



FOUNDATION ONLY PERMIT



Structural Calculations

PREPARED FOR:

Red Dot Corporation
Puyallup Corporate Center
East Main Avenue at Linden Lane

PROJECT:

Red Dot Corporation
Equipment Foundations
2220760.20

PREPARED BY:

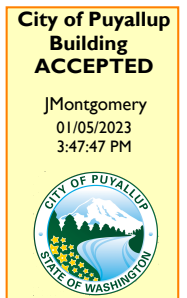
Andrew McEachern, P.E., S.E.
Principal

DATE:

October 2022

THE APPROVED CONSTRUCTION PLANS,
DOCUMENTS AND ALL ENGINEERING MUST
BE POSTED ON THE JOB AT ALL
INSPECTIONS IN A VISIBLE AND READILY
ACCESSIBLE LOCATION.

FULL SIZED LEDGIBLE COLOR PLANS ARE
REQUIRED TO BE PROVIDED BY THE
PERMITEE ON SITE FOR INSPECTION



City of Puyallup Development & Permitting Services ISSUED PERMIT			
Building	Planning		
Engineering	Public Works		
Fire	Traffic		



Structural Calculations For Red Dot Corporation Equipment Foundations

Project # 2220760.20

Project Principal

Andrew D. McEachern, P.E., S.E.

Design Criteria

Design Codes and Standards

Codes and Standards: Structural design and construction shall be in accordance with the applicable sections of the following codes and standards as adopted and amended by the local building authority: International Building Code, 2018 Edition.

Structural Design Criteria:

Live Load Criteria:

Roof (Min Blanket Snow):	25 psf
Slab on Grade:	350 psf

Wind Load Criteria:

Basic Wind Speed:	97 mph
Risk Category:	II
Wind Exposure:	B
Topographic Factor:	1.0

Seismic Criteria:

Risk Category:	II
Seismic Importance Factor:	1.0
$S_s = 1.258$	$S_1 = 0.433$
$S_{ds} = 1.006$	$S_{d1} = N/A$
Site Class:	D
Seismic Design Category:	D



Soil Criteria:

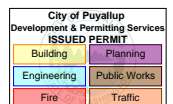
Based on Geotechnical Engineering Report by: Terra Associates Inc, dated September 2019.

Soil Bearing Capacity: 2,500 psf when sitting on 2 feet of structural fill on the previously preloaded side. Allow 33% increase for loads from wind or seismic origin.

Project Description

The scope of work for this project involves the structural design of foundations required to support new equipment. The equipment will be located within an existing building.

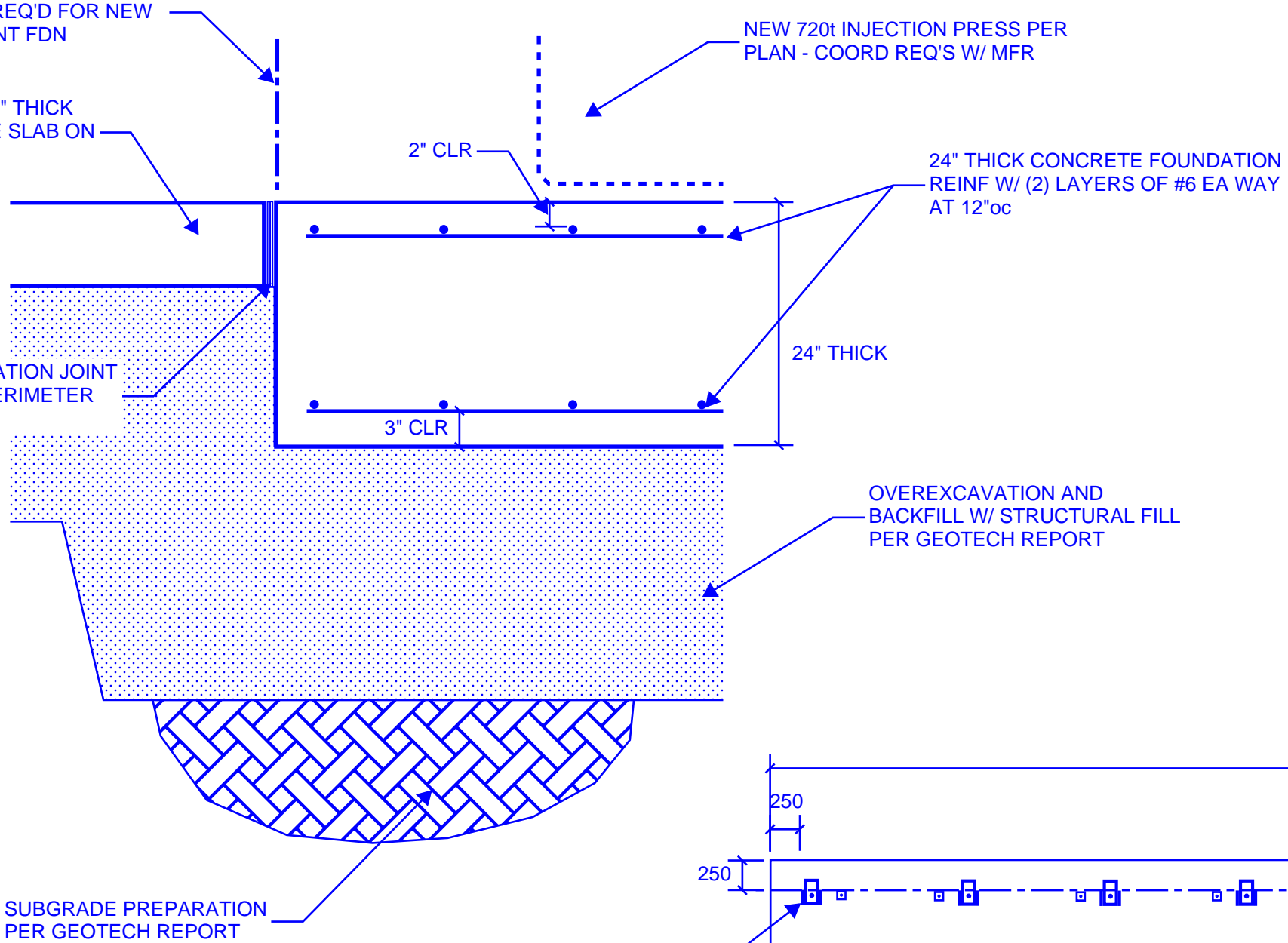
It is the intention of the structural design to satisfy the force levels of the IBC 2018.



SAWCUT AND DEMO EXIST SLAB AS REQ'D FOR NEW EQUIPMENT FDN

EXISTING 7" THICK CONCRETE SLAB ON GRADE

CONT ISOLATION JOINT AROUND PERIMETER OF FDN



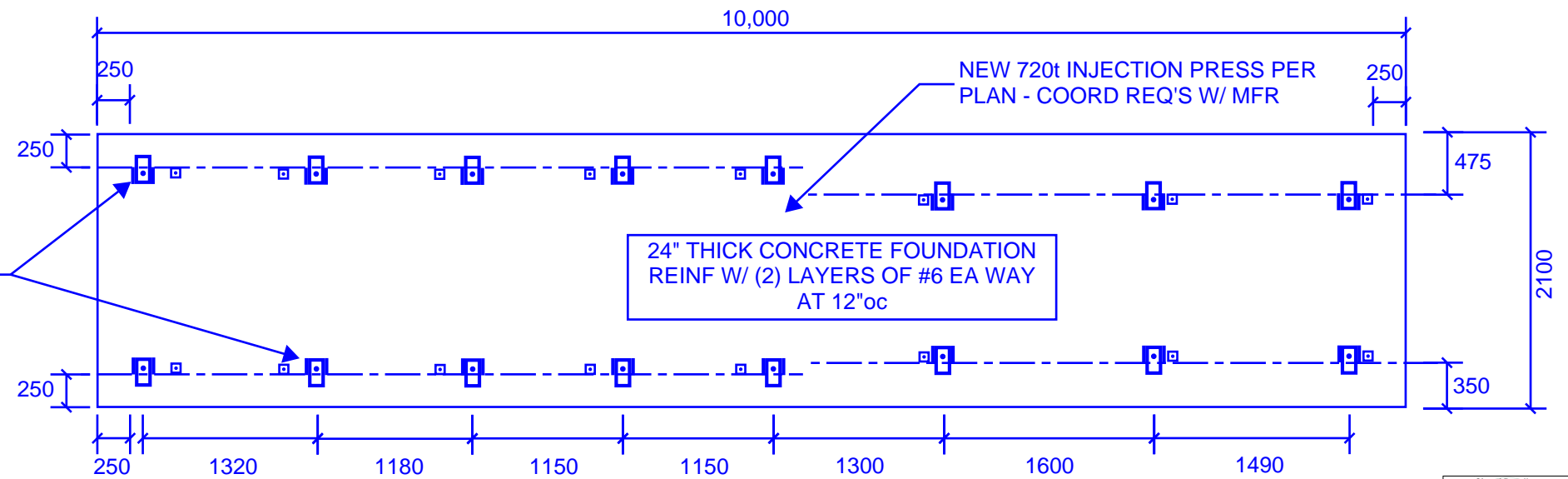
OVEREXCAVATION AND BACKFILL W/ STRUCTURAL FILL PER GEOTECH REPORT

SUBGRADE PREPARATION PER GEOTECH REPORT

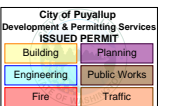
ANCHORAGE PER MFR OK

GENERAL NOTES:

- FIELD VERIFY ALL DIMENSIONS SHOWN W/ EQUIPMENT MFR
- MIN CONCRETE STRENGTH (f'c) 4,000 psi
- VERIFY ANCHORAGE REQUIREMENTS W/ EQUIPMENT MFR
- VERIFY SUBGRADE REQUIREMENTS AND SURFACE PREPARATION WITH GEOTECH AND EQUIPMENT MFR.
- PROVIDE GEOPIERS OR EQUIVALENT BELOW FDN PER GEOTECH IF NECESSARY TO MEET SLAB DEFLECTION REQUIREMENTS.



