

ePUMP 2.2 & 2.7 HP
DUAL VOLTAGE, 2-AUX RELAY VS PUMP



Jandy®

PRPO20260015



THE BEST POOLS
BEGIN WITH
THE BEST PUMP



TRADE SERIES
EXCLUSIVE

ePUMP™
VARIABLE-SPEED PUMP

The Jandy® ePump™ is designed for energy savings, efficient operation and easy maintenance.

When building a high-end pool, you want a high-end pump. The ePump is a high-performance, low-maintenance, energy-saving variable-speed pool pump in a large-sized body.

- Maximum Savings**
 Save over \$1,100¹ per year in energy costs! The ePump allows for dramatic energy savings compared to high energy consuming single-speed pumps.
- Improved Performance, Reduced Maintenance**
 Small pump baskets fill faster — restricting flow and eroding performance. The ePump features the largest capacity smooth surface basket in the industry for reduced maintenance and improved performance.
- Less Noise²**
 Relax and unwind without the unwanted sound of a pool pump. Proprietary sound dampening motor technology provides almost "whisper-quiet" pump operation — no louder than the daily operation of your refrigerator — allowing you to enjoy a truly peaceful pool experience.
- Programmable Auxiliary Relays for Instant Automation**
 Two programmable³ auxiliary relays allow the pump to control other equipment, such as a salt chlorinator and booster pump, without a separate timeclock.
- No Rewiring Necessary**
 Auto-sensing dual voltage motor automatically recognizes and adapts to 115 or 230-volt power supplies.
- Additional Features**
 - Available in 2.2 and 2.7 HP models
 - RS485 Quick Connect Port for faster installation and maintenance
 - Four-Speed Dry Contact Relay Control
 - Easy controller setup auto detects connection to an automation system or a traditional controller, eliminating the need to adjust settings manually
 - 2" x 2.5" unions included / 2.5" x 3" compatible⁴
 - Ergonomic carry handle for easy installation
 - Tool free lid allows for quick and easy cleaning of the pump basket
 - Zero Clearance Totally Enclosed Fan-Cooled (TEFC) permanent magnet brushless DC motor that provides cooler operation and extended motor life
- Choose Your Own Controller**
 Designed to work with the following Jandy control systems for complete programmability and customization:
 - SpeedSet™ Controller (included and preinstalled from factory on all DV2AS models)
 - iQPUMP01 with iAqualink® App Control
 - Jandy Aqualink Automation Systems
 - JEP-R Controller

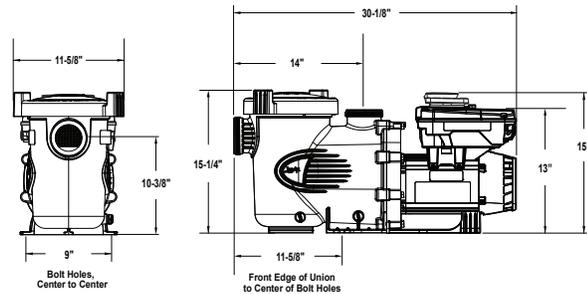
MODELS

Model No.	Option Description
VSSHP220DV2AS & VSSHP270DV2AS	ePump 2.2 & 2.7 HP. SpeedSet Controller Preinstalled
VSSHP220DV2A & VSSHP270DV2A	ePump 2.2 & 2.7 HP. Controller Sold Separately

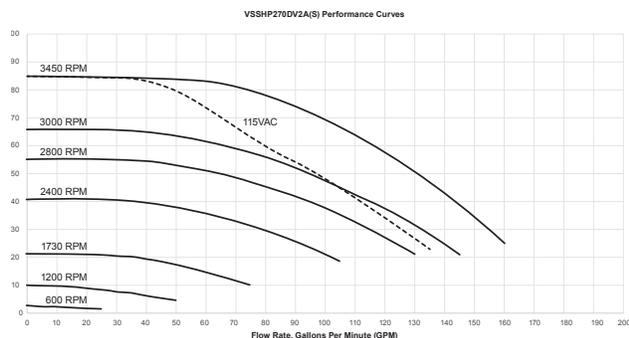
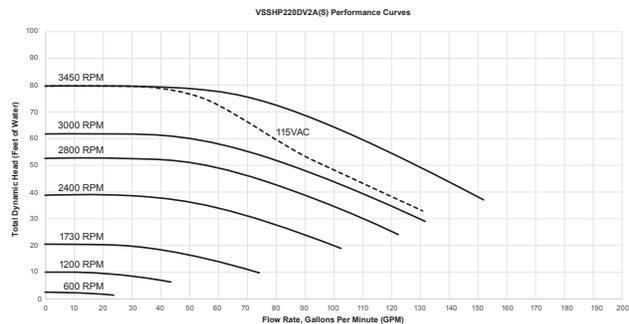
SPECIFICATIONS

Model No.	THP	WEF ⁵	Voltage	Max Watts	Amps	Union Size	Rec. Pipe Size ⁶	Carton Weight	Overall Length
VSSHP220DV2A(S)	2.21	8.3 8.8	230 VAC 115 VAC	2,190W 1,660W	10.5 16.0	2" x 2 1/2"	2" – 3"	71 lbs.	30 1/8"
VSSHP270DV2A(S)	2.70	7.5 9.3	230 VAC 115 VAC	2,370W 1,675W	10.5 16.0	2" x 2 1/2"	2" – 3"	71 lbs.	30 1/8"

DIMENSIONS



PERFORMANCE



¹Based on a 28,000 gallon pool with 2 turnovers per day at an average power cost of 0.195/kWh; when tested in accordance with the applicable requirements of 10 CFR 429.

²Compared to previous generation ePump based on independent third-party lab testing at 1725 RPM from 6 ft.

³Auxiliary relays on all Jandy DV2A and DV2AS pump models are programmable when paired with a Jandy SpeedSet or iQPUMP01 variable-speed pump controller

⁴R-Kit R0446102 includes two unions, O-rings and 2.5" x 3" tailpieces.

⁵WEF = weighted energy factor in kgal/kWh. WEF is a performance-based metric adopted by the Department of Energy to characterize the energy performance of dedicated-purpose pool pumps. Department of Energy 10 CFR Parts 429 and 431.

⁶Always follow local building and safety codes for pipe sizing and guidelines.

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FlowVis[®]

Flow Meters



KNOW THE FLOW.[™]
MAXIMIZE THE EFFICIENCY.



www.h2flow.net

THE BRAND MORE POOL OWNERS & OPERATORS TRUST

Ingenious in concept and flawless in operation, FlowVis® has been revolutionizing the way pool owners and operators measure flow since its inception in 2012.

With unrivaled average accuracy, greater installation flexibility, and more NSF 50 certified models than any other brand, it's easy to see why FlowVis® is the pool & spa industry's flow meter of choice.

KEY FEATURES & BENEFITS

- Functions as a flow meter, check valve and velocity meter (select models)
- Installation flexibility; installs horizontally, vertically, or even upside-down
- 1.5" - 2.5" models can be installed with zero straight pipe requirements
- ≥98.1% accuracy across the entire model range
- Upgrade to FlowVis Digital to allow for remote monitoring and unlock advanced functionality
- More NSF 50 certified models than any other brand of flow meter
- The only NSF 50, Level 1 certified flow meter
- Pool Turnover Rate functionality (FlowVis Digital)
- Interfaces with other equipment (FlowVis Digital)
- Ability to set flow rate alarms (FlowVis Digital)
- Manufactured in the USA
- 3-year warranty



FLOWVIS® & FLOWVIS® DIGITAL ALLOW YOU TO:

» *Save energy*

Maximize energy saving potential by running the pump at its required speed.

» *Skim efficiently*

Balance the filtration system by knowing the flow.

» *Reduce chemical usage*

Reducing the flow rate to what is required can also reduce chemical usage.

» *Maintain a cleaner pool*

Optimize the filter efficiency by operating at its most effective flow rate.

» *Ensure heater efficiency*

Achieve maximum heat transfer by operating at the optimal flow rate.

» *Optimize water feature operation*

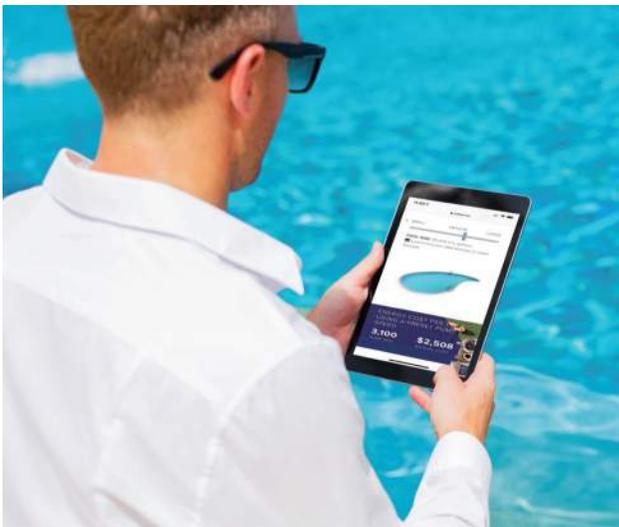
Achieve precise and repeatable valve positioning for perfect water feature appearance.

EVERY GREAT PUMP DESERVES A GREAT FLOW METER

Installing a variable speed pump for energy savings makes complete sense, but the only way to know where to set the pump's speed is by knowing the flow rate. Establishing the required flow rate also allows the user to achieve turnover requirements; setting the flow rate too high will use more energy than required and setting it too low will result in a dirty pool.



Energy savings when using a FlowVis® flow meter in combination with a variable speed pump are typically 20% greater than those seen when using a variable speed pump alone.



CALCULATE THE SAVINGS

Use the H2flow calculator tool to determine how much your customer could be saving by adding FlowVis® to their variable speed pump installation.

Simply visit h2flow.net/flowvis-calculator to learn more!

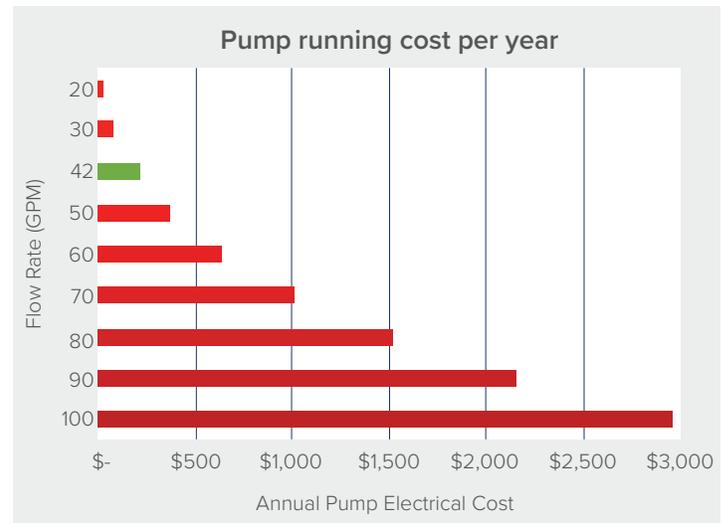


Illustration based on: 30,000 gallon pool, 3 kW pump, energy cost of \$0.15 per kWh, pump full speed = 100 GPM. A 12-hour turnover requires 42 GPM and a pool that is open for 9 months per year.

WHEN ACCURACY IS CRITICAL, DON'T JUST TAKE OUR WORD FOR IT!



NSF - 50 CERTIFIED
L1

FlowVis® was the first - and is now the most - NSF 50 certified flow meter in the world! Because when accuracy matters, you should put your trust in the experts.

FLOWVIS® MODELS

Feature	FV-15	FV-15-U	FV-2	FV-2-U	FV-25	FV-3	FV-3-40	FV-4	FV-6	FV-8
NSF 50 Certified	✓	✓	✓	✓	✓	✓	✓	✓	✓	-
Pipe Size	1.5"	1.5"	2"	2"	2.5"	3"	3"	4"	6"	8"
Operating Range (GPM)	10-80	10-90	10-110	10-110	10-110	70-240	70-240	150-460	300-1000	600-1800
Average Accuracy	98.7%	98.7%	99.4%	99.0%	99.2%	98.9%	99.2%	99.6%	98.1%	N/A*
NSF 50 Level	L1	L1	L1	L1	L1	L1	L1	L1	L1	L1

*FlowVis® model FV-8 includes FlowVis® Digital upgrade as standard. For accuracy of this model, please refer to the FV-8 information in the FlowVis Digital table below.

FLOWVIS® DIGITAL MODELS

Feature	FV-15	FV-15-U	FV-2	FV-2-U	FV-25	FV-3	FV-3-40	FV-4	FV-6	FV-8
NSF 50 Certified	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Pipe Size	1.5"	1.5"	2"	2"	2.5"	3"	3"	4"	6"	8"
Operating Range (GPM)	10-80	10-90	10-110	10-110	10-110	70-240	70-240	150-460	300-1000	600-1800
Average Accuracy	98.6%	99.0%	98.8%	98.5%	98.3%	98.4%	98.0%	98.3%	98.9%	98.9%
NSF 50 Level	L1	L1	L1	L1	L1	L1	L1	L2	L1	L1

NOTE: FlowVis is the only NSF 50 certified Level 1 flow meter in the world today.

Guide for NSF 50 Accuracy Levels

- Level 1 (L1):** Average of absolute values of all single point deviations must be $\leq 2\%$. Single point deviations shall not exceed $\pm 4\%$.
- Level 2 (L2):** Average of absolute values of all single point deviations must be $\leq 5\%$. Single point deviations shall not exceed $\pm 7.5\%$.
- Level 3 (L3):** Average of absolute values of all single point deviations must be $\leq 10\%$. Single point deviations shall not exceed $\pm 12.5\%$.
- Level 4 (L4):** Average of absolute values of all single point deviations must be $\leq 12.5\%$. Single point deviations shall not exceed $\pm 15\%$.
- Level 5 (L5):** Average of absolute values of all single point deviations must be $\leq 15\%$. Single point deviations shall not exceed $\pm 20\%$.

AN AWARD-WINNING DESIGN

In 2021, FlowVis® was named one of *Pool & Spa News* Top 50 Products for the third time! This award is given annually to the pool industry's most innovative products.



Scan to learn more about FlowVis® flow meters



FlowVis® FV-15
for 1.5" pipe



FlowVis® FV-15-U
for 1.5" pipe (Unions)



FlowVis® FV-2
for 2" pipe



FlowVis® FV-2-U
for 2" pipe (Unions)



FlowVis® FV-C-S
for 2" pipe (no check valve)



FlowVis® FV-25
for 2.5" pipe



FlowVis® FV-3-40
for 3" pipe (SCH40)



FlowVis® FV-3
for 3" pipe



FlowVis® FV-4
for 4" pipe



FlowVis® FV-6
for 6" pipe



FlowVis® FV-8
for 8" pipe



FlowVis® Digital
FV-D

KEY CHARACTERISTICS OF THE FLOWVIS® PRODUCT LINE

Model	Pipe Size	Pipe Schedule	Fitting Type	Check Valve Functionality	Velocity Scale	Working Pressure	Calibration Required	Warranty	Manufactured in USA	*Flow Rate Alarm Feature	*Turnover Rate Functionality
FV-15	1.5" pipe	SCH40	Valve Body	✓	✓	50 psi	No	3-Years	✓		
FV-15-U	1.5" pipe	SCH40	Union	✓	✓	50 psi	No	3-Years	✓		
FV-2	2" pipe	SCH40	Valve Body	✓	✓	50 psi	No	3-Years	✓		
FV-2-U	2" pipe	SCH40	Union	✓	✓	50 psi	No	3-Years	✓		
FV-C-S	2" pipe	SCH40	Valve Body			50 psi	No	3-Years	✓		
FV-C-Saline	2" pipe	SCH40	Valve Body	✓		50 psi	No	3-Years	✓		
FV-25	2.5" pipe	SCH40	Valve Body	✓	✓	50 psi	No	3-Years	✓		
FV-3	3" pipe	SCH80	Tee		✓	50 psi	No	3-Years	✓		
FV-3-40	3" pipe	SCH40	Tee		✓	50 psi	No	3-Years	✓		
FV-4	4" pipe	SCH80	Tee		✓	50 psi	No	3-Years	✓		
FV-6	6" pipe	SCH80	Saddle Clamp		✓	50 psi	No	3-Years	✓		
FV-8	8" pipe	SCH80	Saddle Clamp		✓	50 psi	No	3-Years	✓		
FV-D	1.5" - 8" FlowVis	N/A	N/A			50 psi	No	3-Years	✓	✓	✓

*Advanced features and functionality can be gained by combining FlowVis Digital (model FV-D) with a standard analog FlowVis. Note that a standard FlowVis® model is required for each FlowVis® Digital installation.

VELOCITY SCALE

While flow and velocity are related, very few people appreciate just how fast water travels through a suction fitting and a filtration system. Safety advocates are now placing an even greater emphasis on this, and FlowVis® is the first flow meter to display the velocity reading as a standard feature.

The velocity scale - which provides a readout of velocity in feet-per-second for both the suction and discharge side of the pump - is featured on ten different FlowVis® models.

RIGHT: The FlowVis velocity scale offers an accurate readout of velocity in ft/s for both the suction and discharge sides of the pump. As seen here, the right-hand side of the scale is split into two halves; 'S' on the left for when FlowVis is installed to the suction side of the pump, and 'D' on the right for when FlowVis is installed to the discharge side of the pump.



FLOWVIS® DIGITAL... THIS MEANS MORE!

Upgrade to FlowVis® Digital to enjoy more flexibility, more functionality, and more user-friendly features.

The wall-mountable FlowVis® Digital can be retrofitted to any new or existing FlowVis® installation to provide easy access to an accurate flow reading. FlowVis® Digital also offers an array of valuable features and functionality including flow rate alarms, turnover rate functionality, and the ability to interface with other external equipment.

Taking the FlowVis Digital's 4-20mA output to a Variable Frequency Drive, such as the H2flow Controls' Eco-Flow, enables the customer to achieve constant flow. This ensures that State mandated turnover rates are maintained - even as the filter becomes dirty.



» **NSF 50 Certified**

FlowVis Digital is NSF 50 certified for all compatible FlowVis models.

» **Level 1 Accuracy**

FlowVis Digital is certified to NSF 50 Level 1 accuracy for nine different FlowVis models.

Scan the QR Code to learn more about pairing FlowVis Digital with the Eco-Flow VFD



FLOWVIS® DIGITAL ALLOWS YOU TO:

» **Know the turnover rate**

All but two U.S. States have a mandated turnover rate for commercial pools and spas. FlowVis Digital is the first and only flow meter that displays the current turnover rate.

» **Interface with other equipment**

FlowVis Digital has the ability to interface with other systems such as heaters, chemical feeders and UV units, so they will only operate above a user-defined flow rate.

» **Know the precise flow rate**

FlowVis Digital is factory calibrated to mirror a Mag flow meter that has a NIST traceable accuracy of 0.02%. Unlike other digital flow meters, FlowVis Digital is programmed with a simple selection of four DIP switches.

» **Retrofit to existing FlowVis units**

FlowVis Digital is available for both new and existing FlowVis installations and is compatible with most models 1.5" - 8" units. Retrofit models can be installed quickly and easily.

» **Set flow rate alarms**

Set minimum and maximum flow rate alarms to ensure your system is operating as desired.

» **Receive remote indication**

FlowVis Digital eliminates problems with gaining access to the flow reading, such as in tight spaces, or issues with parallax errors.

Progress through Innovation™

Our innovative solutions are developed with a focus on controlling, monitoring and measuring flow.

Contact your authorized H2flow Controls solutions provider to find out how our products can help you and your customers.

Find an authorized partner at www.h2flow.net/locate-a-partner

AC DRIVES | ANTI ENTRAPMENT DEVICES | FLOW METERS

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FV&FV-D Rev.1.1





HEATING

HIGH-PERFORMANCE POOL & SPA GAS HEATERS

**Dependable,
energy-efficient heaters**

www.pentair.com/heaters



TRADEGRADE

TRUST YOUR COMFORT TO US.

Pentair has led the pool industry with its dependable, easy-to-use, and energy-efficient heaters. Choose from a variety of gas heaters with blazing-fast heat up times, high-quality materials, and years of trustworthy warmth to elevate backyards into a wonderful and heated experience.

EXPLORE THE PENTAIR LINEUP



MASTERTEMP® HD HEAVY DUTY HEATER

The MasterTemp HD Heater is Pentair's answer to those who need high durability in a variety of conditions and applications. The MasterTemp HD Heater features a cupronickel heat exchanger, which stands up to harsh conditions such as low pH, high flow, and heavy use. For those who demand the most from their pool heater, the MasterTemp HD Heater is for you.



MASTERTEMP® HIGH-PERFORMANCE HEATER

The MasterTemp High-Performance Heater has established a reputation for being dependable, reliable, and efficient. The heater is available in six different BTU output ratings – the most BTU offerings on the market. So, you can rest assured that no matter the size of your pool, there is a MasterTemp Pool Heater to suit your needs.



ETi® 400 HIGH-EFFICIENCY HEATER

The ETi 400 High-Efficiency Heater is equipped with the exclusive TitanTough™ direct-fire titanium heat exchanger for long-lasting performance and unparalleled durability. At 96% thermal efficiency*, more of every dollar you spend goes directly into heating your pool. It's the most energy-efficient heater in its class on the market** and a worthwhile investment.



ETi® 250 HIGH-EFFICIENCY HEATER

The ETi 400 Heater's smaller, yet mighty, counterpart. With up to 96% thermal efficiency***, the ETi 250 Heater boasts the highest efficiency in its class** and can suit a variety of smaller pool applications. Built with the same high-quality, durable materials as the ETi 400 Heater, it can provide years of trustworthy warmth.

WHAT IS BTU?

BTU IS THE QUANTITY OF HEAT NEEDED TO RAISE ONE POUND OF WATER BY ONE DEGREE FAHRENHEIT. THE HIGHER THE BTU, THE HIGHER THE HEATING POWER, AND THE FASTER YOUR POOL CAN HEAT UP.

FIND THE RIGHT HEATER FOR YOU

	 MASTERTEMP® HD Heavy Duty Heater	 MASTERTEMP® High-Performance Heater	 ETi® 400 High-Efficiency Heater	 ETi® 250 High-Efficiency Heater
Efficiency	82%†	84%‡	96%*	Up to 96%***
Heat Exchanger	Cupronickel	Copper	Direct-Fire Titanium	Direct-Fire Titanium
BTU Output	250-400k	125-400k	400k	250k
Standard Warranty	2 years	2 years	3 years	3 years
Automation Ready	✓	✓	✓	✓
Digital Controls	✓	✓	✓	✓
Rotating Display	✓	✓	✓	✓
Self-Diagnosis	✓	✓	✓	✓
PVC Venting			✓	✓
Dimensions	21"L x 23"W x 29"H	21"L x 23"W x 29"H	40"L x 30"W x 46"H	25L x 25W x 32H

EFFICIENCY ALL AROUND

Check out how pool heater efficiency works for you.

The more efficient a gas pool heater is, the lower the cost it is to operate. And, it needs less time to run to deliver the same amount of heat for your pool water. What does this mean? If you buy \$1.00 worth of gas, and your heater is 82% efficient, your heater puts \$0.82 worth of heating into the water. Likewise, at 96% efficiency, the ETi 400 Heater would put \$0.96 worth of heat into the water. It's more bang for your buck.

MASTERTEMP HD Heavy Duty Heater

\$0.82

From every dollar spent on gas



MASTERTEMP High-Performance Heater

\$0.84

From every dollar spent on gas



ETi 400 High-Efficiency Heater

\$0.96

From every dollar spent on gas



**MOST ENERGY EFFICIENT
IN ITS CLASS****

ETi 250 High-Efficiency Heater

Up to **\$0.96**

From every dollar spent on gas



**MOST ENERGY EFFICIENT
IN ITS CLASS****

*Gas engine measures 96% thermal efficiency when tested per ANSI Z21.56:19/CSA 4.7:19 2019 section 5.10.

**According to data collected by the Department of Energy. The ETi 400 High Performance Pool & Spa Heater has the highest BTU rating and thermal efficiency (96%) amongst leading competitors. The ETi 250 Heater is 94% efficient when operated on natural gas and 96% efficient when operated on propane with available conversion kit.

