.00 51	2.1 1.0
DN65	3.000 76.1	365 2517	2580 11476	0.12 3.05	2	⅜ × 2 ½ M10 x 63	4.63 118	6.00 152	4.13 105	6.13 156	2.00 51	2.1 1.0
3 DN80	3.500 88.9	365 2517	3512 15622	0.12 3.05	2	⅜ × 2 ½ M10 x 63	5.13 130	6.75 171	4.63 117	6.75 171	2.00 51	2.3 1.0
4 DN100	4.500 114.3	365 2517	5805 25822	0.17 4.32	2	⅜ × 2 ½ M10 x 63	6.00 152	7.88 200	5.63 143	7.50 191	2.13 54	2.9 1.3
	4.250 108.0	365 2517	5178 23020	0.17 4.32	2	⅜ × 2 ½ M10 x 63	5.63 152	7.38 1.87	5.38 137	7.38 187	2.13 54	3.1 1.4
5	5.563 141.3	365 2517	8872 39456	0.17 4.32	2	½ × 3 M12 x 76	7.25 184	9.25 235	6.75 171	9.13 232	2.25 57	5.0 2.3
	5.250 133.0	365 2517	7901 35106	0.17 4.32	2	½ × 3 M12 x 76	6.63 168	9.00 229	6.38 162	9.00 229	2.25 57	4.8 2.2
DN125	5.500 139.7	365 2517	8672 38529	0.17 4.32	2	½ × 3 M12 x 76	6.88 175	9.25 235	6.75 171	9.13 232	2.25 57	4.9 2.2
6 DN150	6.625 168.3	365 2517	12582 44469	0.17 4.32	2	½ × 3 ¼ M12 x 83	8.38 213	10.38 264	7.88 200	10.13 257	2.25 57	6.0 2.7
	6.250 159.0	365 2517	11198 49753	0.17 4.32	2	½ × 3 ¼ M12 x 83	7.88 200	10.00 254	7.38 187	9.88 251	2.25 57	5.6 2.5
	6.500 165.1	365 2517	12112 53813	0.17 4.32	2	½ × 3 ¼ M12 x 83	8.00 203	10.25 260	7.75 197	10.13 257	2.25 57	6.0 2.7
8 DN200	8.625 219.1	365 2517	21326 94863	0.17 4.32	2	⅝ × 4 M16 x 101	10.88 276	13.38 340	10.25 260	13.13 333	2.50 64	11.4 5.2
	8.500 216.0	365 2517	20712 55968	0.17 4.32	2	⅝ × 4 M16 x 101	10.63 270	13.25 337	10.25 260	10.13 257	2.63 67	11.4 5.2
10 DN250	10.750 273.0	300 2068	27229 121121	0.25 6.4	2	⅞ × 6 ½ M22 x 165	13.75 349	17.00 432	13.25 337	17.13 435	2.75 70	22.6 10.3
12 DN300	12.750 323.9	300 2068	38303 170380	0.25 6.4	2	⅞ × 6 ½ M22 x 165	16.00 406	19.00 483	15.50 394	19.13 486	2.75 70	27.6 12.5

[2] Working Pressure and End Load are total, from all internal and external loads, based on standard weight (ANSI) steel pipe, standard roll or cut grooved in accordance with Victaulic specifications. See the Listings/Approvals section of this publication for ratings on other pipe.

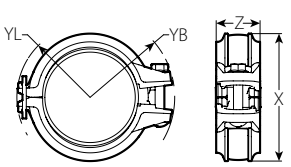
[3] The allowable pipe separation dimension shown is for system layout purposes only. Style 009N couplings are considered rigid connections and will not accommodate expansion or contraction of the piping system.

NOTES

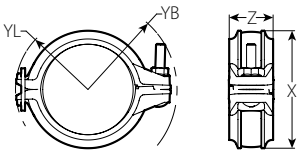
- When assembling Style 009N or Style 109 couplings onto end caps, take additional care to make certain the end cap is fully seated against the gasket end stop. For Style 009N or Style 109 couplings, use FireLock No. 006 end caps containing the "EZ" marking on the inside face or No. 60 end caps containing the "QV EZ" marking on the inside face. Non-Victaulic end cap products shall not be used with Style 009N or Style 109 couplings. IMPORTANT: Gaskets intended for the Style 009 or Style 009V couplings cannot be used with the Style 009N or Style 109 coupling. There is no interchanging of gaskets or housings between coupling styles.
- **Use Of FlushSeal Gaskets For Dry Pipe Systems** Style 009N or Style 109 couplings are supplied with Grade "E" Type A gaskets. These gaskets include an integral pipe stop, that once installed provides the similar benefits as a FlushSeal gasket for dry pipe systems. It should be noted that standard Victaulic FlushSeal gaskets cannot be used with the Style 009N or Style 109 couplings.
- The Allowable Pipe End Separation dimension shown is for system layout purposes only. Style 009N or Style 109 Installation-Ready rigid couplings are considered rigid connections and will not accommodate expansion/contraction or angular movement of the piping system. Contact Victaulic for torsional resistance information.

4.1 DIMENSIONS

Style 109 One-Bolt *Installation-Ready* Coupling



Style 109 Pre-Assembled



Style 109 Joint Assembled

Size		Max. Working Pressure	Max. End Load	Allow. Pipe End Sep. Maximum	Bolt/Nut		Dimensions								Weight
							Pre-Assembled				Assembled				
Nominal inches DN	Actual Outside Diameter inches mm	psi kPa	Lbs. N	inches mm	Qty.	Size inches mm	YL inches mm	YB inches mm	X inches mm	Z inches m m	YL inches mm	YB inches mm	X inches mm	Z inches mm	Approx. (Each) lb kg
1 ¼ DN32	1.660 42.4	365 2517	790 3514	0.10 2.54	1	⅜ x 2 ¼ M10 x 57	1.97 50	2.49 63	3.17 81	1.95 50	1.93 49	2.59 66	2.84 72	1.95 50	1.5 0.7
1 ½ DN40	1.900 48.3	365 2517	1035 4603	0.10 2.54	1	⅜ x 2 ¼ M10 x 57	2.13 54	2.60 66	3.41 87	1.95 50	2.1 53	2.68 68	3.07 78	1.95 50	1.6 0.7
2 DN50	2.375 60.3	365 2517	1617 7192	0.12 3.048	1	⅜ x 2 ¼ M10 x 57	2.32 59	2.85 72	3.76 96	1.98 50	2.29 58	2.95 75	3.45 88	1.98 50	1.9 0.9
2 ½	2.875 73.0	365 2517	2370 10540	0.12 3.048	1	⅜ x 2 ¼ M10 x 57	2.63 67	3.09 78	4.29 109	1.99 51	2.61 66	3.15 80	3.93 100	1.99 51	2.1 1.0
DN65	3.000 76.1	365 2517	2580 11476	0.12 3.048	1	7⁄16 x 2 ¾ M11 x 69	2.68 68	3.22 82	4.56 116	2.03 52	2.64 67	3.45 88	4.22 107	2.03 52	2.4 1.1
3 DN80	3.500 88.9	365 2517	3512 15620	0.12 3.048	1	7⁄16 x 2 ¾ M11 x 69	2.93 74	3.53 90	5.13 130	2.07 53	2.89 73	3.78 96	4.67 119	2.07 53	2.7 1.2
4 DN100	4.500 114.3	300 2068	4771 21223	0.17 4.318	1	7⁄16 x 2 ¾ M11 x 69	3.47 88	4.01 102	6.03 153	2.08 53	3.43 87	4.22 107	5.56 141	2.08 53	3.5 1.6

[4] Working Pressure and End Load are total, from all internal and external loads, based on standard weight (ANSI) steel pipe, standard roll or cut grooved in accordance with Victaulic specifications. See the Listings/Approvals section of this publication for ratings on other pipe.

[5] The allowable pipe separation dimension shown is for system layout purposes only. Style 109 couplings are considered rigid connections and will not accommodate expansion or contraction of the piping system.

NOTES

- When assembling Style 009N or Style 109 couplings onto end caps, take additional care to make certain the end cap is fully seated against the gasket end stop. For Style 009N or Style 109 couplings, use FireLock No. 006 end caps containing the "EZ" marking on the inside face or No. 60 end caps containing the "QV EZ" marking on the inside face. Non-Victaulic end cap products shall not be used with Style 009N or Style 109 couplings. IMPORTANT: Gaskets intended for the Style 009 or Style 009V couplings cannot be used with the Style 009N or Style 109 coupling. There is no interchanging of gaskets or housings between coupling styles.
- **Use Of FlushSeal Gaskets For Dry Pipe Systems** Style 009N or Style 109 couplings are supplied with Grade "E" Type A gaskets. These gaskets include an integral pipe stop, that once installed provides the similar benefits as a FlushSeal gasket for dry pipe systems. It should be noted that standard Victaulic FlushSeal gaskets cannot be used with the Style 009N or Style 109 couplings.
- The Allowable Pipe End Separation dimension shown is for system layout purposes only. Style 009N or Style 109 Installation-Ready rigid couplings are considered rigid connections and will not accommodate expansion/contraction or angular movement of the piping system. Contact Victaulic for torsional resistance information.

5.0 PERFORMANCE

Style 009N Two-Bolt *Installation-Ready* Coupling Listings/Approvals[6]

The information provided below is based on the latest listing and approval data at the time of publication. Listings/Approvals are subject to change and/or additions by the approval agencies. Contact Victaulic for performance on other pipe and the latest listings and approvals.

Size		cULus		FM		VdS	LPCB
Nominal inches DN	Actual Outside Diameter inches mm	Sch. 10 psi kPa bar	Sch. 40 psi kPa bar	Sch. 10 psi kPa bar	Sch. 40 psi kPa bar	 psi kPa bar	 psi kPa bar
1 ¼ DN32	1.660 42.4	365 2517 25	365 2517 25	363 2503 25	363 2503 25	363 2500 25	363 2500 25
1 ½ DN40	1.900 48.3	365 2517 25	365 2517 25	363 2503 25	363 2503 25	363 2500 25	363 2500 25
2 DN50	2.375 60.3	365 2517 25	365 2517 25	363 2503 25	363 2503 25	363 2500 25	363 2500 25
2 ½	2.875 73.0	365 2517 25	365 2517 25	363 2503 25	363 2503 25	– – –	363 2500 25
DN65	3.000 76.1	365[7] 2517[7] 25[7]	– – –	363[8] 2503[8] 25[8]	– – –	363 2500 25	363 2500 25
3 DN80	3.500 88.9	365 2517 25	365 2517 25	363 2503 25	363 2503 25	363 2500 25	363 2500 25
	4.250 108.0	– – –	– – –	363 2503 25	363 2503 25	– – –	– – –
4 DN100	4.500 114.3	365 2517 25	365 2517 25	363 2503 25	363 2503 25	363 2500 25	363 2500 25
	5.250 133.0	– – –	– – –	363[8] 2503[8] 25[8]	– – –	– – –	– – –
DN125	5.500 139.7	290[9] 2000[9] 20[9]	– – –	363[8] 2503[8] 25[8]	– – –	232 1600 16	363 2500 25
5	5.563 141.3	290 2000 20	365 2517 25	363 2503 25	363 2503 25	232 1600 16	363 2500 25
	6.250 159	– – –	– – –	363[8] 2503[8] 25[8]	– – –	– – –	– – –
	6.500 165.1	290[10] 2000[10] 20[10]	– – –	363[8] 2503[8] 25[8]	– – –	– – –	363 2500 25

6 Listed/Approved for continuous use in wet and dry systems. Listed/Approved for dry systems -40° F/C and above. Please see the Victaulic Installation Manual I-009N for details concerning when supplemental lubrication is required.

7 cULus listed for DIN 2458 (EN 10220) 2.6 mm pipe wall.

8 FM approved for BS 1387 (EN 10255) Medium 3.6 mm pipe wall.

9 cULus listed for EN 10220 4.0 mm pipe wall.

10 cULus listed for EN 10255 4.5 mm pipe wall.

11 With optional stainless steel fasteners, cULus Listed to 175psi/1207 kPa/12 bar and FM Approved to the FM ratings shown in the above table. The stainless steel fasteners have a marking designation of "316" on the end face of the bolt.

12 FM approved for 0.188" pipe wall.

13 cULus listed for 0.188" pipe wall.

5.0 PERFORMANCE (CONTINUED)

Style 009N Two-Bolt *Installation-Ready* Coupling Listings/Approvals[6]

The information provided below is based on the latest listing and approval data at the time of publication. Listings/Approvals are subject to change and/or additions by the approval agencies. Contact Victaulic for performance on other pipe and the latest listings and approvals.

Size		cULus		FM		VdS	LPCB
Nominal inches DN	Actual Outside Diameter inches mm	Sch. 10 psi kPa bar	Sch. 40 psi kPa bar	Sch. 10 psi kPa bar	Sch. 40 psi kPa bar	 psi kPa bar	 psi kPa bar
6 DN150	6.625 168.3	300 2068 20	365 2517 25	300 2068 20	363 2503 25	232 1600 16	363 2500 25
	8.515 216.3	290 2000 20	– – –	363[8] 2503[8] 25[8]	– – –	– – –	– – –
8 DN200	8.625 219.1	300 2068 20	365 2517 25	300[12] 2068[12] 20[12]	363 2503 25	232 1600 16	363 2500 25
10 DN250	10.750 273.0	300[13] 2068[13] 20[13]	300 2068 20	300[12] 2068[12] 20[12]	300 2068 20	– – –	– – –
12 DN300	12.750 323.9	300[13] 2068[13] 20[13]	300 2068 20	250[12] 1720[12] 17[12]	300 2068 20	– – –	– – –

6 Listed/Approved for continuous use in wet and dry systems. Listed/Approved for dry systems -40° F/C and above. Please see the Victaulic Installation Manual I-009N for details concerning when supplemental lubrication is required.

7 cULus listed for DIN 2458 (EN 10220) 2.6 mm pipe wall.

8 FM approved for BS 1387 (EN 10255) Medium 3.6 mm pipe wall.

9 cULus listed for EN 10220 4.0 mm pipe wall.

10 cULus listed for EN 10255 4.5 mm pipe wall.

11 With optional stainless steel fasteners, cULus Listed to 175psi/1207 kPa/12 bar and FM Approved to the FM ratings shown in the above table. The stainless steel fasteners have a marking designation of "316" on the end face of the bolt.

12 FM approved for 0.188" pipe wall.

13 cULus listed for 0.188" pipe wall.

5.1 PERFORMANCE

Style 109 One-Bolt *Installation-Ready* Coupling Listings/Approvals[15]

The information provided below is based on the latest listing and approval data at the time of publication. Listings/Approvals are subject to change and/or additions by the approvals agencies. Contact Victaulic for performance on other pipe and the latest listings and approvals.

Size		cULus		FM		VdS	LPCB
Nominal inches DN	**Actual Outside Diameter** inches mm	**Sch. 10** psi kPa bar	**Sch. 40** psi kPa bar	**Sch. 10** psi kPa bar	**Sch. 40** psi kPa bar	psi kPa bar	psi kPa bar
1 ¼ DN32	1.660 42.4	365 2517 25	365 2517 25	365 2517 25	365 2517 25	232 1600 16	363 2503 25
1 ½ DN40	1.900 48.3	365 2517 25	365 2517 25	365 2517 25	365 2517 25	232 1600 16	363 2503 25
2 DN50	2.375 60.3	365 2517 25	365 2517 25	365 2517 25	365 2517 25	232 1600 16	363 2503 25
2 ½	2.875 73.0	365 2517 25	365 2517 25	365 2517 25	365 2517 25	– – –	– – –
DN65	3.000 76.1	365 2517 25	365 2517 25	365 2517 25	365 2517 25	232 1600 16	363 2503 25
3 DN80	3.500 88.9	365 2517 25	365 2517 25	365 2517 25	365 2517 25	232 1600 16	363 2503 25
4 DN100	4.500 114.3	300 2068 20	365 2517 25	300 2068 20	300 2068 20	– – –	290 2000 20

[15] Listed/Approved for continuous use in wet and dry systems. Listed/Approved for dry systems -40° F/C and above. Please see the Victaulic Installation Manual I-109 for details concerning when supplemental lubrication is required.