FOUNDATION PLAN



2215 North 30th Street
Suite 300
Tacoma, WA 98403
253.383.2422 TEL
253.383.2572 FAX

RED DOT CORPORATION EQUIPMENT FOUNDATIONS

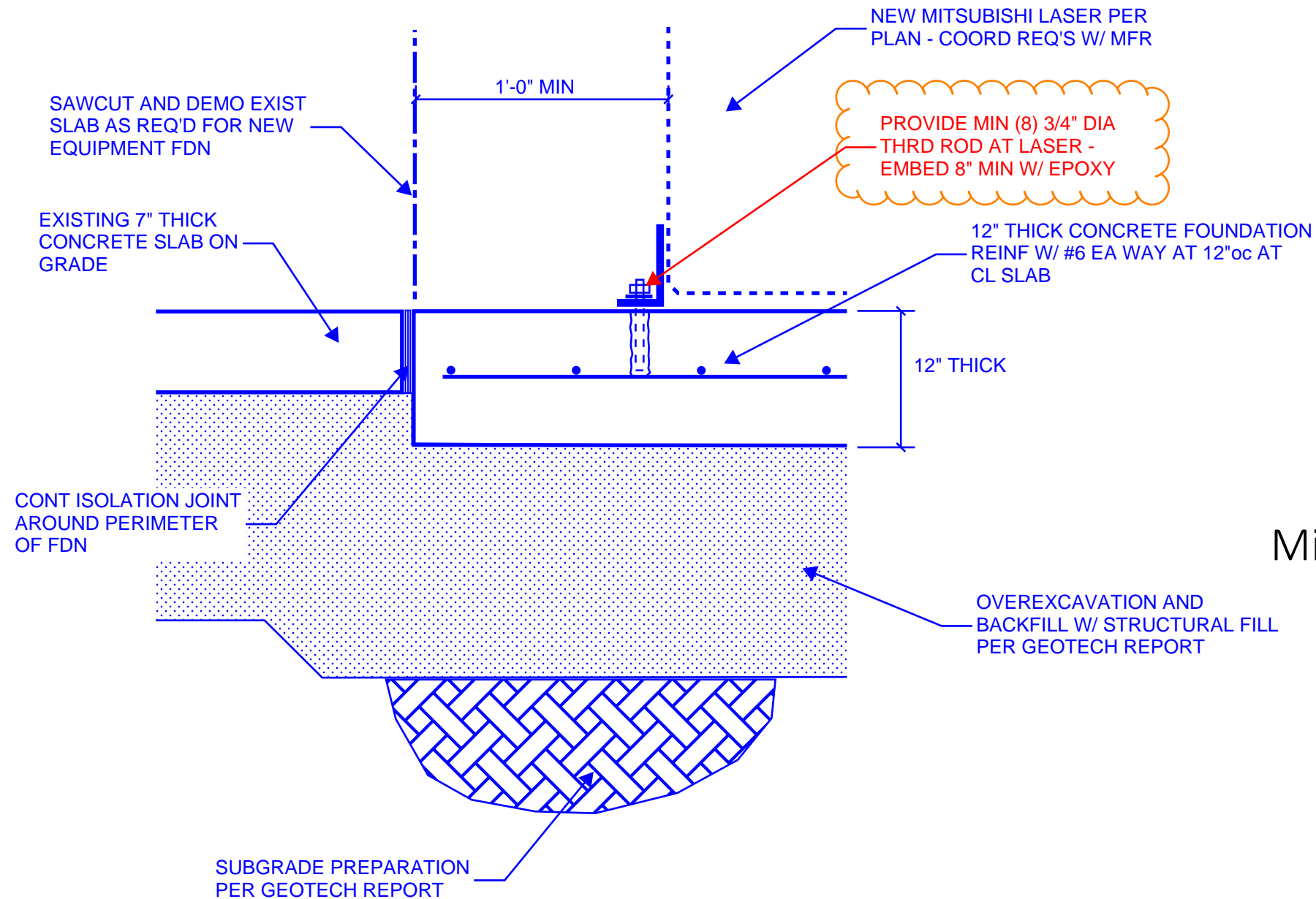
720t INJECTION PRESS

DRAWN BY: ADM

DATE: 10/04/2022

JOB NO.: 2220760.20

SSK-01

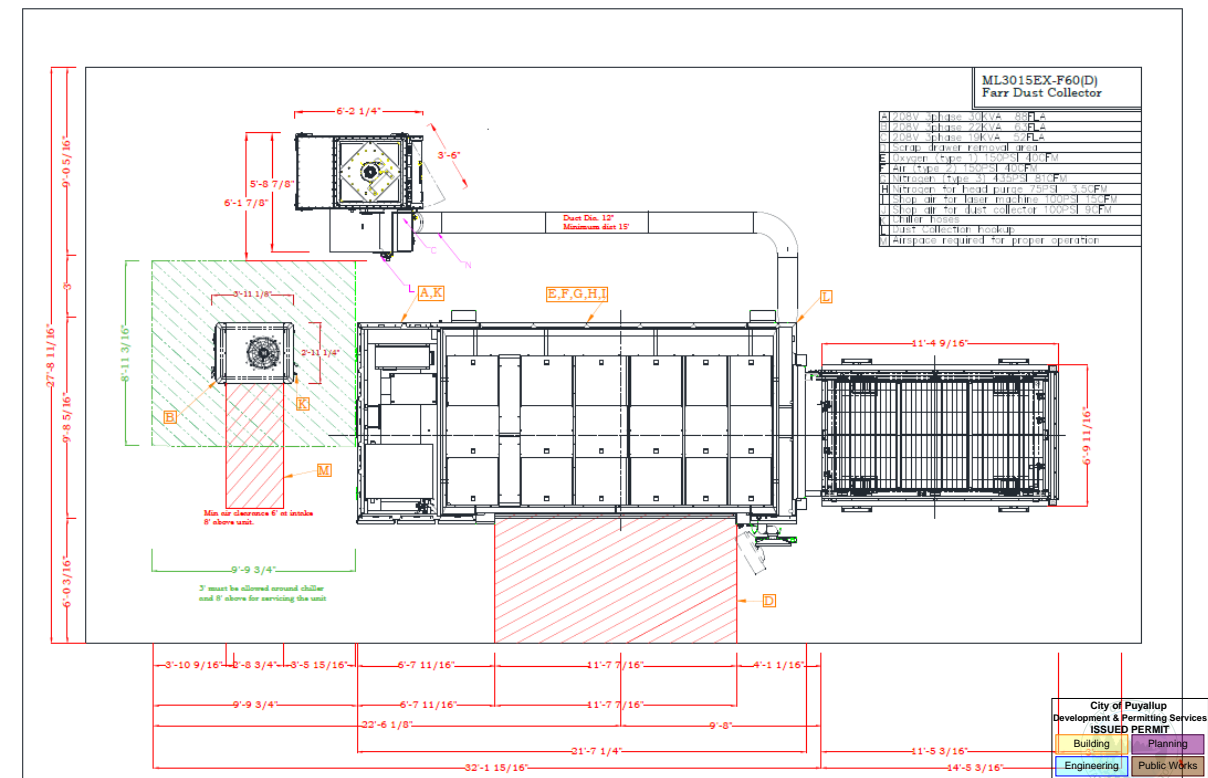


GENERAL NOTES:

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Before final approval, a Final letter of acceptance and approval is required from the W.A.B. Special Inspector for Re-bar, Concrete, Welding and epoxy of Anchors and Bolting. Per Table 1705.3 of the 2018 IBC.

Mitsubishi Laser

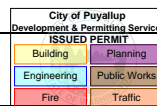


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RED DOT CORPORATION EQUIPMENT FOUNDATIONS

MITSUBISHI LASER

DRAWN BY: ADM

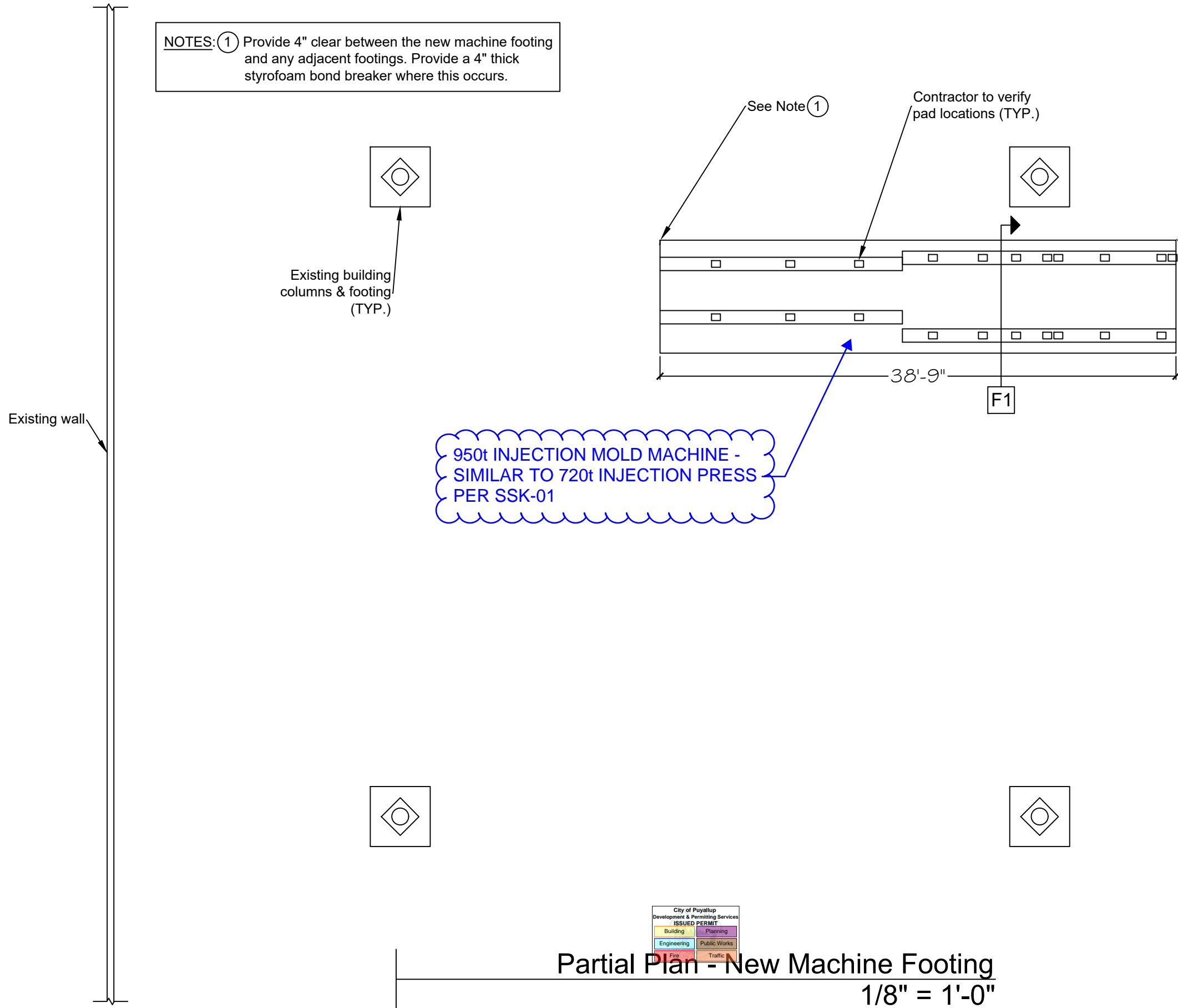


DATE: 10/04/2022

JOB NO.: 2220760.20

SSK-02

NOTES: ① Provide 4" clear between the new machine footing and any adjacent footings. Provide a 4" thick styrofoam bond breaker where this occurs.



RED DOT CORPORATION
745 Andover Park East
Tukwila WA 98188

Revisions:

City of Puyallup Development & Permitting Services ISSUED PERMIT
Building Planning
Fire Traffic
Date: 04/10/19

Sheet:

S1

City of Puyallup Development & Permitting Services ISSUED PERMIT
Building Planning
Engineering Public Works
Fire Traffic

Partial Plan - New Machine Footing
1/8" = 1'-0"

Structural Notes:

Applicable Codes and Standards:

2015 International Building Code (IBC) and other applicable local building codes.
 ASCE/SEI 7-10 - "Minimum Design Loads for Buildings and Other Structures"
 2015 NDS for wood structures.
 American Concrete Institute - ACI 315, ACI 318, ACI 301, ACI 307.

Structural design shall be in accordance with the latest edition of above codes and standards. Contractor shall comply with the latest edition of all applicable codes and standards.

Design Loads:

Seismic loading per IBC Sections 1603 and 1613, Site Class D.
 The basic structural type is a bearing wall system with light framed walls with shear panels. $R_w = 6.5$ (wood structural panels), soil type D.
 Seismic importance factor 1.0, Seismic Use Group I
 Design and Analysis by Simplified Design Procedure
 Peak Ground Accelerations (PGA) based on OSHPD, by lat/long.
 PGA 1 sec = .421 PGA .2 sec = 1.217
 Seismic base shear = $0.185 * \text{Dead Load}$

Foundations:

Soil parameters (assumed): Vertical allowable soil pressure: 1,000 psf

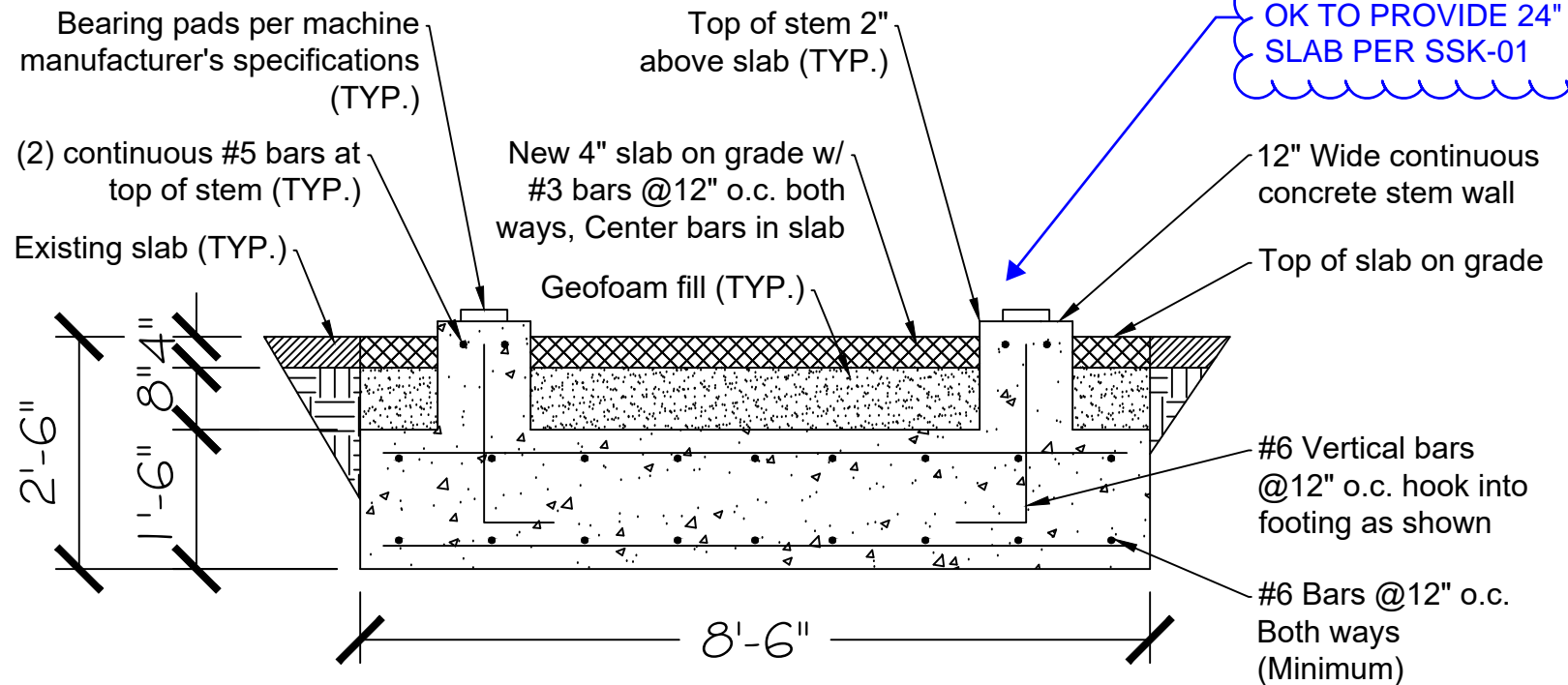
All soil conditions are to be field verified during construction by the Geotechnical Engineer. If needed, structural fill shall be placed in 12-inch maximum horizontal lifts (loose thickness) and compacted to 90 percent of maximum dry density in accordance with ASTM D-1557. Imported structural fill shall be granular material containing no more than 5 percent fines, passing no. 200 sieve. Structural fill in place shall be tested by a licensed soil engineer or approved by the building inspector.