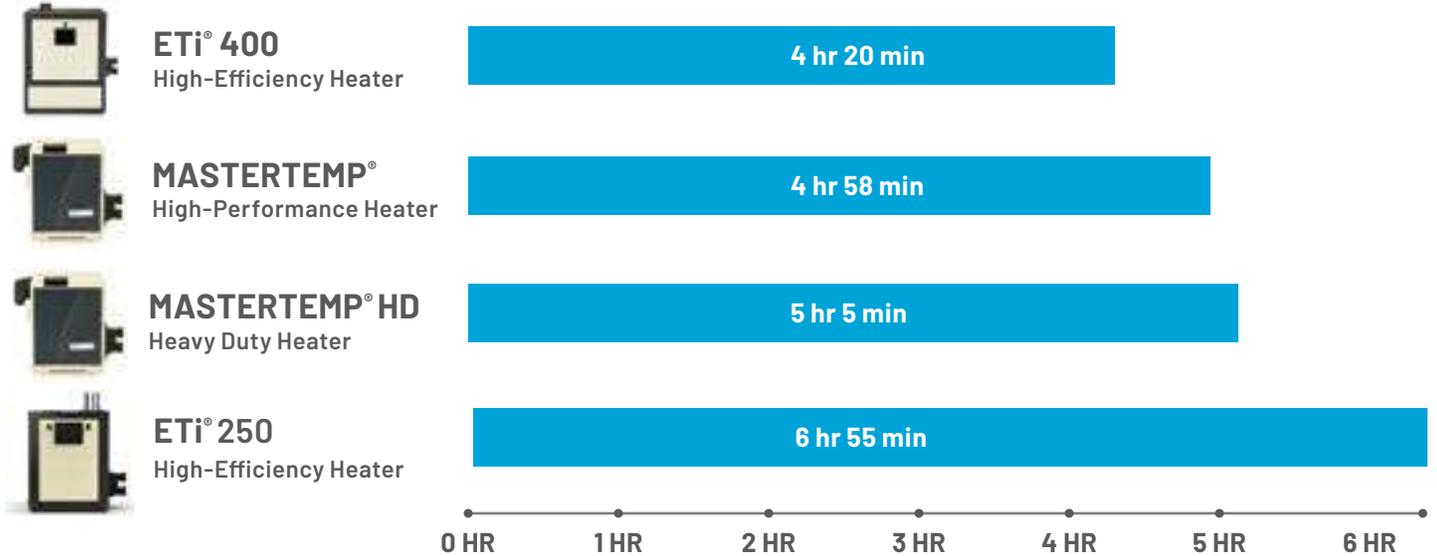
***The ETi 250 Heater is 94% efficient when operated on natural gas and is 96% efficient when operated on propane with available conversion kit.

† Gas engine measures 82% thermal efficiency when tested per ANSI Z21.56:19/CSA 4.7:19 2019 section 5.10.

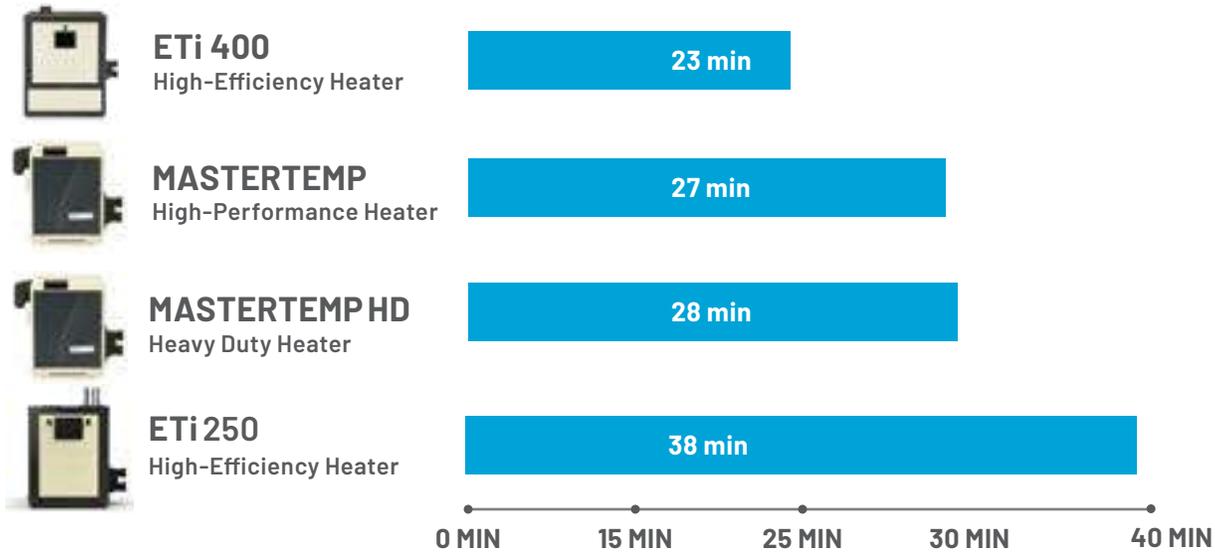
‡ Gas engine measures 84% thermal efficiency when tested per ANSI Z21.56:19/CSA 4.7:19 2019 section 5.10.

BEST-IN-CLASS HEATERS THAT PUMP UP THE HEAT

TIME TO HEAT 20,000-GALLON POOL BY +10°F*



TIME TO HEAT 600-GALLON SPA BY +30°F*



For more information about Pentair gas pool heaters, please visit www.pentair.com/heaters.

*All calculations are estimates. Actual performance is not guaranteed. Estimates for heat-up times and temperatures are based on operation in a controlled environment. Actual results may vary due to a range of factors including, but not limited to: environmental conditions, pool type/ construction/ materials/ configuration, geographical location, installation details and various operational parameters.



TRADEGRADE

The TradeGrade family of products is exclusively made for and sold by the world's most demanding pool professionals.

5500 Wayzata Blvd | Golden Valley, MN 55416 | United States

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P1-600 08/2024



INTELICHEM®

WATER CHEMISTRY CONTROLLER



INSTALLATION AND USER'S GUIDE

IMPORTANT SAFETY INSTRUCTIONS
READ AND FOLLOW ALL INSTRUCTIONS
SAVE THESE INSTRUCTIONS

Technical Support

Phone: (800) 831-7133 - Fax: (800) 284-4151

visit www.pentair.com

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IMPORTANT WARNING AND SAFETY INSTRUCTIONS



SERIOUS BODILY INJURY OR DEATH CAN RESULT IF THIS PRODUCT IS NOT INSTALLED AND USED CORRECTLY.



INSTALLERS, POOL OPERATORS AND POOL OWNERS MUST READ THESE WARNINGS AND ALL INSTRUCTIONS BEFORE USING THIS PRODUCT.



Most states and local codes regulate the construction, installation, and operation of public pools and spas, and the construction of residential pools and spas. It is important to comply with these codes, many of which directly regulate the installation and use of this product. Consult your local building and health codes for more information.



IMPORTANT NOTICE - Attention Installer: This Installation and User's Guide ("Guide") contains important information about the installation, operation and safe use of this product. This Guide should be given to the owner and/or operator of this product.



Before installing this product, read and follow all warning notices and instructions in this Guide. Failure to follow warnings and instructions can result in severe injury, death, or property damage. Call (800) 831-7133 for additional free copies of these instructions. Please refer to www.pentair.com for more information related to this products.

DO NOT INSTALL THE INTELLICHEM CONTROLLER WHERE IT CAN BE ACCESSIBLE TO THE PUBLIC.



RISK OF ELECTRICAL SHOCK OR ELECTROCUTION!



ALWAYS disconnect power to the IntelliChem controller at the circuit breaker before servicing. Failure to do so could result in death or serious injury to service person, pool users or others due to electric shock.

BE SURE TO DISCONNECT ALL SUPPLY CONNECTIONS BEFORE SERVICING THE INTELLICHEM CONTROLLER. AC Power may be supplied

to the relay terminals Ex_Relay1 and Ex_Relay2 from other sources. See page 31 for details.

This product must be installed by a licensed or certified electrician or a qualified pool professional in accordance with the National Electrical Code (NEC), NFPA 70 or the Canadian Electrical Code (CEC), CSA C22.2. All applicable local installation codes and ordinances must also be adhered to. Improper installation will create an electrical hazard which could result in death or serious injury to pool users, installers or others due to electrical shock, and may also cause damage to property.



BEFORE USING YOUR POOL, SPA OR HOT TUB, CHECK THE pH AND SANITIZER LEVELS OF THE WATER.



Do not permit children to operate this equipment.



When mixing acid with water, ALWAYS ADD ACID TO WATER. NEVER ADD WATER TO ACID. When adding any chemical to the pool/spa, be sure to follow the manufacturer's instructions thoroughly.



DO NOT MIX SODIUM HYPOCHLORITE AND MURATIC ACID.



Risk of electrical shock. Connect IntelliChem controller to a ground-fault interrupter-circuit (GFCI). Contact a qualified electrician if you cannot verify that the receptacle is protected by a GFCI.



IF "CLEAR OVERFEED LIMIT" SETTING IS SET TO 24 HOURS, DO NOT SET "FEED TIME" GREATER THAN 20 HOURS AS THIS WILL VOID NSF CERTIFICATION.

IMPORTANT WARNING AND SAFETY INSTRUCTIONS

⚠ WARNING **WARNING CHEMICAL BURN HAZARD:** Make sure all pumps are switched off at the main circuit breakers at the house before drilling into any pipes. Securely fasten all electrical, water and chemical lines. Locate chemical feed pumps and chemical storage tanks in a safe and secure area.

⚠ WARNING Strictly follow the acid manufacturers safety and handling protocols including hand, body and eye protection when transferring or handling acid. Safety precautions should be used when handling Muriatic acid to control pH water levels. Muriatic acid can cause serious body injury and damage pool equipment. Extra care must be taken when installing, maintaining and operating acid pump feed systems. Acid is dangerous to handle and should be properly contained, transported, poured, stored, and dispensed.

⚠ WARNING

- Check the pH and sanitizer levels of the water before use.
- Periodically use an independent pH and Chlorine test kit to verify that pH and chlorine is at a safe level. If the pH and Oxidation Reduction Potential (ORP) or Flow Cell sensors are broken, depleted or dirty with oils, lotions, or other contaminants, they can report inaccurate results to the system causing incorrect water chemistry, which could harm people or equipment.
- Check the IntelliChem Controller main status display each day to ensure there are no Alarm messages. See “Troubleshooting” on page 46 for more information.

When using IntelliChem with a pool pump timer: The Association of Pool and Spa Professionals (APSP) recommends that all water in a residential pool pass through the filtration system at least once every 12 hours (referred to as pool water turnover). However, many factors have an effect on actual pump and filter system run times. Pool size, source of water, direct sun light, indoor/outdoor, screened and unscreened, filtration system, cold or hot weather, swimmer load, rain, organic debris, algae, etc., are all factors which contribute to either more or less pool pump and filter system run times. Because of these differences, it is extremely difficult to set an initial run time (starting point) for the pool pump and chlorinating system. Try initially setting the pool pump timer to 12 hours. It will take a few days to get just the right amount pool pump operating time. When the Chlorinator is wired with a pool pump timer (see page 6) results will vary greatly from one pool installation to the next, so this should be discussed with either the pool builder or your pool professional.

IMPORTANT WARNING AND SAFETY INSTRUCTIONS

Using CO₂ for pH Control

Plaster pools and pools using salt-chlorine generators typically cause a slow pH rise which must be managed. With the IntelliChem controller muriatic acid or carbon dioxide (CO₂) is dispensed into the filter system's return water as needed until the Flow Cell pH sensor detects the proper pH level. Using CO₂ for pH control eliminates the need to handle and stored acid and can be a safer method. As CO₂ gas is injected into the pool water, it dissolves and creates carbonic acid. This weak acid is very efficient at lowering pH with the added benefit of self-limiting if the CO₂ is over-fed.



WARNING Working with muriatic acid can be dangerous. When cleaning the IECG always wear rubber gloves and eye protection. Always add acid to water, do not add water to acid. Always work in a well-ventilated area. Splashing or spilling acid can cause severe personal injury and/or property damage. **Pentair always recommends 1:1 dilution when using full strength muriatic acid. When mixing, remember to always add acid to water.**

IMPORTANT! TAKE EXTREME CARE WHEN INSERTING THE ACID CONTAINER INTO THE STORAGE TANK, AS THE FOIL SEAL MAY NOT BE FULLY ATTACHED.



READ THE FOLLOWING BEFORE HANDLING AND WORKING WITH MURIATIC ACID (ALSO KNOWN AS HYDROCHLORIC ACID) AND CHLORINE (SODIUM HYPOCHLORITE)



MURIATIC ACID AND CHLORINE (LIQUID AND MIST) CAN CAUSE SEVERE BURNS TO SKIN, MOUTH AND EYES.

MAY BE FATAL IF SWALLOWED OR INHALED. INHALATION CAN CAUSE SEVERE LUNG DAMAGE.

IMPORTANT! CHLORINE CONTAINER

MIXING CHEMICALS WITH CHLORINE OR CHLORINE RESIDUE IN CONTAINER CAN CREATE A DEADLY GAS OR AN EXPLOSION.

IMPORTANT WARNING AND SAFETY INSTRUCTIONS

⚠ WARNING



INHALATION

Inhalation of vapors can cause coughing, inflammation of the nose, throat and upper respiratory tract and death. In case of inhalation, move to an area of fresh air immediately.

INGESTION

Swallowing can be fatal. Contact local poison control center or physician immediately. Give large amounts of water or milk. Allow person to vomit. If vomiting occurs, keep head lower than hips to avoid aspiration. If person is unconscious, turn their head to the side. Seek immediate medical attention.

STORAGE:

Install and store container and acid in a dry, ventilated place protected from excess heat and direct sunlight. Should be stored at a temperature below 80°F (27°C). Be sure drainage is located away from building and equipment.

SKIN CONTACT

Wash skin with soap and water for at least 20 minutes and remove contaminated clothing and shoes. Contaminated clothes should be thoroughly cleaned before re-use.

EYE CONTACT

Flush eyes immediately with water for at least 20 minutes. Seek immediate medical attention.

PERSONAL PROTECTION

VENTILATION

Use container outside and in a well-ventilated area.

EYE PROTECTION

Use splash-resistant safety goggles.

CLOTHING

Wear chemical-resistant clothing when handling or working with acid and chlorine.

GLOVES

Wear chemical-resistant gloves when handling or working with acid and chlorine.

DISPOSAL

Because of its corrosive nature, muriatic acid is a hazardous waste when spilled or discarded. Dispose of used acid at an approved hazardous waste facility or at your municipal household hazardous waste collection facility. Small spills of acid may be neutralized using baking soda. Carefully pour the baking soda onto the spilled material until the fizzing stops, then mop or scoop up the residue. Leave cleanup of large spills to the experts; call your local fire department or hazardous materials spill team.

**READ AND FOLLOW ALL INSTRUCTIONS
SAVE THESE INSTRUCTIONS**

Overview

The INTELLICHEM® Water Chemistry Controller is a pH and ORP sensing device that dispenses correct amount of chlorine or bromine, muriatic acid or CO₂ gas. The IntelliChem controller provides continual analysis of your swimming pool water sanitation and pH levels, providing real-time status information to dispense the proper amount of muriatic acid (pH reducer) and chlorine or bromine for the correct sanitization and pH balance. The IntelliChem controller operates with or without a salt chlorine generator to provide a self-replenishing supply of chlorine generated from salt. The IntelliChem controller can also connect to carbon dioxide (CO₂) liquid gas tanks to lower pH in your swimming pool water. When CO₂ dissolves into water it produces weak neutral bicarbonate salts which reduces pH. CO₂ is environmentally friendly and produces no secondary pollution into the treated water by salts such as chlorides or sulfates. CO₂ does not corrode metal equipment and does not require any special piping. The IntelliChem controller supports Pentair automation systems for pH and ORP control, as well as the IntelliChlor® salt chlorine generator (SCG) to help manage your pool water sanitizer levels.

Operating the IntelliChem Controller

Before operating the IntelliChem controller, it's important to test and adjust your pool water chemistry to the recommended pool industry levels found in this manual (see page 19). If you are using an IntelliChlor salt chlorine generator, adjust the salt levels to the recommended levels in the IntelliChlor (SCG) Installation and User's Guide (P/N 520589). During normal operation, no user input is required, the IntelliChem controller will automatically sense ORP and pH levels. The current ORP and pH levels are regularly displayed on the control panel LCD display. Use the pH Settings or ORP Settings buttons to view or adjust supply levels. The "Auto Setup" feature provides screen prompts for first-time setup or standard configurations such as setup reminder times, calculating feed times, proportional limits and alarms. For details, see page 6.

First Balance Your Pool Water

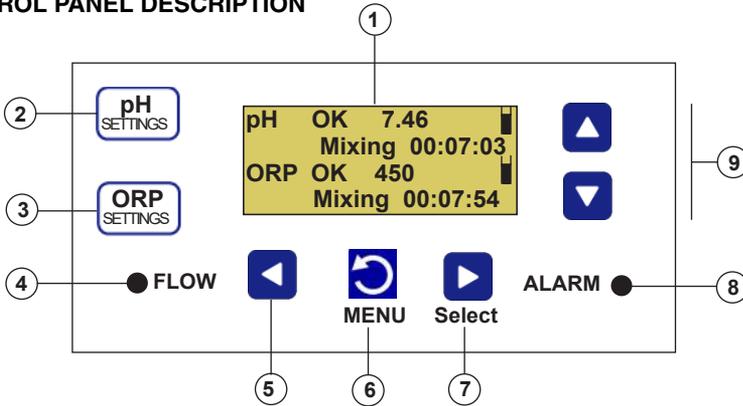
IMPORTANT: To help keep your pool water balanced follow these steps:

1. Use a Test Kit (with fresh testing reagents) to measure the **pH, alkalinity, and calcium** hardness of the pool water. Pentair recommends the AcuCheck3 Test Kit to measure pH, chlorine ppm, and alkalinity levels (P/N 745000110). "Balanced" water has proper levels of pH, Total Alkalinity and Calcium Hardness. This "balanced" water is neither corrosive or scaling. The pH (0-14) value is the scale of relative acidity or alkalinity. Recommended pH range is from 7.2 to 7.6. The IntelliChem controller default pH value is 7.5 (see page 12).
2. Be sure the pool chlorine level is balanced. Ideal free chlorine level should be between 1.0 - 3.0 parts per million (ppm).
3. Use the online **Langelier Saturation Index (LSI)** calculator to diagnose the water balance in your pool or the IntelliChem controller built-in LSI calculator (see page 28-31). Refer to www.pentair.com/lsi-calc.

*Note: A Saturation Index value of 0 indicates the water is chemically in balance. If the Index is a **minus (-) value, corrosive tendencies are indicated.** If the Index is a **plus (+) value, scale-forming tendencies are indicated.** A Saturation Index value between **+0.5 to -0.5** is considered satisfactory in a swimming pool. See Saturation Index menu on page 28.*

Operator Controls, Indicators and Alarm LEDs

CONTROL PANEL DESCRIPTION



Control Buttons and LEDs:

- ① **Liquid Crystal Display (LCD) with backlighting:** Displays system status information and main menu. Display backlight and menu on and off time (30 seconds to 24 hours) can be set via the “LCD Timeout” menu feature. See “Configuration” menu page 17).
Display viewing modes: Select between two display modes: **Basic:** pH and ORP status with alarms messages. **Advanced:** pH, ORP, status, alarm messages and process timers.
- ② **pH Settings button:** Access the pH settings (see page 3).
- ③ **ORP Settings button:** Access the Oxidation Reduction Potential (ORP) settings (see page 3).
- ④ **Flow LED:** Green LED on indicates flow is detected. LED will blink during flow delay. LED off indicates no flow in the system. If flow is not present, no chemical feeding or IntelliChem controller activity is allowed. LED brightness can be adjusted via the Configuration “Display Mode” menu (see page 17).
- ⑤ **Left arrow button:** Scroll through sub-menu items or move cursor left when editing a setting.
- ⑥ **Menu button:** Access the main menu (see page 11). While in menu mode, used to exit a menu level. All items are saved as soon as they are changed.
- ⑦ **Right arrow button:** When in menu mode, selects menu main and sub-menu item, scroll through sub-menu items or move cursor right when editing a setting.
- ⑧ **Alarm LED:** LED is on if an alarm condition occurs. Display shows alarm message and status (see page 48). LED brightness can be adjusted via the Configuration “Display Mode” menu (see page 17).
- ⑨ **Up/Down arrow button:** When in a menu mode, use ▼/▲ to scroll through main menu and sub-menu items, increase, decrease or change a setting or value. Also, used for moving to next sub-menu page 1/2 - 2/2.

pH Settings and ORP Settings Buttons

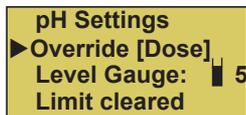
pH Dosage (dispense acid)



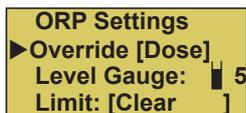
DANGER DO NOT manually feed pH (acid) and ORP sanitizer (chlorine) at the same time without sufficient water flow through the piping system. Combining these two chemicals without sufficient water flow for mixing will result in the formation of hazardous gas. This menu item will be displayed as **Override [Wait]** during no-flow and flow-delay time period.



pH Settings button: Press the **pH Settings button** to access the pH dosage settings.



ORP Settings button: Press the **ORP Settings button** to access the Oxidation Reduction Potential (ORP) settings. The ORP is the sanitization quality of the water of a given solution.



Note: To exit pH Settings and ORP Settings, press the MENU button.

Password Protect: The pH Settings and ORP Settings screens are not accessible when the Password Lock is set to “ALL”. Set the Password Lock to “OFF” or “MENU” to access these screens (see page 5).

Override (pH): Press the **◀/▶ Right or Left arrow button** to toggle between “Dose” or “Stop”. Select “Dose” to dispense muriatic acid or CO₂ and select “Stop” to stop dispensing acid or CO₂ (pH Settings LED is on). To exit, press the MENU button or press the **▼ Down button** to select the “Level Gauge” feature. The Override feature is not available when CO₂ is setup to “Feed to Setpoint.”

Override (ORP): Press the **◀/▶ Right or Left arrow button** to toggle between “Dose” or “Stop”. Select “Dose” to dispense chlorine (or bromine) and select “Stop” to stop dispensing chlorine (ORP Settings LED is on). To exit, press the MENU button or press the **▼ Down button** to select the “Level Gauge” feature. The Override feature is not available when IntelliChlor is setup to “Feed to Setpoint.”

Level Gauge indicator: Press the **▼/▲ Up/Down button** to select this feature. The level gauge (volume based) and hour glass (time based) icon is a visual representation of the amount of acid (pH Settings) or chlorine (ORP Settings) available in the container. Press **◀/▶** six times to fill the gauge (container full). The indicator displays six horizontal bars when full. The level gauge is not available if the doser is unable to determine the pump dispense rate, the supply volume, or if there is no supply “reminder” set up (see page 13-15). The gauge is displayed as an “hour glass” if the supply is based on time rather than volume (see page 6)

Limit [Clear]: Press the **▼/▲** to select this feature. Press the **◀/▶** to clear the current dosage limit timer. After pressing the button, “CLEARED” is displayed, indicating that the current dosage limit is cleared.

System Power Up Sequence

IntelliChem Controller
v1.110 07/08/22
Pentair Aquatic
Systems

Power-up Sequence: During power-up the IntelliChem controller displays the initialization screens before the main status screen is displayed. During this initial power up sequence, the IntelliChem performs an internal self test and continues with a system calibration. The first screen includes the current software version and date.

AUTO CALIBRATION

AUTO CALIBRATION is displayed each time IntelliChem is powered up.

AUTO CALIBRATION
pH 6.35 7.65 OK
ORP 738 398 OK
PASSED

In the next auto-calibration sequence the pH and ORP meters are tested with on-board circuitry and calibrated to the built-in reference devices. An out-of-tolerance condition is immediately reported as an error so the user can have the unit serviced.

IntelliChem Auto
Setup Wizard
Press MENU to go
to each new step

The very first time IntelliChem is powered up and after a factory reset, the **Auto Setup Wizard** start screen is displayed. Otherwise access the wizard from the main menu (see page 6).

Awaiting
POWER&FLOW DELAY
H:00 M:14 S:18
please wait...

The normal start up screen will simply be this one, awaiting Power On & Flow Delay. The countdown timer shows the remaining time before the unit starts reading the probes and controlling the doser.

pH OK 7.5 
ORP OK 450 

Main Status Screen: After IntelliChem has completed the Flow Delay the main status screen displays the measurements of the connected pH and ORP sensors.

Password Protect

The password protect feature prevents access to certain menus and prohibits all menu changes and manual feeds. For more information, see Set Password on page 18.

To set the password protect:

Set Password	
PW	[1234]
Lock	[Off]

Locked - Please enter password
> 1234

1. Press MENU ▼/▲ Configuration ► and ▼/▲ Set Password.
2. **Set Password (PW):** Press the ▼/▲ **Up/Down arrow button** to select the first password digit (0-9).
3. Press the ◀/▶ **Right/Left arrow button** to move the cursor to the next digit.
4. Press the ▼/▲ **Up/Down arrow button** to select the second password digit. Repeat steps 3 and 4 for the third and fourth password digit.
5. Press the ► **Right arrow button** to move the cursor to the **Lock Menu** setting.
6. Press the ▼/▲ **Up/Down arrow button** to select **OFF**: Do not enable control panel button lockout. **ALL**: Lockout MENU, pH Settings and ORP Settings buttons). Tank Levels cannot be changed.
MENU: Lockout MENU button (not pH Settings and ORP Settings buttons). Setpoints or Sat Index values TA, CYA, CH cannot be changed.
7. To exit, press the MENU button (press three times to return to the main screen.
Tip: Setting the password 0000 allows you to enter a protected screen by pressing MENU. Also, once the password is entered, access is granted for the duration specified by the Menu timeout setting in the Configuration/Display Mode menu (see page 17).