5.2 PERFORMANCE

Specialty Pipe
Style 009N Two-Bolt *Installation-Ready* Coupling Listings/Approvals

Pipe Type	Size inches DN	Pressure Rating cULus psi kPa bar	Pressure Rating FM psi kPa bar
EF	1 ¼ – 4 DN32 – DN100	300 2068 20	N/A
EL	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20
ET40	1 ¼ – 2 DN32 – DN50	300 2068 20	N/A
EZF	3 – 4 DN80 – DN100	300 2068 20	N/A
EZT	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20
FF	1 ½ – 4 DN40 – DN100	300 2068 20	N/A
GL	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20
MF	1 ¼ – 4 DN32 – DN100	300 2068 20	300 2068 20
	6 DN150	175 1205 12	175 1205 12
MT	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20
MLT	1 ¼ – 2 DN32 – DN50	N/A	300 2068 20
TF	2 ½ – 4 73.0 mm – DN100	N/A	300 2068 20
WG5, WG5E, WF5, WG7, WG7E, WL7	1 ¼ – 4 DN32 – DN100	175 1205 12	300 2068 20
WLS	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20

NOTES

- EF = EDDY FLOW steel pipe manufactured by Bull Moose Tube Co.
- EL = EDDYLITE steel pipe manufactured by Bull Moose Tube Co.
- ET40 = Eddythread 40 steel pipe manufactured by Bull Moose Tube Co.
- EZF = EZ-Flow steel pipe manufactured by Northwest Pipe Co.
- EZT = EZ-Thread steel pipe manufactured by Youngstown Tube Co.
- FF = Fire-Flo steel pipe manufactured by Youngstown Tube Co.
- GL = GL steel pipe manufactured by Wheatland Tube Co.
- MF = Mega-Flow steel pipe manufactured by Wheatland Tube Co.
- MT = Mega-Thread steel pipe manufactured by Wheatland Tube Co.
- MLT = MLT steel pipe manufactured by Wheatland Tube Co
- TF = Tex-Flow steel pipe manufactured by Tex-Tube Co.
- WG5, WG5E, WF5 = WGalweld 5, WGalweld 5E, WFlow 5 steel pipe manufactured by Wuppermann Stahl GmbH.
- WG7, WG7E, WL7 = WGalweld 7, Wgalweld 7E, WLight 7 steel pipe manufactured by Wuppermann Stahl GmbH
- WLS = WLS steel pipe manufactured by Wheatland Tube Co.

5.3 PERFORMANCE

Specialty Pipe
Style 109 One-Bolt *Installation-Ready* Coupling Listings/Approvals

Pipe Type	Size inches DN	Pressure Rating cULus psi kPa bar	 FM psi kPa bar
EF	1 ¼ – 2 ½ DN32 – 73.0 mm	N/A	300 2068 20
	1 ½ – 2 ½ DN40 – 73.0 mm	300 2068 20	N/A
	3 – 4 DN80 – DN100	300 2068 20	300 2068 20
Easy-Flow	1 ¼ – 2 DN32 – DN50	N/A	300 2068 20
	3 – 4 DN80 – DN100	N/A	300 2068 20
EL	1 ¼ – 2 DN32 – DN50	N/A	300 2068 20
ET40	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20
EZT	1 ¼ – 2 DN32 – DN50	N/A	300 2068 20
	1 ½ – 2 DN40 – DN50	300 2068 20	N/A
FF	1 ½ – 4 DN40 – DN100	300 2068 20	300 2068 20
GL	1 ¼ – 2 DN32 – DN50	N/A	300 2068
MF	1 ¼ – 4 DN32 – DN100	300 2068 20	300 2068 20
MT	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20
MLT	1 ¼ – 2 DN32 – DN50	300 2068 20	300 2068 20

NOTES

- EF = EDDY FLOW steel pipe manufactured by Bull Moose Tube Co.
- Easy-Flow = Easy-Flow steel pipe manufactured by Borusan Mannesmann Boru.
- EL = EDDYLITE steel pipe manufactured by Bull Moose Tube Co.
- ET40 = Eddythread 40 steel pipe manufactured by Bull Moose Tube Co.
- EZT = EZ-Thread steel pipe manufactured by Youngstown Tube Co.
- FF = Fire-Flo steel pipe manufactured by Youngstown Tube Co.
- GL = GL steel pipe manufactured by Wheatland Tube Co.
- MF = Mega-Flow steel pipe manufactured by Wheatland Tube Co.
- MT = Mega-Thread steel pipe manufactured by Wheatland Tube Co.
- MLT = MLT steel pipe manufactured by Wheatland Tube Co.
- TF = Tex-Flow steel pipe manufactured by Tex-Tube Co.
- WG7, WG7E = WGalweld 7 and WGalweld 7E steel pipe manufactured by Wuppermann Stahl GmbH.
- WLS = WLS steel pipe manufactured by Wheatland Tube Co.

5.3 PERFORMANCE (CONTINUED)

Specialty Pipe
Style 109 One-Bolt *Installation-Ready* Coupling Listings/Approvals

Pipe Type	Size inches DN	Pressure Rating cULus psi kPa bar	Pressure Rating FM psi kPa bar
TF	2½ – 4 73.00 mm – DN100	N/A	300 2068 20
WG7, WG7E	1¼ – 2 DN32 – DN50	N/A	300 2068 20
	3 – 4 DN80 – DN100	N/A	300 2068 20
WLS	1¼ – 2 DN32 – DN50	N/A	300 2068 20

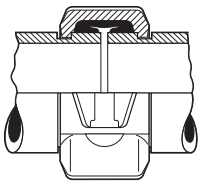
NOTES

- EF = EDDY FLOW steel pipe manufactured by Bull Moose Tube Co.
- Easy-Flow = Easy-Flow steel pipe manufactured by Borusan Mannesmann Boru.
- EL = EDDYLITE steel pipe manufactured by Bull Moose Tube Co.
- ET40 = Eddythread 40 steel pipe manufactured by Bull Moose Tube Co.
- EZT = EZ-Thread steel pipe manufactured by Youngstown Tube Co.
- FF = Fire-Flo steel pipe manufactured by Youngstown Tube Co.
- GL = GL steel pipe manufactured by Wheatland Tube Co.
- MF = Mega-Flow steel pipe manufactured by Wheatland Tube Co.
- MT = Mega-Thread steel pipe manufactured by Wheatland Tube Co.
- MLT = MLT steel pipe manufactured by Wheatland Tube Co.
- TF = Tex-Flow steel pipe manufactured by Tex-Tube Co.
- WG7, WG7E = WGalweld 7 and WGalweld 7E steel pipe manufactured by Wuppermann Stahl GmbH.
- WLS = WLS steel pipe manufactured by Wheatland Tube Co.

Victaulic® Flexible Coupling
Style 75

06.05

1 – 8"/DN25 – DN200



Exaggerated for clarity

1.0 PRODUCT DESCRIPTION

Available Sizes

- 1 – 8"/DN25 – DN200

Pipe Material

- Carbon steel
- Stainless steel
- For exceptions see section 6.0 Notifications

Maximum Working Pressure

- Accommodates pressures ranging from full vacuum (29.9 in Hg/760 mm Hg) up to 500 psi/3447 kPa/34 bar
- Working pressure dependent on material, wall thickness and size of pipe

Application

- Joins standard roll grooved and cut grooved pipe, as well as grooved fittings, valves and accessories
- Provides a flexible pipe joint which allows for expansion, contraction and deflection
- Up to 50% lighter in weight than standard Victaulic Style 77 or Style 177N flexible couplings

2.0 CERTIFICATION/LISTINGS

NOTES

- Download publication 10.01 for Fire Protection Certifications/Listings Reference Guide.
- See publication 02.06: Victaulic Potable Water Approvals ANSI/NSF for potable water approvals if applicable.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

3.0 SPECIFICATIONS – MATERIAL

Housing: Ductile iron conforming to ASTM A536, Grade 65-45-12. Ductile iron conforming to ASTM A395, Grade 65-45-15, is available upon special request.

Housing Coating: (specify choice)

- ☐ Standard: Orange enamel
- ☐ Optional: Hot dipped galvanized
- ☐ Optional: Contact Victaulic with your requirements for other coatings.

Gasket: (specify choice[1])

☐ **Grade "E" EPDM**
EPDM (Green stripe color code). Temperature range –30°F to +230°F/–34°C to +110°C. May be specified for hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. UL Classified in accordance with ANSI/NSF 61 for cold +73°F/+23°C and hot +180°F/+82°C potable water service and ANSI/NSF 372. NOT COMPATIBLE FOR USE WITH PETROLEUM SERVICES OR STEAM SERVICES.

☐ **Grade "T" Nitrile**
Nitrile (Orange stripe color code). Temperature range –20°F to +180°F/–29°C to +82°C. May be specified for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range; not compatible for hot dry air over +140°F/+60°C and water over +150°F/+66°C. NOT COMPATIBLE FOR USE WITH HOT WATER.

☐ **Others**
For alternate gasket selection, reference publication 05.01: Victaulic Seal Selection Guide - Elastomeric Seal Construction.

[1] Services listed are General Service Guidelines only. It should be noted that there are services for which these gaskets are not compatible. Reference should always be made to the latest Victaulic Seal Selection Guide for specific gasket service guidelines and for a listing of services which are not compatible.

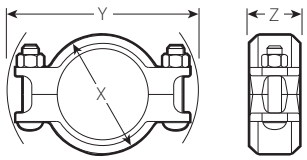
Bolts/Nuts: (specify choice[2])

- ☐ Standard: Carbon steel oval neck track bolts meeting the mechanical property requirements of ASTM A449 (imperial) and ISO 898-1 Class 9.8 (M10-M16) Class 8.8 (M20 and greater). Carbon steel hex nuts meeting the mechanical property requirements of ASTM A563 Grade B (imperial - Heavy Hex nuts) and ASTM A563M Class 9 (metric - hex nuts). Track bolts and hex nuts are zinc electroplated per ASTM B633 ZN/FE5, finish Type III (imperial) or Type II (metric).
- ☐ Optional (imperial): Stainless steel oval neck track bolts meeting the mechanical property requirements of ASTM F593, Group 2 (316 stainless steel), condition CW. Stainless steel heavy nuts meeting the mechanical property requirements of ASTM F594, Group 2 (316 stainless steel), condition CW, with galling reducing coating.

[2] Optional bolts/nuts are available in imperial sizes only.

4.0 DIMENSIONS

Style 75 Flexible Coupling



Size		Pipe End Separation[3]	Deflection from Centerline[3]		Bolt/Nut		Dimensions			Weight
Nominal inches DN	Actual Outside Diameter inches mm	Allowable inches mm	Per Cplg. Degrees	Pipe inches/ft. mm/m	Qty.	Size imperial metric	X inches mm	Y inches mm	Z inches mm	Approx. (Each) lb kg
1 DN25	1.315 33.7	0–0.06 0–1.6	2º–43′	0.57 48	2	⅜ x 2 M10 x 51	2.38 61	4.27 108	1.77 45	1.3 0.6
1 ¼ DN32	1.660 42.4	0–0.06 0–1.6	2º–10′	0.45 38	2	⅜ x 2 M10 x 51	2.68 68	4.61 117	1.77 45	1.4 0.6
1 ½ DN40	1.900 48.3	0–0.06 0–1.6	1º–56′	0.40 33	2	⅜ x 2 M10 x 51	2.91 74	4.82 122	1.77 45	1.5 0.6
2 DN50	2.375 60.3	0–0.06 0–1.6	1º–31′	0.32 26	2	⅜ x 2 M10 x 51	3.43 87	5.22 133	1.88 48	1.7 0.8
2 ½	2.875 73.0	0–0.06 0–1.6	1º–15′	0.26 22	2	⅜ x 2 M10 x 51	3.88 98	5.68 144	1.88 48	1.9 0.9
DN65	3.000 76.1	0–0.06 0–1.6	1º–12′	0.26 22	2	⅜ x 2 M10 x 51	4.00 102	5.90 150	1.88 48	1.9 0.9
3 DN80	3.500 88.9	0–0.06 0–1.6	1º–2′	0.22 18	2	½ x 2 ¾ M12 x 70	4.50 114	7.00 178	1.88 48	2.9 1.3
3 ½ DN90	4.000 101.6	0–0.06 0–1.6	0º-54′	0.19 16	2	½ x 2 ¾ M12 x 70	5.00 127	7.50 191	1.88 48	2.9 1.3
4 DN100	4.500 114.3	0–0.13 0–3.2	1º–36′	0.34 28	2	½ x 2 ¾ M12 x 70	5.80 147	8.03 204	2.13 54	4.1 1.9
	4.250 108.0	0–0.13 0–3.2	1º–41′	0.35 29	2	½ x 2 ¾ M12 x 70	5.55 141	7.79 198	2.13 54	3.7 1.7
	5.000 127.0	0–0.13 0–3.2	1º–26′	0.25 21	2	⅝ x 3 ¼ M16 x 83	6.13 156	9.43 240	2.13 54	5.5 2.5
	5.250 133.0	0–0.13 0–3.2	1º–21′	0.28 24	2	⅝ x 3 ¼ M16 x 83	6.55 166	9.37 238	2.13 54	6.0 2.7
DN125	5.500 139.7	0–0.13 0–3.2	1º–18′	0.28 24	2	⅝ x 3 ¼ M16 x 83	6.80 173	9.59 244	2.13 54	6.3 2.9
5	5.563 141.3	0–0.13 0–3.2	1º–18′	0.27 23	2	⅝ x 3 ¼ M16 x 83	6.88 175	10.07 256	2.13 54	5.8 2.6
	6.000 152.4	0–0.13 0–3.2	1º–12′	0.21 18	2	⅝ x 3 ¼ M16 x 83	7.38 187	10.48 266	1.88 48	6.2 2.8
	6.250 159.0	0–0.13 0–3.2	1º–9′	0.24 20	2	⅝ x 3 ¼ M16 x 83	7.63 194	10.49 266	2.13 54	6.8 3.1
	6.500 165.1	0–0.13 0–3.2	1º–7′	0.23 58	2	⅝ x 3 ¼ M16 x 83	7.84 199	10.66 271	2.08 53	6.6 3.0
6 DN150	6.625 168.3	0–0.13 0–3.2	1º–5′	0.23 18	2	⅝ x 3 ¼ M16 x 83	8.00 203	11.07 281	2.13 54	7.0 3.2
200A[4]	216.3	0–0.13 0–3.2	0º–51′	0.18 46	2	¾ x 4 ¼ M20 x 108	10.19 259	13.75 350	2.32 59	13.2 6.0
8 DN200	8.625 219.1	0–0.13 0–3.2	0º–50′	0.18 14	2	¾ x 4 ¼ M20 x 108	10.34 263	13.97 355	2.13 59	12.4 5.6

[3] Allowable Pipe End Separation and Deflection figures show the maximum nominal range of movement available at each joint for standard **roll** grooved pipe. Figures for standard **cut** grooved pipe may be doubled. These figures are maximums; for design and installation purposes these figures should be reduced by: 50% for ¾ – 3 ½"/DN20 – DN90; 25% for 4"/DN100 and larger.

[4] Japanese Industrial Standard (JIS) size

NOTE

- Metric thread size bolts are available (color coded gold) for all coupling sizes upon request. Contact Victaulic for details.

5.0 PERFORMANCE

Style 75 Flexible Coupling

Size		Maximum Working Pressure[5]	Maximum End Load[5]
Nominal inches DN	Actual Outside Diameter inches mm	psi kPa	lb N
1 DN25	1.315 33.7	500 3447	680 3025
1 ¼ DN32	1.660 42.4	500 3447	1080 4805
1 ½ DN40	1.900 48.3	500 3447	1420 6320
2 DN50	2.375 60.3	500 3447	2215 9860
2 ½	2.875 73.0	500 3447	3245 14440
DN65	3.000 76.1	500 3447	3535 15730
3 DN80	3.500 88.9	500 3447	4800 21360
3 ½ DN90	4.000 101.6	500 3447	6300 28035
4 DN100	4.500 114.3	500 3447	7950 35380
	4.250 108.0	450 3103	6380 28395
	5.000 127.0	450 3103	8820 39250
	5.250 133.0	450 3103	9735 43325
DN125	5.500 139.7	450 3103	10665 47460
5	5.563 141.3	450 3103	10935 48660
	6.000 152.4	450 3103	12735 56670
	6.250 159.0	450 3103	13800 61405
6 DN150	6.625 168.3	450 3103	15525 69085
	6.500 165.1	450 3103	14930 66412
200A[4]	216.3	450 3103	25625 113986
8 DN200	8.625 219.1	450 3103	26280 116945

[4] Japanese Industrial Standard (JIS) size

[5] Working Pressure and End Load are total, from all internal and external loads, based on ANSI B36.10 sized carbon steel pipe, grooved in accordance with Victaulic specifications. Contact Victaulic for performance on other pipe.

NOTE

- WARNING: FOR ONE TIME FIELD TEST ONLY, the Maximum Joint Working Pressure may be increased to 1½ times the figures shown.

Mechanical-T® Bolted Branch Outlets

SEE VICTAULIC PUBLICATION 10.01 FOR DETAILS

STYLES 920 AND 920N

STYLES 920 AND 920N

STYLE 920 CROSS

PATENTED

Victaulic Mechanical-T® Outlet provides a direct branch connection at any location a hole can be cut in pipe. The hole is cut oversize to receive a "holefinder" locating collar which secures the outlet in position permanently. A pressure responsive gasket seals on the pipe O.D.

Cross-type connections can be achieved by utilizing two upper housings of the same style and size, with the same or differing branch size connections. NOTE: Style 920 and Style 920N housings cannot be mated to each other to achieve a cross connection.

Style 920 and Style 920N Mechanical-T outlets are available with grooved or female threaded outlet. Specify choice on order. Units are supplied painted with plated bolts. Galvanized housings are available, supplied with plated bolts.

All sizes of Style 920 and 920N are rated at 500 psi/3450 kPa working pressure on Schedule 10 and 40 carbon steel pipe. They may also be used on high density polyethylene or polybutylene (HDPE) pipe. Pressure ratings on HDPE are dependent on the pipe rating. Contact Victaulic for ratings on other pipe. **Style 920 and 920N are not recommended for use on PVC plastic pipe.**

Standard piping practices dictate that the Mechanical-T Styles 920 and 920N must be installed so that the main and branch connections are a true 90° angle when permanently attached to the pipeline surface.