Cast in Place Concrete:

Concrete shall attain a minimum compressive strength of 3,000 psi at 28 days (5-1/2 sack mix). An alternate mix provided by the concrete supplier and pre-approved by the building department is acceptable. Reinforcing steel shall conform to ASTM A-615, Grade 60 ($F_y=60,000$ psi) for all bars.

Concrete protection for reinforcement shall be:

- Concrete exposed to earth or weather 2" (#6 & larger)
- Concrete cast against earth 3"

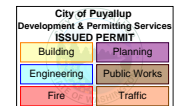


AT CONTRACTOR'S OPTION - OK TO PROVIDE 24" THICK MAT SLAB PER SSK-01

F1

Footing Detail
1/2" = 1'

ALLOWABLE SOIL PRESSURE OF PROJECT SITE EXCEEDS ALLOWABLE SOIL PRESSURE INDICATED - ORIGINAL DESIGN OK PER AHBL



RED DOT CORPORATION
 745 Andover Park East
 Tukwila WA 98188

Revisions:

City of Puyallup
 Development & Permitting Services
 ISSUED PERMIT
 Date: 04/10/19
 Building Planning
 Fire Traffic

Sheet:

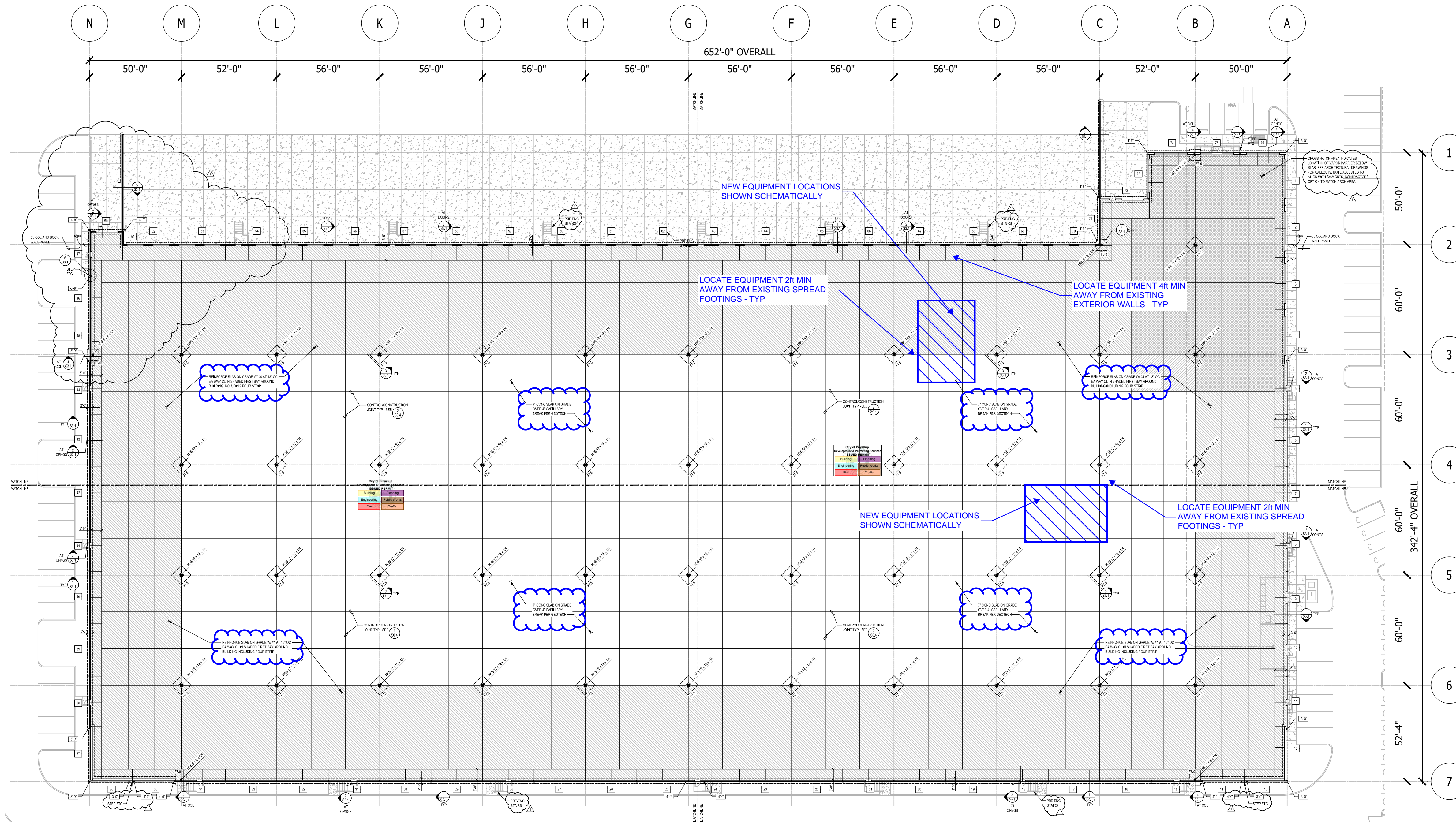
S2

FOUNDATION NOTES:

- SEE SHEET S0.1 AND S0.2 FOR GENERAL NOTES. SEE SHEET S0.4 FOR TYPICAL DETAILS. SEE SHEET S0.3 FOR TESTING AND INSPECTION NOTES.
- SEE GEOTECHNICAL ENGINEERING REPORT FOR ALL FOUNDATION AND SLAB SUPPORT REQUIREMENTS. THIS INCLUDES ALL EXCAVATION, FILL AND FILL PLACEMENT REQUIREMENTS.
- SEE ARCHITECTURAL/MECHANICAL DRAWINGS FOR DRAINS, SLOPES, AND OTHER FLOOR DEPRESSIONS NOT SHOWN.
- SEE ARCHITECTURAL DRAWINGS FOR DIMENSIONS, ELEVATIONS, AND WALLS NOT SHOWN.
- VERIFY ALL WINDOW AND DOOR WIDTH AND HEIGHTS WITH ARCHITECTURAL DRAWINGS.
- SEE ARCHITECTURAL DRAWINGS FOR STUD SIZE, SPACING, AND CALLOUTS AT NON-STRUCTURAL WALLS.
- FOR TYPICAL CONNECTION OF NON-LOAD BEARING WALLS TO SLAB, USE POWER ACTUATED FASTENERS AT 16" O.C.
- PANEL DIMENSIONS SHOWN ARE TO CENTERLINE OF PANEL JOINT. SEE ARCHITECTURAL DRAWINGS FOR ADDITIONAL PANEL DIMENSIONS.
- ELEVATIONS OF PANELS ARE SHOWN STARTING ON SHEET S5.1 THROUGH S5.6.
- UNLESS NOTED OTHERWISE, TILT-UP PANEL ELEVATIONS SHOW PANELS VIEWED FROM INSIDE OF BUILDING LOOKING TOWARDS BUILDING EXTERIOR.
- POUR STRIP CONTROL JOINTS, LOCATE AT PANEL JOINTS AND MIDWAY BETWEEN AT TURNS IN POUR STRIP ADD JOINTS FROM MAIN SLAB TO OUTSIDE WALL.
- SEE 1/S3.2 FOR TRASH ENCLOSURE. SEE ARCHITECTURAL SITE PLAN FOR LOCATION.

LEGEND:

- # TILT-UP CONCRETE WALL. FOR REINFORCING REQUIREMENTS AND JOINT LOCATIONS, SEE TILT-UP CONCRETE PANEL ELEVATIONS ON SHEETS S5.1 THRU S5.6.
- — — — — PANEL JOINT BETWEEN TILT-UP CONCRETE WALL PANELS.



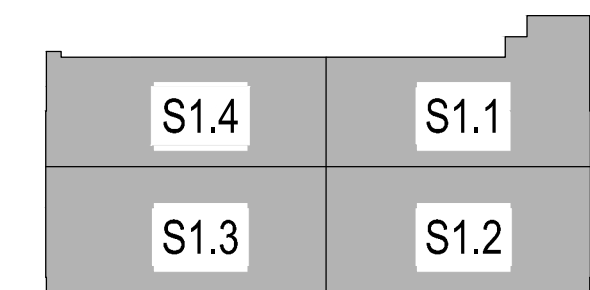
OVERALL FOUNDATION PLAN

NTS

FOOTING SCHEDULE			
MARK	SIZE	REINFORCING	REMARKS
F6.0	6'-0" x 6'-0" x 1'-2"	(7) #5 EACH WAY AT BOTTOM OF FOOTING	
F7.5	7'-6" x 7'-6" x 1'-4"	(7) #6 EACH WAY AT BOTTOM OF FOOTING	

FOOTINGS SCHEDULE NOTES:

- TOP OF FOOTING ELEVATION = -1'-0" UNLESS NOTED OTHERWISE ON PLAN.
- FOOTING DESIGN BASED ON 2500 PSF ALLOWABLE SOIL BEARING PRESSURE.
- EQUALLY SPACE REINFORCING IN EACH DIRECTION.
- PROVIDE 3" CLEAR TO REINFORCING AT BOTTOM OF FOOTING.



KEY PLAN

CLIENT:



PANATTONI

PANATTONI DEVELOPMENT
1821 DOCK ST SUITE 100
TACOMA, WA 98402

PROJECT:

PUYALLUP CORPORATE CENTER

EAST MAIN AVENUE AT LINDEN LANE
PUYALLUP, WASHINGTON

Description:	No:	Date:
PERMIT SUBMITTAL		04/03/2020
PRICING SET	△	07/21/2020
PERMIT RESUBMITTAL		08/24/2020

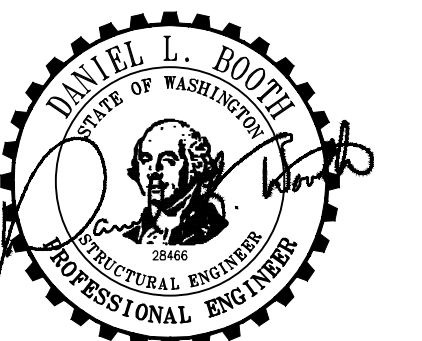


AHBL

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SEAL:



CITY STAMP:

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OVERALL FOUNDATION PLAN

Proj. No: 2190390.20 Reviewed By: LAH/CLR

S1.0

⚠ This is a beta release of the new ATC Hazards by Location website. Please [contact us](#) with feedback.

ℹ The ATC Hazards by Location website will not be updated to support ASCE 7-22. [Find out why.](#)

ATC Hazards by Location

PRCTI20221709

Search Information

Coordinates: 47.19119836700967, -122.2611706795929

Elevation: 55 ft

Timestamp: 2022-10-05T02:44:43.491Z

Hazard Type: Wind



ASCE 7-16

MRI 10-Year 67 mph

MRI 25-Year 73 mph

MRI 50-Year 78 mph

MRI 100-Year 82 mph

Risk Category I 92 mph

Risk Category II 97 mph

Risk Category III 104 mph

Risk Category IV 108 mph

ASCE 7-10

MRI 10-Year 72 mph

MRI 25-Year 79 mph

MRI 50-Year 85 mph

MRI 100-Year 91 mph

Risk Category I 100 mph

Risk Category II 110 mph

Risk Category III-IV 115 mph

ASCE 7-05

ASCE 7-05 Wind Speed 85 mph

The results indicated here DO NOT reflect any state or local amendments to the values or any delineation lines made during the building code adoption process. Users should confirm any output obtained from this tool with the local Authority Having Jurisdiction before proceeding with design.