Password Protect and IntelliTouch®, EasyTouch® and SunTouch® Control Systems

If the password lock is enabled from IntelliChem controller it will also be locked out on the IntelliTouch, EasyTouch or SunTouch automation control system.

When IntelliChem is controlled by the IntelliTouch, EasyTouch or SunTouch control system, if the password is set and locked on the IntelliChem, **it cannot be changed** from the automation control panel. **To change** a “LOCKED” password from the automation system, enter the password on the IntelliChem controller, it will remain active for the Menu Timeout MM:SS period. During that time, the automation system will be able to set the appropriate settings, just as you would from the IntelliChem controller front panel. Receiving updated settings from automation will continue to extend the Menu Timeout, just as if you’re accessing the menu on the IntelliChem controller itself.

Display Modes

The main status screen can be setup to display basic or advanced system information. To setup the Display Mode, see “Configuration” menu on page 17. The **Basic** display mode shows the current pH and ORP measurements including a message describing any existing pH (line two) and ORP (line four) alarms. The **Advanced** display mode shows all the current measurements and alarm messages as well as dose and mix timers showing the progress of those processes.

Basic display mode

pH >OK 7.4
-72 Scaling
ORP OK 730
Monitoring

The Basic mode displays the current pH and ORP measurements (pH in 10th and ORP in 5mV) with any alarms and tank levels if enabled.

Note: Alarms are displayed on all Basic and Advanced modes. >OK or <OK is displayed as soon as the value exceeds alarm trip point. That is replaced with “HIGH/LOW” after the specific alarm delay time period.

Advanced display mode

pH HIGH 7.91
pH Dose Limit
ORP OK 683
Mixing 00:07:54

Displays three different Alarms. The example screen shows: Dose limit, high reading and chemical tank low alarm. These can co-exist. The advanced mode displays the current pH and ORP high precision measurements (extra digit. e.g. pH=100th - ORP=1mV resolution), alarms, tank levels, process messages and timers.

Basic and Advanced Display with Error Messages

NO FLOW DETECTED
Check pump, flow
Cell, filter,
and valves.

If IntelliChem detects the pool water circulation pump is not active, a NO FLOW message is displayed. ORP and pH values are not measured when there is no flow, and therefore not displayed.

Auto Setup Sequence

Use the Auto Setup feature for first-time setup or standard configurations. Follow the on-screen prompts and enter information about your system configuration (pH/ORP internal or external pumps, pool size, filter time, chemical container size etc). IntelliChem uses this information to automatically setup reminder times, calculate feed times, proportional limits and alarms. The following describes the Auto Setup screen. Press the **MENU button** to access the Auto Setup menu. To change a menu setting or value press the **▼/▲ Up/Down arrow button**. Press the MENU button to save each selection.

Press **MENU ▼/▲ Auto Setup ►**

Previous Values: Use to recalculate new dose times etc., if no custom settings exist. Not recommended for custom settings; use the menu directly to make these changes.

Reset All: Make major configuration changes that may have conflicts with previous settings.

IntelliChem Auto
Setup Wizard
Press MENU to go to
each new step

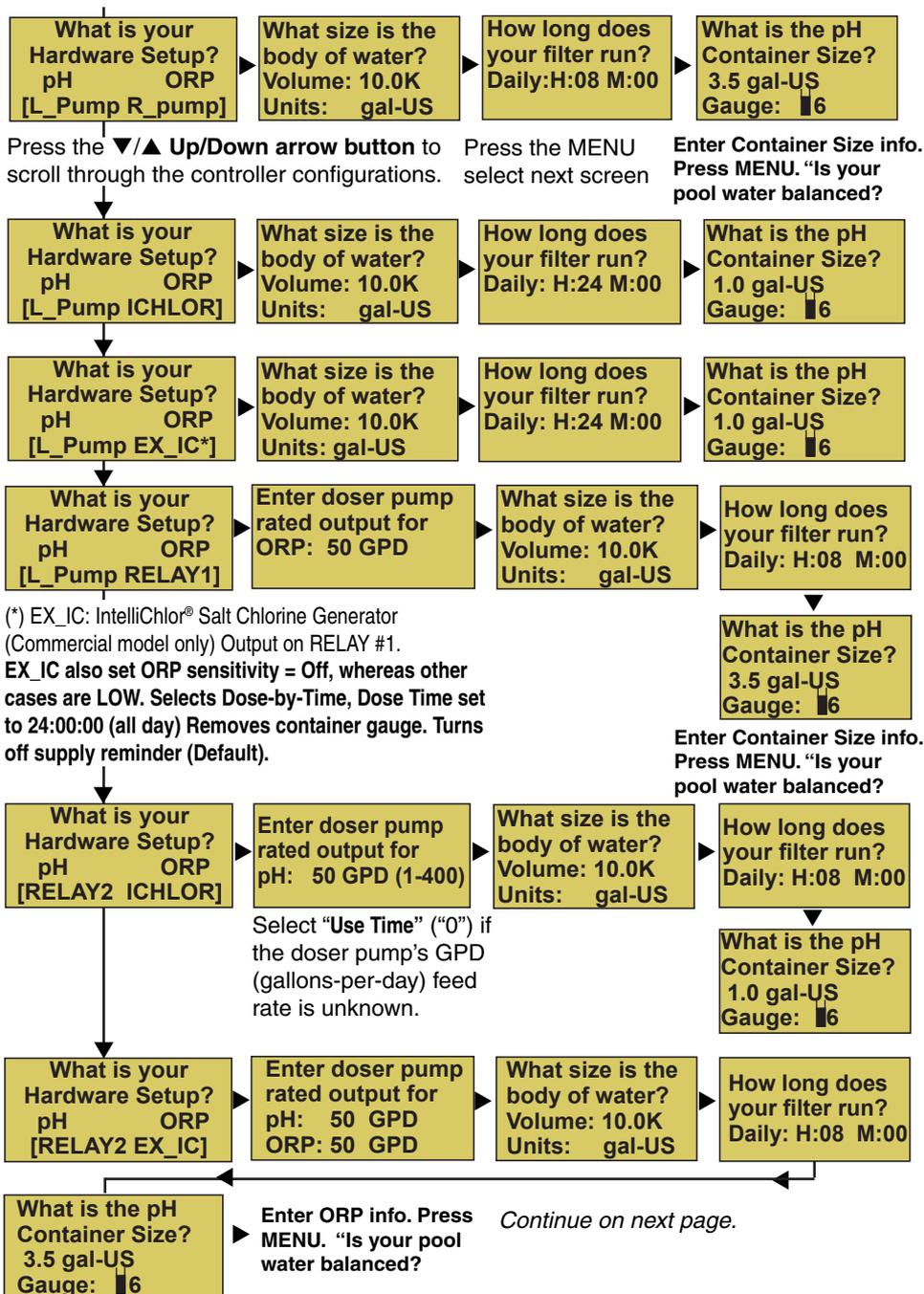
Dosing will
resume when you
exit this menu
Press any button

Would you
like to use
previous values?
[Yes | Reset All]

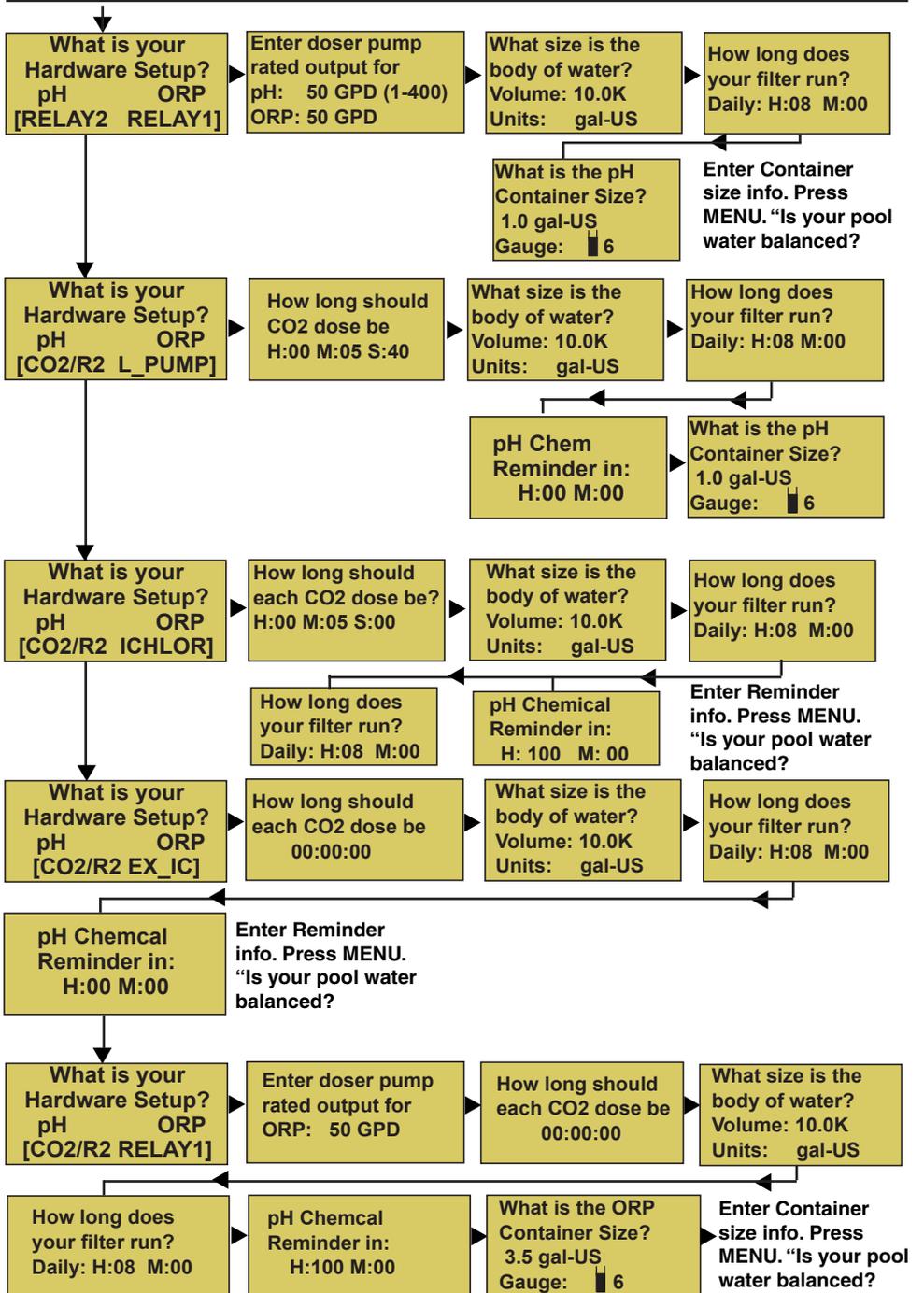
To exit Auto Setup,
press ◀

Press UP/DOWN to select.
Press MENU. (Resetting
defaults and Password).
Press MENU.

Auto Setup Sequence (Continued)

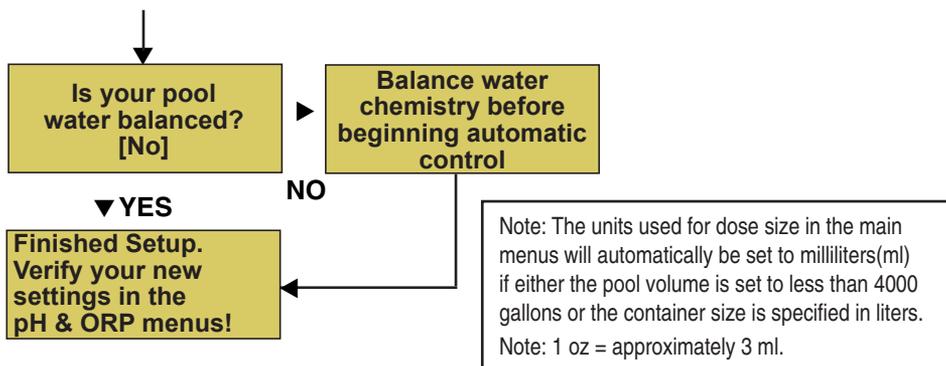


Auto Setup Sequence (Continued)



Continue on next page.

Auto Setup Sequence (Continued)



IntelliChem Controller System Default Values

pH

pH Set Point:	7.5
pH Alarm High:	7.8
pH Alarm Low:	6.8
pH Alarm Delays:	5 min. for both
Sensitivity:	Low (Off for CO ₂)

ORP

ORP Set Point:	700
ORP Alarm High:	750
ORP Alarm Low:	650

Miscellaneous Default Values

Display Mode:	Basic
Control Panel LED Brightness:	10%
Menu Timer:	M:02 S:30
Menu Backlight Timer:	M:00 M:20
Power-On Delay:	14 minutes
Flow Switch Delay:	1 minute
Dose Priority:	Simultaneous dosing
Password 1234 - Lock = Off	
ORP Alarm Delays:	5 min. for both
Sensitivity:	Low (Off for IntelliChlor® Salt Chlorine Generator)
pH Lockout:	7.8

MENUS

MAIN SCREEN

PH MENU

(page 11)

- **pH Dosage** (Page 1/2) **Dosage (For liquid; Volume/Time):**
(**For CO₂; Time or to set point**): Mixing Time: H:24 M:59
- **pH Dose by Volume** (Page 2/2) Dose: [0-9999], Limit: [0-64350],
Units: [oz/ml], Clear [Manual]
- **pH Dose by Time** (Page 2/2) Dose: [00:00:00], Limit: [00:00:00], Clear: [Power-On]
- **pH Dose to Setpoint** (Page 2/2) Limit: [00:00:00], Clear: [24hr Flow]
- **pH Setpt:** 7.5 (use Left/Right button to adjust pH set point)
- **pH Tweak** - reading = 7.xx tweak: 0.0 (+/- 0.3)
- **pH Supply** (Page 1/2) **Units:** gal-US/gal-UK/Liters/Time, **Chemical:** [Acid, pH-, Base, pH+] -
Page 2/2 - **Capacity:** 0.000-200.00 gal-US/galUK/Liters - **Gauge:** Egg timer or tank gauge -
Page 2/2 **Time:** Reminder in: H:100 M:00
- **Sensitivity:** - [Low/High/Off] - Full Dose at 0.5pH (Low - Liquid, CO₂),
(High 0.2pH from set point).
- **pH Alarms:** Page1/2 High 7.8 - Delay 00:05:00 - Page 2/2 Low: 6.8 Delay 00:05:00

ORP MENU

(page 14)

- **ORP Dosage** (Page 1/2) **Dosage (For liquid; Volume/Time):**
(**For SCG; Time or to set point**): Mixing Time: H:24 M:59
- **ORP Dose by Volume** (Page 2/2) Dose: [0-9999], Limit: [0-64350], Units: [oz/ml], Clear [Manual]
- **ORP Dose by Time** (Page 2/2) Dose: [00:00:00], Limit: [00:00:00], Clear: [Power-On]
- **ORP Dose to Setpoint** (Page 2/2) Limit: [00:00:00], Clear: [24hr Flow]
- **ORP Setpt:** 700 (use Left/Right button to adjust ORP set point)
- **ORP Tweak** - reading = xxx tweak: 0.0 (+/- 50mV)
- **ORP Supply** (Page 1/2) **Units:** gal-US/gal-UK/Liters/Time, **Chemical:** [Chlorine/Bromine] -
Page 2/2 - **Capacity:** 0.000-200.00 gal-US/galUK/Liters - **Gauge:** Egg timer or tank gauge -
Gauge: Egg Timer or tank gauge - Page 2/2 **Time:** Reminder in: H:100 M:00
- **Sensitivity:** - [Low/High/Off] - Full Dose at 50 mV ORP (Low - Liquid),
(High 20 mV from set point, Off [IntelliChlor OFF])
- **ORP Alarms:** Page1/2 High 750 - Delay 01:00:00 - Page 2/2 Low: 650 Delay 02:00:00

SAT INDEX

- See page 24 for details - pH: 7.5 - Temp: 00°F -
- CH: xxx - SLT: xxx - TA:xx = CYA: xx Recalc/Tab:

AUTO SETUP

- See page 6 for details

CONFIGURATION

(page 17)

- **Pool Details:** Volume: 0.2K-230K (200-230,000 Liters max) Units:
Gal US (gal-US/gal-UK/Liters), Daily Hrs/Mins
- **Display Mode:** Display Mode: Basic/Advanced, Brightness Front LEDs: (0-100%),
Menu/BkLt Hrs/Mins. (24 hrs -30sec.)
- **Delays:** Power-on: 1-60 mins. (15min default) - FlowSwitch: 1-60 mins. (1 min default) -
Doser/Probe: Seconds 0,15,30,60secs.
- **Set Password:** PW [1234] - Lock [OFF/MENU/ALL]
- **Preferences:** **pH Lockout:** 7.8, **Preferences 2/2:** Saturation Index, Alarm: +/- 0.3,
- **Dose Priority:** [Simultaneous pH Priority]
- **Diagnostics:** Software Rev, Meter Test {Auto Calibration},
Probe Test (Open Probe Test) Timers,
Chlorinator, Status Codes, Factory Reset, Self Test Sequence
- **Hardware:** **pH Control:** 1/2 Doser Type [Internal Pump, External/Relay,
CO₂ Ext/Relay, None] - pH Control 2/2 Flow: xx GPD *See page 22 for details*

Navigating IntelliChem® Controller Menus

The following examples show how to navigate the main menus and sub-menus. Press the **MENU button** to access the main menu. Press the **▶ Right arrow button** to select a menu item and select items in a sub-menu. Press **◀/▶** to select previous/next item on a page. To change a menu setting or value press the **▼/▲ Up/Down arrow button**. Press the **MENU button** to exit and return to the previous menu items. Note: Settings are automatically save when changed.

To change the pH dosage settings (pH Dosage screens 1/2 and 2/2):

Press **MENU ▼/▲ pH Menu ▶ pH Dosage ▶**

pH Menu ▲
ORP Menu
Saturatn Index
Auto Setup ▼

ORP Menu ▲
Saturatn Index
Auto Setup
Configuration ▼

pH Dosage
pH Setpt: 7.5
pH Tweak
pH Supplies

pH Dosage 1/2
Dose: by Volume
Mixing Time:
H:00 M:59

pH Dosage 2/2
Dose Limit Units
3 21 [oz]
Clear [Power-On]

pH Dosage 1/2
Dose: by Volume
Mixing Time:
H:09 M:59

pH Menu ▲
ORP Menu
Auto Setup
Configuration ▼

pH OK 7.46
Mixing 00:07:03
ORP OK 450
Mixing 00:07:54

1. Press the **▼/▲ Up/Down arrow button** to scroll through the main menu items. For this example choose pH menu.
 2. Press the **▶ Right arrow button** to select the pH menu.
 3. Press **▶ arrow button** to select pH Dosage (page 1 of 2). Press **▼/▲** to toggle between pH Dosage page 1/2 and page 2/2.
 4. From pH Dosage page 1/2, press the **▶** to select Dose (feed method). To change the feed method press **▼/▲** to change the selection: “by Volume” or “by Time”.
 5. Press the **▶** to select the next item. The cursor moves down to the “Mixing Time” hours setting (H:00).
 6. Press the **▼/▲** to adjust the Mixing Time hours between feeding acid. Press **▶** to select the minutes. Press **▼/▲** to adjust the minutes. After adjustment, the display shows the new setting. Note: Press either **◀/▶** button to scroll forward or backwards within this sub-menu.
 7. Select 1/2 page indicator. Press the **▼/▲** buttons to select the next pH Dosage screen (2/2).
 8. Use **◀/▶** buttons and **▼/▲** buttons to select and change the “Dose” (amount of liquid dispensed before waiting for a mix time), Limit (amount of liquid dispensed in one day, Units (apply to dose and limit) and clear dose limits setting.
 9. Press the **MENU** to return to the previous pH Dosage page 1/2 menu items.
 10. Press the **MENU** again to exit pH Dosage menu.
- Note: All settings are immediately save when changed.

pH Menu Description

<p>▶pH Menu ▲ ORP Menu Saturatn Index Configuration</p>	<p>▶pH Dosage ▲ pH Setpt: 7.2 pH Tweak pH Supplies ▼</p>	<p>pH Dosage 1/2 Dose: by Time Mixing Time: H:00 M26</p>
by Volume	by Time	by Setpoint
<p>pH Dosage 2/2 Dose Limit Units 1200 64100 [mL] Clear [Manual]</p>	<p>pH Dosage 2/2 Dose 00:33:45 Limit 04:14:00 Clear [Power-On]</p>	<p>pH Dosage 2/2 Dose to Setpoint Limit 00:08:00 Clear [24hr]</p>

To access the pH Menu: Press **MENU ▶ pH Menu ▶ pH Dosage** - The pH Dosage screen 1/2 displays the current dose method (by Volume, Time or to Setpoint).

pH Dosage (for Internal and External Pumps)

pH Dosage (page 1/2)

Mixing Time: Select the amount of time in hours and minutes that the IntelliChem® Controller will wait in between pH feeding. It should be set to allow sufficient mixing time for the chemicals to become distributed throughout the pool. The pH Mixing Time is set by Auto Setup.

Dose (by Volume/Time): Choose the feed method: “by Volume” and “by Time” are available choices for liquid dosers, as determined by the hardware setup. If CO₂ is selected, then the available choices are “by Time” and “To Setpoint”. If pool volume is less than 4000 gallons, these units automatically get set to milliliters (ml) for better resolution.

pH Dosage (page 2/2)

Dose (Volume): Displays the current dose size (0-9999) in ounces [oz] or milliliters [ml]. Set the amount of ounces (or milliliters) that the IntelliChem controller will feed pH (acid) each time the IntelliChem controller calls for pH chemicals. The Dose (Volume) is set by Auto Setup wizard based on pool volume and filter run time.

Dose (Time/Setpoint): Displays the current pH dose (feed) time. If pool volume is less than 4000 gallons, these units automatically get set to milliliters (ml) for better resolution. Sets the amount of time in hours, minutes and seconds that the IntelliChem controller will feed pH (acid) each time the IntelliChem controller calls for pH chemicals. The pH dose time is set by Auto Setup. The Dose (Time) is set by Auto Setup wizard based on pool volume and filter run time. Dose (to Setpoint) does not have a dose amount, only a time limit.

Limit (Time/Volume): Displays the current feed limit. Sets the maximum amount of time/volume in hours, minutes and seconds or volumetric units that will be allowed to feed pH chemicals. As a safety feature, the IntelliChem controller will only allow a certain amount of pH chemicals to feed into the system in a 24 hour period. Set the maximum amount of time in hours (0-24) that will be allowed to feed. The IntelliChem controller tracks each dose time, and adds them together. When the maximum dose time is reached or exceeded, the ORP feed system is prevented from feeding until the next 24 hour period begins, or when the feed timers are cleared manually. The default pH Limit is based on a safe limit of 2 ppm of the size of the pool, up to a 5 oz maximum. The Limit (Time/Volume) is set by Auto Setup wizard based on pool volume and filter run time.

Continue on next page.

pH Menu Description (Continued)

pH Dosage (page 2/2) *Continue*

Clear: Select **Power-On** to clear the pH dose limit time when IntelliChem® Controller is powered on. Select **Manual** to manually clear the pH dose limit timers and select **24 Hrs** to clear timers automatically each 24 hour period of continuous operation. To protect the pool water, IntelliChem controller will automatically shutdown pH and ORP feed control and display an alarm message if IntelliChem controller (or any other dispensing device) runs non-stop for more than the selected Limit time or volume. This prevents IntelliChem from non-stop feeding pH reducer, because of a sensor error or external problem with the pool. This allows you to evaluate the pool chemistry before continuing with pH feeding.

pH Set Point

Displays the current pH set point value. Adjust the pH set point to meet pool and spa chemistry standards. The adjustable range is from 7.2 to 7.8 in increments of 0.1. The default pH set point value is 7.5.

To adjust the acid feed pH set point: Press **MENU pH Menu ►▼pHSetpt**
Press ◀/▶ to decrease or increase the current pH set point value.

Note: When using CO₂, parameters are the same as above.

pH Tweak

The exact reading of each individual pH sensor can vary because of water makeup and variances in probe condition age, etc. The pH Tweak menu feature allows you to adjust the pH sensor reading to match the manual reading taken. The adjustable range is **+/- 0.3**. After adjusting the pH value, the main screen should now display the same value as the manual reading.

To adjust the pH sensor level:

Press **MENU ▼/▲ pH Menu ► pH Tweak**

The current value is displayed (reading = x.xx). Press **▼/▲** to adjust the pH sensor level (+/- 0.3). To remove the tweak, set the level back to 0 (zero).

pH Supplies

pH Supply (page 1/2)

Units: Select gal-US, gal-UK, Liters or Time (hours/minutes)*.

Chemical: Use Acid, (pH -) or Base (pH+).

pH Supply 1/2	pH Supply 2/2	pH Supply 2/2
Unit: USGal	Capacity:	Reminder in:
Chemical:	3.5 gal-US	H:1000 M:00
[Acid, pH-]	Gauge: 3 	Gauge: 6 

pH Supply (page 2/2)

Capacity: Select from 0 to 200 maximum gal-US, gal-UK, or Liters.