Additionally, the Vic-Tap II® hole cutting tool, which allows for hole cutting capabilities on pressurized systems, utilizes the Style 920 Mechanical-T in conjunction with the Series 726 Vic-Ball Valve to create the Style 931 Vic-Tap II Mechanical-T unit. See page 8 for further information.

MATERIAL SPECIFICATIONS

Housing/Coating: Ductile iron conforming to ASTM A-536, grade 65-45-12, with orange enamel coating. Ductile iron conforming to ASTM A-395, grade 65-45-15, is available upon special request.

- **Optional:** Hot dipped galvanized

Gasket: (Specify choice*)

- **Grade "E" EPDM**
  EPDM (Green color code). Temperature range –30°F to +230°F/–34°C to +110°C. Recommended for cold and hot water service within the specified temperature range plus a variety of dilute acids, oil-free air and many chemical services. UL Classified in accordance with ANSI/NSF 61 for cold +86°F/+30°C and hot +180°F/+82°C. NOT RECOMMENDED FOR PETROLEUM SERVICES.

- **Grade "T" nitrile**
  Nitrile (Orange color code). Temperature range –20°F to +180°F/–29°C to +82°C. Recommended for petroleum products, air with oil vapors, vegetable and mineral oils within the specified temperature range. Not recommended for hot water services over +150°F/+66°C or for hot dry air over +140°F/+60°C.

*Services listed are General Service Recommendations only. It should be noted that there are services for which these gaskets are not recommended. Reference should always be made to the latest Victaulic Gasket Selection Guide for specific gasket service recommendations and for a listing of services which are not recommended.

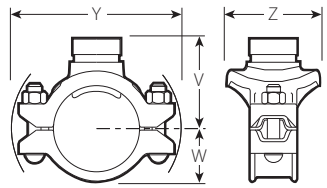
Bolts/Nuts: Heat-treated plated carbon steel, trackhead meeting the physical and chemical requirements of ASTM A-449 and physical requirements of ASTM A-183.

JOB/OWNER	CONTRACTOR	ENGINEER
System No. _____	Submitted By _____	Spec Sect _____ Para _____
Location _____	Date _____	Approved _____
		Date _____

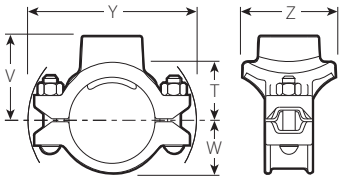
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

Size Run × Branch Nominal Size Inches mm		Style No. 920 or 920N	Max. Work Pressure@ psi kPa	Dimensions Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Approx. Weight Each Female Thd. Lbs. kg	Grv. Lbs. kg
2 50	× ½ (a) ¤ 15	920N	500 3450	1.50 38.1	2.00 51	2.53 64	—	1.61 41	5.35 136	2.75 70	3.1 1.5	—
	¾ (a) ¤ 20	920N	500 3450	1.50 38.1	1.97 50	2.53 64	—	1.61 41	5.35 136	2.75 70	3.1 1.5	—
	1 (a) ¤ 25	920N	500 3450	1.50 38.1	1.85 47	2.53 64	—	1.61 41	5.35 136	2.75 70	3.0 1.4	—
	1 ¼ (a) †¤ 32	920N	500 3450	1.75 44.5	2.05 52	2.75 70	3.00 76	1.61 41	5.35 136	3.00 76	3.5 1.7	3.2 1.5
	1 ½ (a) †¤ 40	920N	500 3450	1.75 44.5	2.03 52	2.75 70	3.12 79	1.61 41	5.35 136	3.25 83	3.6 1.7	3.2 1.5
2 ½ 65	× ½ (a) §¤ 15	920N	500 3450	1.50 38.1	2.21 56	2.74 70	—	1.82 46	5.64 143	2.75 70	3.0 1.4	—
	¾ (a) §¤ 20	920N	500 3450	1.50 38.1	2.18 55	2.74 70	—	1.82 46	5.64 143	2.75 70	3.0 1.4	—
	1 (a) §¤ 25	920N	500 3450	1.50 38.1	2.06 52	2.74 70	—	1.82 46	5.64 143	2.75 70	2.9 1.4	—
	1 ¼ † (a) ¤ 32	920N	500 3450	1.75 44.5	2.30 58	3.00 76	3.25 83	1.82 46	6.29 160	3.00 76	3.5 1.7	3.2 1.5
	1 ½ † (a) ¤ 40	920N	500 3450	2.00 50.8	2.28 58	3.00 76	3.25 83	1.82 46	6.26 159	3.25 83	3.6 1.7	3.3 1.6
76.1	× ½ (a) 15	920N	300 2065	1.50 38.1	2.22 56	2.75 70	—	2.25 57	6.46 164	3.18 81	3.9 1.8	—
	¾ (a) 20	920N	300 2065	1.50 38.1	2.19 56	2.75 70	—	2.25 57	6.46 164	3.18 81	3.9 1.8	—
	1 (a) 25	920N	300 2065	1.50 38.1	2.07 53	2.75 70	—	2.25 57	6.46 164	3.18 81	3.8 1.7	—
	1 ¼ (a) ¤ 32	920N	500 3450	1.75 44.5	2.30 58	3.00 76	3.31 84	1.92 49	6.29 160	3.00 76	3.5 1.6	3.2 1.5
	1 ½ (a) ¤ 40	920N	500 3450	2.00 50.8	2.28 58	3.00 76	3.31 84	1.92 49	6.29 160	3.25 83	3.5 1.6	3.3 1.5
3 80	× ½ (a) ¤ 15	920N	500 3450	1.50 38.1	2.52 64	3.05 78	—	2.28 58	6.15 156	2.75 70	3.4 1.6	—
	¾ (a) ¤ 20	920N	500 3450	1.50 38.1	2.49 63	3.05 78	—	2.28 58	6.15 156	2.75 70	3.4 1.6	—
	1 (a) 25	920N	500 3450	1.50 38.1	2.38 61	3.06 78	—	2.28 58	6.15 156	2.75 70	3.3 1.6	—
	1 ¼ (a) †¤ 32 (b)	920N	500 3450	1.75 44.5	2.55 65	3.25 83	3.56 90	2.28 58	6.15 156	3.00 76	3.8 1.8	3.7 1.8
	1 ½ (a) †¤ 40 (b)	920N	500 3450	2.00 50.8	2.78 71	3.50 89	3.56 90	2.28 58	6.15 156	3.25 83	4.1 1.9	3.8 1.8
	2 (a) ¤ 50	920N	500 3450	2.50 63.5	2.75 70	3.50 89	3.56 90	2.28 58	6.75 172	3.88 99	4.9 2.3	4.6 2.1
3 ½ 90	× 2 50	920N	500 3450	2.50 63.5	3.00 76	—	3.75 95	2.44 62	6.72 171	3.88 99	—	3.8 1.8

TABLE CONTINUED ON PG. 3

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

† Available with grooved or female threaded outlet. Specify choice on order.

‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

(b) For 76.1 mm threaded outlet, specify 2½" BSPT clearly on order.

§ Vds approved for fire protection services

¤ LPCB approved for fire protection services

Ø Approved for use in China by Tianjin Approvals Company.

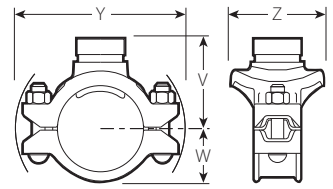
IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to one another to achieve cross connections.

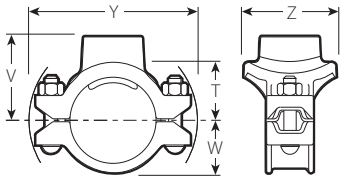
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

Size		Style No.	Max. Work Pressure@	Dimensions							Approx. Weight Each	
Run × Branch Nominal Size Inches mm		920 or 920N	psi kPa	Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Female Thd. Lbs. kg	Grv. Lbs. kg
TABLE CONTINUED FROM PAGE 2												
4 100 ×	½ (a) ¤ 15	920N	500 3450	1.50 38.1	3.03 77	3.56 90	—	2.69 68	7.01 178	2.75 70	3.7 1.8	—
	¾ (a) ¤ 20	920N	500 3450	1.50 38.1	3.00 76	3.56 90	—	2.69 68	7.01 178	2.75 70	3.7 1.8	—
	1 (a) ¤ 25	920N	500 3450	1.50 38.1	2.88 73	3.56 90	—	2.69 68	7.01 178	2.75 70	3.6 1.8	—
	1 ¼ (a) †¤ 32 (b)	920N	500 3450	1.75 44.5	3.08 78	3.78 96	4.00 102	2.69 68	7.01 178	3.00 76	4.0 1.9	3.6 1.8
	1 ½ (a) †¤ 40 (b)	920N	500 3450	2.00 50.8	3.28 83	4.00 102	4.00 102	2.69 68	7.01 178	3.25 83	4.2 2.0	3.9 1.9
	2 (a) †¤ 50	920N	500 3450	2.50 63.5	3.25 83	4.00 102	4.00 102	2.69 68	7.01 178	3.88 99	5.0 2.3	4.6 2.1
	2 ½ (a) † 65	920	500 3450	2.75 69.9	2.88 73	4.00 102	4.00 102	2.69 68	7.34 186	4.63 118	5.8 2.6	5.0 2.3
	76.1 mm	920	500 3450	2.75 69.9	2.88 73	—	4.00 102	2.69 68	7.34 186	4.63 118	—	6.4 2.9
	3 (a) † 80	920	500 3450	3.50 88.9	3.31 84	4.50 114	4.12 105	2.69 68	7.73 196	5.12 130	8.4 3.8	6.4 2.9
108.0 ×	1 ¼ (a)¤ 32	920N	500 3450	1.75 44.5	3.08 78	3.78 96	—	2.63 67	7.64 194	3.05 78	5.0 2.3	—
	1 ½ (a)¤ 40	920N	500 3450	2.00 50.8	3.28 83	4.00 102	—	2.63 67	7.64 194	3.25 83	5.0 2.3	—
	2 (a) 50	920N	500 3450	2.50 63.5	3.25 83	4.00 102	—	2.63 67	7.64 194	4.00 102	4.0 1.9	—
	76.1 mm	920	500 3450	2.75 69.9	2.88 73	4.00 102	4.00 102	2.63 67	7.64 194	4.29 109	8.0 3.6	7.8 3.5
	3 (a) 80	920	500 3450	3.50 88.9	3.31 84	4.50 114	4.50 114	2.63 67	7.63 194	4.88 124	6.8 3.1	6.5 3.0
5 125 ×	1 ½ (a) † 40	920	500 3450	2.00 50.8	4.03 102	4.75 121	4.75 121	3.16 80	9.70 246	3.69 94	7.4 3.4	7.6 3.4
	2 (a) † 50	920	500 3450	2.50 63.5	4.00 102	4.75 121	4.75 121	3.16 80	9.70 246	4.38 111	8.2 3.7	8.0 3.6
	2 ½ (a) † 65	920	500 3450	2.75 69.9	3.63 92	4.75 121	4.75 121	3.16 80	9.70 246	4.63 118	8.3 3.8	7.9 3.6
	76.1 mm ¤	920	500 3450	2.75 69.9	3.75 95	—	4.75 121	3.16 80	9.70 246	4.63 118	—	8.0 3.6
	3 (a) † 80	920	500 3450	3.50 88.9	3.81 97	5.00 127	4.63 118	3.16 80	9.70 246	5.31 135	8.4 3.8	8.8 4.0
133.0 ×	2 50	920N	500 3450	2.50 63.5	3.75 95	4.50 114	—	3.17 81	8.00 203	3.88 99	8.0 3.6	—
	3 80	920	500 3450	3.50 88.9	3.81 97	5.00 127	—	3.00 76	9.46 240	5.31 135	8.0 3.6	—
TABLE CONTINUED ON PG. 4												

IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to one another to achieve cross connections.

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

† Available with grooved or female threaded outlet. Specify choice on order.

‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

(b) For 76.1 mm threaded outlet, specify 2½" BSPT clearly on order.

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¤ LPCB approved for fire protection services

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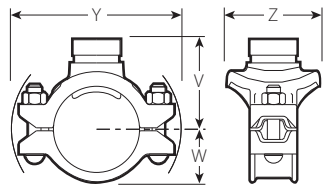
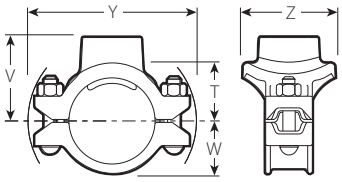
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

- Provides a direct branch connection at any location where a hole can be cut in the pipe
- A pressure responsive gasket provides the seal
- Request Publication 11.03 for Mechanical-T cross assemblies
- Pressure rated up to 500 psi/3450 kPa on steel pipe; also available for use with HDPE pipe
- Sizes from 2 × ½"/50 × 15 mm through 8 × 4"/200 × 100 mm

IMPORTANT NOTES:

Style 920 and Style 920N housings cannot be mated to one another to achieve cross connections.

Size		Style No.	Max. Work Pressure@	Dimensions							Approx. Weight Each	
Run × Branch Nominal Size Inches mm		920 or 920N	psi kPa	Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Female Thd. Lbs. kg	Grv. Lbs. kg
TABLE CONTINUED FROM PAGE 3												
139.7 ×	1 ½ † 40	920N	500 3450	2.00 50.8	3.78 96	4.50 114	—	3.30 84	8.23 209	3.25 83	7.0 3.2	—
	2 † 50	920N	500 3450	2.50 63.5	3.75 95	4.50 114	—	3.30 84	8.23 209	3.88 99	9.0 4.1	—
6 150 ×	1 ¼ (a) 32 (b)	920N	500 3450	1.75 44.5	4.43 112	5.13 130	5.13 130	3.79 96	9.15 232	3.25 83	5.1 2.3	4.8 2.2
	1 ½ (a) †¤ 40 (b)	920N	500 3450	2.00 50.8	4.40 112	5.13 130	5.13 130	3.79 96	9.15 232	3.25 83	5.4 2.4	5.1 2.3
	2 (a) †¤ 50	920N	500 3450	2.50 63.5	4.38 111	5.13 130	5.13 130	3.79 96	9.15 232	3.88 99	6.0 2.7	5.6 2.5
	2 ½ 65	920	500 3450	2.75 69.9	4.01 110	5.13 130	5.12 130	3.69 94	10.51 267	4.63 118	8.3 3.8	7.6 3.4
	76.1 mm ¤	920	500 3450	2.75 69.9	4.15 105	—	5.21 132	3.69 94	10.51 267	4.63 118	—	8.4 3.8
	3 (a) † 80	920	500 3450	3.50 88.9	4.31 110	5.50 140	5.13 130	3.69 94	10.51 267	5.31 135	9.9 4.5	8.4 3.8
	4 (a) †¤ 100	920	500 3450	4.50 114.3	3.81 97	5.75 146	5.38 137	3.69 94	10.51 267	6.25 159	10.1 4.6	10.1 4.6
159.0 ×	1 ½ (a) 40	920N	500 3450	2.00 50.8	4.41 112	5.13 130	—	3.63 92	9.40 239	3.25 83	7.8 3.5	—
	2 (a) 50	920N	500 3450	2.50 63.5	4.38 111	5.13 130	—	3.63 92	9.40 239	3.88 99	8.0 3.6	—
	76.1 mm	920	500 3450	2.75 69.9	4.38 111	5.50 140	5.13 130	3.63 92	9.40 239	4.63 118	9.5 4.3	9.5 4.3
	3 80	920	500 3450	3.50 88.9	4.31 110	5.50 140	5.13 130	3.63 92	9.40 239	5.31 135	8.1 3.7	14.0 6.4
	108.0 mm	920	500 3450	4.50 114.3	4.45 113	—	5.38 137	3.63 92	9.40 239	6.12 155	—	10.0 4.5
	4 100	920	500 3450	4.50 114.3	3.81 96.80	5.75 146	—	3.63 92	9.40 239	6.25 159	18.0 8.2	—
TABLE CONTINUED ON PG. 5												

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

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Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.