Please note that the ATC Hazards by Location website will not be updated to support ASCE 7-22. [Find out why.](#)

Disclaimer

Hazard loads are interpolated from data provided in ASCE 7 and rounded up to the nearest whole integer. Per ASCE 7, islands and coastal areas outside the last contour should use the last wind speed contour of the coastal area – in some cases, this website will extrapolate past the last wind speed contour and therefore, provide a wind speed that is slightly higher. NOTE: For queries near wind-borne debris region boundaries, the resulting determination is sensitive to rounding which may affect whether or not it is considered to be within a wind-borne debris region.

Mountainous terrain, gorges, ocean promontories, and special wind regions shall be examined for unusual wind conditions.

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ATC Hazards by Location

PRCTI20221709

Search Information

Coordinates: 47.19119836700967, -122.2611706795929
Elevation: 55 ft
Timestamp: 2022-10-05T02:47:09.267Z
Hazard Type: Seismic
Reference Document: ASCE7-16
Risk Category: II
Site Class: D-default



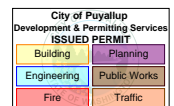
Basic Parameters

Name	Value	Description
S_S	1.258	MCE_R ground motion (period=0.2s)
S_1	0.433	MCE_R ground motion (period=1.0s)
S_{MS}	1.509	Site-modified spectral acceleration value
S_{M1}	* null	Site-modified spectral acceleration value
S_{DS}	1.006	Numeric seismic design value at 0.2s SA
S_{D1}	* null	Numeric seismic design value at 1.0s SA

* See Section 11.4.8

Additional Information

Name	Value	Description
SDC	* null	Seismic design category
F_a	1.2	Site amplification factor at 0.2s
F_v	* null	Site amplification factor at 1.0s
CR_S	0.914	Coefficient of risk (0.2s)
CR_1	0.898	Coefficient of risk (1.0s)
PGA	0.5	MCE_G peak ground acceleration
F_{PGA}	1.2	Site amplification factor at PGA



PGA _M	0.6	Site modified peak ground acceleration
T _L	6	Long-period transition period (s)
SsRT	1.258	Probabilistic risk-targeted ground motion (0.2s)
SsUH	1.376	Factored uniform-hazard spectral acceleration (2% probability of exceedance in 50 years)
SsD	1.5	Factored deterministic acceleration value (0.2s)
S1RT	0.433	Probabilistic risk-targeted ground motion (1.0s)
S1UH	0.482	Factored uniform-hazard spectral acceleration (2% probability of exceedance in 50 years)
S1D	0.6	Factored deterministic acceleration value (1.0s)
PGAd	0.5	Factored deterministic acceleration value (PGA)

PRCTI20221709

* See Section 11.4.8

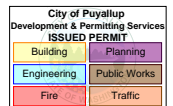
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Disclaimer

Hazard loads are provided by the U.S. Geological Survey [Seismic Design Web Services](#).

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3.3 Groundwater

We observed light to moderate groundwater seepage in 6 of the 14 test pits at depths ranging from 7.5 to 10 feet below existing site grades. Additionally, we observed wet soil from 7.5 to 10 feet in 8 of the test pits. We performed two pore water dissipation tests. One at CPT-1 and one at CPT-5. Based on the test results, the static groundwater level was indicated to be at a depth of four to seven feet below current site grades. Fluctuations in the static groundwater level will occur seasonally. Based on the time of year of our testing, we expect the groundwater levels indicated to be near their seasonal lows. Typically, groundwater will reach maximum levels during the wet winter months.

3.4 Seismic

Liquefaction is a phenomenon where there is a reduction or complete loss of soil strength due to an increase in water pressure induced by vibrations. Liquefaction mainly affects geologically recent deposits of fine-grained sands underlying the groundwater table. Soils of this nature derive their strength from intergranular friction. The generated water pressure or pore pressure essentially separates the soil grains and eliminates this intergranular friction; thus, eliminating the soil's strength.

We completed a liquefaction analysis using the computer program LiquefyPro published by CivilTech Corporation. The analysis was completed using a ground acceleration value of 0.55g, which is the ASCE 7-16 site-modified peak ground acceleration value (PGA_M) determined using the map-based online ground motion parameter calculator at <https://seismicmaps.org/> for Latitude 47.191033°N and Longitude 122.261465°W. The results of the liquefaction analysis are attached in Appendix B.

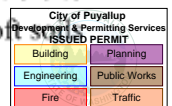
The results of our analysis indicate soil liquefaction could occur during the design earthquake event. Analysis indicates that liquefaction of the alluvial soil layers could result in total settlements between three and three and one half inches, half of which could be differential. If unmitigated, these settlements would result in some cracking of building walls and floor slabs, as well as distortion of doors and windows, but would not structurally impair the building's use, in our opinion. If the Owner is not willing to accept the risk associated with the potential settlements due to liquefaction of the site soils, the building should be supported on densified aggregate piers.

Based on the soil conditions encountered and the local geology, the 2018 International Building Code (IBC) indicates that site class "D" should be used in structural design.

4.0 DISCUSSION AND RECOMMENDATIONS

4.1 General

Based on our study, in our opinion, development of the site as proposed is feasible from a geotechnical engineering standpoint. The primary geotechnical concern at the site is the presence of compressible soil strata susceptible to consolidation under the planned fill placement and building loads. If unmitigated, compression of these soils under project loads would result in unacceptable levels of differential settlement.



4.4 Foundations

Spread Footings

The industrial building may be supported on conventional spread footing foundations bearing on foundation subgrade prepared as recommended in Section 4.2 of this report. Perimeter foundations exposed to the weather should bear at a minimum depth of 1.5 feet below final exterior grades for frost protection. Interior foundations can be constructed at any convenient depth below the floor slab.

Following the completion of a successful surcharge program, we recommend designing foundations for a net allowable bearing capacity of 2,500 pounds per square foot (psf). For short-term loads, such as wind and seismic, a one-third increase in this allowable capacity can be used in design. Following successful completion of the surcharge program, with structural loading as anticipated and this bearing stress applied, estimated immediate foundation settlements of about 1-inch and differential settlement of ½-inch should be expected.

For designing foundations to resist lateral loads, a base friction coefficient of 0.35 can be used. Passive earth pressures acting on the sides of the footings can also be considered. We recommend calculating this lateral resistance using an equivalent fluid weight of 300 pounds per cubic foot (pcf). We recommend not including the upper 12 inches of soil in this computation because it can be affected by weather or disturbed by future grading activity. This value assumes the foundations will be backfilled with structural fill, as described in Section 4.2 of this report. The values recommended include a safety factor of 1.5.

Ground Improvement

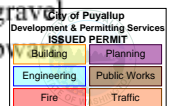
As discussed above, as a foundation support alternative in lieu of implementing a surcharge fill program, we recommend using ground improvement techniques to establish support for conventional spread footing designs. Methods that could be considered include vibrated stone columns or aggregate rammed piers. Both of these methods create highly densified columns of graded aggregate that would extend through the upper softer soils into the underlying medium dense soils.

Because of the methods used to construct the columns, some improvement of the adjacent soils is also realized. Moreover, these methods can provide liquefaction mitigation by providing drainage paths and reduced pore pressures during ground shaking, and by constructing relatively high strength, non-liquefiable inclusions in the soils. Once constructed, conventional spread footing foundations can be designed to bear immediately above the stone column/aggregate pier locations.

These ground improvement techniques are typically completed on a design/build approach with both design and construction completed by a specialty contractor. We can assist in selecting the specialty contractor, if desired.

4.5 Slab-on-Grade Floors

Slab-on-grade floors may be supported on a subgrade as recommended in Section 4.2. Immediately below the floor slab, we recommend placing a four-inch thick capillary break layer composed of clean, coarse sand or fine gravel that has less than three percent passing the No. 200 sieve. This material will reduce the potential for upward capillary movement of water through the underlying soil and subsequent wetting of the floor slab.



The capillary break layer will not prevent moisture intrusion through the slab caused by water vapor transmission. Where moisture by vapor transmission is undesirable, such as covered floor areas, a common practice is to place a durable plastic membrane on the capillary break layer and then cover the membrane with a layer of clean sand or fine gravel to protect it from damage during construction, and to aid in uniform curing of the concrete slab. It should be noted that if the sand or gravel layer overlying the membrane is saturated prior to pouring the slab, it will not be effective in assisting uniform curing of the slab and can actually serve as a water supply for moisture bleeding through the slab, potentially affecting floor coverings. Therefore, in our opinion, covering the membrane with a layer of sand or gravel should be avoided if floor slab construction occurs during the wet winter months and the layer cannot be effectively drained. We recommend floor designers and contractors refer to the current American Concrete Institute (ACI) Manual of Concrete Practice for further information regarding vapor barrier installation below slab-on-grade floors.

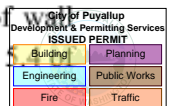
4.6 Infiltration Feasibility

Based on our study, it is our opinion that subsurface conditions are generally not favorable for infiltration of site stormwater. The native soils observed at the site contain a high percentage of soil fines that would impede any downward migration of site stormwater. Additionally, mottling was observed that indicates a shallow groundwater table develops at the site that would further impede any stormwater migration. Even low impact development (LID) techniques would likely fill up and overtop during rain events and cause minor local flooding. The USDA Natural Resources Conservation Service (NRSC) categorizes the soils at the lower southern portion of the site as Briscot loam. These soils fall into Hydrologic Group C as outlined in Table B.5 in Appendix III-B of the *2015 Pierce County Stormwater and Site Development Manual (PCSSDM)* and are classified as having low infiltration rates when wetted. Based on these soil conditions, it is our opinion that the stormwater should be managed using a conventional system.

4.7 Lateral Earth Pressures

The magnitude of earth pressure development on retaining walls will partly depend on the quality of wall backfill. Where fill is placed behind retaining walls, we recommend placing and compacting it as structural fill as described in Section 4.2. To guard against the build-up of hydrostatic pressure, wall drainage must also be installed. We recommend that wall drainage consist of a minimum 12-inch thick layer of washed gravel placed adjacent to the wall. Alternatively, a composite drainage panel such as Mirafi G100N or equal can be used. A four-inch diameter perforated pipe should be placed on a bed of gravel along the base of the wall footing and directed to a suitable outlet. A typical wall drainage detail is attached as Figure 4.

With granular backfill placed and compacted as recommended and drainage properly installed, we recommend designing restrained (not free to deflect) retaining walls for an at-rest earth pressure equivalent to a fluid weighing 50 pcf. A value of 35 pcf may be used for the case where the wall is unrestrained. These values do not include other surcharge loading such as from fill backslopes or adjacent footings that may act on the wall. If such conditions will exist, then the imposed loading must be included in wall design. Values of friction at the base of foundations and passive earth pressure that are used in design to resist lateral loads are provided in Section 4.3 of this report.