***Time (Reminder in: H:xxx M:xx)** If the supply Units were set to Time, the Capacity feature becomes a Reminder feature, as in an egg-timer. This can be used to trigger an alarm, based on cumulative feed times as to when to check the CO₂ cylinder. Set the reminder time in hours (0-8760) and minutes (00-59) on ORP Supply page 2/2. Note: Entering the hours and minutes time (H:00 M:00) will display the hour glass icon on the main screen.

Level Gauge (liquid only): Displays level gauge when using liquid chemical doser. Tank icon symbol is used for liquid chemical configurations that include valid supply and doser feed rate information.

pH Menu (Continued)

pH Sensitivity

The IntelliChem® Controller can adjust the feed times for pH depending on how close the current reading is to the set point. This helps to prevent overshooting and makes it easier for the IntelliChem controller to reach the exact set point. Note: **Low** = (default) Full dose at 0.5 pH above setpoint. **High** = Full dose at 0.2 pH above setpoint.

Off = Full dose at 0.005 pH above setpoint

For example: When set to LOW (full dose at 0.5 above setpoint), if pH setpoint is 7.2 and pH reading is 7.7 or above, a full dose amount is dispensed. As the pH comes closer to setpoint, say 7.45 (0.25 above setpoint - or- half the 0.5 pH value), the dispensed amount will be 1/2 of the specified dosage. And, at 0.05 (1/10th of 0.5 value) above setpoint (7.25), the dosage will be 10% of that specified in the dosage menu. In that case, if the dosage was specified to be 10 ounces, IntelliChem controller will dispense only 1 ounce at a time. This can be confusing because the display appears to not be dosing the full amount; therefore, in the Advanced display mode, the process timer shows “%Dosing 0.1 oz”, the “%” indicates the dosage is reduced due to this Sensitivity feature. In SPA Mode, the leading “s” in “sDosing 0.1 oz” indicates the dose is further reduced by 25%.

To set the pH Sensitivity level: Press MENU - pH Menu ▼/▲ pH Sensitivity ►

pH Sensitive - Monitoring in SPA Mode (Dosing)

pH	>OK	7.28	
Monitoring			
pH	OK	7.25	
sDosing 0.1 oz			

The Advanced display mode shows the current pH dosage. If both SPA Mode and %Sensitivity are active, the Advanced display screen will alternate between the two screens. “Dosing” message is preceded with an “s” to indicate automation is in SPA mode and the doses are cut to 25%.

pH	>OK	7.28	
Monitoring			
pH	OK	7.25	
%Dosing 0.1 oz			

“Dosing” is preceded with a “%” to indicate the dosage is being reduced through the Sensitivity feature.

Spa Mode is activated when the IntelliChem Controller detects that the control system has turned on the Spa. The SPA indicator should be illuminated on the automation control panel. Switching from a large body of water like a pool to a typically a smaller spa automatically reduces the dispensed dosage to 25% of a normal dose. The IntelliChem’s Advanced display precedes the Dosing message with a “s” to indicate it is in this mode. This feature is only available if the IntelliChem Controller is connected to a Pentair control system.

pH Alarms

The IntelliChem controller automatically displays a screen message indicating the pH level has reached or exceeded the **HIGH (7.8) or LOW (6.8)** pH alarm level settings. The IntelliChem controller will automatically set a high and low alarm for the pH level. The Delay time is the amount of time between the detected alarm condition and when the IntelliChem controller displays the alarm message on the main screen. The Delay setting is adjusted in increments of 15 seconds.

To set the pH alarm “High” level and “Delay” time (page 1/2):

Press **MENU pH Menu ► pH Alarms ► ▼/▲ pH Alarms ► ▼/▲**
(page 1/2 is High Level Alarm, page 2/2 is Low Level Alarm)

Press ► to select the alarm, High level and Delay Time (00:50:00).

To set the pH alarm “Low” level and “Delay” time (page 2/2):

Press **MENU ▼/▲ pH Menu ► pH Alarms ▼/▲ Low / Delay (2/2)**

Press ▼/▲ to change pH alarms Low level and Delay Time (00:05:00).

ORP Menu Description

ORP Dosage (dispense chlorine or bromine)

pH Menu
 ► ORP Menu
 Saturatn Index
 Configuration

by Volume

ORPDosage 2/2
 Dose Limit Units
 1200 64100 [mL]
 Clear [Manual]

► ORP Dosage ▲
 ORP Setpt: 700
 ORP Tweak
 ORP Supply ▼

by Time

ORPDosage 2/2
 Dose 00:33:45
 Limit 04:14:00
 Clear [Power-On]

ORP Dosage 1/2
 Dose: by Time
 Mixing Time:
 H:00 M26

by Setpoint

ORPDosage 2/2
 Dose to Setpoint
 Limit 00:08:00
 Clear [24hr]

To access the ORP Menu: Press MENU ► ORP Menu ► ORP Dosage - The ORP Dosage screen 1/2 displays the current dose method (by Time or to Setpoint).

ORP Dosage (for Internal and External Pumps)

ORP Dosage (page 1/2)

Mixing Time: Select the amount of time in hours and minutes that IntelliChem will wait in between ORP dosing. It should be set to allow sufficient mixing time for the chemicals to become distributed throughout the pool. The ORP Mixing Time is set by Auto Setup.

Dose (by Volume/Time): Choose the feed method: “by Volume” and “by Time” are available choices for liquid dosers, as determined by the hardware setup. If IntelliChlor (SCG) is selected, then the available choices are “by Time” and “To Setpoint”.

ORP Dosage (page 2/2)

Dose (Volume): Displays the current dose size (0-9999) in ounces [oz] or milliliters [ml]. Set the amount of ounces (or milliliters) that IntelliChem will dose ORP (chlorine/bromine) each time IntelliChem calls for ORP chemicals. The Dose (Volume) is set by Auto Setup wizard based on pool volume and filter run time. If pool volume is less than 4000 gallons, these units automatically get set to milliliters (ml) for better resolution.

Dose (Time/Setpoint): Displays the current ORP dose (feed) time. If pool volume is less than 4000 gallons, these units automatically get set to milliliters (ml) for better resolution. Sets the amount of time in hours, minutes and seconds that IntelliChem will feed ORP (chlorine/bromine) each time IntelliChem calls for ORP chemicals. The ORP dose time is set by Auto Setup. The Dose (Time) is set by Auto Setup wizard based on pool volume and filter run time. Dose (to Setpoint) does not have a dose amount, only a time limit.

Limit (Time/Volume): Displays the current feed limit. Sets the maximum amount of time/volume in hours, minutes and seconds or volumetric units that will be allowed to feed ORP chemicals. As a safety feature, the IntelliChem will only allow a certain amount of ORP chemicals to feed into the system in a 24 hour period. Set the maximum amount of time in hours (0-24) that will be allowed to feed. IntelliChem tracks each dose time, and adds them together. When the maximum dose time is reached or exceeded, the ORP feed system is prevented from feeding until the next 24 hour period begins, or when the feed timers are cleared manually. The default ORP Limit is based on a safe limit of 2 ppm of the size of the pool, up to a 5 oz maximum. The Limit (Time/Volume) is set by Auto Setup wizard based on pool volume and filter run time.

Clear: Select **Power-On** to clear the ORP dose limit time when IntelliChem is powered on. Select **Manual** to manually clear the ORP dose limit timers and select **24 Hrs** to clear timers automatically each 24 hour period of continuous operation.

ORP Menu Description (Continued)

ORP Set Point

Displays the current ORP set point value. Adjust the ORP set point to meet pool and spa chemistry standards. The adjustable range is from 400 to 800 in increments of 10. The default ORP set point value is 700.

To adjust the ORP set point: Press **MENU ORP Menu ►▼ORP Setpt**
Press ◀/▶ to decrease or increase the current ORP set point value.

Note: When using IntelliChlor SCG, parameters are the same as above.

ORP Tweak

The exact reading of each individual ORP sensor can vary because of water makeup and variances in probe condition age, etc. The ORP Tweak menu feature allows you to adjust the ORP sensor reading to match the manual reading taken. The adjustable range is **+/- 30mV**. After adjusting the ORP value, the main screen should now display the same value as the manual reading.

To adjust the ORP sensor level:

Press **MENU ▼/▲ pH Menu ► ORP Tweak**

The current value is displayed (reading = x.xx). Press **▼/▲** to adjust the ORP sensor level (+/- 30 mV). To remove the tweak, set the level back to 0 (zero).

ORP Supplies

ORP Supply (page 1/2)

Units: Select gal-US, gal-UK, Liters or Time (hours/minutes)*.

Chemical: Use Chlorine or Bromine.

ORP Supply	1/2
Unit: USGal	
Chemical:	
[Chlorine]	

ORP Supply	2/2
Capacity:	
3.5 gal-US	
Gauge:	3 

ORP Supply	2/2
Reminder in:	
H:1000 M:00	
Gauge:	6 

ORP Supply (page 2/2)

Capacity: Select from 0 to 200 maximum gal-US, gal-UK, or Liters.

***Time (Reminder in: H:xxx M:xx)** If the supply Units were set to Time, the Capacity feature becomes a Reminder feature, as in an egg-timer. This can be used to trigger an alarm, based on cumulative feed times as to when to clean the SCG plates. Set the reminder time in hours (0-8760) and minutes (00-59) on ORP Supply page 2/2. Note: Entering the hours and minutes time (H:00 M:00) will display the hour glass icon on the main screen.

Level Gauge (liquid only): Displays level gauge hour when using liquid chemical doser. Tank icon symbol is used for liquid chemical configurations that include valid supply and doser feed rate information.

ORP Menu Description (Continued)

ORP Sensitivity

IntelliChem can adjust the feed times for ORP depending on how close the current reading is to the set point. This helps to prevent overshooting and makes it easier for IntelliChem controller to reach the exact set point. Note: **Low**= (default) Full dose at 30mV below setpoint. **High**= Full dose at 15mV below setpoint **Off**= Full dose at 1mV below setpoint.

For example: When set to LOW (full dose at 30mV below setpoint), if ORP setpoint is 700 and ORP reading is 650 or below, a full dose amount is dispensed. As the ORP comes closer to setpoint, say 675mV (25mV below setpoint - or- half the 30mV value), the dispensed amount will be 1/2 of the specified dosage. And, at 695 (1/10th of 30mV value) below setpoint (700), the dosage will be 10% of that specified in the dosage menu. In that case, if the dosage was specified to be 10 ounces, the IntelliChem controller will dispense only 1 ounce at a time. This can be confusing because the display appears to not be dosing the full amount; therefore, in the Advanced display mode, the process timer shows “%Dosing 0.1 oz”, the “%” indicates the dosage is reduced due to this Sensitivity feature. In SPA Mode, the leading “s” in “sDosing 0.1 oz” indicates the dose is further reduced by 25%.

To set the ORP Sensitivity level: Press MENU - ORP Menu ▼/▲ ORP Sensitivity ►

ORP Sensitive - Monitoring in SPA Mode (Dosing)

ORP	>OK	7.28	
Monitoring			
ORP	OK	652	
sDosing 0.1 oz			

The Advanced display mode shows the current ORP dosage. If both SPA Mode and %Sensitivity are active, the Advanced display screen will alternate between the two screens. “Dosing” message is preceded with an “s” to indicate automation is in SPA mode and the doses are cut to 25%.

ORP	>OK	7.28	
Monitoring			
ORP	OK	652	
%Dosing 0.1 oz			

“Dosing” is preceded with a “%” to indicate the dosage is being reduced through the Sensitivity feature.

Spa Mode is activated when the IntelliChem Controller detects that the control system has turned on the Spa. The SPA indicator should be illuminated on the automation control panel. Switching from a large body of water like a pool to a typically a smaller spa automatically reduces the dispensed dosage to 25% of a normal dose. The IntelliChem’s Advanced display precedes the Dosing message with a “s” to indicate it is in this mode. This feature is only available if the IntelliChem Controller is connected to a Pentair control system.

ORP Alarms

IntelliChem automatically displays a screen message indicating the ORP level has reached or exceeded the **HIGH (750 mV) or LOW (650 mV)** pH alarm level settings. IntelliChem will automatically set a high and low alarm for the ORP level. The Delay time is the amount of time between the detected alarm condition and when IntelliChem displays the alarm message on the main screen. The Delay setting is adjusted in increments of 15 seconds.

To set the ORP alarm “High” level and “Delay” time (page 1/2): Press **MENU ORP Menu ► ORP Alarms ► ▼/▲ ORP Alarms ► ▼/▲ (page 1/2 is High Level Alarm, page 2/2 is Low Level Alarm)**

Press ► to select the alarm, High level and Delay Time (00:50:00).

To set the ORP alarm “Low” level and “Delay” time (page 2/2): Press **MENU ▼/▲ ORP Menu ► ORP Alarms ▼/▲ Low / Delay (2/2)**

Press ▼/▲ to change ORP alarms Low level and Delay Time (00:05:00).

Configuration Menu

Pool Details

From this menu, you can set your pool size, units to display and the daily run time which should match your daily pool pump filtration time.

Volume: Pool volume (size). Select range is 200 - 230,000 gal (gal-US, gal-UK and Liters).

Units: Select units to display in English (gal-US), (gal-UK) and Metric Liters.

Daily: This daily run time is used for calculating dose and mix times. It is set and used in the Auto Setup script and should be the amount of time the pool pump/filter runs each day.

To access the Pool Details menu:

Press **MENU ▼ Configuration ► Pool Details ►**

Display Modes

Mode: Selects which display mode is displayed: **Basic or Advanced**, Basic mode displays the current pH and ORP levels with any alarms and fuel gauge if enabled. Advanced mode displays high resolution pH and ORP levels and process messages, timers (see page 6).

LEDs: Adjusts the brightness level (0-100%) of the front panel LEDs.

Menu: Adjusts the amount of time (minutes/seconds) the menu will be on each time the control panel is activated and also the time the entered password is valid.

BkLt: Adjusts the amount of time (hours/minutes) the controller screen backlight will be on each time the control panel is activated.

To access the display mode menu: Press **MENU ▼ Configuration ► ▼ Display ►**

Press **▼/▲** to adjust display settings.

Delays (minutes)

Power-On: Sets the delay time from power up to the first display screen reading. The adjustable time is from 1 to 60 minutes. The default power on time is 14 minutes

Flow Switch: Sets the delay time from when the Flow Switch is active to the first display screen reading. The adjustable time is from 1 to 60 minutes. The default flow switch delay time is one minute.

Doser/Probe: Sets the delay time from when the Doser turns on to when it takes the next probe measurement. Adjustable time is 0 to 60 seconds. Default is 15 seconds. Use longer times to prevent interaction of doser from affecting the measurement.

To access the delays menu: Press **MENU ▼ Configuration ► ▼ Delays ►**

Press **▼/▲** to set the delay settings.

Configuration Menu (Continued)

Set Password

The IntelliChem® Controller menus, the pH button and ORP button on the control panel can be password protected. Once a password has been set, the IntelliChem controller will not allow access to the menu system and no changes to be made without entering the password. For more information see page 5.

PW: Enter a four digit password [0000]. Each digit can be assigned 0-9.

Lock: Select OFF, MENU (password protect the main menu) or ALL (password protect all control panel buttons. Once the password is entered, access is granted for the duration specified by the Menu timeout setting in the Configuration/Display Mode menu. If the menus are locked, changes via the automation interface will also be locked out.

To access the password menu:

Press **MENU ▼ Configuration ► ▼ Set Password ►**

Press **▼/▲** to select the digit and **◀/▶** move to next digit. Note: If you forget the password, first try the default password 1234, then call Customer Support for assistance.

Preferences (1/2)

To access the delays menu: Press **MENU ▼/▲ Configuration ► ▼ Preferences ►**

Press **▼/▲** to adjust the following settings.



Preferences 1/2 pH
Lockout: 7.8

pH Lockout: is the pH reading at which IntelliChem will no longer dose sanitizer (Chlorine/Bromine). Above pH of 7.8 it is generally understood that the ORP reading is suppressed and therefore will not be used to administer additional sanitizer. Just bringing the pH level down will raise the available chlorine and the effective ORP. At this trip point, an alarm message will be shown on the screen and ORP doses will cease.

Range is 7.7 to 8.2, default is 7.8.

Configuration Menu (Continued)

Preferences (2/2)

Preferences 2/2
 Saturation Index
 Alarm: +/- 0.5
 Delay: 00:30:0

Saturation Index

Alarm: +/- 0.5: If the Saturation Index (SI) level is in the “Corrosive” or “Scaling” range, this feature allows you to enter a Saturation Index (SI) alarm threshold value between +/- 0.1 to +/- 0.9 (+/- 5 default). Select “Disabled” to disable the Alarm feature.

Delay: The Alarm Delay feature sets the delay time before the SI Alarm (see above) message is displayed. Enter the delay time from 00:15:00 to 24:00:00 (30 minutes default). Note: Once the SI has passed the threshold for the delay period, an alarm message is displayed showing the Saturation Index Alarm (along with other pH alarms) that includes the value and description.

pH >OK 7.44 
 -.72 Corrosive
 ORP OK 730 
 Monitoring

pH >OK 7.44 
 +.32 Scaling
 ORP OK 730 
 Monitoring

These alarm messages are also displayed on the IntelliTouch, EasyTouch and SunTouch control panel.

Dose Priority

To access the delays menu: **Press MENU ▼/▲ Configuration ►▼Dose Priority ►**
 Press ▼/▲ to select option.

Dose Priority: pH Priority or Simultaneous.

Depending on how the IntelliChem chemical dosers are plumbed and how much water is circulating in the system where the chemicals are injected into the water stream, it may be preferred to only feed Chlorine when Acid is not feeding. This would be the pH Priority setting.

- Simultaneous allows both chemicals to feed at the same time - and can be used when both feed systems are not liquid chemicals or the injectors are separated by a safe distance in the water stream. DANGER: Combining liquid acid and chlorine can result in the formation of hazardous and explosive gas.
- pH Priority will always feed acid first, and only during the acid mix time or general monitoring period will the IntelliChem feed the liquid chlorine sanitizer. If while feeding chlorine, the pH rises above setpoint, the ORP dose will be stopped and allow acid to feed.

Configuration Menu (Continued)

Diagnostics

Software Rev: Displays the software revision.

Meter Test: Performs an internal self-test of the pH/ORP meter and sensing circuitry. Ensures both circuits are performing properly First tests the High circuit in the uncalibrated state, waits for a button press, then tests the Low circuit and waits for a button press. Once these two tests complete, it proceeds with the self-calibration. A Pass or Fail message is displayed. If this test fails, disconnect power and check for water or dirt on the circuit board. Use a can of dry compressed air to clean the board if necessary. If the test continues to fail, contact technical support.

Probe Test: This test takes approximately 30 seconds. Perform this test with the sensor cables and probes installed. Probes must be clean and in water. Possible results are :

Both Probes Good

pH: Good	ORP:Bad
pH: Bad	ORP:Good
pH: Bad	ORP:Bad

Timers: This displays the counters used for tracking the cumulating dose volume and/or time used in determining the Dose Limit. It shows:

“PCs” PH cumulative dose limit timer in Days HH:MM:SS

“Ocs” ORP cumulative dose limit timer in Days HH:MM:SS

“ml” Milliliters of cumulative dose for Ph and Orp (0-9999) stops at 9999 ml

“Run” the RUN TIME in Days, HH:MM:SS since powered up.

If you need to know how much you’ve dosed during a day, or how long its been running that day, “Timers” will have this information. The cumulative times/ml get reset when you clear the dose limits, The Run Time clears on power-up.

Configuration Menu (Continued)

Diagnostics (Continued)

Chlorinator: This screen displays the current IntelliChlor (SCG) status, salt (ppm) levels and error conditions. The hexadecimal status value is decoded and displayed in the brackets on the bottom line; multiple error conditions are shown by sequencing through the messages.

This display can be used to determine if the SCG is connected and responding to the IntelliChem. If the IntelliChlor is connected, this display may show “Please wait 2-7 minutes for ppm”. This indicates the IntelliChlor is responding to initial contact but until water flow and sufficient salt level is reached, the IntelliChlor will not respond with further information like salt ppm and status. Sometimes it is helpful to cycle power on the IntelliChlor and wait 10 minutes for the green lights before it will respond with ppm and status information; it may not respond if the Salt or Cell lights are flashing red.

If the Configuration / Hardware / ORP Control / Doser Type is set to IntelliChlor, the IntelliChem will control the IntelliChlor as it would a doser, actively turning it on (100%) for chlorine demand, and off (0%) when the ORP reaches the desired set point.

For the Chlorinator to work when connected to an Automation controller like the IntelliTouch, EasyTouch, or SunTouch, those units must be configured with the IntelliChlor enabled. The displays is as follow:

```
-----
Chlorinator Info:
Salt: 4500 ppm
Status Code=00H
[OK-NO ERRORS ] V
-----
```

```
To get updated
ppm, cycle SCG
power and wait.
Press any button
-----
```

Possible messages are:

```
No Flow
Low Salt
Very Low Salt
High Current
Clean Cell
Low Voltage
Cold Water
```

Configuration Menu (Continued)

Status Codes: This displays a complex series of values that indicate the real-time status and alarm conditions.

Top line, Codes: HA= is the automation Home Address that IntelliChem has locked onto. In the upper-right corner,

R0,1,2,4 which represents the UOC comm status.

R0 = standalone (no KA from Automation since power up)

R1 = Found KA packets within 30 seconds of power up

R2 = Found KA packets later, after 30 seconds, so was operating in standalone for a while

R4= Was in Automation mode (sending IntelliChlor commands through IntelliTouch) but has dropped the connection.

The two-digit number (0-99) directly below the R# is the number of seconds it's gone without a valid KA packet. It should generally be 00-04 seconds. More than that means that IntelliChem is missing the automation KA packets.

Note: Status and Alarm hexadecimal displayed codes represent the current IntelliChem status. For further information, contact Technical Support (800) 831-7133.

Factory Reset: Clear all calibrated values and run Auto Setup to initialize IntelliChem. For Factory Default Settings.

Self Test Sequence: Upon entering a self test sequence, all dosing will pause until the test is completed. Follow the on-screen prompts. "PASSED" indicates the test was successful. See Troubleshooting section for error conditions, on page 46.

Hardware

Most common hardware configurations can be selected by using the Auto Setup Wizard. This menu allow more complex and custom settings. Use the Hardware menu to configure IntelliChem for the pH and ORP hardware controls and dose being used. Upon entering the hardware setup menu, all dosing will pause until the hardware setup is completed.

After pressing the Hardware button the following message is displayed.

Dosing will resume when you exit this menu. Press any button

To access the hardware menu: **Press MENU ▼ Configuration ► ▼ Hardware ►**

pH Control (page 1/2 - 2/2)

Doser Type 1/2: Select the pH Control Dose Type:

- IntelliChem pH feed method being used (INTERNAL PUMP, EXTERNAL RELAY, CO₂ EXT/RELAY (Carbon dioxide tanks), NONE).

Doser Type 2/2:

- **INTERNAL PUMP:** Right, MTR_R, Left, MTR_L
- **EXTERNAL RELAY:** Ex_Relay 1, Ex_Relay 2
- **CO₂ EXTERNAL RELAY:** Ex_Relay 1, Ex_Relay 2

Flow (Rate) 2/2:

- **INTERNAL PUMP (MTR_R/MTR_L):** FLOW: 65 GPD (gallons per day).
- **EXTERNAL RELAY 1 or 2:** RATE: xxx GPD (gallons per day). Note: Set to 0 to use time-based feed instead of volumetric (only on the Ext Relays (not internal motors).
- **CO₂ EXTERNAL RELAY 1 or 2:** Use Time (0) or SCFH (1-400).

Configuration Menu (Continued)

ORP Control (page 1/2 - 2/2)

Doser Type 1/2: Select the ORP control hardware:

- IntelliChem ORP feed method being used (INTERNAL PUMP, EXTERNAL RELAY, INTELLICHLOR® Salt Chlorine Generator (SCG), NONE).

Doser Type 2/2:

- **INTERNAL PUMP:** Right-Side (MTR_R), Left-Side (MTR_L)
- **EXTERNAL RELAY:** Ex_Relay 1, Ex_Relay 2
- **INTELLICHLOR:** All Models (IC20, IC40, IC60)

Flow (Rate) 2/2:

- **INTERNAL PUMP (MTR_R/MTR_L):** FLOW: 65 GPD (gallons per day)
- **EXTERNAL RELAY 1 or 2:** RATE: xxx GPD (gallons per day). Note: Set to 0 to use time-based feed instead of volumetric (only on the Ext Relays (not internal motors).

Hardware settings must be chosen carefully. If both dosers are assigned to the same internal pump or external relay, the program will display an error message upon exiting the Hardware menu.

Alarm Output Select the following the IntelliChem® Controller alarm output information:

- **External alarm output:** Ex_Relay1 or Ex_Relay2.

For an external alarm indicator, an unused relay may be selected to turn on when the red Alarm LED on the front panel is turned on.