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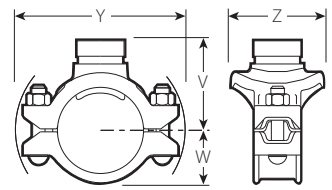
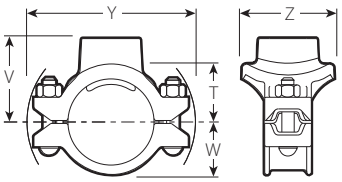
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

DIMENSIONS



GROOVED OUTLET



FEMALE THREADED OUTLET

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Size		Style No.	Max. Work Pressure@	Dimensions							Approx. Weight Each	
Run × Branch Nominal Size Inches mm		920 or 920N	psi kPa	Hole Diameter +0.13 -0.00	T** Inches mm	V ‡ # Thd. Inches mm	V ‡ Grv. Inches mm	W Inches mm	Y Inches mm	Z Inches mm	Female Thd. Lbs. kg	Grv. Lbs. kg
TABLE CONTINUED FROM PAGE 4												
165.1 ×	1 25	920N	500 3450	1.50 38.1	3.88 99	4.56 116	—	3.79 96	9.34 237	2.75 70	8.0 3.6	—
	1 ¼ ¤ 32	920N	500 3450	1.75 44.5	4.43 113	5.13 130	—	3.79 96	9.34 237	3.25 83	8.4 3.8	—
	1 ½ (a) †¤ 40	920N	500 3450	2.00 50.8	4.41 112	5.13 130	5.13 130	3.79 96	9.34 237	3.25 83	8.4 3.8	5.4 2.4
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	76.1 mm	920	500 3450	2.75 69.9	4.01 110	5.13 130	5.21 132	3.63 92	10.51 267	4.63 118	8.6 3.9	7.6 3.4
	3 (a) † ø 80	920	500 3450	3.50 88.9	4.31 110	5.50 140	5.13 130	3.63 92	10.51 267	5.31 135	10.2 4.6	8.4 3.8
	4 (a) †¤ 100	920	500 3450	4.50 114.3	3.81 97	5.75 146	5.38 137	3.63 92	10.51 267	6.25 159	10.5 4.8	8.4 3.8
8 200 ×	2 (a) † 50	920	500 3450	2.75 69.9	5.44 138	6.19 157	6.25 159	4.81 122	12.42 316	4.50 114	11.6 5.3	11.6 5.3
	2 ½ (a) † 65	920	500 3450	2.75 69.9	5.07 129	6.19 157	6.19 157	4.81 122	12.42 316	4.50 114	11.6 5.3	11.6 5.3
	76.1 mm ¤	920	500 3450	2.75 69.9	5.25 133	—	6.25 159	4.81 122	12.42 316	4.56 116	—	11.6 5.3
	3 (a) †¤ 80	920	500 3450	3.50 88.9	5.31 135	6.50 165	6.50 165	4.81 122	12.42 316	5.31 135	12.6 5.7	11.6 5.3
	4 (a) †¤ 100	920	500 3450	4.50 114.3	4.81 122	6.75 171	6.38 162	4.81 122	12.42 316	6.25 159	15.3 6.9	12.5 5.7

** Center of run to engaged pipe end, female threaded outlet only (dimensions approximate).

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‡ Center of run to end of fitting.

Female threaded outlets are available to NPT and BSPT specifications.

@ See page 7 for Fire Protection approvals and pressure ratings.`

(a) British Standard female pipe threaded outlet is available as listed. Specify "BSPT" clearly on order.

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IMPORTANT NOTES:

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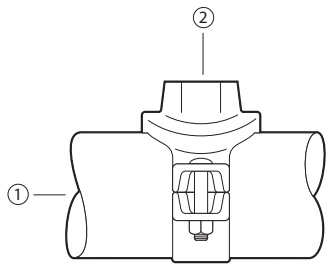
Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

FLOW DATA



Exaggerated for clarity

Flow test data has shown that the total head loss between point (1) and (2) for the Style 920, 920N and 929 Mechanical-T® fittings can best be expressed in terms of the pressure difference across the inlet and branch. The pressure difference can be obtained from the relationship below.

C_V and Kv Values

Values for flow of water at +60°F/+16°C are shown in the table below.

Formulas for C_V /K_v Values:

$$\Delta P = \frac{Q^2}{C_v^2}$$

$$Q = C_v \times \sqrt{\Delta P}$$

Where:
Q = Flow (GPM)
ΔP = Pressure Drop (psi)
C_v = Flow Coefficient

$$\Delta P = \frac{Q^2}{K_v^2}$$

$$Q = K_v \times \sqrt{\Delta P}$$

Where:
Q = Flow (m^3/hr)
ΔP = Pressure Drop (Bar)
K_v = Flow Coefficient

OUTLET SIZE		Equivalent Length of Outlet Size Schedule 40 Carbon Steel Pipe (per UL 213, Sec. 16) (C = 120)ŧ FT		C_V/K_V Values	
NOMINAL DIAMETER In/mm	ACTUAL O.D. In/mm	GROOVED	THREADED	GROOVED	THREADED
½ 15	0.840 21.3	-	2	-	11 9.4
¾ 20	1.050 26.7	-	4	-	16 13.7
1 25	1.315 33.7	3**	8	-	21 1.8
1 ¼ 32	1.660 42.7	5 ½	6	50 42.9	48 41.1
1 ½ 40	1.900 48.3	11	11	53 45.4	53 45.4
2 50	2.375 60.3	9	10 ½	112 96	104 89.1
2 ½ 65	2.875 73.0	20	12 ½	119 102	150 128.5
76.1 mm	3.000 76.1	16*	-	161 138.1	-
3 80	3.500 88.9	14	15 ½	249 213.4	237 203.1
4 100	4.500 114.3	20	22	421 360.8	401 343.6

ŧ Hazen-Williams coefficient of friction is 120.
* Pipe with a wall thickness of 0.165in./4.2mm.
** 1" FireLock™ Innovative Groove System (IGS) outlet

Mechanical-T® Bolted Branch Outlets

STYLES 920 AND 920N

FIRE PROTECTION APPROVALS AND PRESSURE RATINGS

The information provided below is based on the latest listing and approval data at the time of publication. Listings/Approvals are subject to change and/or additions by the approvals agencies. Contact Victaulic for performance on other pipe and the latest listings and approvals.

Run Size		Outlet Size	Pipe	Approval Agency Rated Working Pressures – psi/kPa					
Nominal Size Inches/mm	Actual Outside Diameter Inches/mm	Inches/mm	Schedule	UL	ULC	FM	LPCB	Vds (Style 920)	Vds (Style 920N)
21/2 - 6 65 - 150	2.875 - 6.625 73.0 - 168.3	All	10, 40	400 2755	400 2755	400 2755	290 1999	232 1599	362 2496
21/2 - 4 65 - 100	2.875 - 4.500 73.0 - 114.3	All	DF	300 2065	300 2065	300 2065	290 1999	232 1599	362 2496
21/2 - 4 65 - 100	2.875 - 4.500 73.0 - 114.3	All	SF	300 2065	300 2065	300 2065	290 1999	232 1599	362 2496
6 150	6.625 168.3	3, 4	10	300 2065	300 2065	250 1724	290 1999	232 1599	362 2496
6 150	6.625 168.3	3,4	30, 40	300 2065	300 2065	300 2065	290 1999	232 1599	362 2496
8 200	8.625 219.1	21/2	10, 40	400 2755	—	—	—	145 1000	—
8 200	8.625 219.1	3,4	10	300 2065	—	250 1724	—	145 1000	—
8 200	8.625 219.1	3,4	30, 40	300 2065	—	300 2065	—	145 1000	—

NOTES:

10 refers to Listed/Approved Schedule 10 steel sprinkler pipe.

40 refers to Listed/Approved Schedule 40 steel sprinkler pipe.

DF refers to Listed/Approved Dyna-Flow steel sprinkler pipe manufactured by American Tube Company.

SF refers to Listed/Approved Super-Flo steel sprinkler pipe manufactured by Allied Tube and Conduit Corporation.

VIC-TAP II HOLE CUTTING TOOL FOR 4 - 8"/100 - 200 MM CARBON STEEL PIPE

The Vic-Tap II hole cutting tool is designed for use with the Style 931 Vic-Tap II Mechanical-T unit, which is a combination of the Style 920 Mechanical-T and Series 726 Vic-Ball Valve. The Vic-Tap II is capable of tapping into carbon steel pipe systems under pressures up to 500 psi/3450 kPa.

The Style 931 Vic-Tap II Mechanical-T unit is a full port ball valve which can be mounted on 4"/100 mm, 5"/125 mm, 6"/150 mm and 8"/200 mm diameter pipe. The Style 931 comes with a 2½"/65 mm grooved outlet.

The drill motor is an electric motor with ground fault circuit interrupter (GFCI) in accordance with safety codes.

For more information, refer to publication 24.01.

Victaulic® Grooved End Fittings

No. 20 Tee

No. 10 Elbow

1.0 PRODUCT DESCRIPTION

Available Sizes

- ¾ – 60"/DN20 – DN1500

Maximum Working Pressure

- Pressure ratings for Victaulic standard fittings conform to the ratings of Victaulic Style 177N couplings (refer to publication 06.24 for more information).

Application

- Connects pipe, provides change in direction and adapts sizes or components
- Supplied with Victaulic OGS grooves
- Exclusively for use with Victaulic couplings, valves, accessories and pipe which feature ends formed with the Victaulic OGS groove profile

Pipe Materials

- Carbon steel or stainless steel

NOTE

- These fittings are not intended for use with Victaulic plain end couplings. Intended for use only in grooved piping systems. When connecting wafer or lug type butterfly valves directly to Victaulic fittings using Style 741 or Style 743 flange adapters, be sure to check disc clearance dimensions with I.D. dimension of fitting.

ALWAYS REFER TO ANY NOTIFICATIONS AT THE END OF THIS DOCUMENT REGARDING PRODUCT INSTALLATION, MAINTENANCE OR SUPPORT.

System No.		Location	
Submitted By		Date	

Spec Section		Paragraph	
Approved		Date	

1.0 PRODUCT DESCRIPTION (CONTINUED)

Other Fitting Styles

AGS - Advanced Groove System
from 14 – 60"/DN350 – DN1500
Publication 20.05

Stainless Steel
Publication 17.16

Galvanized
Publication 07.01 for Original Groove Fittings
Publication 20.05 for AGS Fittings

Extra Heavy EndSeal “ES”
Publication 07.03

Copper
Publication 22.04

Ductile Iron for AWWA size pipe
Publication 23.05

XL fittings for abrasive services
Publication 07.07

Aluminum
Publication 21.03

Shouldered Ends
Publication 07.06

Plain End
Publication 14.04

2.0 CERTIFICATION/LISTINGS

NOTES

- When supplied as “hot dip galvanized” the following fittings are UL Classified in accordance with ANSI/NSF 61 and for use on cold +86°F/+30°C potable water service and ANSI/NSF 372: No. 10 90° Elbow, No. 11 45° Elbow, No. 12 22½° Elbow, No. 13 11¼° Elbow, No. 100 90° Long Radius Elbow, No. 110 45° Long Radius Elbow, No. 20 Tee, No. 25 Tee with Grooved Branch, No. 30 45° Lateral, No. 60 Cap, No. 50 Concentric Reducers, No. 51 Eccentric Reducers.
- The following Victaulic fittings are VdS approved: No.10 90° Elbow, No.11 45° Elbow, No.20 Tee and No.60 Cap.
- The following Victaulic fittings are LPCB approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22½ Elbow, No.13 11¼° Elbow, No.30 45° Lateral, No.30-R Reducing Lateral, No.100 Long Radius Elbow, No.110 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee, No.33 True Wye, No.50 Concentric Reducer, No.51 Eccentric Reducer and No.29M Tee with Threaded Branch.
- The following Victaulic fittings are FM approved: No.10 90° Elbow, No.11 45° Elbow, No.12 22½ Elbow, No.13 11¼° Elbow, No.30 45° Lateral, No.100 Long Radius Elbow, No.20 Tee, No.35 Cross, No.60 Cap, No.25 Reducing Tee and No.50 Concentric Reducer.

3.0 SPECIFICATIONS - MATERIAL

Fitting: (specify choice)

- ☐ Standard: Ductile iron conforming to ASTM A536, Grade 65-45-12.
- ☐ Optional: Segmentally welded steel as shown under nipples

Nipples: (specify choice)

- ☐ ¾ – 4"/DN20 – DN100: Carbon steel, Schedule 40, conforming to ASTM A53, Type F
- ☐ 5 – 6"/DN125 – DN150: Carbon steel, Schedule 40, conforming to ASTM A53, Type E or S, Gr. B
- ☐ 8 – 12"/DN200 – DN300: Carbon steel, Schedule 30 or 40, conforming to ASTM A53, Type E or S, Gr. B

Flanged Adapter Nipples: (specify choice)

- ☐ Class 125 Flange: Cast iron conforming to ANSI B16.1
- ☐ Class 150 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face
- ☐ Class 300 Flange: Carbon steel conforming to ANSI B16.5, raised or flat face

Fitting Coating: (specify choice)

- ☐ Standard: Orange enamel
- ☐ Optional: Hot dip galvanized and others. Some fittings supplied electroplated as standard – see product specifications

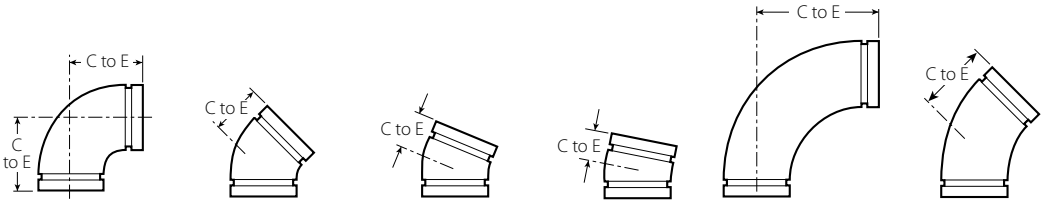
Flanged Adapter Nipple Coating: (specify choice)

- ☐ Standard: None (Unfinished)
- ☐ Optional: Orange enamel, hot dip galvanized and others

4.0 DIMENSIONS

Elbows

No. 10 90° Elbow
No. 11 45° Elbow
No. 12 22½° Elbow
No. 13 11¼° Elbow
No. 100 90° Long Radius Elbow
No. 110 45° Long Radius Elbow



Standard and GSNK

Size		No. 10 90° Elbow		No. 11 45° Elbow		No. 12 22½° Elbow		No. 13 11¼° Elbow		No. 100 90° Long Radius Elbow		No. 110 45° Long Radius Elbow	
Nominal inches DN	Actual Outside Diameter inches mm	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg	C to E inches mm	Approx. Wgt. (Each) lb kg
¾ DN20	1.050 26.9	2.25 57	0.5 0.2	1.50 38	0.5 0.2	1.63 (sw) 41	—	1.38 (sw) 35	—	2.50 (sw) 64	0.4 0.2	1.88 (sw) 48	0.3 0.1
1 DN25	1.315 33.7	2.25 57	0.6 0.3	1.75 44	0.6 0.3	3.25[1] 83	0.6 0.3	1.38 (sw) 35	0.3 0.1	2.88 (sw) 73	0.6 0.3	2.25 (sw) 57	0.5 0.2
1 ¼ DN32	1.660 42.4	2.75 70	1.0 0.5	1.75 44	0.9 0.4	1.75 44	0.8 0.4	1.38 (sw) 35	0.5 0.2	3.25 (sw) 83	1.1 0.5	2.38 (sw) 60	0.7 0.3
1 ½ DN40	1.900 48.3	2.75 70	1.2 0.5	1.75 44	0.9 0.4	1.75 44	0.8 0.4	1.38 (sw) 35	0.5 0.2	3.63 (sw) 92	2.2 1.0	2.50 (sw) 64	1.3 0.6
2 DN50	2.375 60.3	3.25 83	1.8 0.8	2.00 51	1.3 0.6	1.88 48	1.2 0.5	1.38 35	1.0 0.5	4.38 111	2.5 1.1	2.75 70	1.8 0.8
2 ½	2.875 73.0	3.75 95	3.2 1.5	2.25 57	2.2 1.0	4.00[1] 102	2.3 1.0	1.50 38	1.1 0.5	5.13 130	3.4 1.5	3.00 76	2.8 1.3
DN65	3.000 76.1	3.75 95	3.7 1.7	2.25 57	3.4 1.5	2.25 57	—	1.50 38	—	—	—	—	—
3 DN80	3.500 88.9	4.25 108	4.5 2.0	2.50 64	3.1 1.4	4.50[1] 114	3.1 1.4	1.50 38	2.1 1.0	5.88 149	6.0 2.7	3.38 86	4.9 2.2
3 ½ DN90	4.000 101.6	4.50 114	5.6 2.5	2.75 70	4.3 2.0	2.50 (sw) 64	4.0 1.8	1.75 (sw) 44	2.7 1.2	—	—	—	—
4 DN100	4.500 114.3	5.00 127	7.1 3.2	3.00 76	5.6 2.5	2.88 73	5.6 2.5	1.75 44	3.6 1.6	7.50 191	12.3 5.6	4.00 102	7.3 3.3
	4.250 108.0	5.00 127	11.0 5.0	3.00 76	5.6 2.5	—	—	—	—	—	—	—	—
	5.000 127.0	5.25 (sw) 133	10.0 4.5	3.13 (sw) 79	6.0 2.7	3.50 (sw) 89	6.6 3.0	1.88 (sw) 48	4.2 1.9	—	—	—	—
5	5.563 141.3	5.50 140	11.7 5.3	3.25 83	8.3 3.8	2.88 (sw) 73	7.8 3.5	2.00 (sw) 51	5.0 2.2	9.25 (sw) 235	18.0 8.2	4.88 (sw) 124	14.8 6.7
	5.250 133.0	5.50 140	11.7 5.3	3.25 83	8.3 3.8	—	—	—	—	—	—	—	—
DN125	5.500 139.7	5.50 140	11.7 5.3	3.25 83	8.3 3.8	2.88 73	—	2.00 51	—	—	—	—	—
6 DN150	6.625 168.3	6.50 165	17.2 7.8	3.50 89	10.8 4.9	6.25[1] 159	12.2 5.5	2.00 51	7.0 3.2	10.75 273	30.4 13.8	5.50 140	17.4 7.9
	6.250 159.0	6.50 165	18.6 8.4	3.50 89	10.8 4.9	—	—	—	—	—	—	—	—
	6.500 165.1	6.50 165	15.5 7.0	3.50 89	9.8 4.4	3.13 79	11.4 5.2	2.00 51	7.4 3.4	10.75 (sw) 273	29.0 13.2	5.50 (sw) 140	19.0 8.6

[1] Gooseneck design, end-to-end dimension fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

NOTE

- All fittings are ductile iron unless otherwise noted with an (sw) or (s).