Red Dot Foundations

- Foundations Needed
 - Mitsubishi Laser
 - 720t Injection Press
- Foundation Review
 - Environmental Chamber
 - Drawing attached to email
 - 950t Injection mold machine
 - Drawing attached to email

Mitsubishi Laser

EQUIVALENT UNIFORM LOAD IS LESS THAN 250 PSF - SPECIFIED SLAB IS OK BY INSPECTION

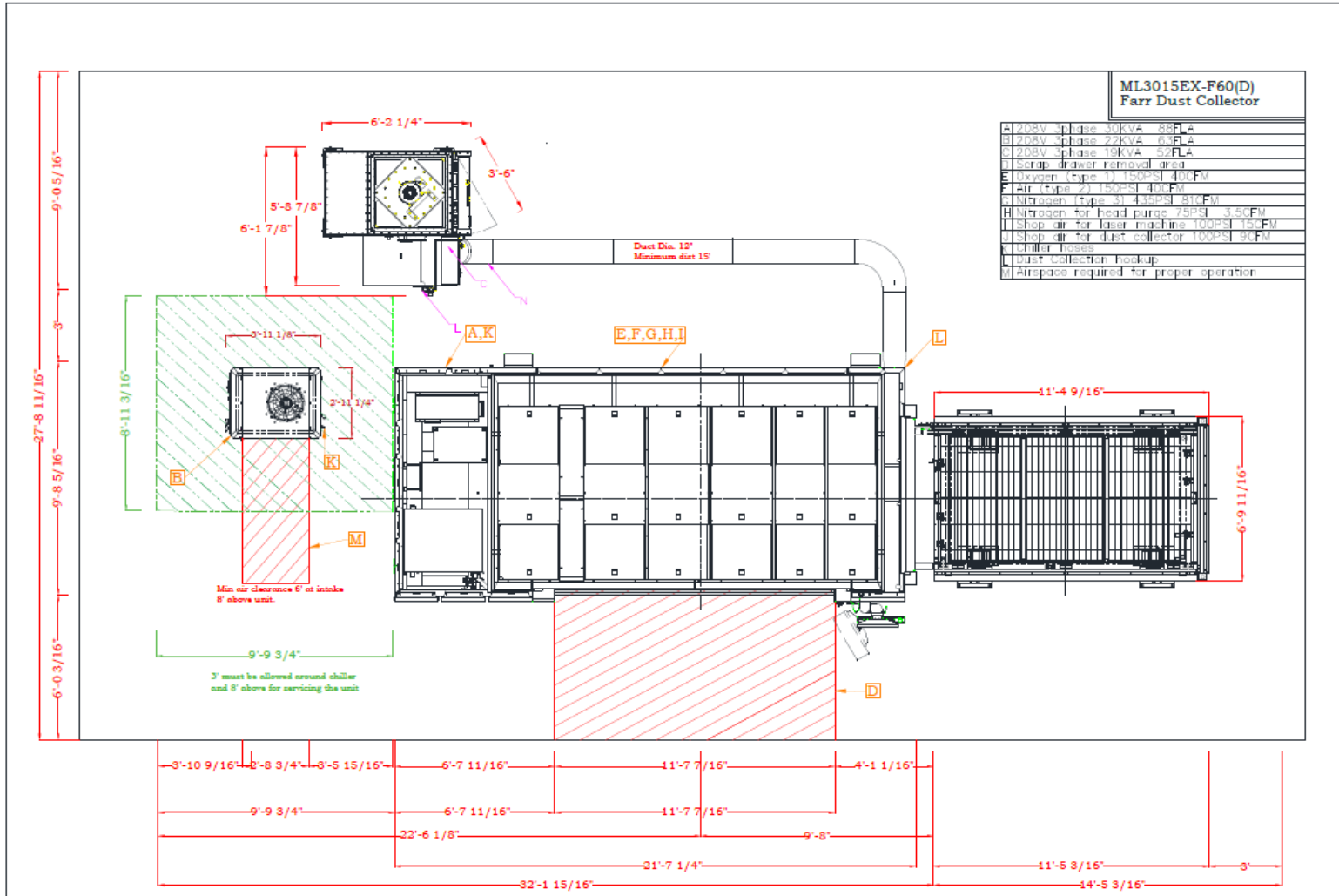
- Machine Dimensions
 - 629" x 244"
- Machine Weight
 - 22,000lb
- Machine Anchoring
 - Anchors not specified by manufacturer.
 - Anchor locations provided on attached drawing.

Foundation Conditions	1. The difference in the level of the floor can be no more than 0.393" (10mm) over the length of the machine. 2. Foundation must be able to receive anchors. Please confirm that there are no buried gas, air, electrical or water lines.
Floor Vibration	For safe and stable operation, vibrations should be within the following limits. 1. Acceleration .5m/s ² , 0.05G or less 2. Amplitude .5micron or less

FLOOR / FOUNDATION REQUIREMENTS

- The manufacturer requires that the machine to be installed on 10 inches (250mm) or more of reinforced concrete to minimize floor vibration.
- If the machine is installed on a foundation less than 10 inches thick, the customer must be aware that maintenance may be required at more frequent intervals than specified. An inadequate foundation can also affect part tolerance and quality.
- The floor where the laser is to be installed must be level to 0.39 inches (10mm) over the entire length of the machine.
- For safe and stable operation, floor vibrations should be below the following limits.
 - o Acceleration.....0.5m/s² Max
 - o Max. Amplitude....5.0µm.
- ⚠ If the machine is installed in an area that is not properly prepared, maintenance may be required at more frequent intervals than specified and result in premature wear of parts due to shifting or settling of the foundation slab. In some cases, an improper foundation can affect the accuracy of the machine as well as the ability to achieve maximum cutting speeds.
- The machine must be anchored. If the machine is not anchored, damage will occur.

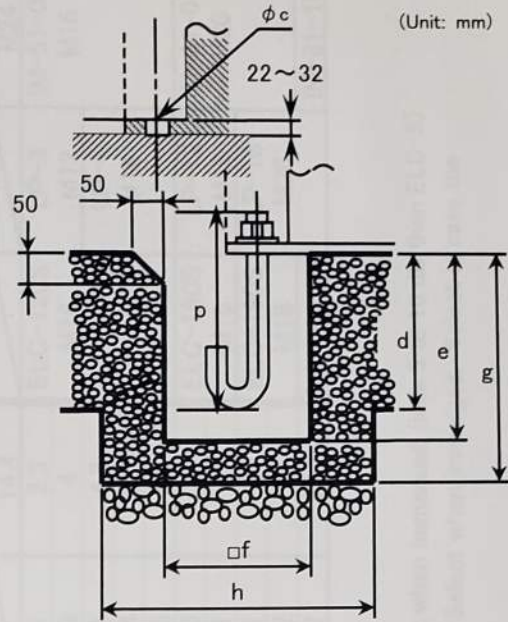
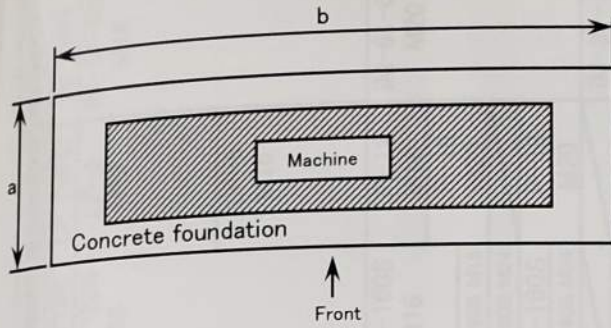
Mitsubishi Laser



City of Puyallup
Development & Permitting Services
ISSUED PERMIT

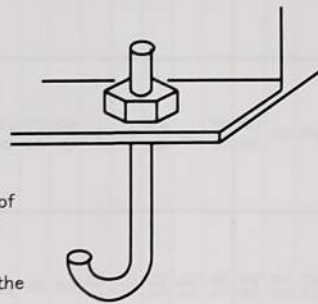
Building	Planning
Engineering	Public Works
Fire	Traffic

4. Reference Foundation Drawings

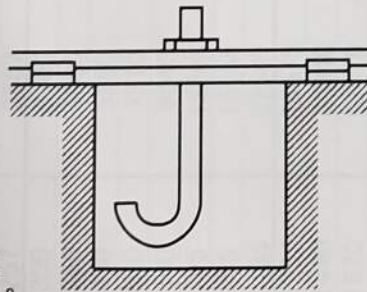


[INSTALLATION DETAILS WHEN ANCHOR BOLTS ARE USED]

- (1) When the oil, rust, paint etc. is stick to where the mortar touches the machine base and side, remove it.
- (2) Place the anchor bolts in the anchor bolt holes of the concrete foundation beforehand.
- (3) Place the machine on the foundation.
At this time insert the anchor bolts through the bolt holes of the machine, and temporarily secure them with nuts.



- (4) Lay inclined liners or leveling blocks, etc. as close to the anchor bolts as possible. (If the interval of the anchor bolts hole is more than 1.5m, lay them on the way too.) And carry out leveling. (Only for the machine that is clamp and injection unit separated-type, carry out leveling and centering.)



- (5) When leveling and centering of the machine completely adjusted, pour mortar into anchor bolt holes of the concrete foundation.

- (6) Confirm that the mortar is thoroughly dried and hardened (7 days for ordinary mortar, or 2 to 3 days for non-shrink mortar). Re-adjust the leveling and centering while tightening the anchor bolts.

- (7) When all adjustments are completed, point weld the inclined liner, etc. so that they cannot be moved.

- (8) If necessary, make the lower part of the bed hard by mortar over the circumference.

[NOTE]

- ① According to the ground conditions, consult the subcontractor to make the foundation with rubble and ballast, etc.
- ② Ground power required to support the machine weight is 5ton/m²

[REFERENCE]

- ① Concrete mixing rate
cement 1 : sand 2 : ballast 4
- ② Mortar mixing rate
cement 1 : sand 1

[Foundation size adjustment as guidelines] (unit: mm)

Consult the subcontractor after checking the "Specifications", "Floor Plan Drawing" and working environment, etc.

- a...Machine floor size + over 500
- b...Machine floor size + over 500
- c...Refer to "Floor Plan Drawing"
- d...Clamping force is up to 100 ton...over 150
Clamping force is 150~200 ton...over 200
Clamping force is 250~350 ton...over 300
Clamping force is over 500 ton...over 500

e...Over [p+50]

f...Approximately 170~300

g...Over [e+50]

h...350~

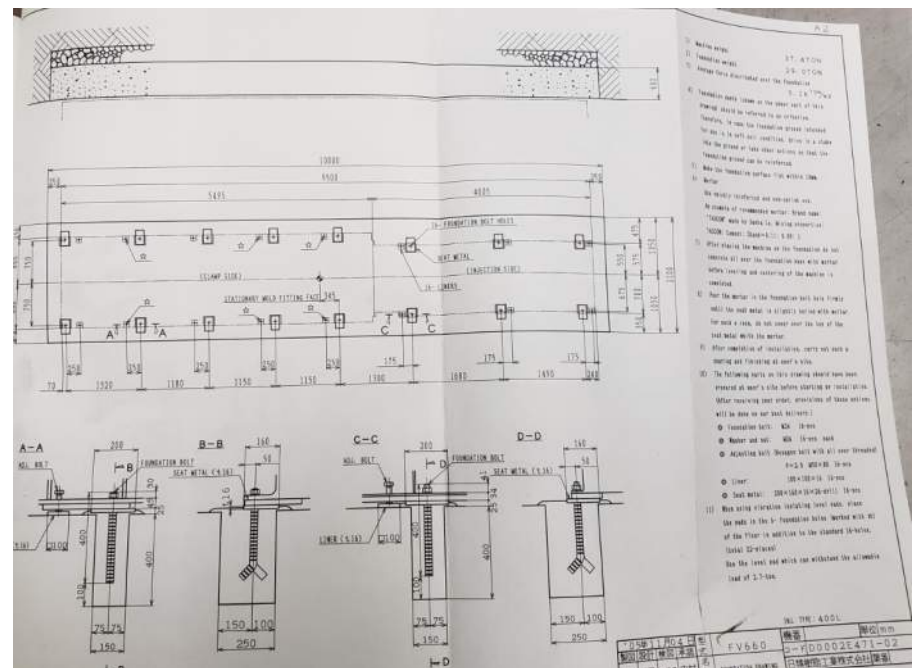
p...200~ (Take a larger number for the middle or large type machines.)

City of Puyallup Development & Permitting Services ISSUE PERMIT			
Building	Planning	Engineering	Public Works
Fire	Traffic		

720t Injection Press

- Machine Dimensions
 - 393.7" x 82.67"
 - Bolt locations specified in drawing
- Machine Weight
 - 37.4ton
- Machine Anchoring
 - No Anchoring.

EQUIVALENT UNIFORM LOAD IS LESS THAN 350 PSF - SPECIFIED SLAB OK BY INSPECTION



EQUIVALENT
TO 658 PSF - OK
PER GEOTECH
REPORT

- 1) Machine weight 37.4 TON
- 2) Foundation weight 29.0 TON
- 3) Average force distributed over the foundation 3.16 TON/m²
- 4) Foundation depth (shown on the upper part of this drawing) should be referred to as criterion. Therefore, in case the foundation ground intended for use is in soft soil condition, drive in a stake into the ground or take other actions so that the foundation ground can be reinforced.
- 5) Make the foundation surface flat within 10mm.
- 6) Mortar
Use quickly reinforced and non-shrink one.
An example of recommended mortar: Brand name: "TASCON" made by Danka Co. Mixing proportion: TASCON: Cement: Sand = 0.11: 0.89: 1
- 7) After placing the machine on the foundation do not concrete all over the foundation base with mortar before leveling and centering of the machine is completed.
- 8) Pour the mortar in the foundation bolt hole firmly until the seat metal is slightly buried with mortar. For such a case, do not cover over the top of the seat metal with the mortar.
- 9) After completion of installation, carry out such a pouring and finishing at user's site.
- 10) The following parts on this drawing should have been prepared at user's site before starting up installation. (After receiving your order, provisions of these options will be done on our best delivery.)
 - ⊙ Foundation bolt: M24 16-pcs
 - ⊙ Washer and nut: M24 16-pcs each
 - ⊙ Adjusting bolt (Hexagon bolt with all over threaded) P=2.0 M30×80 16-pcs
 - ⊙ Liner: 100×100×16 16-pcs
 - ⊙ Seat metal: 200×160×16×26-drill 16-pcs
- 11) When using vibration isolating level pads, place the pads in the 6- foundation holes (marked with ☆) of the floor in addition to the standard 16-holes. (total 22-places)
Use the level pad which can withstand the allowable load of 2.7-ton.