The alarm relay must be chosen carefully. If Ex_Relay1 or Ex_Relay2 is used for a doser, it must not be used for an alarm output. Upon exiting the Hardware menu, the program will check to be sure the same relay is not used more than once. If a relay is assigned to more than one function, an error message will be displayed.

error message:

```

-----
Alarm Relay
conflicts with
Ext Doser Relay
Changed to Ex_R1
----- or
Changed to Ex_R2
or
Changed to N/A
  
```

Auto Setup Sequence

Auto Setup

See page 6 for details.

SAT Index Overview

Saturation Index

The Saturation Index (SI), also called the Langelier Index, is a chemical equation or formula used to diagnose the water balance in the pool. The Saturation Index formula is **SI = pH + TF + CF + AF - 12.1 (or 12.2 for salt pools)**. To calculate the Saturation Index, you must first test the pool water for pH, temperature, calcium hardness, and total alkalinity. Refer to a chart for assigned values for your temperature, hardness, and alkalinity readings then add these to your pH value. Subtract 12.1 (or 12.2 for salt pools), which is the constant value assigned to Total Dissolved Solids and a resultant number will be produced. A result between +/-0.3 indicates balanced water. Test results not within these values require chemical adjustments to achieve balance. This formula is more or less reliable but not guaranteed. In some cases, individual readings for pH, calcium, and Total-Alkalinity might be beyond normal recommendations, however, combined within the formula can produce "balanced water." The SI is useful to pinpoint potential water balance problems.

To access the Sat Index menu:

Press MENU ▼/▲ Saturatr Index ►

Press ▼/▲ and ◀/▶ to adjust the Saturation Index values.

<p>►pH Menu ▲</p> <p>ORP Menu</p> <p>Saturatr Index</p> <p>Configuration</p>
--

pH: 6.0	Temp:
77F	
CH: 250	SLT1000
TA: 90	CYA:18

Sat Index Menu

Note: The pH, Temp, and SLT are entered automatically as the numbers are available from the measurement and automation system. Each time this display is entered, if available, the current temperature is obtained from the INTELLITOUCH®, EASYTOUCH® Control System), SLT is obtained from the INTELLICHLOR® Salt Chlorine Generator (SCG). But these values can be changed on this screen for calculation purposes.

pH: Enter the current pH value.

Temperature: Enter the current temperature setting.

CH: Enter the current calcium hardness level.

SLT: Enter the current salt level or Total Dissolved Solids (TDS) level if no SCG is used.

TA: Enter the current total alkalinity value.

CYA: Enter the current cyanuric acid value.

SI: Displays the last calculated SI value (Corrosive/Scaling/Ideal). **Note: If there is no flow or Flow Delay is enabled, no SI value displayed.**

pH: 6.0	Temp:
77F	
CH: 250	SLT1000
TA: 90	CYA:18

pH: 6.0	Temp:
77F	
CH: 250	SLT1000
TA: 90	CYA:18

Sat Index Overview (Continued)

Recommended Pool Chemistry

pH range:	7.2 - 7.6
ORP range:	650 - 750 mV
Alkanlinity:	80 - 120 ppm
Calcium Hardness:	200 - 500 ppm
Cyanuric Acid/Stablizer:	Less than 30 ppm

pH: Chlorine produced by the IntelliChlor SCG is close to Neutral pH. However, other factors usually cause the pH of the pool water to rise. Therefore, the pH in a pool chlorinated by IntelliChlor tends to stabilize at approximately 7.8. This is within APSP standards.

If the pool pH rises above 7.8, have a pool professional test to see if other factors such as high Calcium Hardness or Total Alkalinity are the cause and then balance accordingly.

Water Temperature: The pool water temperature can affect the saturation index value. IntelliChem receives the temperature reading from the automation system.

The automation system must have the POOL or SPA pump running to report the proper temperature to IntelliChem, otherwise IntelliChem will use its own water temperature value. To change the IntelliChem default temperature, select **Temp** and use the **Up/Down arrow** to adjust the temperature.

pH Level Test: Test the pH level of your pool water with a reliable test method. If necessary, adjust according to your pool professional's recommendations. APSP's recommended ideal range for pH is 7.2 to 7.6.

Never use dry acid (sodium bisulfate) to adjust pH in arid geographic areas with excessive evaporation and minimal dilution of pool water with fresh water. A buildup of by-products can damage the IntelliChlor SCG.

Calcium Hardness

Recommended range for calcium hardness is 200-500 ppm. Calcium Hardness levels should be tested weekly. Calcium hardness is the calcium carbonate scale deposited on pool surfaces. The test for Calcium Hardness is a measure of how "hard" or "soft" the water is testing. "Hard" water can have high levels of calcium and magnesium. If these levels are too high the water becomes saturated and will leave calcium carbonate scale deposits (a "white-ish," crystallized rough spot) on any surface inside the pool. If the levels are too low, the water becomes "soft" and will corrode surfaces inside the pool. Use TSP or Hydroquest 100 to lower Calcium Hardness levels that are too high or add water to the pool which has a lower calcium hardness content. Levels which are too low require the addition of calcium chloride.

Total Dissolved Solids (TDS): Adding salt to pool water will raise the TDS level.

While this does not adversely affect the pool water chemistry or clarity, the pool water professional testing for TDS must be made aware salt has been added to the IntelliChlor system. The individual performing the TDS test may then subtract the salinity level to arrive at a TDS level that would be compatible to a TDS reading for a non-salt water pool.

When using a salt chlorine generator, the salt level is the TDS level of the pool.

Sat Index Overview (Continued)

Total Alkalinity

APSP's recommended ideal range for total alkalinity is 80 to 120 ppm for "gunite" and concrete pools and 125 to 170 ppm for painted, vinyl, and fiberglass pools. Test levels weekly and adjust according to your pool professional's recommendations. Total Alkalinity can be described as a buffer that keeps pH in order. pH depends on the ability of the total alkalinity in the water to withstand the changes in pH. If the total alkalinity is too high, adding acid (similar to pH) lowers the level. Adding a base (e.g sodium bicarbonate) when total alkalinity is low, raises the level. The level of total alkalinity in the water is a measurement of all carbonates, bicarbonates, hydroxides, and other alkaline substances found in the pool water.

Cyanuric Acid: Cyanuric acid is needed in outdoor pools to help to stabilize and maintain proper levels of chlorine. 90% of unstabilized chlorine is destroyed by the UV radiation from the sun. Cyanuric acid stabilizes chlorine in water from UV degradation. When using the IntelliChlor SCG, the cyanuric acid level should be maintained at less than 30 ppm.

Optimum Pool Water Chemistry Conditions for Salt Water Pools (using the IntelliChlor Salt Chlorine Generator)

In accordance with the Association of Pool and Spa Professionals (APSP) standards, it is recommended that the pool water chemistry conditions (see page 21) be maintained on an on going basis to help protect pool users, pool related equipment and surfaces in and around the pool.

These values are important to maintaining the pool equipment in proper operating condition and preventing corrosion, liming or other problems. The IntelliChlor (SCG) is warranted to operate properly only if these conditions are met. For more information, refer to your local agency having jurisdiction, NSPI (National Spa and Pool Institute), the CDC (Centers for Disease Control), or the WHO (World Health Organization). Recommended pool water chemistry is given below:

Free Chlorine: 2.0 - 4.0 ppm. Above 4.0 ppm may cause corrosion of metal components

Combined Chlorine (Chloramines): None (super chlorinate to remove all chloramines)

pH: 7.2 - 7.8 (USE MURIATIC ACID to lower pH and Soda Ash to raise pH.)

Cyanuric Acid: Less than 30 ppm

Total Alkalinity: 80 - 120 ppm

Calcium Hardness: 200 - 500 ppm

TDS (includes salt): 3000 minimum to 5700 to 6000 maximum ppm

Salt: 3000 - 4500 ppm (ideal 3400 ppm)

Metals (Copper, Iron, Manganese): None

Nitrates: None - **Phosphates:** Less than 125 ppb

Using the Langelier Saturation Index (LSI) to Diagnose Water Balance

Use the **Langelier Saturation Index (LSI)** calculator to diagnose the water balance in your pool. Water with a LSI of 1.0 is one unit above a balanced condition. Reducing the factors by 1 unit will bring the water into equilibrium. To use the LSI calculator, refer to www.pentair.com/lsi-calc.

Sat Index Overview (Continued)

Calculating the Saturation Index

The saturation index is a formula that relates pH, calcium and alkalinity in the pool water. A well balanced pool water will have a formula result range between -0.5 and 0.5. Outside this range, the pool water is out of balance, potentially damaging pool equipment or scaling the salt chlorine generator. The equation to calculate Si is:

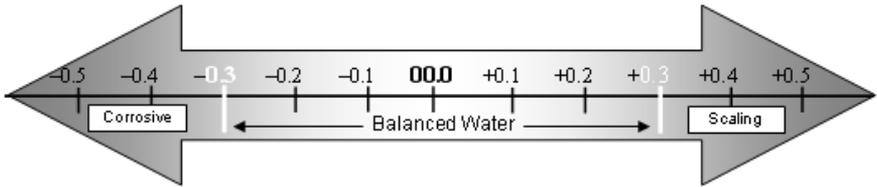
$$SI = pH + CHF + AF + TF - TDSF$$

Saturation Index pH as tested Calcium Hardness Factor Alkalinity Factor Temperature Factor TDS Factor (12.1 non-salt, 12.2 salt pools)

Cyanuric acid in the form of cyanurate ions contribute to alkalinity. Thus, a correction must be made to total alkalinity. We subtract 1/3 of the cyanuric acid level from the reading obtained in the total alkalinity test.

Total Alkalinity - 1/3 Cyanuric Acid = Corrected Alkalinity

This correction can be considerable in established pools with high cyanuric acid levels; for example, at 240 ppm cyanuric acid, the correction amounts to 80 ppm ($240 \div 3 = 80$).



Saturation Index Tables (as recommended by NSPF)

Temperature		TF	Calcium Hardness		Total Carbonate Alkalinity	
°F	°C		ppm (mg/L)	CHF	ppm (mg/L)	AF
32	0.0	0.0	25	1.0	25	1.4
37	2.8	0.1	50	1.3	50	1.7
46	7.8	0.2	75	1.5	75	1.9
53	11.7	0.3	100	1.6	100	2.0
60	15.6	0.4	125	1.7	125	2.1
66	18.9	0.5	150	1.8	150	2.2
76	24.4	0.6	200	1.9	200	2.3
84	28.9	0.7	250	2.0	250	2.4
94	34.4	0.8	300	2.1	300	2.5
105	40.6	0.9	400	2.2	400	2.6
			800	2.5	800	2.9

INSTALLATION (INTELLICHEM® CONTROLLER AND FLOW CELL)

Installing the IntelliChem® Controller

Before installing the IntelliChem controller, read the following instructions.

1. **IMPORTANT!** If the equipment pad is below the water level of the pool, please install a CHECK VALVE **after** the heater or use a Hartford Loop.
2. Identify new and existing equipment to be connected.
3. Decide if the sensors will be in a separate bypass line, or if the Flow cell will be used. **Caution: If the Flow Cell is being installed, the input water maximum pressure is 25 PSI.**
4. **Determine the supply voltage, and wire the transformer wires as needed (see page 31).**
5. Determine if the control to the equipment uses the same voltage as the supply voltage. All controlled equipment must be compatible.
6. Determine the water-tap points for the flow cell bypass inlet and outlet.
7. Install the Flow Cell away from direct sunlight and on a flat vertical surface.
8. Switch the main house circuit breaker OFF. Connect the supply voltage to the PUMP SIDE OF THE MAIN FILTER PUMP RELAY located in the load/power center (see page 40 for the IntelliChem controller AC power wiring diagram). This ensures that the IntelliChem controller will only dispense chemicals when the filter pump is ON. Note: The IntelliChem controller must be connected to a separate dedicated circuit GFCI.
9. If using a Flow Cell install the bypass now.
10. Connect the pH and ORP sensors.
11. Test the plumbing for leaks.
12. Switch on the IntelliChem controller for the first time as described below.

⚠ DANGER



Risk of Electrical Shock or Electrocution!

IntelliChem controller must be installed by a licensed or certified electrician or a qualified pool professional in accordance with the current National Electrical Code and all applicable local codes and ordinances. Improper installation will create an electrical hazard which could result in death or serious injury to pool users, installers or others due to electrical shock, and may also cause damage to property.

⚠ WARNING

Always disconnect power to the IntelliChem controller enclosure at the circuit breaker before servicing the unit. Failure to do so could result in death or serious injury to serviceman, pool users or others due to electrical shock.

Mounting IntelliChem® Controller Enclosure

Mount the IntelliChem controller enclosure as follows:

1. Select a location for mounting the IntelliChem® Controller enclosure with the following required recommendations:
2. Install the IntelliChem controller enclosure at least 10 feet from the pool or spa wall.
3. Supply power must be routed to the IntelliChem controller in accordance with the applicable national and current local (NEC) codes (see page i).
4. The installation surface must be solid and vertical. Do not mount the IntelliChem controller enclosure in a horizontal position.
5. Maintain adequate clearance for opening the enclosure.
6. The environment should be free of chemical fumes and excessive heat. The maximum temperature it should not exceed is 110°F (50°C).
7. Mount as far as possible from sources of electrical interference.
8. Mount the enclosure on a flat surface.
9. Hold the enclosure against the mounting surface with a closed lid and mark the location of the mounting brackets located on the sides of the enclosure next to the wall. Prepare holes as necessary and secure enclosure using the provided mounting screws.
10. Install a conduit into the controller enclosure.

WARNING

Locate the chemical feed pumps and the chemical storage tanks in a safe and secure area. Never turn the chemical feed pumps on when both flow cell valves are closed. Increased pressure may cause the feed lines to blow off and spray full strength chemicals on anyone or anything near the equipment. Securely fasten all electrical, water, and chemical lines.



Wiring the IntelliChem® Controller Transformer

⚠ DANGER



RISK OF ELECTRICAL SHOCK OR ELECTROCUTION!

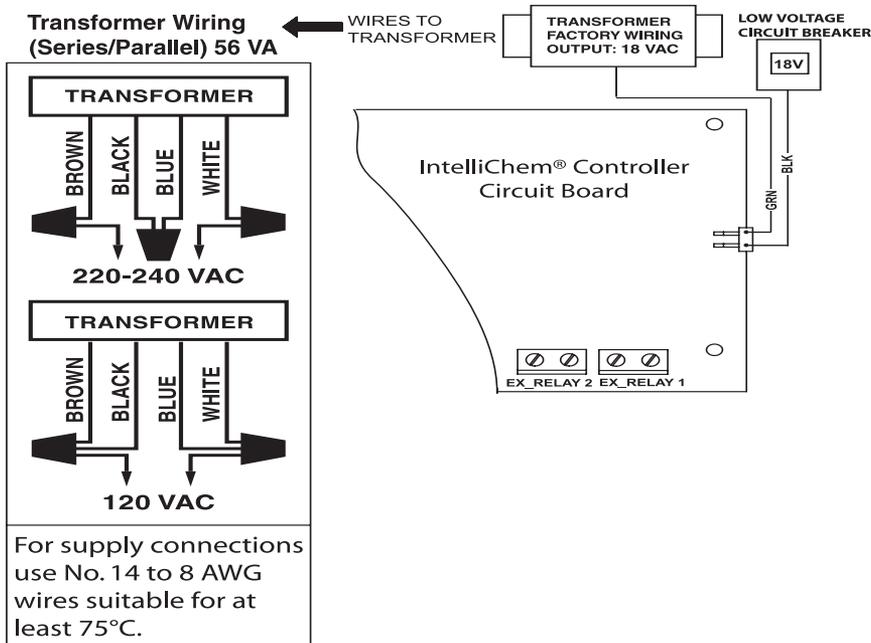
Always disconnect AC power to IntelliChem controller at the circuit breaker before servicing. Failure to do so could result in death or serious injury to installer, serviceman, pool users, or others due to electrical shock.

HIGH VOLTAGE WIRING

The high voltage wiring compartment is located inside the IntelliChem controller enclosure. The IntelliChem controller can be connected either to 120VAC or 220-240 VAC. The IntelliChem controller should be wired to receive power from the filter pump relay. Connect the AC power supply voltage to the PUMP SIDE OF THE MAIN FILTER PUMP RELAY located in the load/power center (see page 40 for the IntelliChem controller AC power wiring diagram). There is no ground/bonding terminal required at this non-metallic enclosure. Follow manufactures instructions when installing and testing of ground fault circuit breakers (GFCB) and interrupters (GFCI).

Connect input AC wires to the IntelliChem controller transformer wires as follows:

- **120 VAC:** Connect one wire to the Brown/Black wires connected together and one wire to the Blue/White wires connected together.
- **220 - 240 VAC:** Connect one wire to White wire and one wire to Brown wire. The Black/Blue wires are connected together.



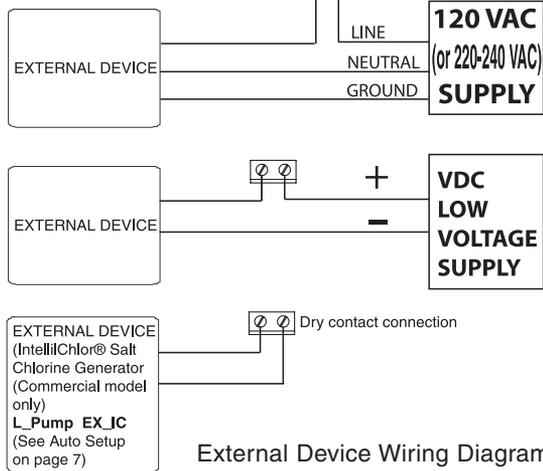
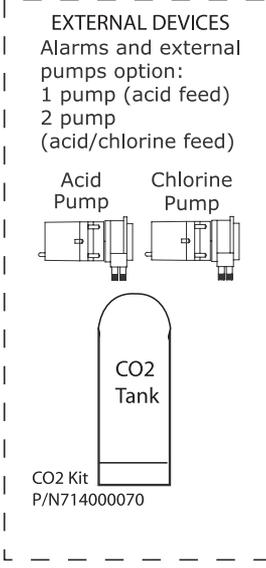
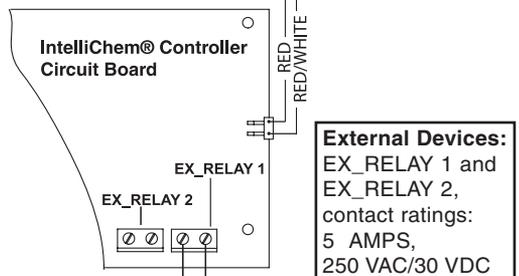
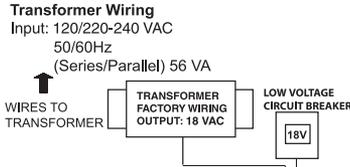
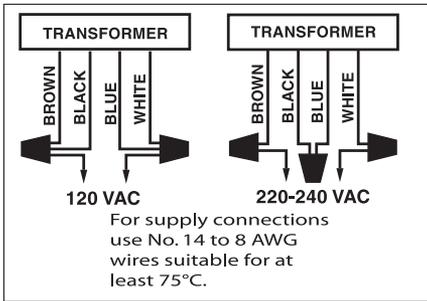
IntelliChem® Controller (Transformer Wiring)

Connecting External Devices to IntelliChem Controller

External Devices such as pumps, CO₂ devices and alarms can be connected to either of the dry contact relays (EX_RELAY 1 and EX_RELAY 2). Relay contact ratings: 5 AMPS, 250VAC/30VDC located on the IntelliChem® Controller circuit board. See wiring diagram below and “Plumbing the Flow Cell” on page 35.

⚠ DANGER BE SURE TO DISCONNECT ALL SUPPLY CONNECTIONS BEFORE SERVICING THE INTELLICHEM® CONTROLLER. AC Power may be supplied to the relay terminals Ex_Relay1 and Ex_Relay2 from other sources.

⚠ WARNING Wiring external devices must be performed by a licensed certified electrician or a qualified pool professional in accordance with the current National Electrical Code (NEC), NFPA 70 or the Canadian Electrical Code (CEC), CSA C22.1. All applicable local installation codes and ordinances must also be adhered to. Improper installation will create an electrical hazard which could result in death or serious injury to pool users, installers or others due to electrical shock, and may also cause damage to property.



External Device Wiring Diagram

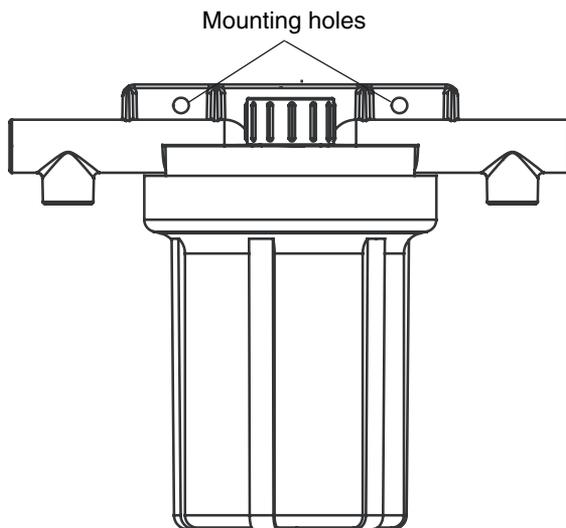
Installing the Flow Cell and pH/ORP Sensors

WARNING pH and ORP sensors are shipped with a protective cap covering the electrode tip of the probes to protect the sensing element. **DO NOT MIX THESE CAPS** - Solutions will destroy the other type of probe. Sensors should be kept in the protective cap until ready for installation, if the sponge in the boot becomes dry, wet it with pool water. Before using the sensor remove the cap.

Mounting the Flow Cell

Remove Flow Cell from shipping carton and select a suitable location for the flow cell within 2 feet of the IntelliChem Controller.

Note: The 3/8" flexible tubing that is required to connect the flow cell to the rest of the system is included with IntelliChem controller kit.



Installing the pH and ORP Sensors (Read This First)

Install the pH and ORP sensors as follows: For IntelliChem® Controller Plumbing Installation Diagram, see page 37.

1. Sensors wires will connect to within 10 feet.
2. Water leaks will cause damage! Mount where water does not leak and damage other components.
3. Mount flow cell vertically with provided screws.
4. Securely fasten all electrical, water and chemical lines.
5. Locate chemical feed pumps and chemical storage tanks in a safe and secure area.
6. Maximum operating pressure = 25 psi.
7. Extreme pressure variances may affect readings and can cause damage to the sensors.
8. Avoid installing the outlet before the main pump as the vacuum may damage the chemical sensors.

Note: Do not over tighten fittings on flow cell top.

Installing the pH and ORP Sensors

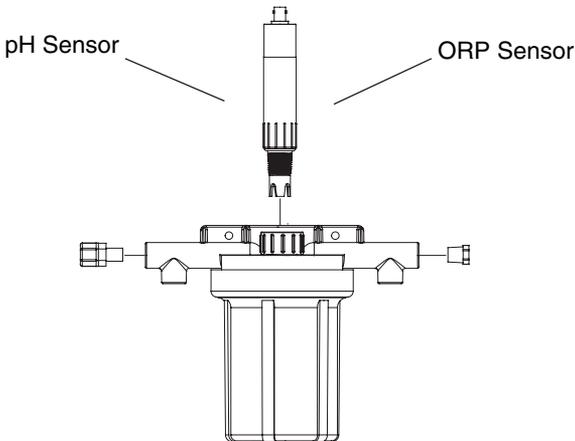
To install the Flow Cell pH and ORP sensors:

1. Keep pH and ORP sensors wet at all times, install the sensors into the flow cell. **Hand-tighten only** and save caps for future use (DO NOT MIX THESE CAPS), fill flow cell with water. The sensors have O-rings and don't require threaded sealing tape.
 - Do not rub hard on the glass element in the sensor or use sand paper or other polishing material to clean.
 - Handle electrode carefully.
 - Sensors contain external and internal glass elements.
 - Do not drop or otherwise subject the sensor to vibration, physical impact.



WARNING To avoid permanent damage of sensors or flow cell, do not use during freezing conditions.

- Leave excess wire outside the controller enclosure. If the cable is longer than needed, it should be coiled neatly and attached under the controller enclosure.
- DO NOT CUT THE SENSOR WIRES. Do not stuff excess wire inside the controller as this may cause excess strain on sensor and relay connections.



Plumbing the Flow Cell

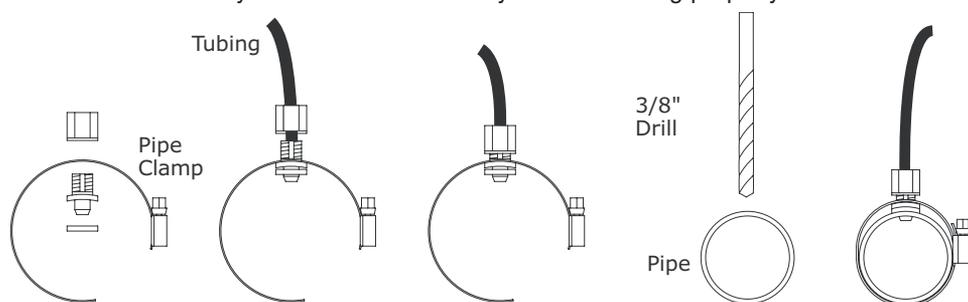
⚠ WARNING Be sure to have a licensed plumber perform all plumbing; this is important, as they will be familiar with all of the codes in the local area.