4.10 DIMENSIONS

Cap

No. 60

No. 60

Size		No. 60 Cap	
Nominal inches DN	Actual Outside Diameter inches mm	"T" Thickness inches mm	Approx. Weight (Each) lb kg
¾ DN20	1.050 26.9	0.88 22	0.2 0.1
1 25	1.315 33.7	0.88 22	0.3 0.1
1 ¼ DN32	1.660 42.4	0.88 22	0.3 0.1
1 ½ DN40	1.900 48.3	0.88 22	0.5 0.2
2 DN50	2.375 60.3	0.88 22	0.6 0.3
2½	2.875 73.0	0.88 22	1.0 0.5
DN65	3.000 76.1	0.88 22	1.2 0.5
3 DN80	3.500 88.9	0.88 22	1.2 0.5
3 ½ DN90	4.000 101.6	0.88 22	2.5 1.1
	4.250 108.0	1.00 25	2.3 1.0
4 DN100	4.500 114.3	1.00 25	2.5 1.1
	5.250 133.0	1.00 25	4.5 2.0
DN125	5.500 139.7	1.00 25	4.5 2.0
5	5.563 141.3	1.00 25	4.6 2.1

No. 60

Size		No. 60 Cap	
Nominal inches DN	Actual Outside Diameter inches mm	"T" Thickness inches mm	Approx. Weight (Each) lb kg
	6.250 159.0	1.00 25	6.8 3.1
	6.500 165.1	1.00 25	7.3 3.3
6 DN150	6.625 168.3	1.00 25	6.1 2.8
8 DN200	8.625 219.1	1.19 30	13.1 5.9
10 DN250	10.750 273.0	1.25 32	21.0 9.5
12 DN300	12.750 323.9	1.25 32	35.6 16.2
14[2] DN350	14.000 355.6	9.50 (s) 241	+
16[2] DN400	16.000 406.4	10.00 (s) 254	+
18[2] DN450	18.000 457.0	11.00 (s) 279	+
20[2] DN500	20.000 508.0	12.00 (s) 305	+
24[2] DN600	24.000 610.0	13.50 (s) 343	+
14 – 60 DN350 – DN1500	**For AGS fitting information, see** publication 20.05 AGS™		

[2] For 14"/DN350 and larger roll grooved systems, Victaulic offers the Advanced Groove System (AGS). For pricing and availability of cut groove fittings in this size, contact your nearest Victaulic sales representative.

(s) = Carbon Steel Direct Roll Groove (OGS)

(sw) = Carbon Steel Segmentally Welded

+ Contact Victaulic for details.

NOTES

- No. 60 cap is not suitable for use in vacuum service with Style 72 or 750 couplings. No. 61 bull plugs should be used.
- All fittings are ductile iron unless otherwise noted with an (sw) or (s).

ASC Engineered Solutions

Reducing Coupling
Fig. 3221R

c UL us LISTED FM APPROVED

For Listings/Approval Details and Limitations, visit our website at www.asc-es.com or contact an ASC Engineered Solutions™ Sales Representative.

Material Specifications

Dimensions: ASME B16.3

Material: ASTM A536 Grade 65-45-12

Finish: Black

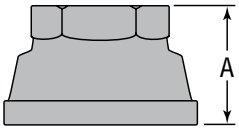
Threads: NPT per ASME B1.20.1

Agency Approvals: All ductile iron threaded fittings are UL/ULC Listed and FM Approved.

Note: Ductile iron fittings have higher tensile strength than that of steel pipe. Therefore, over tightening can cause damage to pipe threads which may cause leakage. Ductile iron fittings should be tightened approximately three turns beyond hand tight, but no more than four turns.

Figure 3221R Reducing Coupling

Nominal Size	Maximum Working Pressure ▲	Dimension A	Approx Wt. Each
In. (mm)	psi (kPa)	In. (mm)	Lbs. (kg)
1 x ½ 25 x 15	500 3450	1.69 42.92	0.39 0.18
1 x ¾ 25 x 20	500 3450	1.69 42.92	0.53 0.24
1¼ x ¾ 32 x 20	500 3450	2.06 52.32	0.64 0.29



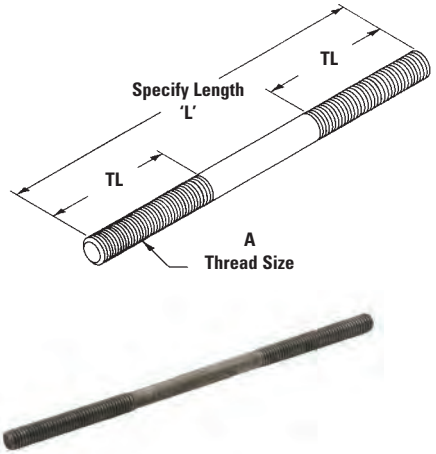
▲ – Working Pressure Ratings are for reference only and based on Sch. 40 pipe. For the latest UL/ULC, and FM pressure ratings versus pipe schedule, please visit asc-es.com or contact your local ASC Engineering Solutions™ Representative.

SCI An ASC Engineered Solution

PROJECT INFORMATION	APPROVAL STAMP
Project:	☐ Approved
Address:	☐ Approved as noted
Contractor:	☐ Not approved
Engineer:	Remarks:
Submittal Date:	
Notes 1:	
Notes 2:	

SECTION II
HANGERS AND BRACING

B3205 - Threaded Rod (right-hand threads - both ends)
B3205L - Threaded Rod (right & left hand threads)



Size Range: 3/8"-16 thru 7/8"-9 rod

Material: Steel

Function: Recommended for use as a hanger support in hanger assemblies. Rod is threaded on both ends with right hand threads of the length shown. Also available with left and right hand threads - specify Fig. B3205L when ordering.

Maximum Temperature: 750°F (399°C)

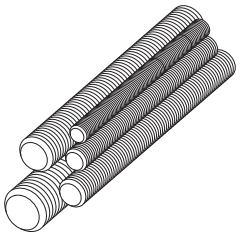
Finish: Plain or Electro-Galvanized. Contact customer service for alternative finishes and materials.

Order By: Figure number, rod size, length and finish

Part No.	Thread Size A	Standard Thread Length TL in.	(mm)	Design Load 650°F (343°C) Lbs.	(kN)	750°F (399°C) Lbs.	(kN)
B3205-3/8 x 'L'	3/8"-16	2 1/2"	(63.5)	730	(3.25)	572	(2.54)
B3205-1/2 x 'L'	1/2"-13	2 1/2"	(63.5)	1350	(6.00)	1057	(4.70)
B3205-5/8 x 'L'	5/8"-11	2 1/2"	(63.5)	2160	(9.61)	1692	(7.52)
B3205-3/4 x 'L'	3/4"-10	3"	(76.2)	3230	(14.37)	2530	(11.25)
B3205-7/8 x 'L'	7/8"-9	3 1/2"	(88.9)	4480	(19.93)	3508	(15.60)

For larger sizes consult full line pipe hanger catalog.

ATR - All Threaded Rod - 120" (3.05m) Lengths
TOLCO™ Fig. 99 - All Threaded Rod Cut To Length



OPM

Size Range: 1/4"-20 thru 7/8"-9 rod in 120" lengths or cut to length

Material: Steel

Maximum Temperature: 750°F (399°C)

Finish: Plain or Electro-Galvanized. Contact customer service for alternative finishes and materials.

Approvals: Included in our Seismic Engineering Guidelines approved by the State of California Office of Statewide Health Planning and Development **(OSHPD)**. For additional load, spacing and placement information relating to OSHPD projects, please refer to our Seismic Engineering Guidelines, OPM-0052-13.

Order By: Figure number, rod size, length and finish

Part No. - Size x Length ATR	Fig. 99	Threads Per Inch	Recommended Load Lbs.	(kN)	Approx. Wt./100 Ft. Lbs.	(kg)
ATR 1/4" x 120	99-1/4" x length	20	240	(1.07)	12	(5.44)
ATR 3/8" x 120	99-3/8" x length	16	730	(3.24)	29	(13.15)
ATR 1/2" x 120	99-1/2" x length	13	1350	(6.00)	53	(24.04)
ATR 5/8" x 120	99-5/8" x length	11	2160	(9.60)	89	(40.37)
ATR 3/4" x 120	99-3/4" x length	10	3230	(14.37)	123	(55.79)
ATR 7/8" x 120	99-7/8" x length	9	4480	(19.93)	170	(77.11)

For larger sizes consult full line pipe hanger catalog.

All dimensions in charts and on drawings are in inches. Dimensions shown in parentheses are in millimeters unless otherwise specified.

Fig. 200 - "Trimline" Adjustable Band Hanger
Fig. 200R (Import) - "Trimline" Adjustable Band Hanger w/Retainer Ring

c UL US LISTED
FM APPROVED

Size Range — 1/2" thru 8" pipe

Material — Carbon Steel, Mil. Galvanized to G90 specifications

Function — For fire sprinkler and other general piping purposes. Knurled swivel nut design permits hanger adjustment after installation.

Features —

- (1/2" thru 2") Flared edges ease installation for all pipe types and protect CPVC plastic pipe from abrasion. Captured design keeps adjusting nut from separating with hanger. Hanger is easily installed around pipe.
- (2½" thru 8") Spring tension on nut holds it securely in hanger before installation. Adjusting nut is easily removed.

Approvals — Underwriters' Laboratories listed (1/2" thru 8") in the USA **(UL)** and Canada **(cUL)** for steel and CPVC plastic pipe and Factory Mutual Engineering Approved (3/4" thru 8"). Conforms to Federal Specifications WW-H-171E, Type 10 and Manufacturers Standardization Society SP-69, Type 10.

Maximum Temperature — 650°F

Finish — Mil. Galvanized. Stainless Steel materials will be supplied with (2) hex nuts in place of a knurl nub.

Order By — Figure number and pipe size

Note — Figure 200R (import) with retainer ring and non-captured knurl nut.

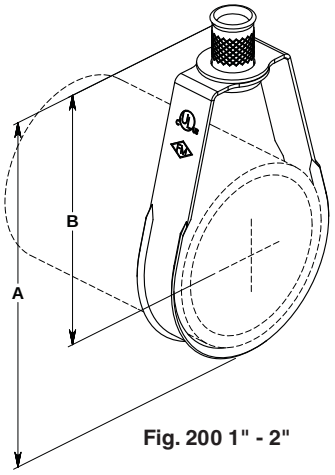


Fig. 200 1" - 2"

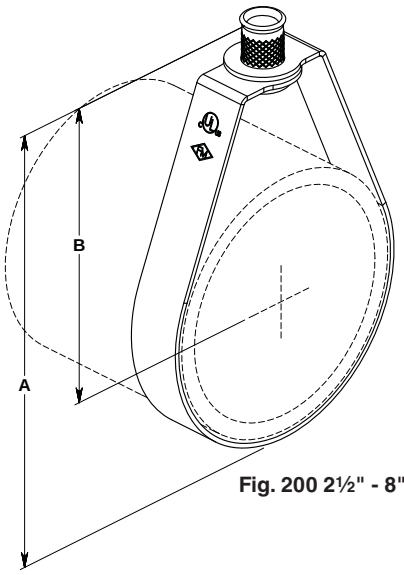


Fig. 200 2½" - 8"

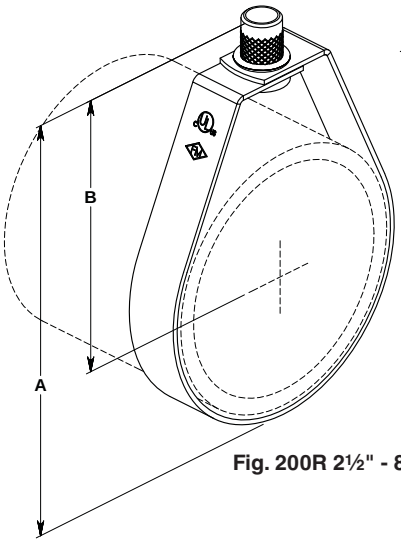


Fig. 200R 2½" - 8"

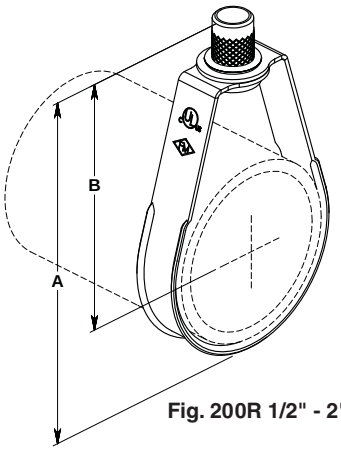


Fig. 200R 1/2" - 2"

Dimensions • Weights

Pipe Size	Rod Size Inch	Rod Size Metric	A	B	Max. Rec. Load Lbs.	Approx. Wt./100
1/2	3/8	8mm or 10mm	3⅛	2⅝	400	11
3/4	3/8	8mm or 10mm	3⅛	2½	400	11
1	3/8	8mm or 10mm	3⅜	2⅝	400	12
1¼	3/8	8mm or 10mm	3¾	2⅞	400	13
1½	3/8	8mm or 10mm	3⅞	2⅞	400	14
2	3/8	8mm or 10mm	4½	3	400	15
2½	3/8	10mm	5⅝	4⅛	600	27
3	3/8	10mm	5⅞	4	600	29
3½	3/8	10mm	7⅜	5¼	600	34
4	3/8	10mm	7⅜	5	1000	35
5	1/2	12mm	9⅛	6¼	1250	66
6	1/2	12mm	10⅛	6¾	1250	73
8	1/2	12mm	13⅛	8¾	1250	136

Fig. 25 - Surge Restrainer

c UL US LISTED

Size Range — One size fits 3/4" thru 2" pipe.

Material — Pre-Galvanized Steel

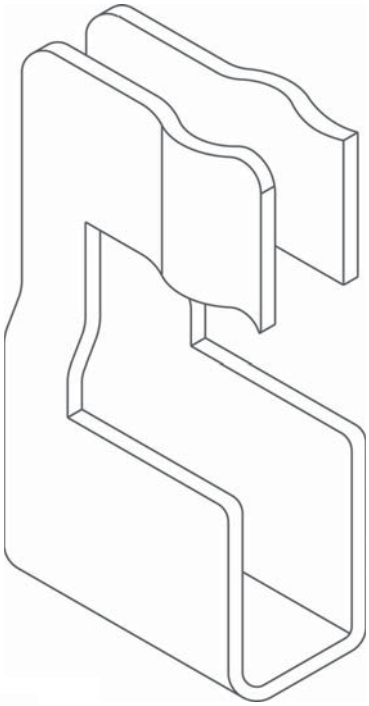
Function — Designed to be used in conjunction with TOLCO® Band Hangers to restrict the upward movement of piping as it occurs during sprinkler head activation or earthquake type activity. The surge restrainer is easily and efficiently installed by snapping into a locking position on the band hanger. This product is intended to satisfy the requirements as indicated in the National Fire Protection Association NFPA 13, 2010 edition, 9.2.3.4.4.1 and 9.2.3.4.4.4 Can be used to restrain either steel pipe or CPVC plastic Pipe.

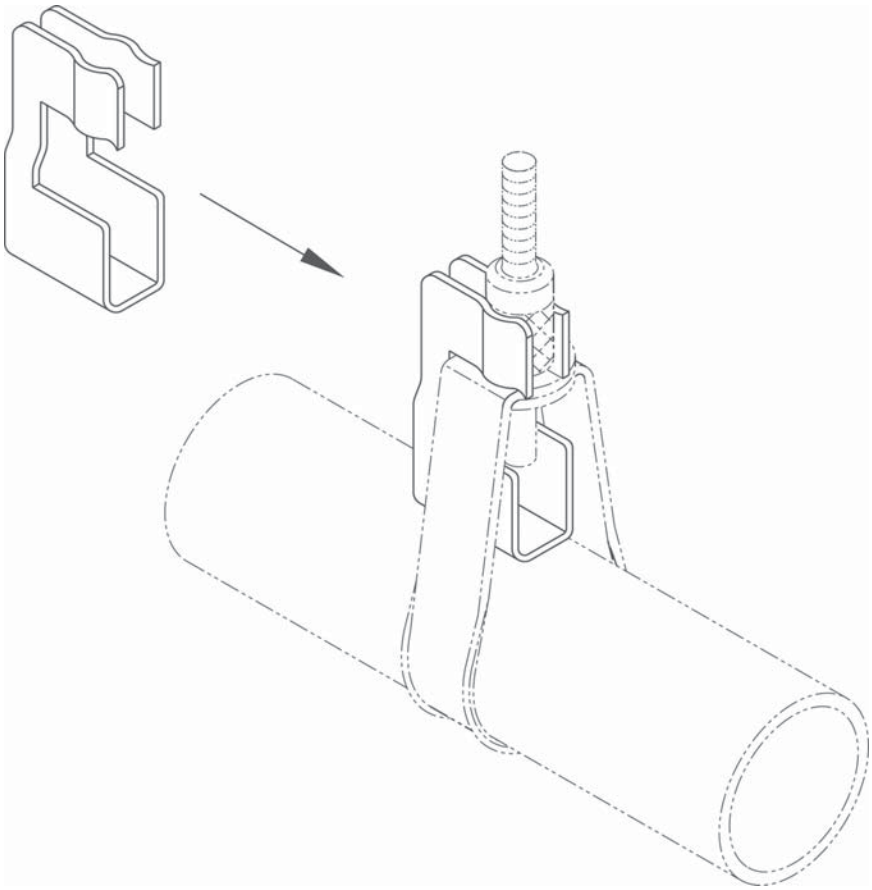
Approvals — Underwriters' Laboratories Listed **only** when used with TOLCO band hangers Fig. 2, 2NFPA and 200, in the USA **(UL)** and Canada **(cUL)**.