Project RED DOT
 Subject _____
 With/To _____
 Address _____
 Date 10/5/22

Project No. 2220760.20
 Phone _____
 Fax # _____
 # Faxed Pages _____
 By ADM

- Page ____ of ____
- Calculations
- Fax
- Memorandum
- Meeting Minutes
- Telephone Memo

Civil Engineers

Structural Engineers

Landscape Architects

Community Planners

Land Surveyors

SEISMIC ANALYSIS PER ASCE 7 SECTION 13.3

$$F_p = \frac{0.4 a_p S_{DS} W_p}{(R_p I_p)} (1 + 2 z/h)$$

$$= \frac{0.4 (1.0) (1.006) W_p}{(2.5 / 1.0)} (1 + 2(0))$$

$$= 0.16 W_p$$

GIVEN

$$a_p = 1.0$$

$$R_p = 2.5$$

$$S_{DS} = 1.006$$

$$I_p = 1.0$$

$$z/h = 0.0$$

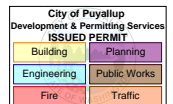
RSR FOR RIGID NONBUILDING STRUCTURES PER 15.4.2

$$V = 0.30 (S_{ps}) W (I_e)$$

$$= 0.30 (1.006) W (1.0)$$

$$= 0.302 W$$

$$\therefore \text{USE } V = 0.302 W$$





Project RSD DOT
 Subject _____
 With/To _____
 Address _____
 Date 10/5/22

Project No. 222076020
 Phone _____
 Fax # _____
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 By ADM

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- Calculations
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Civil Engineers

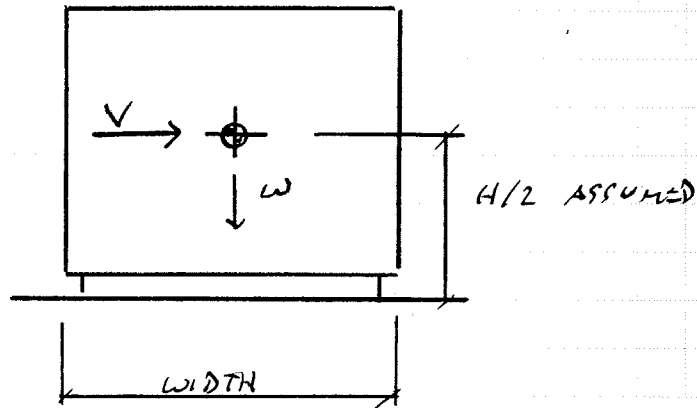
Structural Engineers

Landscape Architects

Community Planners

Land Surveyors

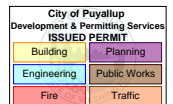
SEISMIC ANALYSIS



220L + 950L INJECTION EQUIPMENT

$$\begin{aligned}
 V &= 0.302 (37.4 \text{ TONS}) \\
 &= 22.6 \text{ k} \text{ WT} \\
 &= 15.8 \text{ k} \text{ ASD} \longrightarrow \text{ASSUME } 1.5 \text{ k} \text{ / ANCHOR}
 \end{aligned}$$

$$\begin{aligned}
 OT &= [15.8 \text{ k} (10') - \frac{2}{3} (37.4 \text{ TONS}) (3.5')] / 7' \\
 &= 0 \text{ k} \longrightarrow \text{NO NET OVERTURNING}
 \end{aligned}$$





Project RED DOT
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 With/To _____
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 Date 10/5/22

Project No. 2220760.20
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Civil Engineers

Structural Engineers

Landscape Architects

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MITSUBISHI LASER

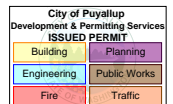
$$\begin{aligned}
 V &= 0.302 (22.0k) \\
 &= 6.6k \text{ WT} \\
 &= 4.7k \text{ ASD} \longrightarrow \text{ASSUME } 1.5k/\text{ANCHOR}
 \end{aligned}$$

$$\begin{aligned}
 OT &= \{ [4.7k (10') - 2/3 (22k) (10')] / 20' \\
 &= 0k \longrightarrow \text{NO NET OVERTURNING}
 \end{aligned}$$

ANCHORAGE DESIGN

APPLY OVERSTRENGTH FACTOR TO ANCHOR
 LOADS PER ACI 318 SECTION 17.2.3.5.3 (c)

$$\Omega_o = 2.0 \therefore \text{USE } V_{MIN} = 3.0k \text{ PER ANCHOR}$$





AHBL Engineers
 2215 North 30th Street
 Suite 300
 Tacoma, WA 98403
 253.383.2422

Project Title: **PRCTI20221709** Red Dot Corporation Equipment Foundation
 Engineer: ADM
 Project ID: 2220760.20
 Project Descr: New Equipment Foundations

Point Load on Slab

Project File: 2220760.20.ec6

LIC# : KW-06014847, Build:20.22.7.25

AHBL, INC

(c) ENERCALC INC 1983-2022

DESCRIPTION: Existing Slab Capacity

Code References

Calculations per IBC 2018, CBC 2019, ASCE 7-16
 Load Combinations Used : IBC 2018

Analytical Values

d - Slab Thickness	7.0 in	Ks - Soil Modulus of Subgrade Reac:	100.0 pci
FS - Req'd Factor of Safety	3.0 : 1	Ec - Concrete Elastic Modulus	3,605.0 ksi
		f'c - Concrete Compressive Strength	4.0 ksi
		μ - Poisson's Ratio	0.150
		Min. Adjacent Load Distance	48.064 in

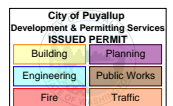
Analysis Formulas

$P_n = 1.72 [(K_s R_1 / E_c) 10,000 + 3.6] F_r d'$ **Min Adjacent Column Distance = $1.5 * ([E_c d^3 / (12 * (1 - u^2)) K_s] ^{1/3}$**
 Ks = Soil modulus of subgrade reaction Ec = Concrete elastic modulus
 R1 = 50% plate average dimension = sqrt(PIWid * PILer d - Slab Thickness
 Ec = Concrete elastic modulus u - Poisson's ratio
 Fr - Concrete modulus of rupture = 7.5 * sqrt(f'c) Ks = Soil modulus of subgrade reaction
 d - Slab Thickness

Load & Capacity Table

Load ID	Plate (in)		R1 Applied Concentrated Load on Plate - (kip)							Governing Ld Comb	Pu (kip)	Pn (kip)	Check
	Wid	Len	(in)	D	Lr	L	S	W	E				
Point Load	4.00	4.00	2.00	50.00						D Only	50.0	166.1	Pass, FS= 3.32 >= 3

MAXIMUM POINT LOAD ON EXISTING 7" THICK CONCRETE SLAB





Company:	AHBL	Date:	10/4/2022
Engineer:	ADM	Page:	1/5
Project:	Red Dot Equipment Foundations		
Address:	2215 North 30th, Suite 300		
Phone:	253.383.2422		
E-mail:	dmceachern@ahbl.com		

1. Project information

Customer company:
 Customer contact name:
 Customer e-mail:
 Comment:

Project description:
 Location: Laser Anchorage
 Fastening description:

2. Input Data & Anchor Parameters

General

Design method: ACI 318-14
 Units: Imperial units

Anchor Information:

Anchor type: Bonded anchor
 Material: F1554 Grade 36
 Diameter (inch): 0.750
 Effective Embedment depth, h_{ef} (inch): 6.000
 Code report: ICC-ES ESR-2508
 Anchor category: -
 Anchor ductility: Yes
 h_{min} (inch): 10.38
 c_{ac} (inch): 10.50
 C_{min} (inch): 1.75
 S_{min} (inch): 3.00

Base Material

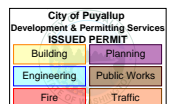
Concrete: Normal-weight
 Concrete thickness, h (inch): 12.00
 State: Cracked
 Compressive strength, f'_c (psi): 3000
 $\Psi_{c,v}$: 1.0
 Reinforcement condition: B tension, B shear
 Supplemental reinforcement: Not applicable
 Reinforcement provided at corners: No
 Ignore concrete breakout in tension: No
 Ignore concrete breakout in shear: No
 Hole condition: Dry concrete
 Inspection: Periodic
 Temperature range, Short/Long: 150/110°F
 Ignore 6do requirement: Not applicable
 Build-up grout pad: No

Base Plate

Length x Width x Thickness (inch): 3.00 x 3.00 x 0.25

Recommended Anchor

Anchor Name: SET-XP® - SET-XP w/ 3/4"Ø F1554 Gr. 36
 Code Report: ICC-ES ESR-2508



Input data and results must be checked for agreement with the existing circumstances, the standards and guidelines must be checked for plausibility.



Anchor Designer™
Software
 Version 3.0.7775.0

Company:	AHBL	Date:	10/4/2022
Engineer:	ADM	Page:	2/5
Project:	Red Dot Equipment Foundations		
Address:	2215 North 30th, Suite 300		
Phone:	253.383.2422		
E-mail:	dmceachern@ahbl.com		

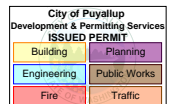
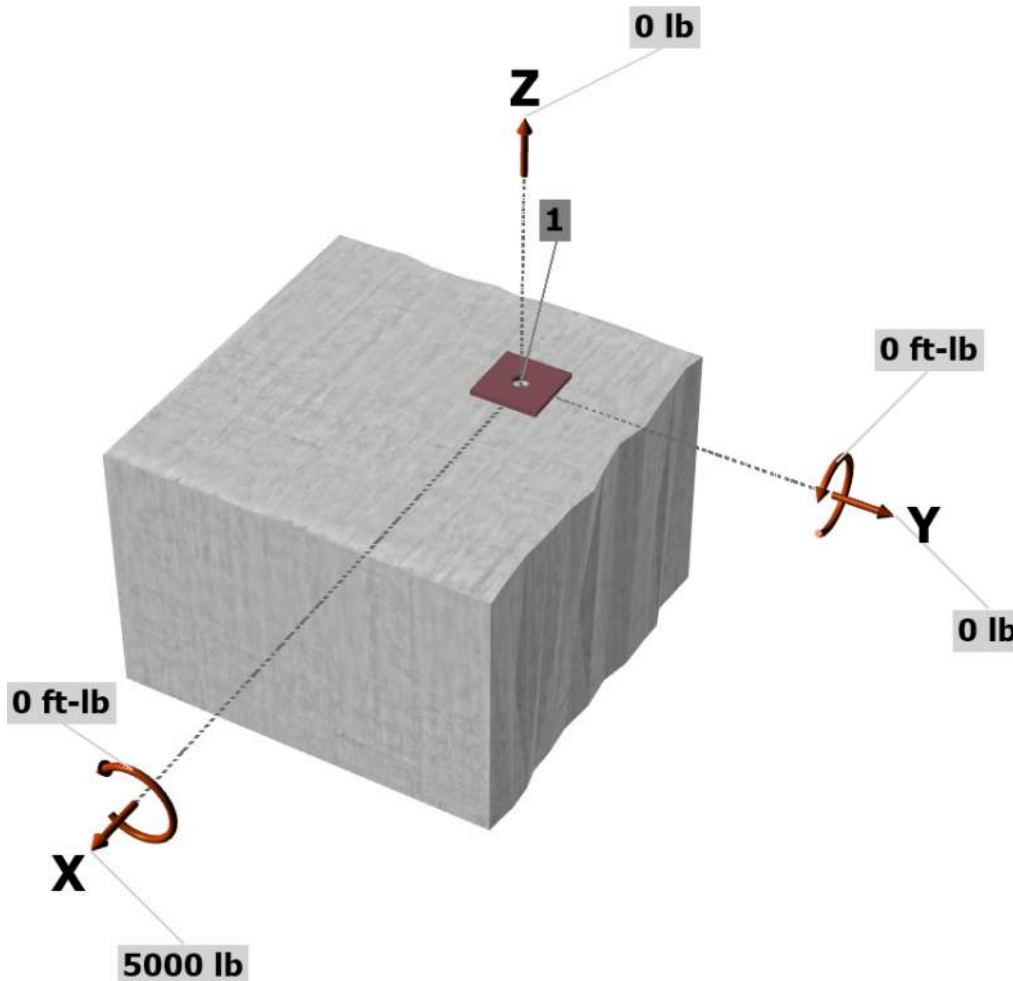
Load and Geometry