To connect the Flow Cell to the system plumbing: See page 37 for plumbing diagram.

1. At the equipment pad, switch off the filter pump and release the pressure from the system by opening the valve on top of the filter.

⚠ WARNING WARNING CHEMICAL BURN HAZARD: Make sure all pumps are switched off at the main circuit breakers at the house before drilling into any pipes. Securely fasten all electrical, water and chemical lines. Locate chemical feed pumps and chemical storage tanks in a safe and secure area.

2. Close all valves to prevent flooding.
3. Attach the IN and OUT tubes to the Flow Cell Inlet and Outlet (see Tubing Installation Diagram shown below).
4. Run the end of the IN tube to the chosen pressure line. Choose a location that provides enough space to drill and to tighten the clamp (must be after the filter, but before the heater). Be sure the tube is not pinched or kinked. Mark a spot on the pipe.
5. Locate where the water will be supplied from and returned for each flow cell. The most common location for the water inlet to the flow cell is **AFTER the main filter and BEFORE the heater**. See page 37.
6. Drill a 3/8" hole for the flexible tubing fitting on the mark and immediately place the fitting into the pipe. Align pipe clamp with the fitting and tighten the pipe clamp.
7. Run the end of the OUT tube (with the pipe clamp) to the chosen return line. Choose a location that provides enough space to drill and to tighten the clamp (**must be after the heater - see page 37**). Be sure the tube is not pinched or kinked. Mark a spot on the return line pipe.
8. Drill a 3/8" hole for the flexible tubing fitting on the mark and immediately place the fitting into the pipe. Align pipe clamp with the fitting and tighten the pipe clamp.
9. Open any closed system valves. Close the filter valve and turn on the circulation system. Check that the system is working properly.



IntelliChem® Controller Tubing Installation Diagram

Plumbing the Flow Cell (Continued)

⚠ WARNING Do not inject acid directly in to the flow cell. Injecting acid in this way will result in incorrect reading which may damage the existing pool equipment.

10. Locate the chemical injection points.
11. Prepare and install the chemical injector fittings.
12. Install the chemical storage containers.
13. Turn ON the main circulation pump.
14. Check for leaks and verify the flow sensor indicates flow.

Flow Cell Inlet and Exit Lines

1. It is essential that the supply line be at a higher pressure than the discharge line so the water will flow through the cell at a steady rate in the right direction.
2. Inlet should be installed after filter and before heater. **Note: Plumb the INLET before the solar valve.**
3. Exit should be installed after heater and as far away from any equipment as possible.

⚠ WARNING Make sure all pumps are OFF before drilling into pipes. Never switch ON chemical feed pumps without the pool filter pump also running.

⚠ CAUTION The flow switch is a dry contact only (no current). Use with any other brand of flow switch voids WARRANTY and UL listing.

IntelliChem® Controller Installation Plumbing Diagram

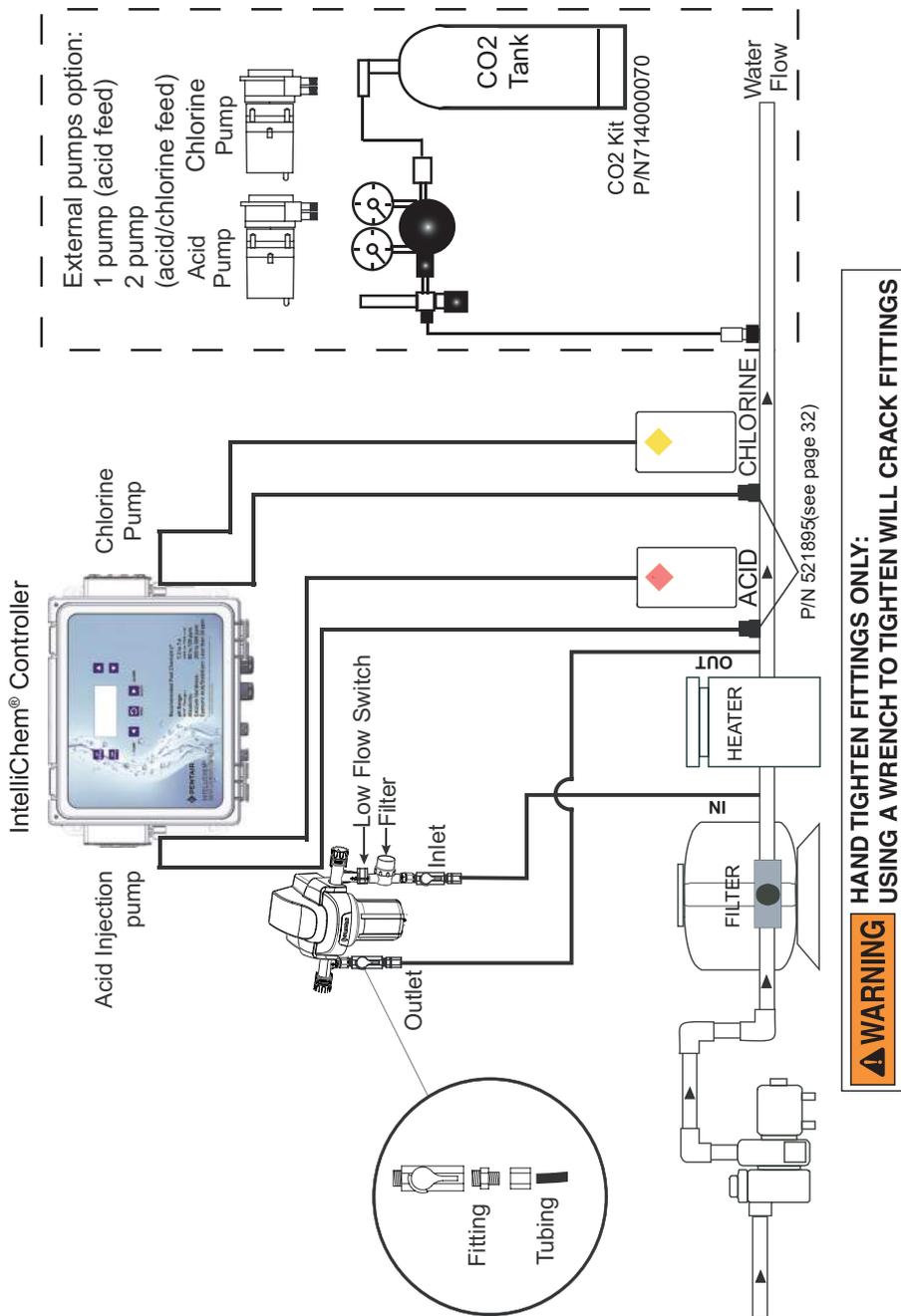


Figure 2: IntelliChem® Controller Plumbing Installation Diagram

Connecting the Flow Cell Sensors

⚠ WARNING The Flow Switch is a Dry Contact Only (No Current). This Flow Switch should only be used with the IntelliChem Controller. Use of this Flow Switch with any other brand of controller will void the warranty and UL listing.

1. Route the Flow Switch wires into the IntelliChem controller.
2. Locate the J6 TERMINAL BLOCK on the Controller Circuit Board.
3. Connect the RED wire to the FLOW terminal as shown below.
4. Connect the BLACK wire to the GND terminal as shown below.
5. Route the pH and ORP sensor wires into the IntelliChem controller.
6. **ORP Sensor:** Connect the GREEN wire to the ORP- terminal. Connect the CLEAR wire to the ORP+ screw terminal.
7. **pH Sensor:** Connect the GREEN wire to the pH- terminal. Connect the CLEAR wire to the pH+ terminal.
8. Turn the filter pump on and open valves to test for leaks and proper operation of the flow switch magnet.

Note: The flow switch magnet requires a flow of at least 1/4 GPM [1 LPM] to activate the flow switch.

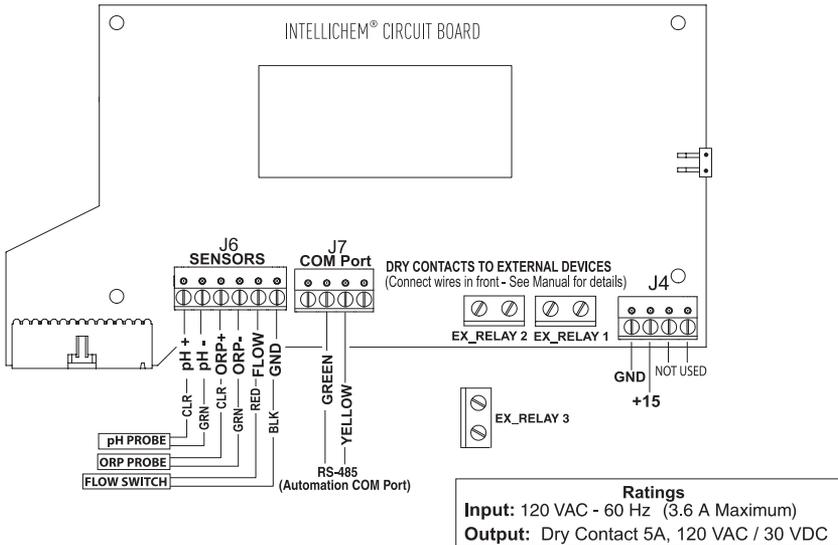


Figure 2: IntelliChem® Controller J6/J7 Circuit Board Wiring Connections

⚠ WARNING Ensure all power to the filtration system is disconnected at the circuit breaker before drilling into any pipe.

⚠ WARNING Never turn chemical feed pumps on when either flow cell valve is closed.

CONNECTING TO AN AUTOMATION CONTROL SYSTEM

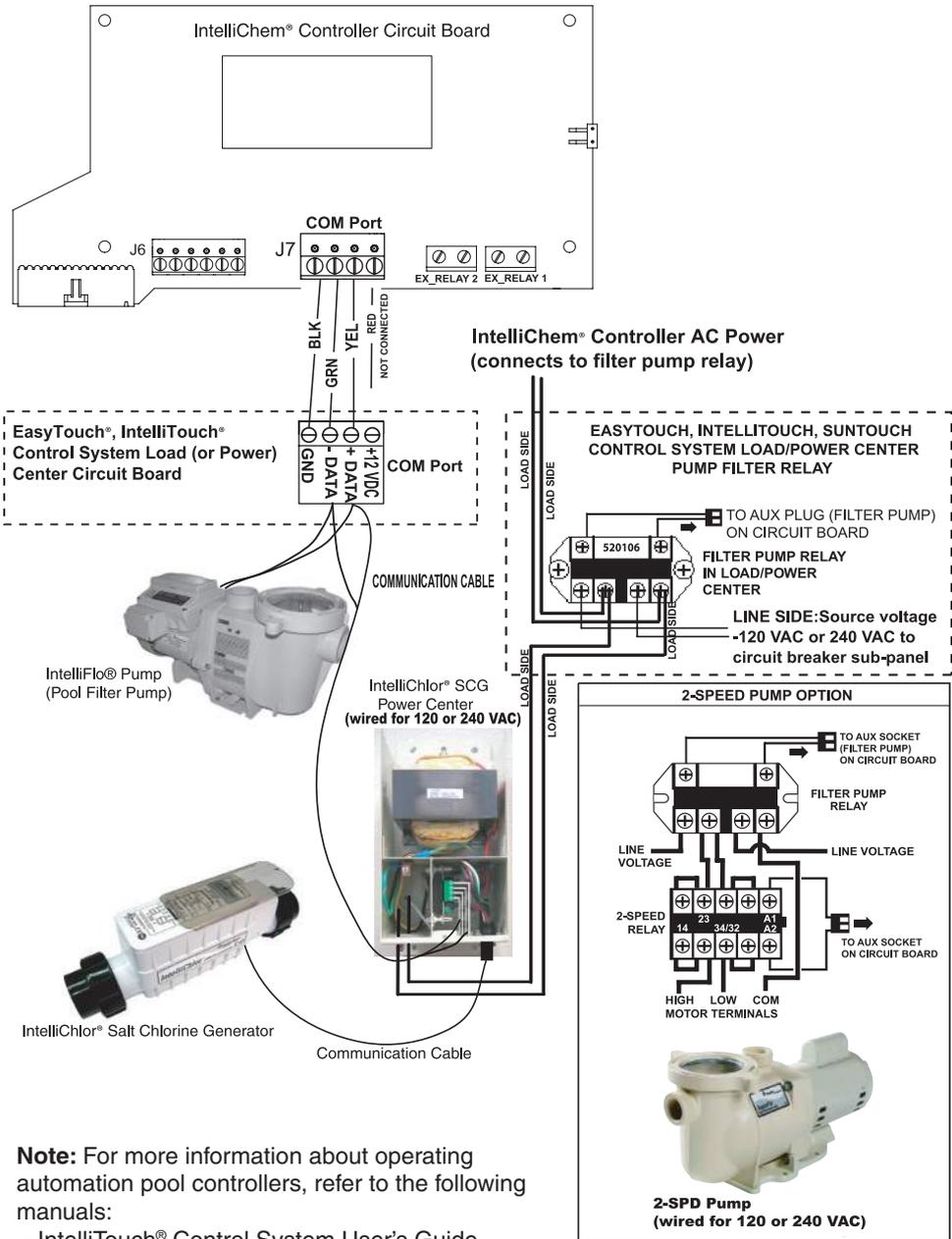
Wiring IntelliChem® Controller AC Power to Filter Pump Relay

IntelliChem AC Power Wiring Instructions: When using IntelliChem as a stand alone device (with a time clock) or with an IntelliChlor salt chlorine generator, IntelliChem **MUST BE CONNECTED TO THE LOAD SIDE OF THE FILTER PUMP RELAY** located in the load/power center (see page 40 for IntelliChem AC power wiring diagram). This ensures that IntelliChem will only dispense chemicals when the filter pump is ON.

For IntelliCenter™, IntelliTouch®, EasyTouch® or SunTouch® control system using an IntelliFlo® pump (or 2-speed pump) and an IntelliChlor® (SCG), the IntelliChlor controller AC power center wires must also be connected to the **LOAD SIDE OF THE MAIN FILTER PUMP RELAY** located in the load/power center (see page 40 for diagram). This ensures that IntelliChem controller and IntelliChlor SCG only produce chlorine when the main filter pump is on.

The following wiring diagram (see next page) shows the IntelliChem controller AC power wiring and COM port connections to the IntelliCenter, EasyTouch, IntelliTouch and SunTouch control system.

IntelliChem® Controller AC Power and COM port (RS-485) Wiring Diagram



Wiring the IntelliChem Controller AC Power to Automation Filter Pump Relay

Please read the following information before starting! IntelliChem® Controller AC Power to Filter Pump Relay

IntelliChem controller AC Power Wiring Instructions: When using the IntelliChem controller as a stand alone device (with a time clock) or with an IntelliChlor salt chlorine generator, IntelliChem controller **MUST BE CONNECTED TO THE LOAD SIDE OF THE MAIN FILTER PUMP RELAY** located in the load/power center (see page 40 for the IntelliChem controller AC power wiring diagram). This ensures that the IntelliChem controller will only dispense chemicals when the filter pump is ON. **Note:** For IntelliTouch®, EasyTouch® or SunTouch® control system using an IntelliFlo® Pump (or 2-speed pump) and an IntelliChlor (SCG), the IntelliChlor controller AC power center wires must also be connected to the **LOAD SIDE OF THE MAIN FILTER PUMP RELAY** located in the load/power center (see page 40 for diagram). This ensures that the IntelliChem controller and IntelliChlor SCG only produce chlorine when the main filter pump is on.

To connect IntelliChem controller AC power wires to EasyTouch, IntelliTouch and SunTouch control system filter pump relay (see diagram on previous page).

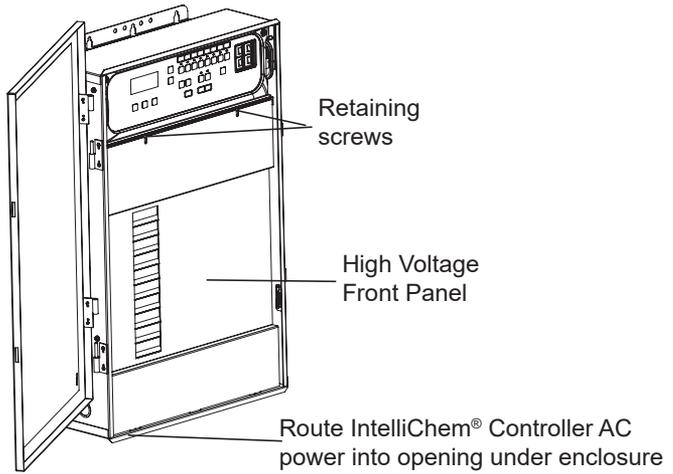
⚠ DANGER



RISK OF ELECTRICAL SHOCK OR ELECTROCUTION

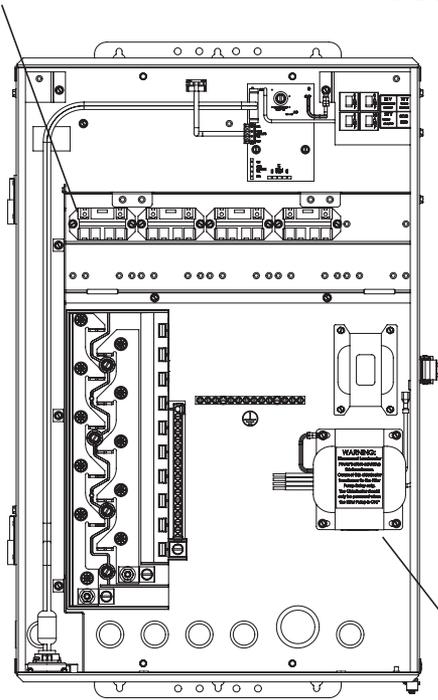
Always disconnect AC power to EasyTouch, IntelliTouch and SunTouch control system load/power center at the circuit breaker before servicing, or removing the HIGH VOLTAGE FRONT PANEL. Failure to do so could result in death or serious injury to installer, service person, pool users, or others due to electrical shock.

1. **IntelliChem Controller AC power:** Run the IntelliChem controller AC power wires to the EasyTouch, IntelliTouch or SunTouch control system enclosure.
2. **EasyTouch or IntelliTouch Control System Load Center:** Unlatch the enclosure door spring latch, and open the door.
3. **Discharge Electrostatic energy before removing the cover by first touching the metal part of the enclosure.**
4. Loosen the two (2) retaining screws from the HIGH VOLTAGE FRONT PANEL. Remove the panel from the enclosure.
5. Connect the IntelliChem controller AC power cord wires to the LOAD/PUMP SIDE of the main filter pump relay (see wiring diagram on page 40).
6. When the connection is completed: **EasyTouch and IntelliTouch Control System:** Close the control panel and secure it with the two (2) retaining screws. **SunTouch Control System:** Close the front control panel and secure with the retaining screw.
7. Close the load center front door. Fasten the spring latch.

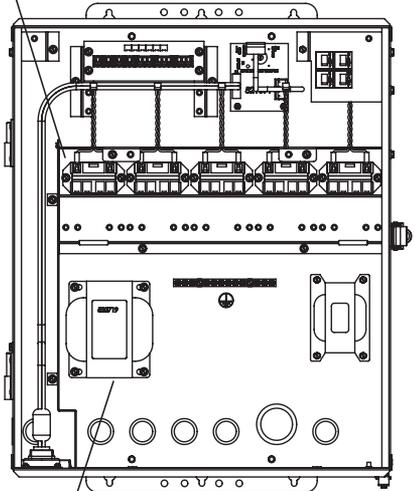


CONNECT INTELLICHEM CONTROLLER AC POWER TO FILTER PUMP RELAY

CONNECT INTELLICHEM CONTROLLER AC POWER TO FILTER PUMP RELAY



Load Center (with SCG option)



Power Center (with SCG option)

IntelliChlor® Salt Chlorine Generator(SCG) Transformer

Connecting IntelliChem® Controller RS-485 Communication Cable to the Control System Circuit Board

To connect the IntelliChem controller COM Port Cable to EasyTouch®, IntelliTouch® and SunTouch® Control System COM port (see page 40):

1. **IntelliChem controller RS-485 cable:** Strip back the cable conductors ¼ in. Insert the wires into the connector screw terminals. Make sure to match the color coding of the wires; YELLOW = +DATA, GREEN = -DATA and BLACK = GND. (Red wire is not connected). Secure the wires with the screws.
2. Run an RS-485 cable from the IntelliChem controller enclosure to the EasyTouch, IntelliTouch or SunTouch control systems enclosure.
3. Unlatch the load center/power center enclosure door spring latch, and open the door.
4. **WARNING! Switch AC power OFF to load/power center before installation (see note on page 41) EasyTouch or IntelliTouch control system load center:** Loosen the two (2) retaining screws from the control panel. **(a)** Lower down the control panel on its hinges to access the motherboard located behind the control panel. **(b)** Route the IntelliChem controller RS-485 cable up through the low voltage raceway in the load center to the motherboard.
SunTouch Control System Power Center: Route the conductor cable up through the lower grommet opening into the enclosure.
5. Strip back the IntelliChem controller cable conductors ¼ in. Insert the wires into the COM port connector screw terminals on the circuit board: **(EasyTouch J20, IntelliTouch J7/8, SunTouch J11)**. Make sure to match the color coding of the wires; YELLOW = +DATA, GREEN = -DATA and BLACK = GND. (Red wire is not connected). Secure the wires with the screws.
6. When the connection is completed: **EasyTouch and IntelliTouch Control System:** Close the control panel and secure it with the two (2) retaining screws. **SunTouch Control System:** Close the front control panel and secure with the retaining screw.
7. Close the load center front door. Fasten the spring latch.

Setting Up EasyTouch, IntelliTouch & SunTouch Control System

IntelliTouch Control System

The following describes how to setup the IntelliChem controller from the IntelliTouch control system control panel. From the IntelliTouch control system control panel you can adjust the pH and ORP set point values, view the IntelliChem controller status and monitor your pool water condition using the Saturation Index. To access the IntelliChem controller the screens, from the IntelliTouch control system indoor control panel or the wireless MobileTouch® Controller control panel:



PH/ORP Values: The pH and ORP values are displayed next to the set point settings.

pH Set: Displays the current pH set point value. The adjustable range is from 7.2 to 7.8 in increments of 0.1. The default pH set point value is 7.5. To adjust the pH set point, press the button next to pH Set.

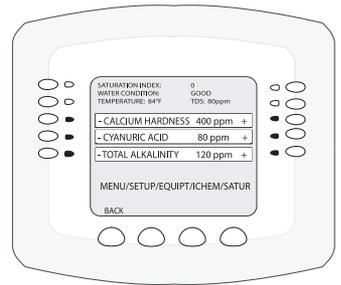
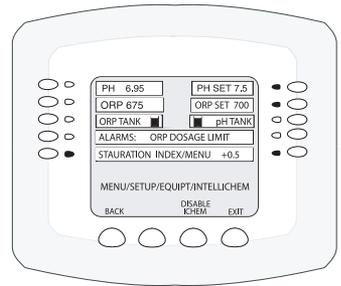
ORP Set: Displays the current ORP set point value. The adjustable range is from 400-900 mV in increments of 10. The default ORP set point value is 700. The ORP set point is the value that IntelliChem will try to achieve based on the active sanitizer. To adjust the ORP set point, press the button next to ORP Set.

STATUS: Displays the current communication link between IntelliTouch and IntelliChem via the RS-485 cable. **iChem Comm Error:** Check the RS-485 communication cable is connected to the COM port on the IntelliTouch Personality circuit board.

USING SCG: “USING SCG” displays if the IntelliChlor salt chlorine generator is enabled. The SCG is enabled and disabled from the MENU > SETUP > EQUIPMENT > CHLORINATOR screen.

Note: IntelliChem must also be set up to use the IntelliChlor SCG either with the AUTO SETUP Setup Wizard (page 6) or the Configuration/Hardware/ORP Control/Doser Type (page 24).

DISABLE/ENABLE INTELLICHEM: To disable IntelliChem, press the button under DISABLE ICHEM. To enable IntelliChem, press the button next to INTELLICHEM. On the next screen press button next to NO and select **YES**. Press SAVE to save the setting and return to the Equipment screen.



Saturation Index/Menu: To access the Saturation Index screen, press the button next to SATURATION INDEX/MENU. The current Saturation Index value, water condition, water temperature and salt level are displayed. Press the button next to the following selections to adjust the levels/values:

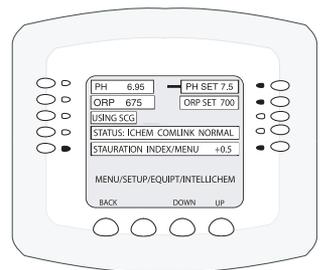
Calcium Hardness: Recommended range is 200-500 ppm. Levels should be tested weekly.

Cyanuric Acid: Stabilizes chlorine in water from UV degradation. When using the IntelliChlor SCG, cyanuric acid level should be maintained less than 30 ppm.