Finish — Pre-Galvanized

Order By — Figure number and TOLCO band hanger, size from 3/4" thru 2".

Patent #5,344,108





TOLCO Fig. 65 - Reversible Steel C-Type Beam Clamp 3/4" (19.0mm) Throat Opening

Size Range:
Fig. 65 - 1/2"-13 rod sizes, and 5/8"-11 rod sizes
Fig. 65XT - 3/8"-16 rod size (see below)

Material: Steel with hardened cup point set screw and jam nut

Function: Recommended for hanging from steel beam where flange thickness does not exceed 3/4" (19.0mm).

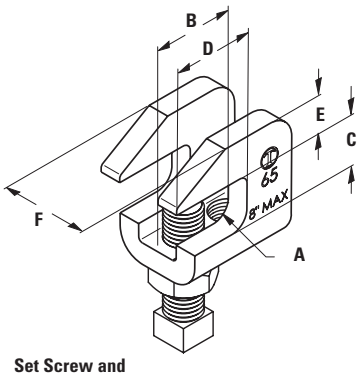
Features: All steel construction eliminates structural deficiencies associated with casting type beam clamps. May be used on top or bottom flange of beam. (Beveled lip allows hanging from top flange where clearance is limited.) May be installed with set screw in up or down position. Offset design permits unlimited rod adjustment by allowing the rod to be threaded completely through the clamp. Open design permits inspection of thread engagement.

Approvals: Underwriters Laboratories Listed in the USA **(UL)** and Canada **(cUL).** Exceeds requirements of the National Fire Protection Association **(NFPA)**, pamphlet 13,
3/8"-16 rod will support 1/2" (15mm) thru 4" (100mm) pipe
1/2"-13 rod will support thru 8" (200mm) pipe

Finish: Plain or Electro-Galvanized. Contact customer service for alternative finishes and materials.

Order By: Figure number and finish

Fig. 65 Patent #4,570,885



Set Screw and Locknut Included

Part No.	Rod Size A	B in.	B (mm)	C in.	C (mm)	D in.	D (mm)	E in.	E (mm)
65-1/2	1/2"-13	1 1/2"	(38.1)	3/4"	(19.0)	1"	(25.4)	9/16"	(14.3)
65-5/8	5/8"-11	1 1/2"	(38.1)	3/4"	(19.0)	1"	(25.4)	9/16"	(14.3)

Part No.	F in.	F (mm)	Approx. Wt./100 Lbs.	Approx. Wt./100 (kg)
65-1/2	1 1/4"	(31.7)	55	(24.9)
65-5/8	1 1/4"	(31.7)	55	(24.9)

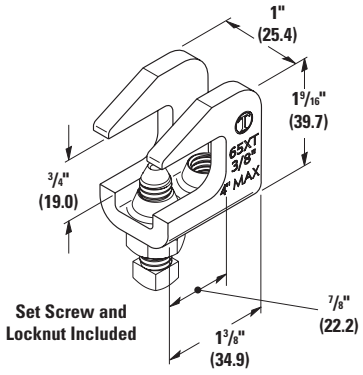
TOLCO Fig. 65XT - Reversible Steel C-Type Beam Clamp 3/4" (19.0mm) Throat Opening

Feature: Extruded holes allows for more thread engagement of threaded rod and set screw.

Finish: Plain or Electro-Galvanized

Order By: Figure number and finish
Approvals: Underwriters Laboratories Listed **(cULus)** and FM Approved **(FM)** for up to 4" (100mm) pipe.

Designed to meet or exceed requirements of FM DS 2-0 and NFPA 13.



Set Screw and Locknut Included

Part No.	For Rod Size	Approx. Wt./100 Lbs.	Approx. Wt./100 (kg)
65XT	3/8"-16	28.0	(12.7)

All dimensions in charts and on drawings are in inches. Dimensions shown in parentheses are in millimeters unless otherwise specified.

TOLCO Fig. 69 - Beam Clamp Retaining Strap

Size Range: 3/8"-16 thru 3/4"-10 rod
4" (101.6mm) thru 16" (406.4mm) lengths
Note: longer lengths are available consult factory

Material: Pre-Galvanized Steel

Function: To offer more secure fastening of various types of beam clamps to beam where danger of movement might be expected. NFPA 13 requires the use of retaining straps with all beam clamps installed in earthquake areas. Satisfies requirements of NFPA 13.

Important Note: Good installation practice of a retaining strap requires that the strap be held tightly and securely to all component parts of the assembly. Therefore a locking mechanism of some kind, such as a hex nut for the Fig. 69 or the beveled locking slot of the Fig. 69R will provide a more secure reliable installation.

Approvals: Underwriters Laboratories Listed in the USA **(UL)** and Canada **(cUL).** Approved for use with any listed B-Line series or Tolco beam clamp.

Finish: Pre-Galvanized

Order By: Figure number, length (L), and finish.

Note: Minimum return on strap is 1" (25.4mm). Lengths over 16" (406mm) are not UL Listed.

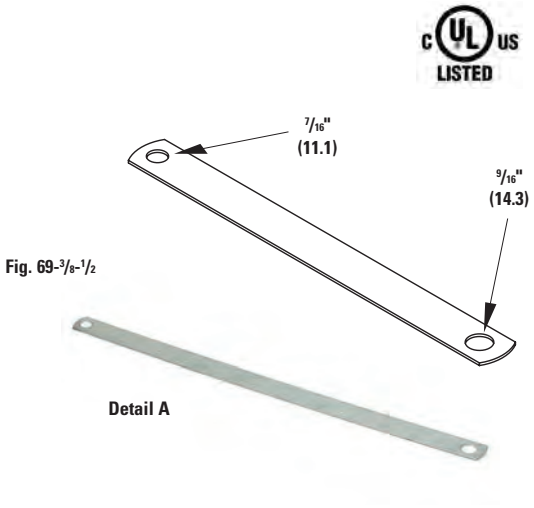


Fig. 69-3/8-1/2

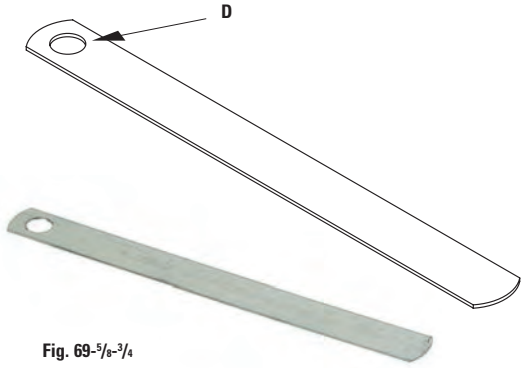
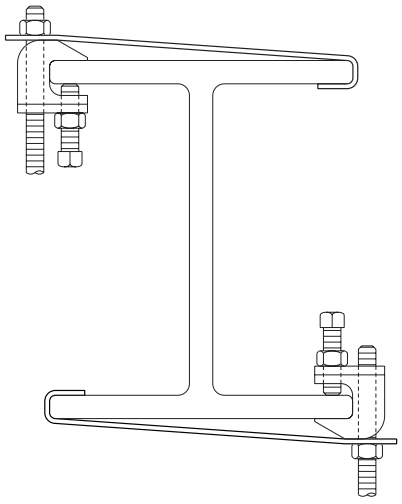


Fig. 69-5/8-3/4

Part No.	Hole Dia. D in.	(mm)	For Use With	Length
69-3/8-1/2-L	see Detail A		B3033-3/8, B3034-3/8, B3031-3/8, 65-3/8, 65XT-3/8, 66-3/8 B3033-1/2, B3034-1/2, 65-1/2, 66-1/2	Specify
69-5/8-L	11/16"	(17.5)	B3033-5/8, 65-5/8, 66-5/8	Specify
69-3/4-L	13/16"	(20.6)	B3033-3/4	Specify



All dimensions in charts and on drawings are in inches. Dimensions shown in parentheses are in millimeters unless otherwise specified.

Branch Line Restraint System

Traditional methods for installing branch line restraints in fire sprinkler systems are cumbersome and time-consuming. Contractors often cut (and re-cut) threaded rod to precise measurements to restrain the sprinkler pipe with a loop hanger and surge restraint. Traditional methods also commonly require five or more parts per restraint.

To avoid these labor-intensive methods, Pentair has streamlined the process and developed the Branch Line Restraint System, part of the CADDY line of hanging and bracing solutions for the fire protection market. Ideal for restraining 1" (25 mm) through 2" (50 mm) branch lines, this innovative system is significantly faster and easier to install than current methods. It attaches directly to steel bar joists, I-beams or purlins, as well as concrete and wood structures. The hardware is installed with only one tool, a 5/16" (8 mm) socket drill driver, which provides significant labor savings and convenience. It features a simple, two-step installation process, allowing a time savings of up to 80% compared to other methods.

Unlike most solutions that only accept 3/8" (M10) threaded rod, the versatile Branch Line Restraint System features a swivel attachment that can be rotated to accept 3/8" or 1/2" (M10 or M12) threaded rod. This allows greater restraint distances from the pipe to structure with 1/2" (M12) threaded rod.

The system meets the requirements of NFPA® 13, making it ideal for new construction applications. The total system is cULus® Listed and FM® Approved, and has been pre-approved by the state of California (OSHPD OPA-2629-10).

- Complete restraint system is quick and easy to install
- Offers up to 80% time savings per branch line restraint
- Eliminates need to cut threaded rod to exact dimensions
- Works with 3/8" and 1/2" (M10 and M12) rod
- Capable of restraint distances up to 40" (960 mm) from pipe to structure with 1/2" (M12) threaded rod
- Meets requirements of NFPA® 13 section 9.3.6

Branch Line Restraint
Pipe Attachment

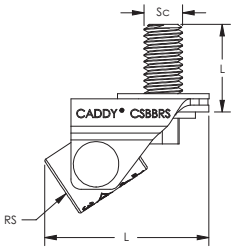
Branch Line Restraint
Structure Attachment to Steel

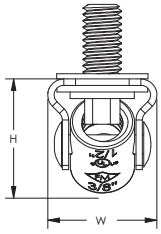
Branch Line Restraint Structure
Attachment to Wood/Concrete

Branch Line Restraint Structure Attachment to Threaded Hole




- Swivel connector accepts 3/8" or 1/2" (M10 or M12) threaded rod
- Attaches to concrete anchors or structural attachments with female threads





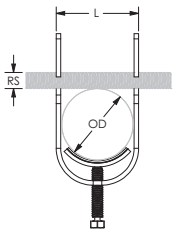
Material: Steel
Finish: Electrogalvanized

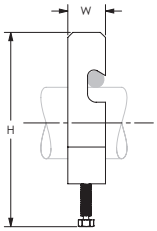
Part Number	Rod Size RS	Height H	Length L	Width W	Screw Diameter Sc	Screw Length L
CSBBRS3EG	3/8", 1/2"	1.11"	1.59"	1.06"	3/8"	3/4"

Branch line structural attachments are for restraint only and not for the hanging of fire sprinkler piping.

Branch Line Restraint Pipe Attachment

- Accepts 3/8" or 1/2" (M10 or M12) threaded rod
- Quick grip clamp simplifies measuring and cutting of threaded rod
- Eliminates need to cut threaded rod to exact dimensions
- Works with rough-cut threaded rod and eliminates pipe-side deburring
- Can be installed with threaded rod above or below the service pipe
- Shear-off head helps ensure correct torque and simplifies inspection





Material: Steel
Finish: Electrogalvanized

Part Number	Pipe Size	Outer Diameter OD	Rod Size RS	Height H	Length L	Width W
CSBBRP0100EG	1"	1.32"	3/8", 1/2"	6.67"	1.63"	0.88"
CSBBRP0125EG	1 1/4"	1.66"	3/8", 1/2"	7.56"	1.97"	0.88"
CSBBRP0150EG	1 1/2"	1.90"	3/8", 1/2"	8.20"	2.21"	0.88"
CSBBRP0200EG	2"	2.38"	3/8", 1/2"	9.45"	2.69"	0.88"

SECTION III
SPRINKLERS AND ACCESSORIES

Bulletin 014 December 2021

Reliable®

Model F1FR Series Quick Response Glass Bulb Sprinklers

Model F1FR56 Sprinkler Types

Standard Spray Upright
Standard Spray Pendent
Conventional Upright/Pendent
Vertical Sidewall
Horizontal Sidewall

Model F1FR56 Recessed Sprinkler Types

Standard Spray Pendent
Horizontal Sidewall

Model F1FR56 Concealed Sprinkler Types

Standard Spray Pendent

Model F1FR42, F1FRXLH & F1FR28 Sprinkler Types

Standard Spray Upright
Standard Spray Pendent

Model F1FR40 Sprinkler Types

Standard Spray Pendent

Model F1FR42, F1FR40, F1FRXLH & F1FR28 Recessed Sprinkler Types

Standard Spray Pendent

Model F1FR56LL & F1FR42LL Low Lead Sprinkler Types

Standard Spray Pendent with less than 0.25% Lead Content

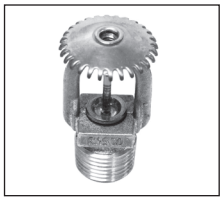
Listing & Approvals

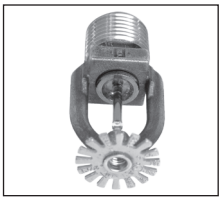
The following organizations provide Listings or Approvals for various Model F1FR series sprinklers. See the Design and Installation table in this Bulletin for information on specific listings and approvals applicable to each sprinkler.

1. Underwriters Laboratories Inc. and Certified for Canada (cULus) in accordance with ANSI/UL199.
2. FM Approvals (FM)
3. Loss Prevention Certification Board (LPCB)
4. VdS Schadenverhütung GmbH (VdS)
5. Underwriters Laboratories Inc. and Underwriters Laboratories of Canada Certified for Health Effects to NSF/ANSI Standard 61 Annex G (ULH)
6. EC Certificate: 0786-CPD-40239 (RA1414), 0786-CPD-40251 (RA1425), 0786-CPD-40252 (RA1475) (EC)
7. WaterMark certified. Certificate Number 23347. (WM)

UL Listing Category

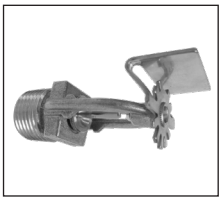
Sprinklers, Automatic & Open (VNIV)
Quick Response Sprinkler


Upright

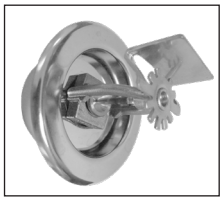

Pendent


Conventional

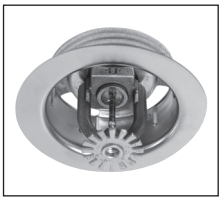

Vertical Sidewall

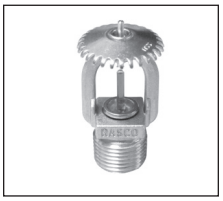

Horizontal Sidewall


Recessed Pendent/F1/F2


Recessed Horizontal Sidewall


Concealed Pendent


Recessed Pendent/FP


XLH Upright


XLH Pendent


XLH Recessed Pendent F1/F2

Product Description


XLH Recessed Pendent FP

Reliable Model F1FR series sprinklers are quick-response automatic sprinklers with a glass bulb thermal element. Model F1FR series sprinklers are Standard Spray sprinklers, with the exception of the Model F1FR56 Conventional sprinkler which is an Old-style/Conventional sprinkler.

The Model F1FR Series automatic sprinklers utilize a 3.0 mm frangible glass bulb. These sprinklers have demonstrated response times in laboratory tests which are five to ten times faster than standard response sprinklers. This quick response enables the Model F1FR Series sprinklers to apply water to a fire faster than standard-response sprinklers of the same temperature rating.

The glass bulb consists of an accurately controlled amount of special fluid hermetically sealed inside a precisely manufactured glass capsule. This glass bulb is specially constructed to provide fast thermal response.

At normal temperatures, the glass bulb contains the fluid in both the liquid and vapor phases. The vapor phase can be seen as a small bubble. As heat is applied, the liquid expands, forcing the bubble smaller and smaller as the liquid pressure increases. Continued heating forces the liquid to push out against the bulb, causing the glass to shatter, opening the waterway and allowing the deflector to distribute the discharging water.