Load factor source: ACI 318 Section 5.3
 Load combination: not set
 Seismic design: Yes
 Anchors subjected to sustained tension: No
 Ductility section for tension: 17.2.3.4.2 not applicable
 Ductility section for shear: 17.2.3.5.2 not applicable
 Ω_0 factor: not set
 Apply entire shear load at front row: No
 Anchors only resisting wind and/or seismic loads: Yes

Strength level loads:

N_{ua} [lb]: 0
 V_{uax} [lb]: 5000
 V_{uay} [lb]: 0
 M_{ux} [ft-lb]: 0
 M_{uy} [ft-lb]: 0

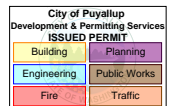
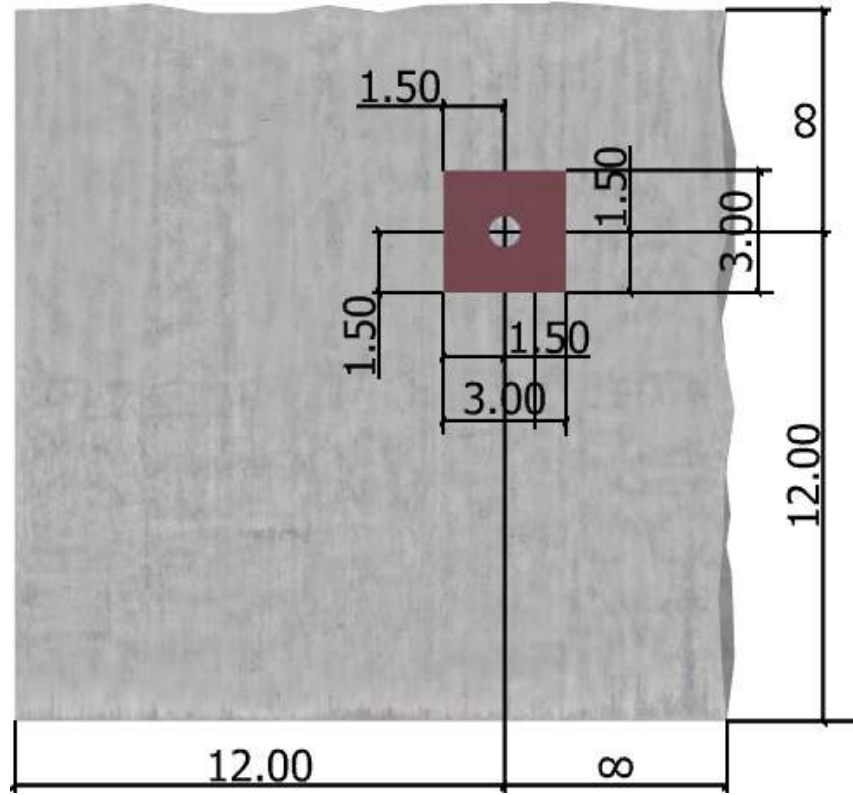
<Figure 1>



Input data and results must be checked for agreement with the existing circumstances, the standards and guidelines must be checked for plausibility.

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Engineer:	ADM	Page:	3/5
Project:	Red Dot Equipment Foundations		
Address:	2215 North 30th, Suite 300		
Phone:	253.383.2422		
E-mail:	dmceachern@ahbl.com		

<Figure 2>



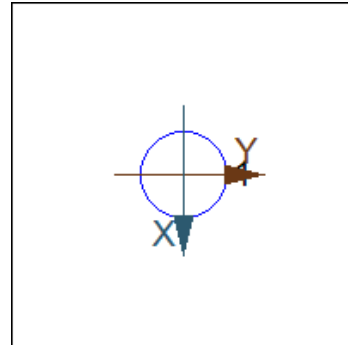
Company:	AHBL	Date:	10/4/2022
Engineer:	ADM	Page:	4/5
Project:	Red Dot Equipment Foundations		
Address:	2215 North 30th, Suite 300		
Phone:	253.383.2422		
E-mail:	dmceachern@ahbl.com		

3. Resulting Anchor Forces

Anchor	Tension load, N _{ua} (lb)	Shear load x, V _{uax} (lb)	Shear load y, V _{uay} (lb)	Shear load combined, √(V _{uax}) ² + (V _{uay}) ² (lb)
1	0.0	5000.0	0.0	5000.0
Sum	0.0	5000.0	0.0	5000.0

Maximum concrete compression strain (%): 0.00
 Maximum concrete compression stress (psi): 0
 Resultant tension force (lb): 0
 Resultant compression force (lb): 0
 Eccentricity of resultant tension forces in x-axis, e'_{Nx} (inch): 0.00
 Eccentricity of resultant tension forces in y-axis, e'_{Ny} (inch): 0.00
 Eccentricity of resultant shear forces in x-axis, e'_{Vx} (inch): 0.00
 Eccentricity of resultant shear forces in y-axis, e'_{Vy} (inch): 0.00

<Figure 3>



8. Steel Strength of Anchor in Shear (Sec. 17.5.1)

V _{sa} (lb)	φ _{grout}	φ	α _{V,seis}	φ _{grout} α _{V,seis} φV _{sa} (lb)
11625	1.0	0.65	0.68	5138

9. Concrete Breakout Strength of Anchor in Shear (Sec. 17.5.2)

Shear perpendicular to edge in x-direction:

$V_{bx} = \min[7(l_e / d_a)^{0.2} \sqrt{d_a} \lambda_a \sqrt{f_c} c_{a1}^{1.5}; 9 \lambda_a \sqrt{f_c} c_{a1}^{1.5}]$ (Eq. 17.5.2.2a & Eq. 17.5.2.2b)

l _e (in)	d _a (in)	λ _a	f _c (psi)	c _{a1} (in)	V _{bx} (lb)
6.00	0.750	1.00	3000	12.00	20492

$\phi V_{cbx} = \phi (A_{Vc} / A_{Vco}) \Psi_{ed,V} \Psi_{c,V} \Psi_{h,V} V_{bx}$ (Sec. 17.3.1 & Eq. 17.5.2.1a)

A _{Vc} (in ²)	A _{Vco} (in ²)	Ψ _{ed,V}	Ψ _{c,V}	Ψ _{h,V}	V _{bx} (lb)	φ	φV _{cbx} (lb)
360.00	648.00	0.900	1.000	1.225	20492	0.70	8784

Shear parallel to edge in y-direction:

$V_{bx} = \min[7(l_e / d_a)^{0.2} \sqrt{d_a} \lambda_a \sqrt{f_c} c_{a1}^{1.5}; 9 \lambda_a \sqrt{f_c} c_{a1}^{1.5}]$ (Eq. 17.5.2.2a & Eq. 17.5.2.2b)

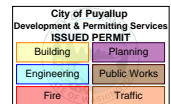
l _e (in)	d _a (in)	λ _a	f _c (psi)	c _{a1} (in)	V _{bx} (lb)
6.00	0.750	1.00	3000	12.00	20492

$\phi V_{cbx} = \phi (2)(A_{Vc} / A_{Vco}) \Psi_{ed,V} \Psi_{c,V} \Psi_{h,V} V_{bx}$ (Sec. 17.3.1, 17.5.2.1(c) & Eq. 17.5.2.1a)

A _{Vc} (in ²)	A _{Vco} (in ²)	Ψ _{ed,V}	Ψ _{c,V}	Ψ _{h,V}	V _{bx} (lb)	φ	φV _{cbx} (lb)
360.00	648.00	1.000	1.000	1.225	20492	0.70	19520

10. Concrete Pryout Strength of Anchor in Shear (Sec. 17.5.3)

$\phi V_{cp} = \phi \min[K_{cp} N_a; K_{cp} N_{cb}] = \phi \min[K_{cp} (A_{Na} / A_{Na0}) \Psi_{ed,Na} \Psi_{c,Na} N_{ba}; K_{cp} (A_{Nc} / A_{Nco}) \Psi_{ed,N} \Psi_{c,N} \Psi_{cp,NNb}]$ (Sec. 17.3.1 & Eq. 17.5.3.1a)



Input data and results must be checked for agreement with the existing circumstances, the standards and guidelines must be checked for plausibility.



Company:	AHBL	Date:	10/4/2022
Engineer:	ADM	Page:	5/5
Project:	Red Dot Equipment Foundations		
Address:	2215 North 30th, Suite 300		
Phone:	253.383.2422		
E-mail:	dmceachern@ahbl.com		

k_{cp}	A_{Na} (in ²)	A_{Na0} (in ²)	$\Psi_{ed,Na}$	$\Psi_{cp,Na}$	N_{ba} (lb)	N_a (lb)		
2.0	341.26	341.26	1.000	1.000	9362	9362		
A_{Nc} (in ²)	A_{Nco} (in ²)	$\Psi_{ed,N}$	$\Psi_{c,N}$	$\Psi_{cp,N}$	N_b (lb)	N_{cb} (lb)	ϕ	ϕV_{cp} (lb)
324.00	324.00	1.000	1.000	1.000	12492	12492	0.70	13106

11. Results

11. Interaction of Tensile and Shear Forces (Sec. D.7)?

Shear	Factored Load, V_{ua} (lb)	Design Strength, ϕV_n (lb)	Ratio	Status
Steel	5000	5138	0.97	Pass (Governs)
T Concrete breakout x+	5000	8784	0.57	Pass
Concrete breakout y-	5000	19520	0.26	Pass
Pryout	5000	13106	0.38	Pass

SET-XP w/ 3/4"Ø F1554 Gr. 36 with hef = 6.000 inch meets the selected design criteria.

12. Warnings

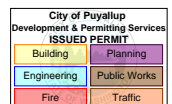
- When cracked concrete is selected, concrete compressive strength used in concrete breakout strength in tension, adhesive strength in tension and concrete pryout strength in shear for SET-XP adhesive anchor is limited to 2,500 psi per ICC-ES ESR-2508 Section 5.3.

- Per designer input, the tensile component of the strength-level earthquake force applied to anchors does not exceed 20 percent of the total factored anchor tensile force associated with the same load combination. Therefore the ductility requirements of ACI 318 17.2.3.4.2 for tension need not be satisfied – designer to verify.

- Per designer input, the shear component of the strength-level earthquake force applied to anchors does not exceed 20 percent of the total factored anchor shear force associated with the same load combination. Therefore the ductility requirements of ACI 318 17.2.3.5.2 for shear need not be satisfied – designer to verify.

- Designer must exercise own judgement to determine if this design is suitable.

- Refer to manufacturer's product literature for hole cleaning and installation instructions.



Input data and results must be checked for agreement with the existing circumstances, the standards and guidelines must be checked for plausibility.

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Engineer:	ADM	Page:	1/5
Project:	Red Dot Equipment Foundations		
Address:	2215 North 30th, Suite 300		
Phone:	253.383.2422		
E-mail:	dmceachern@ahbl.com		

1. Project information

Customer company:
 Customer contact name:
 Customer e-mail:
 Comment:

Project description:
 Location: 720t Injection Press Anchorage
 Fastening description:

2. Input Data & Anchor Parameters

General

Design method: ACI 318-14
 Units: Imperial units

Anchor Information:

Anchor type: Bonded anchor
 Material: Steel Grade 5.8
 Diameter (mm): 24
 Effective Embedment depth, h_{ef} (inch): 11.339
 Code report: ICC-ES ESR-3372
 Anchor category: -
 Anchor ductility: No
 h_{min} (inch): 16.85
 c_{ac} (inch): 16.02
 C_{min} (inch): 1.77
 S_{min} (inch): 2.99

Base Material

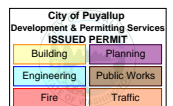
Concrete: Normal-weight
 Concrete thickness, h (inch): 24.00
 State: Cracked
 Compressive strength, f'_c (psi): 3000
 $\Psi_{c,v}$: 1.0
 Reinforcement condition: B tension, B shear
 Supplemental reinforcement: Not applicable
 Reinforcement provided at corners: No
 Ignore concrete breakout in tension: No
 Ignore concrete breakout in shear: No
 Hole condition: Dry concrete
 Inspection: Periodic
 Temperature range, Short/Long: 150/110°F
 Ignore 6do requirement: Not applicable
 Build-up grout pad: No

Base Plate

Length x Width x Thickness (inch): 3.00 x 3.00 x 0.25

Recommended Anchor

Anchor Name: ET-HP® Metric - ET-HP w/ 24 mm Class 5.8
 Code Report: ICC-ES ESR-3372