Total Alkalinity: APSP’s recommended ideal range for is 80-120 ppm for “gunite” and concrete pools and 125-170 ppm for painted, vinyl, and fiberglass pools. Test levels weekly and adjust according to your pool professional’s recommendations.

Saturation Index: The saturation Index displays IDEAL (Optimum levels), CORROSIVE or SCALING.

Refer to page 26 for recommended pool chemistry levels or page 27 for information regarding the Pentair Langelier Saturation Index (LSI) Calculator.



Setting Up IntelliChem® Controller with EasyTouch Control System

EasyTouch® Control System

The following describes how to setup the IntelliChem Controller from the EasyTouch Control Systems control panel. From the EasyTouch control system control panel you can adjust the pH and ORP set point values, view the IntelliChem controller status and monitor your pool water condition using the Saturation Index. To access the IntelliChem screens, from the EasyTouch Indoor Control Panel or the EasyTouch wireless control panel: **Press MENU > SETTINGS > INTELLICHEM**

Clock ▲
IntelliFlo
IntelliChlor
▶ IntelliChem ▼

IntelliChem
▶ PH/ORP Values
Status
Sat Index

pH	VAL	7.0
pH	SET:	7.5
ORP	VAL:	650
ORP	SET:	750

IntelliChem
PH/ORP Values
▶ Status
Sat Index

pH	Lvl:	▮
ORP	Lvl:	SCG
IntelliChem: ON		
ORP Dosage Limit		

IntelliChem
PH/ORP Values
Status
▶ Sat Index

pH:	7.5	TMP:	91
CH:	250	SLT:	4250
TA:	100	CYA:	30
SI:	+0.04 IDEAL		

PH/ORP Values: Press the **Right** button to access the pH and ORP set point values screen. The pH and ORP sensor reading VALues are shown only if adequate flow is sensed by the flow switch and the delay has been satisfied. otherwise displays NA (not available) Use the **Up/Down** button to adjust the pH set point value. Press the **Right** button again to set the ORP set point value. Press **MENU** to save and return to the previous screen.

pH Set Point: Displays the current pH set point value. The adjustable range is from 7.2 to 7.8 in increments of 0.1. The default pH set point value is 7.5.

ORP Set Point: Displays the current ORP set point value. Use the **Up/Down** button to adjust the ORP set point value. The adjustable range is from 400 to 900 in increments of 10. The default ORP set point value is 700 The ORP set point is the value that IntelliChem will try to achieve.

STATUS: Displays the current communication link between EasyTouch and IntelliChem via the RS-485 cable. **IChem Comm Error:** Check the RS-485 cable is connected to the COM port on the EasyTouch circuit board. If "IntelliChem: --Disabled--" is displayed enabled IntelliChem from the automation system (see "Using SCG" on page 44). Other alarm messages are shown on page 48.

Level Gauge indicator: Press the **Up/Down** button to "fill" the gauge icon so that it visually represents the same amount of acid available in the container. Press Up/Down button six times to fill the gauge (three times to half fill the gauge). Six horizontal bars represent chlorine (or bromine) supply is full. One bar indicates the supply is nearly empty. Press MENU twice to exit and update the values.

IntelliChem must also be set up to use the IntelliChlor SCG either with the **AUTO SETUP Wizard** (page 6) or the **Configuration/Hardware/ORP Control/Doser Type** (page 24).

Sat Index: To access the Sat Index settings, press the **Up/Down** button then press the **Right** button. Use the **Up/Down** button to adjust the levels/values for: **CH** (calcium hardness), **SLT** (Salt Content in water or Total Dissolved Solids if no salt is present), **TA** (total alkalinity), **CYA** (cyanuric acid) and **TMP** (current temperature). **Note: See table below for ideal Saturation Index levels.** **SI:** The saturation Index is displayed. **IDEAL:** Optimum levels. **CORROSIVE** or **SCALING:** Press the **Menu** button twice to exit and update the values. Return to this menu for updated SI calculations. screen. **Note: See page 28 for information the online Langelier Saturation Index (LSI) Calculator to diagnose the water balance in your pool.**

Setting up IntelliChem® Controller with SunTouch Control System

SunTouch Automation Control System

The following describes how to view the current IntelliChem pH and ORP levels from the SunTouch control panel. To access the IntelliChem screens **Press MENU > DIAGNOSTICS > INTELLICHEM**

IntelliChem
pH: 7.65 ORP:832

Displays the current pH and ORP levels. The IntelliChem controller is connected to the SunTouch control system via the RS-485 cable. The RS-485 communication cable is connected to the COM port on the SunTouch® Control System circuit board.

TROUBLESHOOTING

General Troubleshooting Guide (also see Help Guide on page 47)

1. Run Meter Self-Test (see Configuration menu)
2. Run Probe-Open Test (see Configuration menu)
3. Clear pH and ORP Tweaks (see Configuration menu)
4. Clean Sensors (see Maintenance section)
5. Check chemicals and feed system
6. Take sample of pool water for analysis of CYA, alkalinity, check saturation index, Balance water
7. Replace Sensors
8. Repeat above steps

General Guidelines - pH or ORP not able to reach setpoint

This may be a common issue that can easily be resolved by increasing the amount of chemical dispensed each day. If the pH Sensitivity is set to "Low" (the default), IntelliChem will only administer the full dose at 0.5 from setpoint. If it seems to be stuck 0.3 from setpoint, you're only getting 3/5 of the programmed dose. Change the Sensitivity to "High" and you'll get the full dose at 0.2 pH or greater from setpoint. Or, turn pH Sensitivity OFF - only turn it on if you're overshooting the setpoint.

Increasing the dose would essentially do the same thing. Increase the dosage as well as the dose-limit and reduce the mix time so you still get all 8 doses in the filter run time.

Diagnostics Self Test and Error codes

The overall functionality of the IntelliChem can be verified by running the self test. Access this feature in the Configuration/Diagnostic menu. The test verify the LCD display, front panel LED indicators, push buttons, flow switch input, doser motors, relays, the RS-485 communication, and the meter.

Warning! This test will turn on the doser, so be sure that the tubing is installed in a safe manner so that the chemicals will be safely contained.

Error Codes (Self Test Status: Fail)

01H : LCD
 02H : Backlight
 04H : LEDs
 08H : Buttons
 10H : Flow Switch
 20H : Outputs
 40H : Loopback 485
 80H : Meter

Help Guide

Sequence	Access	Action
Meter Test	Menu/Configuration/Diagnostics Run Meter Test	Use this test to verify that the pH and ORP sensing circuitry and meters are operating properly. The test first shows diagnostic uncalibrated values for test circuit H, then test circuit L. It then runs the Auto Calibration and shows two values for each. If the bottom line shows *** PASS *** the meter and sensing circuitry is good. If the test fails, these values can be used at the factory to determine which part of the circuit is faulty.
Probe Test	Menu/Configuration/Diagnostics Run Meter Test	This is a 30 second test that evaluates the inputs to the pH and ORP meters. The results are used to determine if the probes are functioning. It will accurately detect if a probe is disconnected or has broken or shorted wires. It will not be able to assess if the probes are dirty, old, cracked, etc; so it is not necessarily an indication that the probes may not have other problems. If problems persist, replace the probe with a new or known-good probe.
Clear Tweaks	Menu/pH Menu/pH Tweak Menu/ORP Menu/ORP Tweak	Set tweak: to 0. Often problems with a pool are the result of "miscalibrated" probes. This screen shows the user's offset and the final reading. Under ideal circumstances the meter should read the water correctly without any tweak adjustment.
Clean Probes	At flow cell	See cleaning instructions. See page 52 -53
Check Dosers	pH Settings button/Override ORP Settings button/Override	Select [Dose] to turn on the appropriated doser. The doser selection is specified in the Configuration/ Hardware/pH Control and /ORP Control menus. Verify the pump is rotating properly and tubing is installed correctly. Check proper direction of flow. Pumps are labeled with IN and OUT and turn clockwise. One outlet is toward the front of the IntelliChem, the other is toward the wall. Verify pickup tube is all the way to the bottom of the container. Once verified, let the pumps run for a while to prime the tubing using the Dose Override feature. WARNING! Use extreme caution when handling pool chemicals. Verify the tubing is not clogged, kinked or punctured.
Chemicals	Supplies for the doser pump Set levels in pH/ORP Settings button or in the pH/ORP Supplies Menu.	Verify chemicals are fresh and of the proper concentration. Muriatic acid and Chlorine degrades within a matter of months or less depending on sunlight and temperature. Be sure the supply containers contain sufficient amounts of chemical. Set the Supplies level to correspond to the level in the tank. Once the indicator gets to the "0" level, the alarm will be set
Sat Index	Main menu, Sat Index	The Langelier Saturation Index is an indication of the overall water condition. Its calculation is based on water temperature, pH, salt, calcium hardness, and total alkalinity (to which cyanuric acid has a contributing factor). The results of this calculation are used to determine if the water is corrosive or scaling. Balanced water allows the pool chemicals to function properly and affects the ability of the sanitizer to do its job. If you're having problems with maintaining water clarity or sanitizer, check this or have a water sample professionally analyzed.
Balance Water		Balance water is the result of proper chemical treatment and care of the filtration
Replace Probes		If the probes have been cleaned and all other aspects of the pool operating properly. Try a new set of probes.
Repeat		After performing all these steps it may prove helpful to repeat all these steps

Alarm Messages and Troubleshooting Tips

The IntelliChem is continually monitoring its own condition and that of the water chemistry. The following is a list of alarms and most likely causes. This should give you a good starting place for troubleshooting and resolving the alarm.

Troubleshooting the alarm messages

IntelliChem Message**	EasyTouch/IntelliTouch, ScreenLogic	Troubleshooting Tips
SI Scaling / SI Corrosive	SI Scaling SI Corrosive	Water conditions indicate water has exceeded the threshold level. Refer to Langelier Saturation Index water balance information and the user settings in the Configuration/Preferences 2/2 page
UOC Comm Err	Comlink Lost Communication Lost	Connection between IntelliChem and the automation controller. Check RS-485 4-wire connection, terminals, and cables.
Auto Calibration ...Failed	Auto Cal Failed Calibration Failed	Check that the printed circuit board is clean and dry. Dirt, condensation or water leaking into the enclosure will cause faulty readings.
Invalid EE CRC or Rev#	Memory Error	Turn unit off and on again. If problem persists reload firmware or replace circuit board.
SCG Comm Err	Salt Chlorine Generator Comm Error Salt Chlorine Generator Communication Error	The SCG device may not communicate if the water is too cold, not circulating, salt level is too low. It may also take from 2 to 10 minutes or more to begin communication. Sometimes this can be solved by cycling power to the SCG unit and waiting again. Check cable wires and terminals for proper connection.
pH/ORP Invald Setup	Invalid Setting Invalid Hardware Config	This indicates incompatible settings in the pH setup. Check that the hardware configuration on pH Control page 1/2 and 2/2 correspond properly. That if you specify an internal pump, you've chosen one of the MTR_L/R devices, and if you've chosen an External doser, you've selected an external relay. Be sure you're not using the same output device for both pH and ORP or an alarm output. Check dosage, and supply settings. Check that if you are dosing by volume that you have provided the GPD of the doser. If you are unable to resolve the problem, re-run the Auto Setup Wizard. When it prompts to use previous values be sure to choose Reset All.
pH/ORP Dose Limit	pH Dosage Limit ORP Dosage Limit pH Feed at Limit ORP Feed at Limit	This alarm will be the normal course of water chemistry control when experiencing a heavier than expected bather load, high temperature, or improperly balanced water. First check the saturation index and balance the water chemistry. Increase the dosage and filter time, increase the daily limit. During peak loads it may be easiest to administer chemicals by hand. The Limit can be manually cleared in the pH/ORP Settings menu, accessed by the appropriate button to the left side of the LCD display. It can also be programmed to clear automatically each time the IntelliChem powers on, or at every 24 hours of continuous run time in the pH/ORP Dosage 2/2 menu.
pH >7.8 Lockout	PH Lock Out Sanitizer Feed Locked	This is a safety feature that prevents over feeding sanitizer if the pH gets too high. As pH increases, the sanitizer becomes less effective. The proper thing to do is first reduce the pH and then see if you really need to add more sanitizer. Often bringing down the pH is sufficient to free more sanitizer.

** Displayed in various places on the main screen

Troubleshooting the alarm messages

Flashing pH/ORP tank/hourglass symbol	Check pH Tank Check ORP Tank	Refill the chemical supply container and set the gauge to the appropriate corresponding level. This alarm indicates level is low and should be refilled. If non-fluid supply sources are used, like CO ₂ and SCG, you can set a reminder in the pH/ORP Supplies 2/2 menu that will trigger this alarm as a reminder to change CO ₂ canisters or clean the SCG plates. The reminder is reset either in the Supplies 2/2 menu or the pH/ORP Settings button.
ORP LOW	ORP Is Too Low ORP Reading Too Low	Increase filter time and increase dose size. This may be the result of the ORP Sensitivity setting. If the sensitivity is set to "Low", you may not have a sufficiently sized dose to reach the setpoint. Try turning Sensitivity to "High" or "Off". Check overall water chemistry using the Saturation Index calculator or have water tested by a professional pool service person or dealer. Also, check that the dose dispensing device is operating properly and that your supply tank is full.
ORP HIGH	ORP Is To High ORP Reading Too High	Overshooting ORP may simply be a result of Cyanuric acid in the pool which suppresses the ORP during the sunlight hours and releases chlorine at night. It may also be that dose size is set too high with insufficient mix time. Turning ORP Sensitivity to "Low" may help reduce overshooting.
pH LOW	PH Is Too Low pH Reading Too Low	Overshooting pH may be due to the dose size being set too high with insufficient mix time. Turning pH Sensitivity to "Low" may help reduce overshooting. Test overall water chemistry using the Saturation Index calculator. Low Total Alkalinity may contribute to rapid pH swings and make controlling water nearly impossible. Consult your pool professional. Check overall water chemistry using the Saturation Index calculator or have water tested by a professional pool service person or dealer. Also, check that the dose dispensing device is operating properly and that your supply tank is full.
pH HIGH	PH Is Too High pH Reading Too High	Increase filter time and increase dose size. This may be the result of the pH Sensitivity setting. If the sensitivity is set to "Low", you may not have a sufficiently sized dose to reach the setpoint. Try turning Sensitivity to "High" or "Off".
NO FLOW DETECTED Check pump, flow cell, filter, and valves.	No Flow	Ensure the pool pump is turned on, that valves are properly positioned, and that sufficient water is being directed to the flow cell. Make sure the flow switch is closed (shorted) which indicates flow. Warning: This is a Safety Device. Do not operate the IntelliChem with the flow switch bypassed. Water flow must be present to ensure chemicals are mixed adequately to avoid dangerous gasses and high concentrations of chemicals near people or pool equipment.
Awaiting FLOW DELAY	Flow Delay	This is not an alarm, only a message indicating that water chemistry control will commence after this count-down timer expires. To allow pool water to stabilize and time for chemicals to activate, a minimum of 15 minutes is required to get accurate readings. The Flow Delay is set in the Configuration/Delays menu. It is the combination of the Power-On and Flow-Switch delay settings. As a convenience for the pool service person, you may bypass the delay by holding the Up Arrow button for 3 seconds. Please give time for the water to stabilize before expecting proper operation of the equipment.
pH has priority	PH Priority	This is not an alarm but a message that pH is feeding (acid) and that ORP (chlorine) is on hold until the acid feed is finished. This is enabled in the Configuration/Dose Priority menu on systems where the acid and chlorine may be injecting near the same point in the plumbing and the installer has decided, for safety reasons, to only feed one chemical at a time.

** Displayed in various places on the main screen

Cross Reference

IntelliChem Alarm Name	IntelliChem Message**	EasyTouch/IntelliTouch Message	Screen Logic Message
Scaling	+53 Scaling	SI Scaling	SI Scaling
Corrosive	-41 Corrosive	SI Corrosive	SI Corrosive
UOC Comm Error	UOC Comm Err	Comlink Lost	Communication Lost
Calibration Failed	Auto Calib...Failed	Auto Cal Failed	Calibration Failed
Memory Error	Invalid EE CRC or Rev#	Memory Error	Memory Errors
SCG Comm Error	SCG Comm Err	IChir Comm Error	IntelliChlor Communication Error
Invalid Setup	pH/ORP Invalid Setup	Invalid Setting	Invalid Hardware Config
ORP Dose Limit	ORP Dose Limit	ORP Dosage Limit	ORP Feed at Limit
PH Dose Limit	pH Dose Limit	PH Dosage Limit	pH Feed at Limit
PH Lockout	pH>7.8 Lockout	PH Lock Out	Sanitizer Feed Locked
ORP Chemical Empty	Flashing ORP tank symbol	Check ORP Tank	Check ORP Tank
PH Chemical Empty	Flashing pH Tank symbol	Check PH Tank	Check pH Tank
ORP Low alarm	ORP LOW	ORP Is Too Low	ORP Reading Too Low
ORP High alarm	ORP HIGH	ORP Is Too High	ORP Reading Too High
PH Low alarm	pH LOW	PH is Too Low	pH Reading Too Low
PH High alarm	pH HIGH	PH is Too High	pH Reading Too High
No Flow Alarm	No Flow Detected	No Flow	No Flow
Status "alarm" conditions	Awaiting FLOW DELAY	Flow Delay	Flow Delay
	pH has priority	PH Priority	PH Priority

** Displayed in various places on the main screen

Tweaking pH (Calibrating Sensor)

Measure the pH using a standard test kit by taking several readings and averaging the results. To adjust the pH sensor see page 12.

Tweaking ORP (Calibrating Sensor)



Always ensure the pH is at the desired set point before calibrating ORP. Always control at PPM levels greater than 1.0 PPM when using ORP sensors.

For best results the ORP should be at the ORP set point when calibrating. For best results the PPM should be at the desired level when calibrating ORP. To Tweak the ORP sensor see page 15.

IntelliChem Specifications

Input Voltage:

120 VAC / 220-240 VAC 50/60 Hz
200 mA / 100 mA

Relay Rating:

Dry Contact 5 Amp, 120 VAC / 30 VDC

Operating Temperature:

0°F - 110°F (-18°C - 43°C)

Sensor Range:

pH 4.0 - 9.99
ORP 400 - 900 mV
Flow Open or Closed

MAINTENANCE

Winterizing: The Flow Cell sensors must be protected from freezing conditions. If the pool is winterized, plan to remove and store the sensors (as described above) as part of the normal pool winterizing process. The Flow Cell and related plumbing must be drained as well.

Water Chemistry

Always test water chemistry with a quality manual test kit. Therefore, it may be preferable to calibrate pH using commercially available reference solutions. If required, use the IntelliChem Tweak pH feature to periodically adjust the pH reading (see above and page 12). It's important to note that changes in pH, cyanuric acid concentration, total dissolved solids, and use of additional or alternative sanitizers will all affect the primary sanitizer residual level relative to ORP. Maintain total alkalinity on regular basis to ensure pH stability. To maintain a consistent sanitizer residual in parts per million (ppm), periodically adjust the ORP level.

Sensor Maintenance: The Flow Cell sensors must be clean and free from oil, chemical deposits and contamination to function properly. After saturation in pool or spa water, the sensors may need to be cleaned on a weekly or monthly basis depending on bather load and other pool specific characteristics. Slow response, increased need to calibrate pH, and inconsistent readings are indications that the probes are in need of cleaning.

MAINTENANCE (Continued)

Cleaning the Flow Cell Sensors: To clean the ORP and pH sensors, turn off the AC source power to IntelliChem at the GFCl switch. Disconnect the probe connectors from the Flow Cell, unscrew the probe and carefully remove them from the Flow Cell. Clean the reference junction (the white ring at the bottom of the probe body) with a soft toothbrush. A household liquid dish washing detergent may also be used to remove any oil. Rinse with fresh water and reinstall probes. If properly cleaned probes continue to provide unstable readings or require excessive calibration, the probes should be replaced. Probe exposed to atmospheric conditions will cause the probe tips to dry out. Store the sensors with the included plastic sensors storage caps if removed from the Flow Cell for more than one hour. If the storage caps have been misplaced, store the probes individually in small glass or plastic containers with clean water covering the sensor tips. Store sensors in a location that will not be subjected to freezing temperatures.

Sensor Care

Contamination of the sensing elements often results in slow response and inaccurate readings. Clean the elements by the following procedures:

pH and ORP Sensors

1. Wash electrode tip in a liquid detergent and water. Carefully use a soft bristled toothbrush to wash the electrode tip and white sensing ring.
2. Rinse after cleaning. To reinstall the flow cell (see page 33). Hand tighten to sensors to secure in place.
3. Make sure the O-ring is installed on sensor.
4. If the cable is longer than needed, it should be coiled neatly and attached under the enclosure.

pH Sensors Only

5. Attempt to clean the sensor with liquid detergent first.
6. If this is not successful, swirl the tip of the sensor in a 5 parts water and 1 part muriatic acid solution for 10 - 20 seconds.
7. Rinse again and reinstall.

WARNING Do not rub hard the glass element in the sensor or use sand paper or other polishing material to clean. HANDLE ELECTRODE CAREFULLY Sensors contain external and internal glass elements. Do not drop or otherwise subject the sensor to vibration, physical impact, or freezing conditions. ANY TYPE OF BREAKAGE IS NOT COVERED UNDER WARRANTY.

pH and ORP Sensors: pH electrodes sense the acidity of the water and work with any acid or base. The blue bands on the cables identify the pH sensors. The red bands on the cables identify ORP sensors. Each sensor is also identified on the sensor body. ORP electrodes are used to monitor the Oxidation Reduction Potential (ORP is sanitization quality of the water) of a given solution. The sensing element of the ORP electrode is made of a precious metal such as platinum or gold.

Sensors: IntelliChem measures the following sensor measurements with the listed characteristics:

pH Range: 4.00 to 9.99

ORP Range: 400 to 900 mV

Flow Switch: This input measures if a switch is open or closed. Open is no water flow. A closed switch indicates flow.

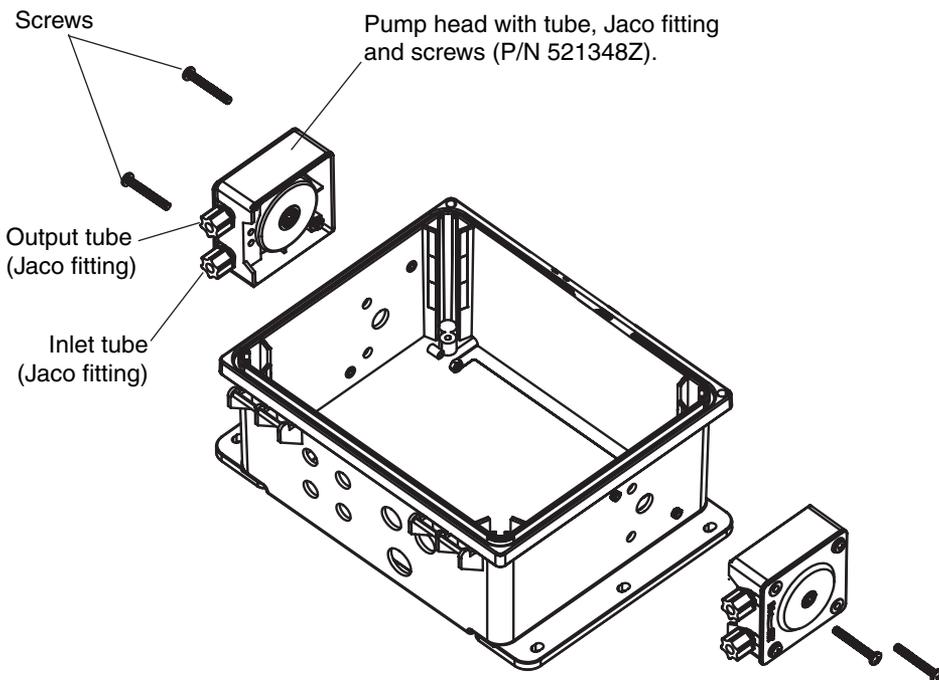
Motor Pump Head Yearly Replacement

IMPORTANT! Replace the IntelliChem pump head (P/N 521384Z) annually.

Pump Head Replacement (for single or multiple pumps)

WARNING Disconnect AC power to IntelliChem® Controller enclosure at the circuit breaker before servicing. Failure to do so could result in death or serious injury to serviceman, pool users or others due to electrical shock.