Model F1FR Series sprinklers provide a wide range of options where quick-response, glass bulb sprinklers are used:

- Pendent, recessed pendent, upright, horizontal sidewall, and vertical sidewall deflectors
- K-factors of 2.8 (40 metric), 4.0 (57 metric), 4.2 (60 metric), and 5.6 (80 metric)
- Flush, recessed, and concealed installations

See the Design and Installation Information table in this Bulletin for information on the approvals and availability of specific Model F1FR series sprinkler configurations.

Model F1FR Recessed Pendent and Recessed Horizontal Sidewall sprinklers are required to be used with Reliable Model F1, F2, or FP recessed escutcheons. See the Recessed Escutcheon Data table in this Bulletin for listing and approval information with each specific Model F1FR series sprinkler. Model F1 and F2 recessed escutcheons, shown in Fig. 1 and 3, are a friction fit assembly allowing for 3/4-inch (19mm) and 1/2-inch (12.7mm) of adjustment, respectively. Model FP recessed escutcheons, shown in Fig. 2, provide a 1/2-inch (12.7mm) threaded adjustment.

Model F1FR56 Concealed Pendent and Model F1FR56LL Concealed Pendent sprinklers are required to be used with Model CCP cover plates. A standard profile Model CCP cover plate is available that provides up to 1/2-inch (12.7mm) of cover plate adjustment. In addition, a low profile Model CCP cover plate is also available that provides up to 5/16-inch (8.0mm) of cover plate adjustment. See the Design and Installation Information and Listed and Approved Temperature Ratings tables in this Bulletin for further information on approved cover plate options.

Application

Model F1FR Series sprinklers are intended for use in accordance with NFPA 13, FM Property Loss Prevention Data Sheets, and the requirements of the Authority Having Jurisdiction. Care must be exercised that the k-factor, temperature rating, deflector style, and sprinkler type are in accordance with the requirements of the applicable design and installation standards. In addition, Model F1FR Series sprinklers must be used in accordance with their listings and approvals, as well as the information provided in this Bulletin.

Installation

Glass bulb sprinklers have orange bulb protectors or protective caps to minimize bulb damage during shipping, handling and installation. Reliable sprinkler installation wrenches are designed to install sprinklers with bulb protectors in place. Remove the bulb protector at the time when the sprinkler system is placed in service for fire protection. Removal of the bulb protector before this time may leave the bulb vulnerable to damage. Remove bulb protectors by undoing the clasp by hand. Do not use tools to remove bulb protectors.

Model F1FR Series sprinklers must be installed with the Reliable sprinkler installation wrench identified in the Design and Installation Information table in this Bulletin. Any other wrench may damage the sprinkler. A leak tight sprinkler joint can be obtained with a torque of 8 to 18 lb-ft (11 to 24 N-m). Do not tighten sprinklers over the maximum recommended installation torque. Exceeding the maximum recommended installation torque may cause leakage or impairment of the sprinkler.

Recessed Sprinklers

Model F1FR Series Recessed sprinklers are to be installed as shown in Fig. 1, Fig. 2, or Fig. 3, as applicable to the specific model being installed. The Recessed Escutcheon Data table in the Bulletin identifies the only recessed escutcheons that are permitted to be used with each Model F1FR Series Recessed sprinkler. The use of any other recessed escutcheon will void all approvals and negate all warranties.

Concealed Sprinklers

Model F1FR Series Concealed Pendent sprinklers are to be installed as shown in Fig. 4 or Fig. 5, as applicable to the selected cover plate. Model F1FR56 Concealed Pendent and Model F1FR56LL Concealed Pendent sprinklers have a factory-installed Model CCP cup. A protective cap is installed at the factory that should remain on the sprinkler until the sprinkler is installed and should then be reinstalled on the sprinkler until the cover plate is installed. The concealed sprinkler assemblies are completed by the installation of a Model CCP push-on/thread-off cover plate assembly. The cover plate and sprinkler cup assemblies are joined using a cover plate skirt with flexible tabs for threaded engagement. A choice of two Model CCP cover plate assemblies provides either 1/2-inch (13mm) or 5/8-inch (8mm) of cover adjustment. Do not install Model F1FR Series Concealed Pendent sprinklers in ceilings which have positive pressure in the space above.

Model F1FR Series Concealed Pendent sprinklers require a 2-5/8-inch (67mm) diameter hole to be cut in the ceiling. The Model W4 wrench is used to engage the sprinkler wrenching surfaces and to install the sprinkler in the fitting. Remove the protective cap to install the sprinkler, then reinstall the protective cap until the cover plate is installed. When inserting or removing the wrench from the sprinkler/cup assembly, care should be taken to prevent damage to the sprinkler. Do not wrench any other part of the sprinkler/cup assembly. Installation is completed by removing the protective cap from the sprinkler and pushing the cover plate onto the cup. Final adjustment is made by hand turning the cover plate until the skirt flange makes full contact with the ceiling. Cover plate removal requires turning the cover plate in the counter clockwise direction. After installation, inspect all sprinklers to ensure that there is a gap between the cover plate and ceiling and that the four cup slots are open and free from any air flow impediment to the space above.

Concealed cover plate/cup assemblies are listed only for use with specific sprinklers. The use of any concealed cover plate/cup assembly other than the Reliable Model CCP with Model F1FR56 Concealed Pendent and Model F1FR56LL Concealed Pendent sprinklers or the use of the Model CCP Concealed cover plate assembly on any sprinkler with which it is not specifically listed my prevent good fire protection and will void all guarantees, warranties, listings and approvals.

Technical Data:

Sensitivity: Quick-response
Thread Size: 1/2-inch NPT standard; ISO 7-R1/2 optional
Maximum Working Pressure: 175 psi (12 bar) - 100% Factory tested hydrostatically to 500 psi (34.5 bar)
SIN RA1425, RA1414 & RA1435 cULus listed for 250 psi (17 bar)

Design and Installation Information											
Model	Nominal K-factor		Nominal Orifice Diameter		Deflector/ Orientation	Nominal Sprinkler Height		Installation Wrench	SIN	Listings and Approvals	Approval Notes
	US	Metric	inches	mm		inches	mm				
F1FR28	2.8	40	3/8	10	Pendent	2.25	57	W2	RA1411	cULus	2
					Recessed Pendent	2.25	57	W4	RA1411	cULus	2
					Upright	2.25	57	W2	RA1421	cULus	1,2
F1FR40	4.0	57	3/8	10	Pendent	2.25	57	W2	RA1418	VdS	
					Recessed Pendent	2.25	57	W4	RA1418	VdS	
F1FR42	4.2	60	7/16	10	Pendent	2.25	57	W2	RA1413	cULus	2
					Recessed Pendent	2.25	57	W4	RA1413	cULus	2
					Upright	2.25	57	W2	RA1423	cULus	1,2
F1FR42LL	4.2	60	7/16	10	Pendent	2.25	57	W2	RA1410	cULus, ULH	
					Recessed Pendent	2.25	57	W4	RA1410	cULus, ULH	
F1FRXLH (F1FR42 with Pintle)	4.2	60	7/16	10	Pendent	2.25	57	W2	RA1413	cULus	2
					Recessed Pendent	2.25	57	W4	RA1413	cULus	2
					Upright	2.25	57	W2	RA1423	cULus	1,2
F1FR56	5.6	80	1/2	15	Pendent	2.25	57	W2	RA1414	cULus, FM, LPCB, VdS, EC, WM	1,2,3,4
					Recessed Pendent	2.25	57	W4	RA1414	cULus, FM, LPCB, VdS, EC, WM	1,2,3,4
					Concealed Pendent	2.25	57	W4	RA1414	cULus,VdS,EC, WM	5,6
					Upright	2.25	57	W2	RA1425	cULus, FM, LPCB, VdS, EC, WM	1,2,3,4
					"Conventional (Pendent or Upright)"	2.25	57	W2	RA1475	LPCB, VdS, EC, WM	4
F1FR56LL	5.6	80	1/2	15	Pendent	2.25	57	W2	RA1415	cULus, ULH	1
					Recessed Pendent	2.25	57	W4	RA1415	cULus, ULH	
					Concealed Pendent	2.25	57	W4	RA1415	cULus, ULH	6
F1FR56	5.6	80	1/2	15	Horizontal Sidewall	2.63	67	W2	RA1435	cULus, FM	1,2,3,7
					Recessed Horizontal Sidewall	2.63	67	W4	RA1435	cULus, FM	8
F1FR56	5.6	80	1/2	15	Vertical Sidewall (Pendent or Upright)	2.25	57	W2	RA1485	cULus, FM, LPCB	1,2,3,9

(1) cULus Listed Corrosion Resistant sprinkler when ordered with available Polyester coating.
(2) cULus Listed Corrosion Resistant sprinkler when ordered with available Electroless Nickel PTFE plating.
(3) Available with FM approved Polyester coating in black or white.
(4) Available with LPCB and VdS approved Polyester coating.
(5) VdS and EC approvals of the F1FR56 Concealed Pendent sprinkler are for 155°F (68°C) temperature rated sprinklers only. VdS approved sprinklers must use Norbulb brand glass bulbs with the 1/2-inch (12.7mm) adjustment Model CCP cover plate only.
(6) Model F1FR56 Concealed Pendent and Model F1FR56LL Concealed Pendent sprinklers must be used with Reliable Model CCP cover plates, available as either standard depth with 1/2-inch (12.7mm) of adjustment or low profile with 5/16-inch (8.0 mm) of adjustment.
(7) cULus Listing of the F1FR56 Horizontal Sidewall sprinkler is for Light and Ordinary Hazard occupancies only. Minimum to maximum deflector to ceiling distance shall be 4 inches to 12 inches (102mm to 305mm). FM Approval of the F1FR56 Horizontal Sidewall sprinkler is for Light Hazard occupancies only.
(8) cULus Listing and FM Approval of the F1FR56 Recessed Horizontal Sidewall sprinkler is for Light Hazard occupancies only.
(9) The F1FR56 Vertical Sidewall sprinkler is listed and approved for use only in Light Hazard occupancies. LPCB approval of the F1FR56 Vertical Sidewall sprinkler is for installation in the Pendent position only.

Listed and Approved Temperature Ratings

Model	Deflector/ Orientation	Ordinary Temp. Classification 100°F (38°C) Max. Ambient Temp.		Intermediate Temp. Classification 150°F (65°C) Max. Ambient Temp.		High Temp. Classification 225°F (107°C) Max. Ambient Temp.
		135°F (57°C) Temp. Rating	155°F (68°C) Temp. Rating	175°F (79°C) Temp. Rating	200°F (93°C) Temp. Rating	286°F (141°C) Temp. Rating
		Orange Bulb	Red Bulb	Yellow Bulb	Green Bulb	Blue Bulb
F1FR28	Pendent	cULus				
	Recessed Pendent	cULus				
	Upright	cULus				
F1FR40	Pendent	VdS				
	Recessed Pendent	VdS				
F1FR42	Pendent	cULus				
	Recessed Pendent	cULus				
	Upright	cULus				
F1FR42LL	Pendent				cULus, ULH	
	Recessed Pendent				cULus, ULH	
F1FRXLH	Pendent	cULus				
	Recessed Pendent	cULus				
	Upright	cULus				
F1FR56	Pendent	cULus, FM, LPCB, VdS, EC, WM				
	Recessed Pendent	cULus, FM, LPCB, VdS, EC, WM				
	Concealed Pendent*	cULus, WM	cULus,VdS,EC, WM	cULus, WM		
	Upright	cULus, FM, LPCB, VdS, EC, WM				
	"Conventional (Pendent or Upright)"	LPCB, VdS, EC, WM				
F1FR56LL	Pendent				cULus, ULH	
	Recessed Pendent				cULus, ULH	
	Concealed Pendent*				cULus, ULH	
F1FR56	Horizontal Sidewall	cULus, FM				
	Recessed Horizontal Sidewall	cULus, FM				
F1FR56	Vertical Sidewall (Pendent or Upright)	cULus, FM, LPCB				

* Model F1FR56 Concealed Pendent and F1FR56LL Concealed Pendent sprinklers must be used with Reliable Model CCP cover plates. For Ordinary Temperature Classification sprinklers use a 135°F (57°C) temperature rated cover plate. For Intermediate Temperature Classification sprinklers use a 165°F (74°C) temperature rated cover plate.

Recessed Escutcheon Data

Model	Deflector/ Orientation	Listed and Approved Recessed Escutcheons			SIN
		Model F1 (Fig. 1 & 3) 3/4-inch (19mm) adjustment	Model F2 (Fig. 1 & 3) 1/2-inch (12.7mm) adjustment	Model FP (Fig. 2) 1/2-inch (12.7mm) adjustment	
F1FR28	Recessed Pendent	cULus	cULus	cULus	RA1411
F1FR40	Recessed Pendent	VdS	VdS	VdS	RA1418
F1FR42	Recessed Pendent	cULus	cULus	cULus	RA1413
F1FR42LL	Recessed Pendent	cULus, ULH	cULus, ULH	cULus, ULH	RA1410
F1FR42XLH	Recessed Pendent	cULus	cULus	cULus	RA1413
F1FR56	Recessed Pendent	cULus, LPCB, VdS, EC, WM	cULus, FM, LPCB, VdS, EC, WM	cULus, VdS, EC, WM	RA1414
F1FR56LL	Recessed Pendent	cULus, ULH	cULus, ULH	cULus, ULH	RA1415
F1FR56	Recessed Horizontal Sidewall	cULus	cULus, FM	cULus	RA1435

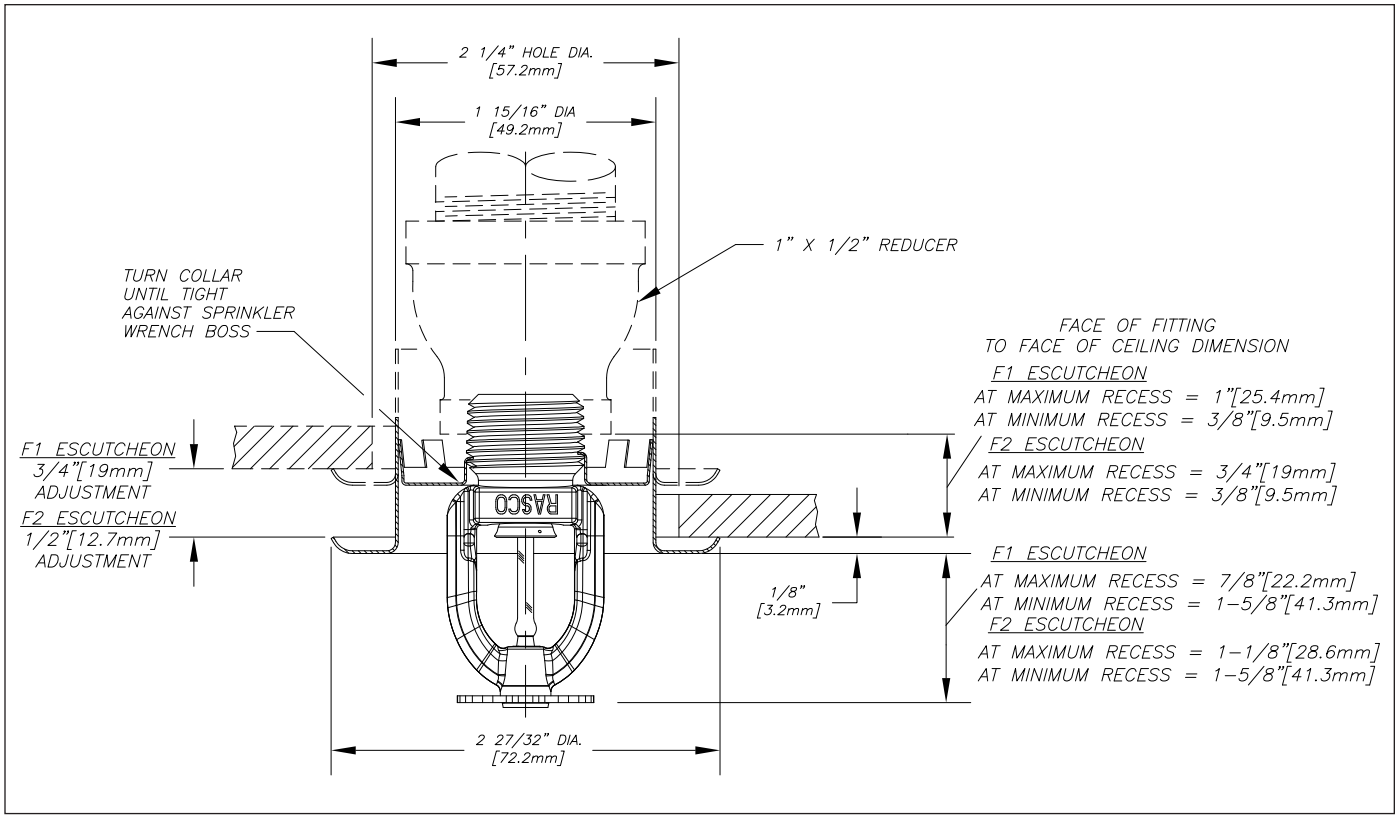


Fig. 1
Model F1FR56, F1FR56LL, F1FR42, F1FR40, F1FR42LL, F1FRXLH &
F1FR28 Recessed Pendent sprinkler with Model F1 or F2 escutcheon