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Software
Version 3.0.7775.0

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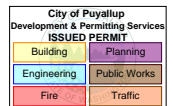
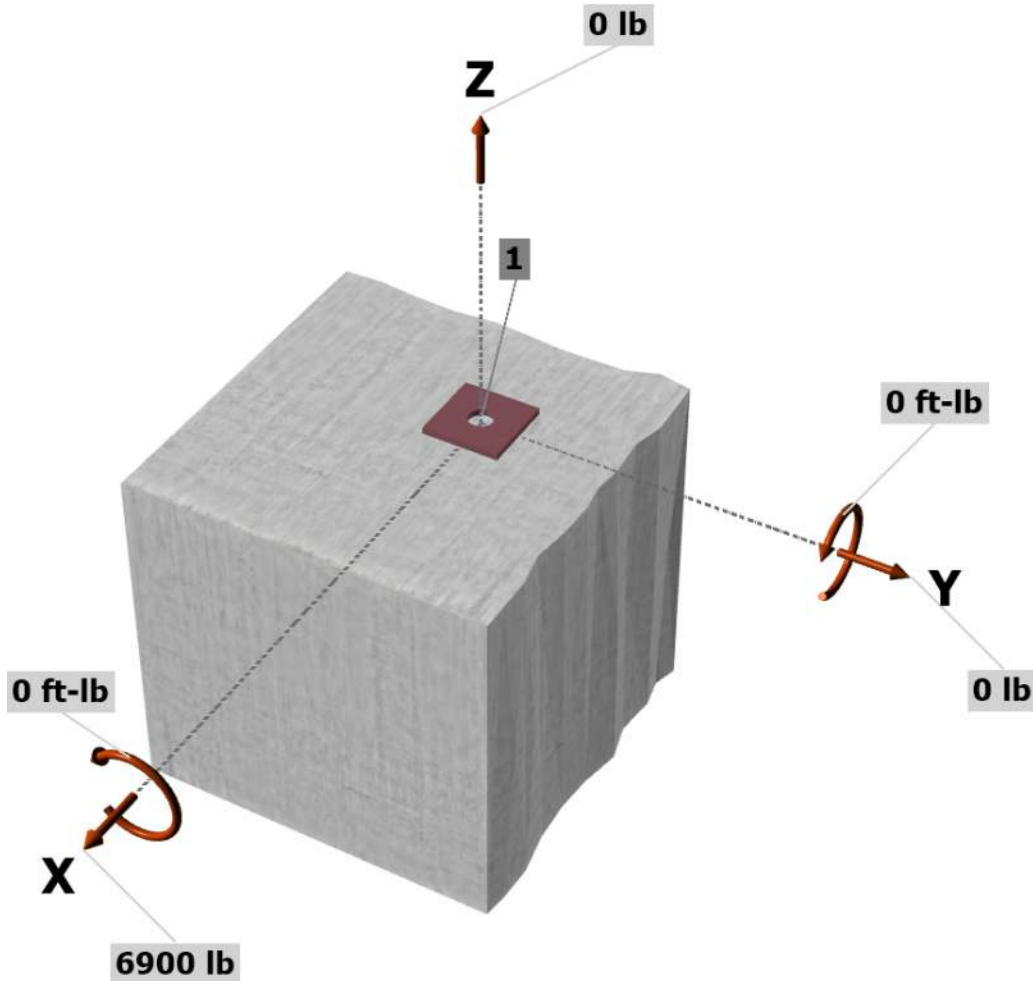
Load and Geometry

Load factor source: ACI 318 Section 5.3
 Load combination: not set
 Seismic design: Yes
 Anchors subjected to sustained tension: No
 Ductility section for tension: 17.2.3.4.2 not applicable
 Ductility section for shear: 17.2.3.5.2 not applicable
 Ω₀ factor: not set
 Apply entire shear load at front row: No
 Anchors only resisting wind and/or seismic loads: Yes

Strength level loads:

N_{ua} [lb]: 0
 V_{uax} [lb]: 6900
 V_{uay} [lb]: 0
 M_{ux} [ft-lb]: 0
 M_{uy} [ft-lb]: 0

<Figure 1>



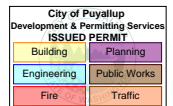
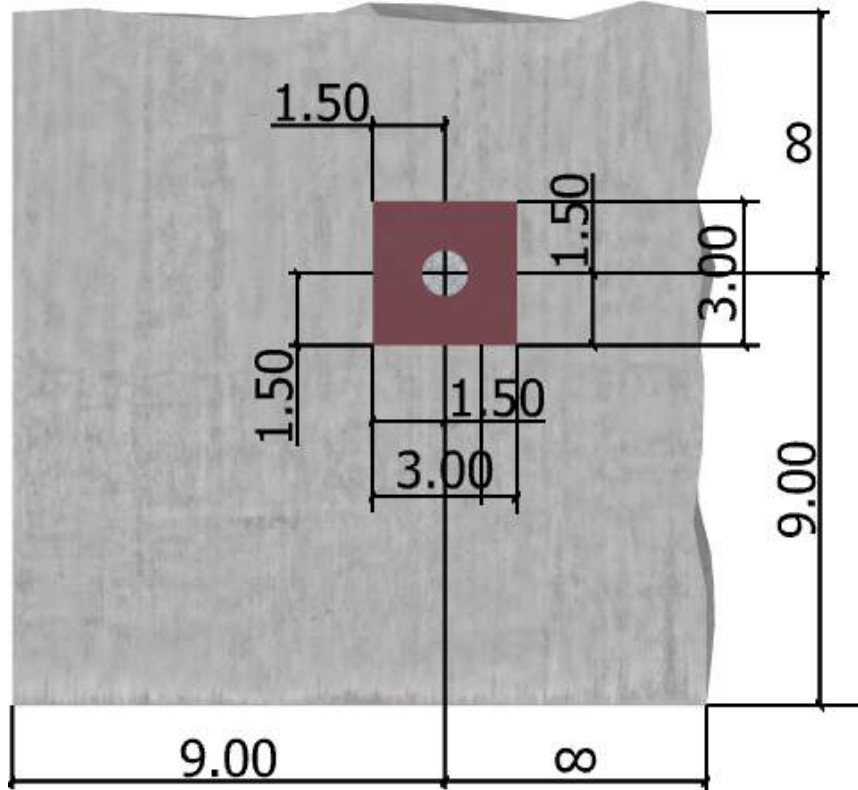
Input data and results must be checked for agreement with the existing circumstances, the standards and guidelines must be checked for plausibility.



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<Figure 2>



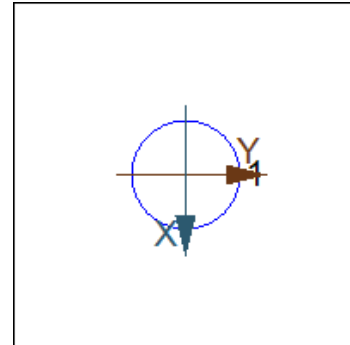
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3. Resulting Anchor Forces

Anchor	Tension load, N _{ua} (lb)	Shear load x, V _{uax} (lb)	Shear load y, V _{uay} (lb)	Shear load combined, √(V _{uax}) ² + (V _{uay}) ² (lb)
1	0.0	6900.0	0.0	6900.0
Sum	0.0	6900.0	0.0	6900.0

Maximum concrete compression strain (%): 0.00
 Maximum concrete compression stress (psi): 0
 Resultant tension force (lb): 0
 Resultant compression force (lb): 0
 Eccentricity of resultant tension forces in x-axis, e'_{Nx} (inch): 0.00
 Eccentricity of resultant tension forces in y-axis, e'_{Ny} (inch): 0.00
 Eccentricity of resultant shear forces in x-axis, e'_{Vx} (inch): 0.00
 Eccentricity of resultant shear forces in y-axis, e'_{Vy} (inch): 0.00

<Figure 3>



8. Steel Strength of Anchor in Shear (Sec. 17.5.1)

V _{sa} (lb)	φ _{grout}	φ	α _{V,seis}	φ _{grout} α _{V,seis} φV _{sa} (lb)
23830	1.0	0.60	0.85	12153

9. Concrete Breakout Strength of Anchor in Shear (Sec. 17.5.2)

Shear perpendicular to edge in x-direction:

$V_{bx} = \min[7(l_e / d_a)^{0.2} \sqrt{d_a} \lambda_a \sqrt{f_c} c_{a1}^{1.5}; 9 \lambda_a \sqrt{f_c} c_{a1}^{1.5}]$ (Eq. 17.5.2.2a & Eq. 17.5.2.2b)

l _e (in)	d _a (in)	λ _a	f _c (psi)	c _{a1} (in)	V _{bx} (lb)
7.56	0.945	1.00	3000	9.00	13310

$\phi V_{cbx} = \phi (A_{Vc} / A_{Vco}) \Psi_{ed,V} \Psi_{c,V} \Psi_{h,V} V_{bx}$ (Sec. 17.3.1 & Eq. 17.5.2.1a)

A _{Vc} (in ²)	A _{Vco} (in ²)	Ψ _{ed,V}	Ψ _{c,V}	Ψ _{h,V}	V _{bx} (lb)	φ	φV _{cbx} (lb)
303.75	364.50	0.900	1.000	1.000	13310	0.70	6988

Shear parallel to edge in y-direction:

$V_{bx} = \min[7(l_e / d_a)^{0.2} \sqrt{d_a} \lambda_a \sqrt{f_c} c_{a1}^{1.5}; 9 \lambda_a \sqrt{f_c} c_{a1}^{1.5}]$ (Eq. 17.5.2.2a & Eq. 17.5.2.2b)

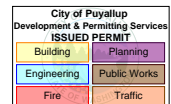
l _e (in)	d _a (in)	λ _a	f _c (psi)	c _{a1} (in)	V _{bx} (lb)
7.56	0.945	1.00	3000	9.00	13310

$\phi V_{cbx} = \phi (2)(A_{Vc} / A_{Vco}) \Psi_{ed,V} \Psi_{c,V} \Psi_{h,V} V_{bx}$ (Sec. 17.3.1, 17.5.2.1(c) & Eq. 17.5.2.1a)

A _{Vc} (in ²)	A _{Vco} (in ²)	Ψ _{ed,V}	Ψ _{c,V}	Ψ _{h,V}	V _{bx} (lb)	φ	φV _{cbx} (lb)
303.75	364.50	1.000	1.000	1.000	13310	0.70	15528

10. Concrete Pryout Strength of Anchor in Shear (Sec. 17.5.3)

$\phi V_{cp} = \phi \min[K_{cp} N_a; K_{cp} N_{cb}] = \phi \min[K_{cp}(A_{Na} / A_{Na0}) \Psi_{ed,Na} \Psi_{c,Na} N_{ba}; K_{cp}(A_{Nc} / A_{Nco}) \Psi_{ed,N} \Psi_{c,N} \Psi_{cp,NNb}]$ (Sec. 17.3.1 & Eq. 17.5.3.1a)



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K_{cp}	A_{Na} (in ²)	A_{Na0} (in ²)	$\Psi_{ed,Na}$	$\Psi_{cp,Na}$	N_{ba} (lb)	N_a (lb)		
2.0	268.23	268.23	1.000	1.000	14375	14375		
A_{Nc} (in ²)	A_{Nco} (in ²)	$\Psi_{ed,N}$	$\Psi_{c,N}$	$\Psi_{cp,N}$	N_b (lb)	N_{cb} (lb)	ϕ	ϕV_{cp} (lb)
676.41	1157.07	0.859	1.000	1.000	35551	17847	0.70	20124

11. Results

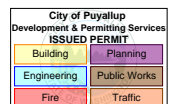
11. Interaction of Tensile and Shear Forces (Sec. D.7)?

Shear	Factored Load, V_{ua} (lb)	Design Strength, ϕV_n (lb)	Ratio	Status
Steel	6900	12153	0.57	Pass
T Concrete breakout x+	6900	6988	0.99	Pass (Governs)
 Concrete breakout y-	6900	15528	0.44	Pass (Governs)
Pryout	6900	20124	0.34	Pass

ET-HP w/ 24 mm Class 5.8 with hef = 11.339 inch meets the selected design criteria.

12. Warnings

- Per designer input, the tensile component of the strength-level earthquake force applied to anchors does not exceed 20 percent of the total factored anchor tensile force associated with the same load combination. Therefore the ductility requirements of ACI 318 17.2.3.4.2 for tension need not be satisfied – designer to verify.
- Per designer input, the shear component of the strength-level earthquake force applied to anchors does not exceed 20 percent of the total factored anchor shear force associated with the same load combination. Therefore the ductility requirements of ACI 318 17.2.3.5.2 for shear need not be satisfied – designer to verify.
- Designer must exercise own judgement to determine if this design is suitable.
- Refer to manufacturer's product literature for hole cleaning and installation instructions.



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