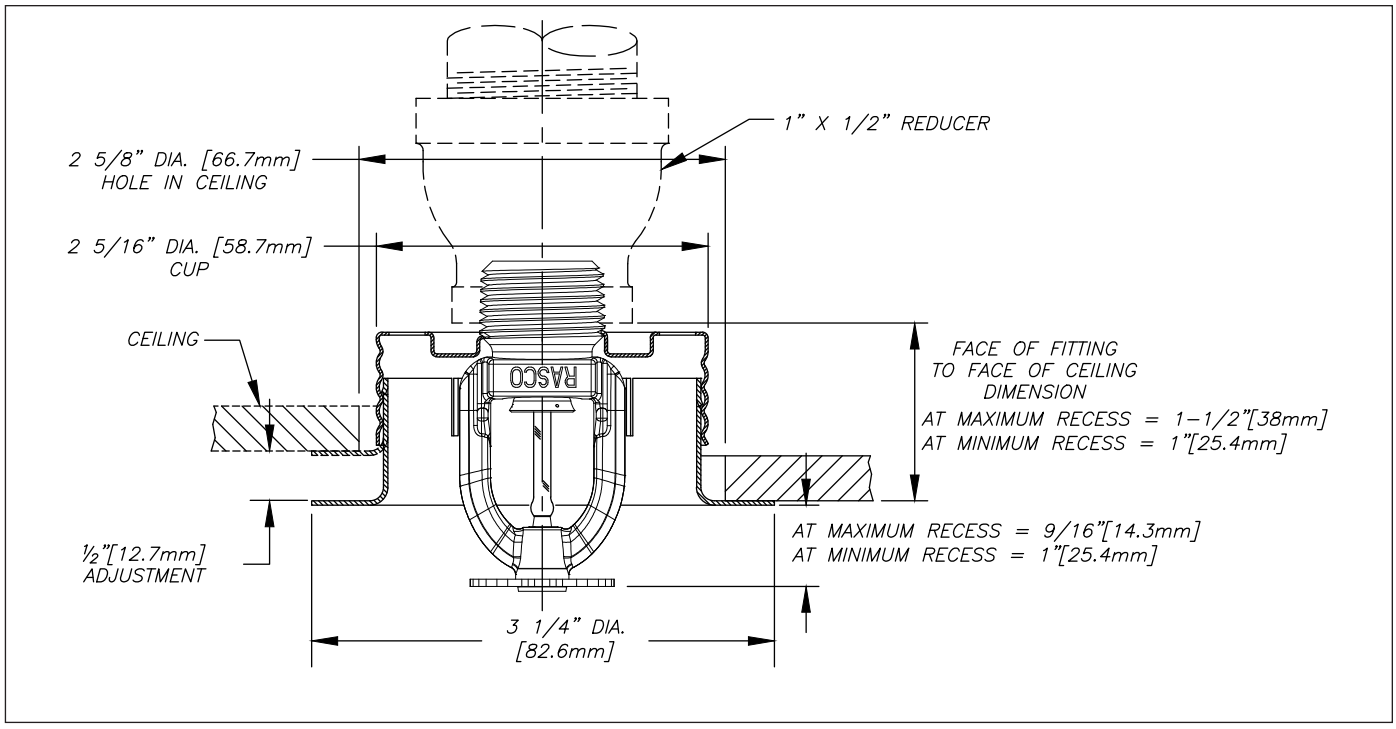


Fig. 2
Model F1FR56, F1FR56LL, F1FR42, F1FR40, F1FR42LL, F1FRXLH &
F1FR28 Recessed Pendent sprinkler with Model FP escutcheon

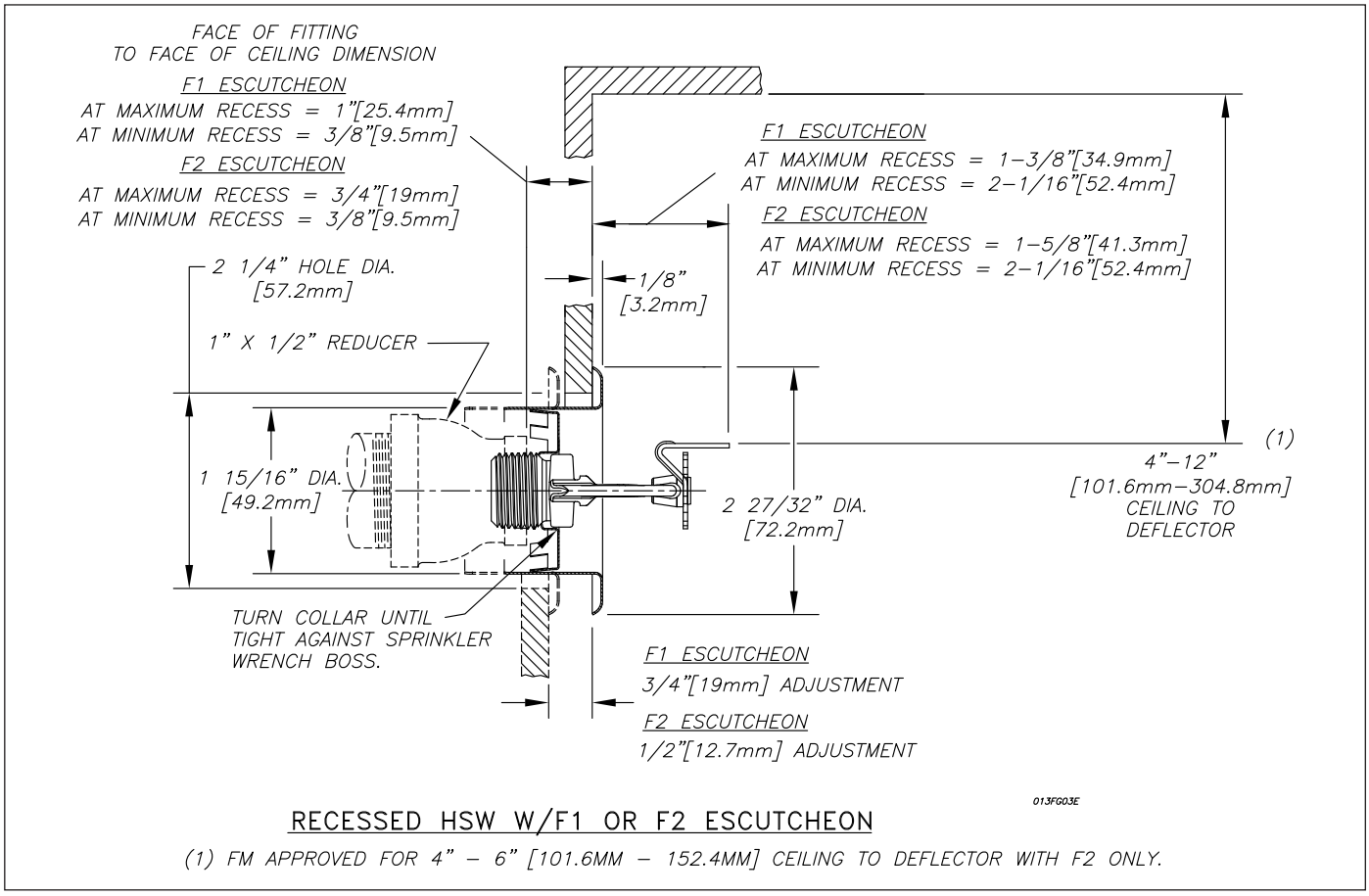


Fig. 3
Model F1FR56 Recessed Horizontal Sidewall sprinkler with Model F1 or F2 escutcheon

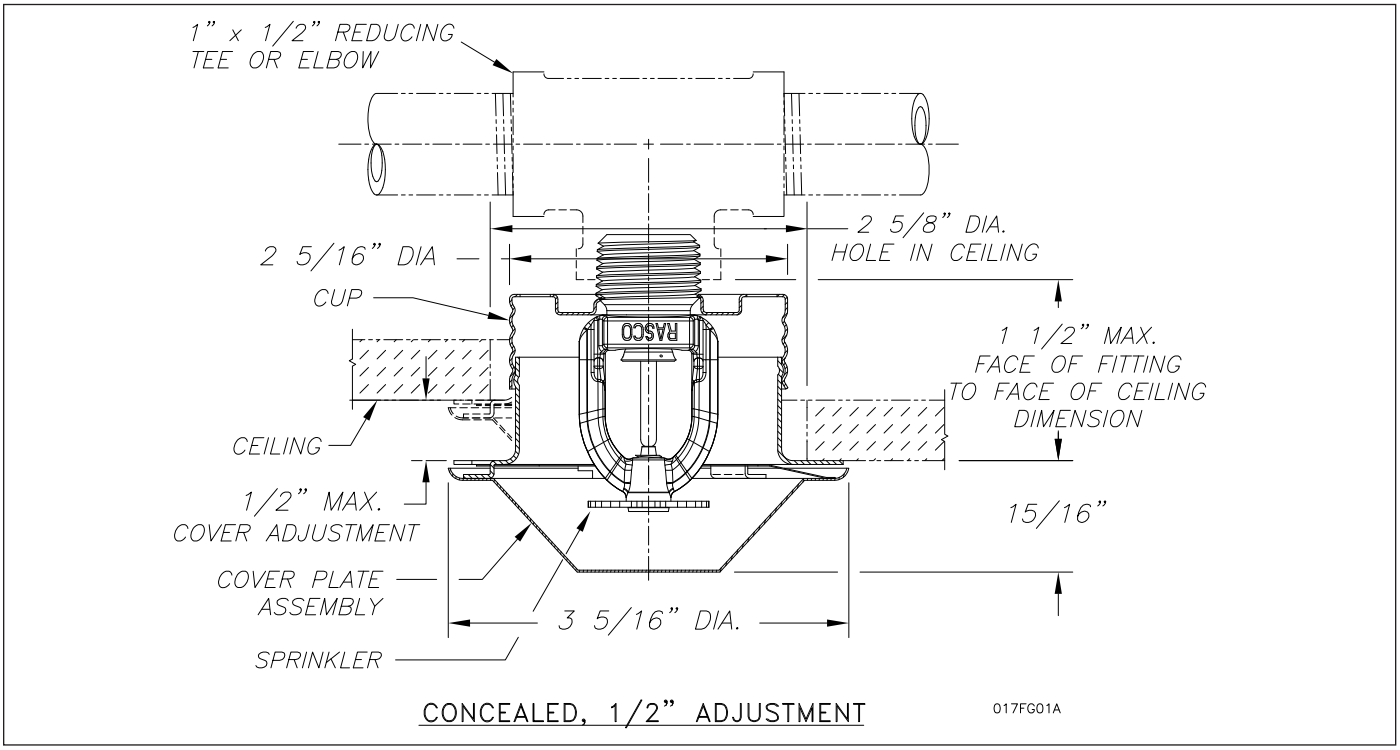


Fig. 4
Model F1FR56/F1FR56LL Concealed Pendent sprinkler with standard depth
1/2-inch (12.7mm) adjustment - Model CCP cover plate

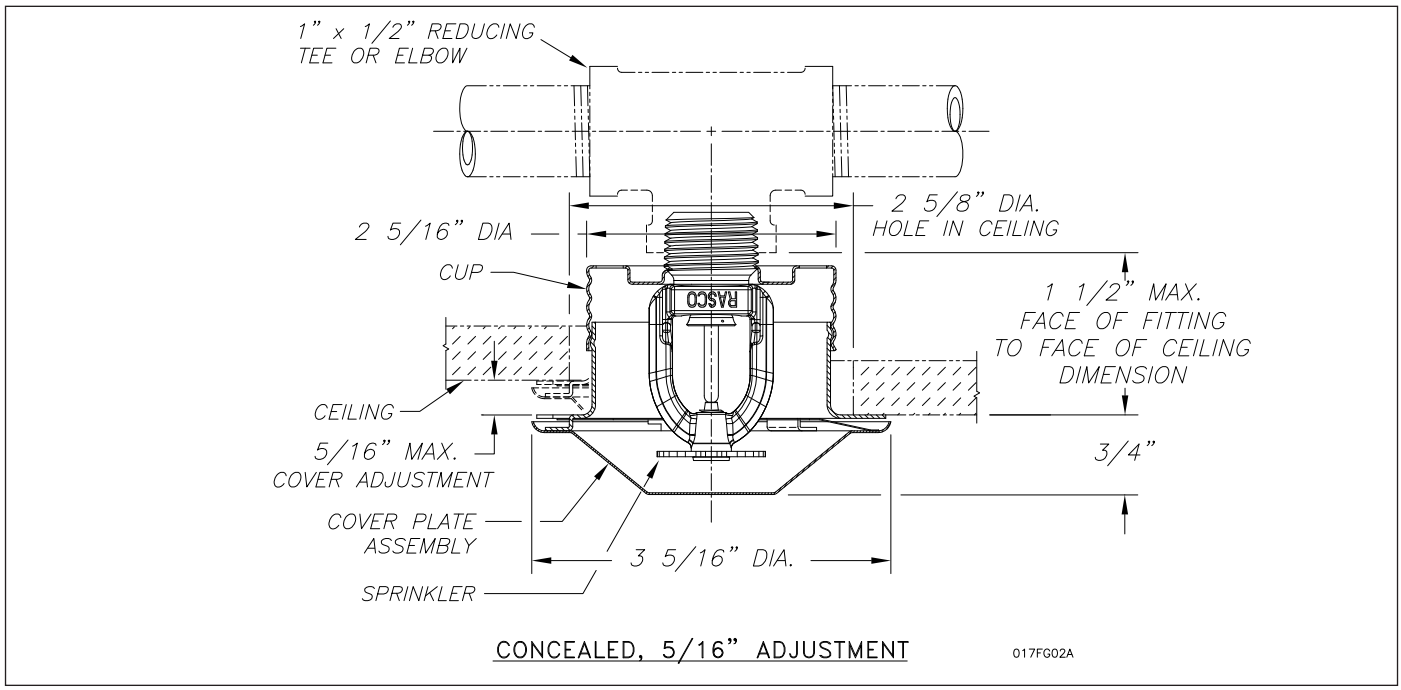


Fig. 5 - Model F1FR56/F1FR56LL Concealed Pendent sprinkler with low profile 5/16-inch (8.0mm) adjustment - Model CCP cover plate

Maintenance

The Model F1FR Series sprinklers should be inspected and the sprinkler system maintained in accordance with NFPA 25. Do not clean sprinklers with soap and water, ammonia or any other cleaning fluids. Remove dust by using a soft brush or gentle vacuuming. Replace any sprinkler which has been painted (other than factory applied) or damaged in any way. A stock of spare sprinklers should be maintained to allow quick replacement of damaged or operated sprinklers.

Finishes [1] [2]

Standard Finishes		
Sprinkler	**Escutcheon**	**Cover plate**
Bronze	Brass	Chrome
Chrome	Chrome	White
White Polyester [3][6][7]	White	
Special Application Finishes		
Sprinkler	**Escutcheon**	**Cover plate**
Electroless Nickel PTFE[3][4]	Electroless Nickel PTFE	Bright Brass
Black Polyester [3][6][7]	Bright Brass	Black
Bright Brass [5]	Black	Off White
Off White[6][7]	Off White	Satin Chrome
Satin Chrome	Satin Chrome	

[1] Other finishes and colors may be available on special order. Consult the factory for details.

[2] Paint or any other coating applied over the factory finish will void all approvals and warranties.

[3] cULus Listed as Corrosion Resistant.

[4] FM Approved as Corrosion Resistant for SIN RA1414, RA1425, RA1435, and RA1485.

[5] 200*F (93*C) maximum temperature rated sprinkler only.

[6] VdS Approved for RA1425, RA1414, RA1418, and RA1475.

[7] LPCB Approved for RA1425, RA1414, and RA1475.

Material Data	
Frame:	DZR Brass, QM Brass, or Low Lead Brass
Deflector:	CDA Alloy 220, 260, or 510
Load Screw\Pintle:	CDA Alloy 360 or 544
Cup:	CDA Alloy 651 or 693
Washer:	Nickel Alloy 440 or 360, coated with PTFE Adhesive Tape
Bulb:	Glass

Ordering Information

Specify:

1. Sprinkler Model: [F1FR28][F1FR40][F1FR42] [F1FR42LL][F1FRXLH][F1FR56][F1FR56LL]
2. Sprinkler Deflector/Orientation: [Pendent][Recessed Pendent][Upright][Conventional][Horizontal Sidewall] [Recessed Horizontal Sidewall][Vertical Sidewall]
3. Sprinkler threads: [1/2-inch NPT][ISO 7-R1/2]
4. Sprinkler Temperature Rating: [135°F (57°C)][155°F (68°C)][175°F (79°C)][200°F (93°C)][286°F (141°C)]
5. Sprinkler Finish
6. Escutcheon Model: [F1][F2][FP]
7. Escutcheon Finish (where applicable)
8. Cover plate Model: [standard profile CCP 1/2-inch (12.7mm) adjustment][low profile CCP 5/16-inch (8.0mm) adjustment]
9. Cover plate Temperature Rating: [135°F (57°C) for use with Ordinary Temperature sprinklers][165°F (74°C) for use with Intermediate Temperature sprinklers]
10. Cover plate Finish

Note: When Model F1FR Series Recessed sprinklers are ordered, the sprinklers and escutcheons are packaged separately.