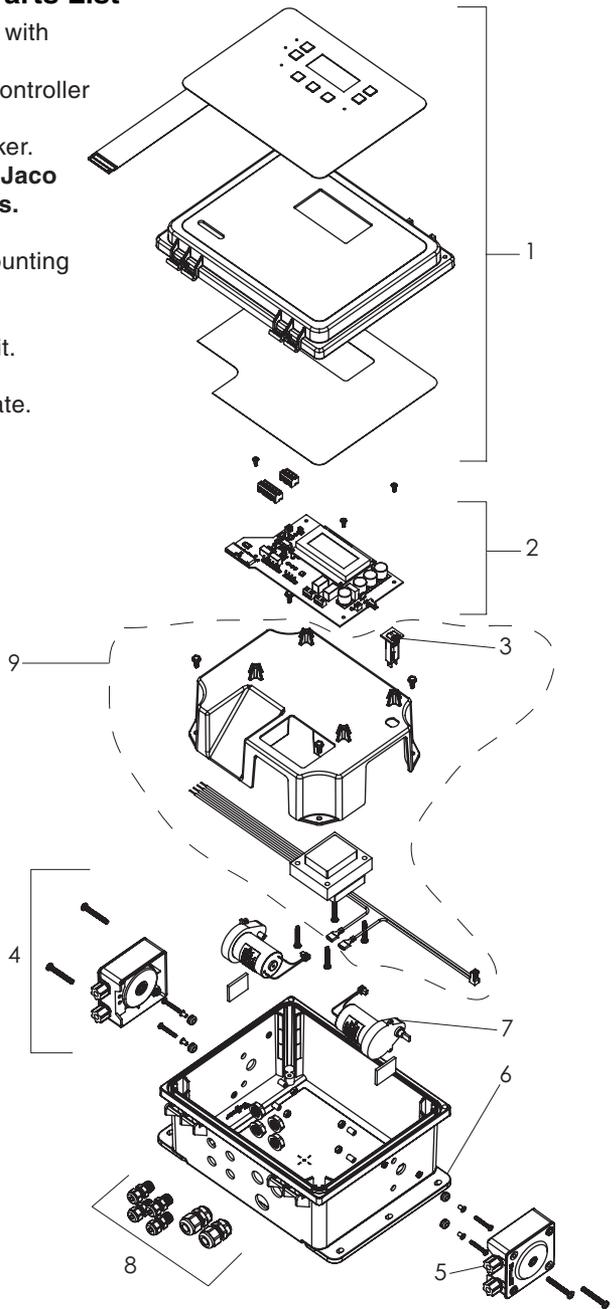
- STOP THE MAIN POOL FILTER PUMP.**
- First loosen the Jaco fitting on the OUTLET tube. Carefully disconnect the tube. Keep the tube pointed upward to keep the chemical from spilling out the top of the tube.
- Connect the tube to the OUTLET of the new pump head Jaco fitting. Secure the tube.
- Repeat Step 1 and 2 for the INLET tube.
- Remove the upper and lower screws securing the old pump head and remove the pump head from the motor assembly.
- Install the new pump head (with attached tubes) to the motor assembly. Secure the pump head with the two screws.



Controller Replacement Parts List

1. P/N 521465Z - Top Half (Lid with overlay and wiring diagram).
2. P/N 521319Z - IntelliChem Controller Circuit Board.
3. P/N 8520031Z - Circuit Breaker.
4. ***P/N 521348Z - Pump head Jaco fitting with tube and screws.**
5. P/N 521466Z - Jaco fitting.
6. P/N 521467Z - Enclosure mounting brackets.
7. P/N 521338Z - Pump motor.
8. P/N 521468Z - Strain relief kit.
9. P/N 521335Z - Replacement transformer with mounting plate.

Note: (*) MUST REPLACE ANNUALLY.



Warranty Information

The IntelliChem controller has a one year limited warranty.

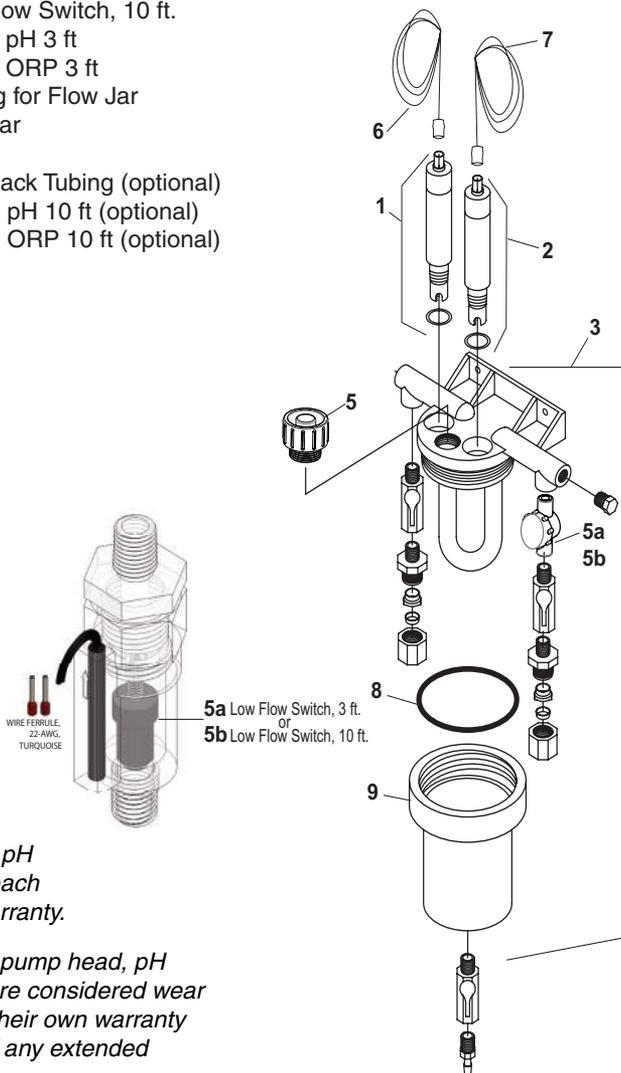
For more information contact Customer Support (800) 831-7133

Flow Cell Replacement Parts List

1. P/N 522186 - Sensor, pH (* 1 year warranty)
2. P/N 522187 - Sensor, ORP (* 1 year warranty)
3. P/N 754000310 - Flow Cell with Flow Switch Sensors
4. P/N 521342Z - IntelliChem Controller Parts Bag (not shown)
5. P/N 523481 - Cap Plug
- 5a. P/N 522623Z - Low Flow Switch, 3 ft.
- 5b. P/N 522624Z - Low Flow Switch, 10 ft.
6. P/N 744000290 - Cable, pH 3 ft
7. P/N 744000360 - Cable, ORP 3 ft
8. P/N 754000340 - O-Ring for Flow Jar
9. P/N 754000350 - Flow Jar

Accessories:

- P/N 521814 - 3/8" Black Tubing (optional)
 P/N 744000280 - Cable, pH 10 ft (optional)
 P/N 744000350 - Cable, ORP 10 ft (optional)



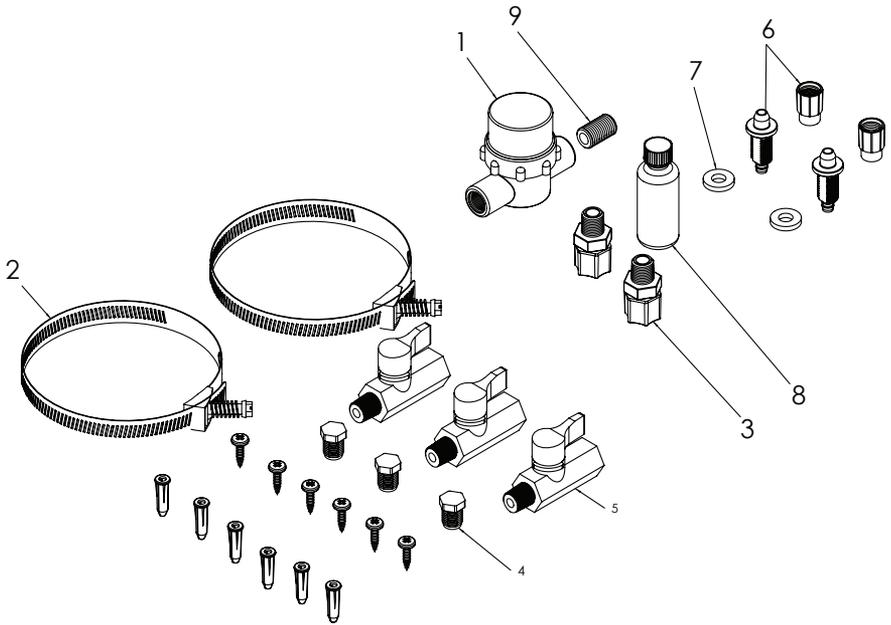
* Warranty Information

The IntelliChem Controller pH Sensor and ORP Sensor each have a one year limited warranty.

The IntelliChem Controller pump head, pH Sensor and ORP Sensor are considered wear items and are covered by their own warranty periods and are not part of any extended warranty coverage.

For more information contact Customer Support (800) 831-7133

IntelliChem® Controller Kit Contents



Item	QTY.	Part Number	Description
1	1	522010Z	FILTER INLINE STRAINER 1/4" FEMALE NPT
2	2	522347Z	CLAMP SADDLE ICHEM BYPAS
3	1	606000100Z	FTG 3/8" COMPRESSION X 1/4" NPT
4	1	620000040Z	FTG 1/4" NPT NYLON PLUG
5	3	622000080Z	1/4" NPT M/F BALL VALVE
6	2	R172032	TUBE FITTING WITH NUT
7	2	R172033	GASKET,.75 OD
8	1	R172036	LUBRICANT, SILICONE,3/4OZ
9	1	62000130Z	.25 NPT 7/8 CLOSE NIPL SC H80

Appendix A: 2016 IntelliChem Controller Configurations

Starting in 2016, there are now three IntelliChem Controller system configurations that are intended to make the initial setup easier:

1. P/N 521357 – Includes just the controller, flow cell, and probes. This system is NSF approved.
2. P/N 522621 – Includes the controller, flow cell, probes, and a 4 gallon acid tank with a new Stenner 50 GPD pump mounted to it. The pump has a 15 foot cable that plugs into a new dedicated spot on the IntelliChem motherboard for easy setup.
3. P/N 522622 – Includes the controller, flow cell, probes, and 4 gallon acid and chlorine tanks with new Stenner 50 GPD pump mounted to them.

Older IntelliChem Controller systems can be upgraded to this new style with the following part numbers:

- P/N 522474 – Upgrades older non-pump containers (521378 & 521397) with the new tank mounted Stenner pump.
- P/N 522478Z – Upgrades older IntelliChem Controller motherboards to allow use with new acid and chlorine tanks with tank mounted pump.
- P/N 522472 – Acid tank with tank mounted pump.
- P/N 522473 – Chlorine tank with tank mounted pump.

Please note that Pentair always recommends 1:1 dilution when using full strength muriatic acid. When mixing, remember to always add acid to water.



The new Stenner pump uses the same programming as the 50 GPD wall mounted Stenner pump that was shipped with IntelliChem from 2012 to 2014. The 50 GPD tube in the new Stenner pump has a higher burst pressure rating (80 psi) than the discontinued #5 Stenner tube (25 psi).



New circuit board where tank mounted pumps plug in to (pH on left/ORP on right side) of the IntelliChem controller circuit board.

Installing the IntelliChem Tank with Pump (P/N 522472 & 522473)

1. Find a suitable location to secure the tank to the equipment pad. The tank needs to be within 10' of the IntelliChem Controller, 10' of the return plumbing, and away from equipment that may be damaged by the chemical or vapor.
2. Secure the tank to the equipment pad with four bolts.
3. Cut off 1-2' of tubing and connect the black suction fitting of the tank to the inlet (right) of the pump. See Figure 1. Do not overtighten the nuts.
4. Install the injection fitting in the return plumbing, after all equipment.
5. Use the remaining tubing to connect the outlet (left) of the pump to the injection fitting.

Note: **Do not overtighten the nuts.**

Upgrading a Chemical Container with Pump Kit, Using P/N 522474

1. Be sure the Chemical Container is secured to the equipment pad, and in a suitable location within 10' of the IntelliChem Controller.
2. Remove the four screws and block-off plate.
3. Install the motor shroud with four screws. See Figure 1.
4. Mount the pump on the motor shroud with four screws. See Figure 1.
5. Cut off 1-2' of tubing and connect the black suction fitting of the tank to the inlet (right) of the pump. See Figure 1. Note: **Do not overtighten the nuts.**
6. Install the injection fitting in the return plumbing, after all equipment.
7. Use the remaining tubing to connect the outlet (left) of the pump to the injection fitting. Note: **Do not overtighten the nuts.**

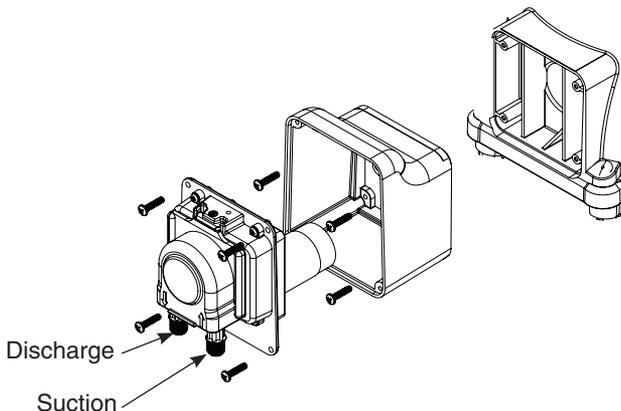


Figure 1

Connecting the Pump to the IntelliChem Controller, Using P/N 522478Z

1. Route the power cord(s) from the Pump(s) into the IntelliChem Controller through the strain relief fitting(s) closest to the right hinge. Note: **Do not overtighten the nuts.**
2. Plug the power cord for the Acid pump into the left connector labeled “PH” on the 522478 daughter board. See Figure 2.
3. (Optionally) plug the power cord for the Chlorine pump into the right connector labeled “ORP” on the 522478 daughter board. See Figure 2.
4. Loosen the 4 screws in the J8/J11 terminal blocks on the IntelliChem Controller board.
5. Install the 522478 daughter board so that all four pins are in the correct holes in the J8/J11 terminal blocks. Tighten the four screws. See Figure 3.
6. Unplug the red wire harness going to J10 of the IntelliChem Controller board, and connect it to J10 on the 522478 daughter board. See Figure 4.
7. Plug the wire harness from J10* of the 522478 daughter board to J10 of the IntelliChem Controller board. See Figure 4.

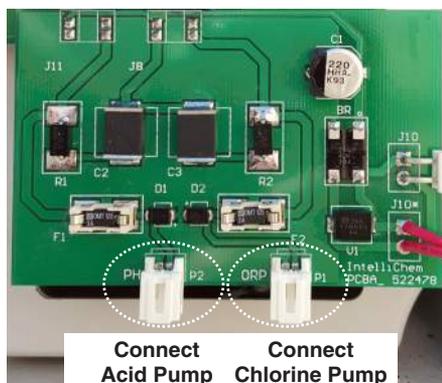


Figure 2. pH and ORP Connection

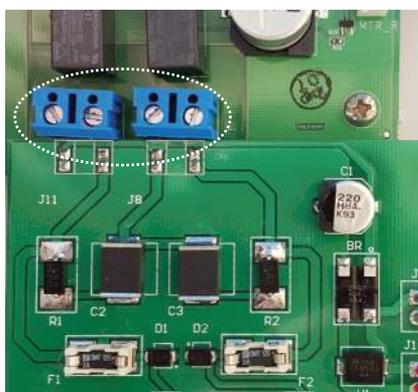


Figure 3. Wiring Terminal Blocks

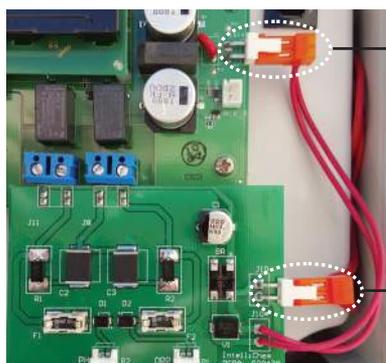


Figure 4. Power Connection

Wiring harness from Daughter Board

Wiring harness from Transformer

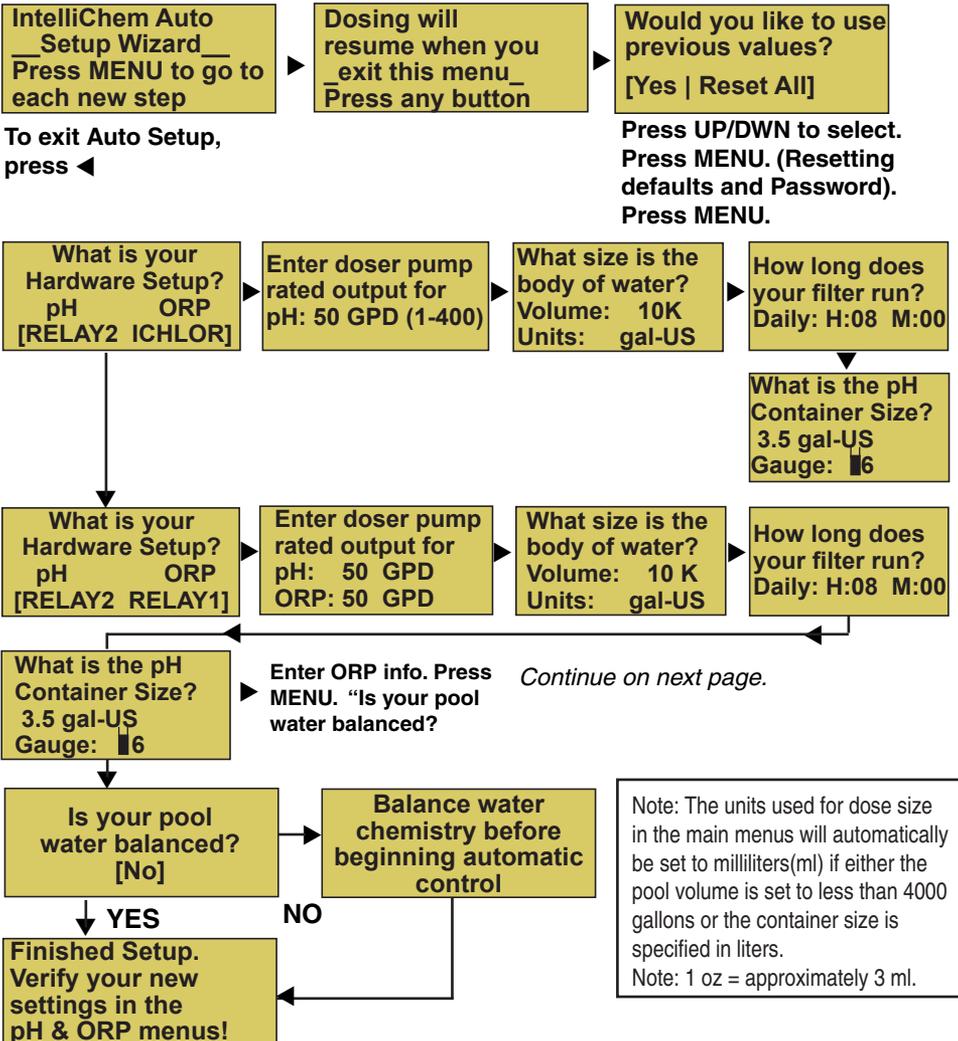
Auto Setup Sequence

Use the Auto Setup feature for first-time setup of standard configurations. Follow the on-screen prompts and enter information about your system configuration (pH/ORP internal or external pumps, pool size, filter time, chemical container size etc). IntelliChem uses this information to automatically setup reminder times, calculate feed times, proportional limits and alarms. The following describes the Auto Setup screen. Press the **MENU button** to access the Auto Setup menu. To change a menu setting or value press the **▼/▲ Up/Down arrow button**. Press the MENU button to save each selection.

Press **MENU ▼/▲ Auto Setup ►**

Previous Values: Use to recalculate new dose times etc., if no custom settings exist. Not recommended for custom settings; use the menu directly to make these changes.

Reset All: Make major configuration changes that may have conflicts with previous settings.



APPENDIX B: Safety Relays

IntelliChem features two safety relays that control power to the pH and ORP doser pumps. These safety relays are intended to prevent excessive acids or liquid chlorine from being fed into the pool during fault conditions.

If a doser pump operating relay develops a stuck contact (i.e. contacts are welded) during a fault condition, the safety relays open and disconnect power to the doser pumps. IntelliChem will then enter Doser Error\Alarm mode.

A safety relay threshold can be programmed between 0 and 9.99 Amps. The default setting for both pumps is 0.20 Amps.

This screen can be accessed via **MENU ► Configuration ▼/▲ Hardware ▼/▲ Safety Threshold**

Safety Threshold	
ORP:	0.200 Amps
pH :	0.200 Amps

Current Monitor Screen

The Current Monitor Screen displays real time voltage (Volt) and current (Amp) measurements for each doser pump. This screen can be accessed via **MENU ►**

Configuration ▼/▲ Diagnostics ▼/▲ Safety Relays

Example: In the screenshot to the right, the pH doser pump is off and a background current of 0.09 amps is displayed. The ORP pump is on and is drawing 0.336 amps.

	<u> </u> pH <u> </u>	<u> </u> ORP <u> </u>
dec:	0220	0260
Volt:	1.074	1.269
Amps:	0.092	0.336

APPENDIX C: Archiving User Settings

IntelliChem allows you to archive up to 2 separate user settings in external memory. In the event that onboard user settings are corrupted, saved user settings can be easily reloaded to prevent repeating initial setup procedures.

To archive, you must save the desired user settings manually via the Favorites screen. The Favorites screen can be accessed via **MENU ► Favorites**

From the Favorites screen you may save/archive or load user settings as desired.

Press MENU to exit or select:
► Save Favorite1
Load Favorite2



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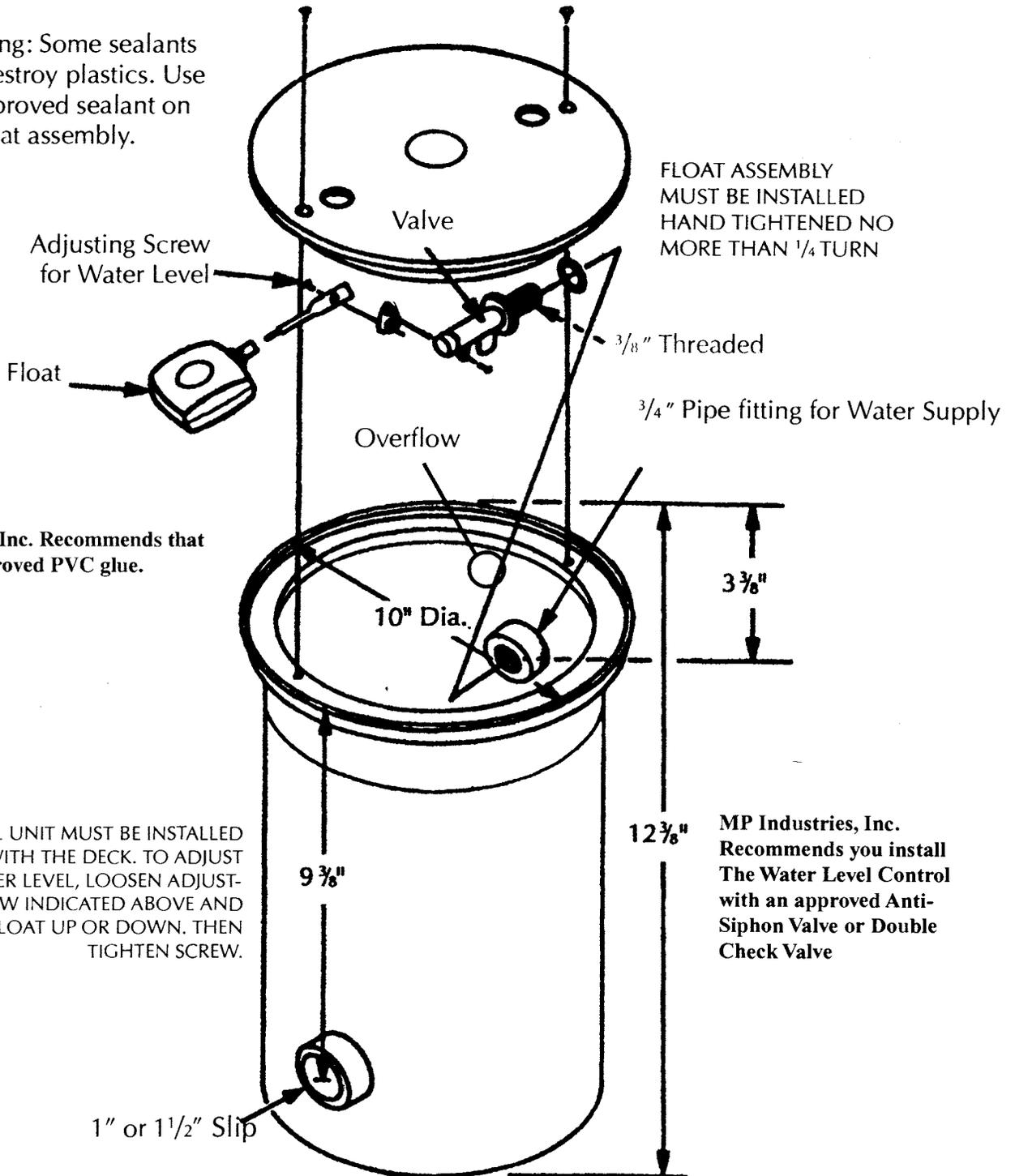
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P/N 521363 REV. L 10/30/23

WATER LEVEL CONTROL

Warning: Some sealants can destroy plastics. Use an approved sealant on the float assembly.



MP Industries, Inc. Recommends that you use an approved PVC glue.

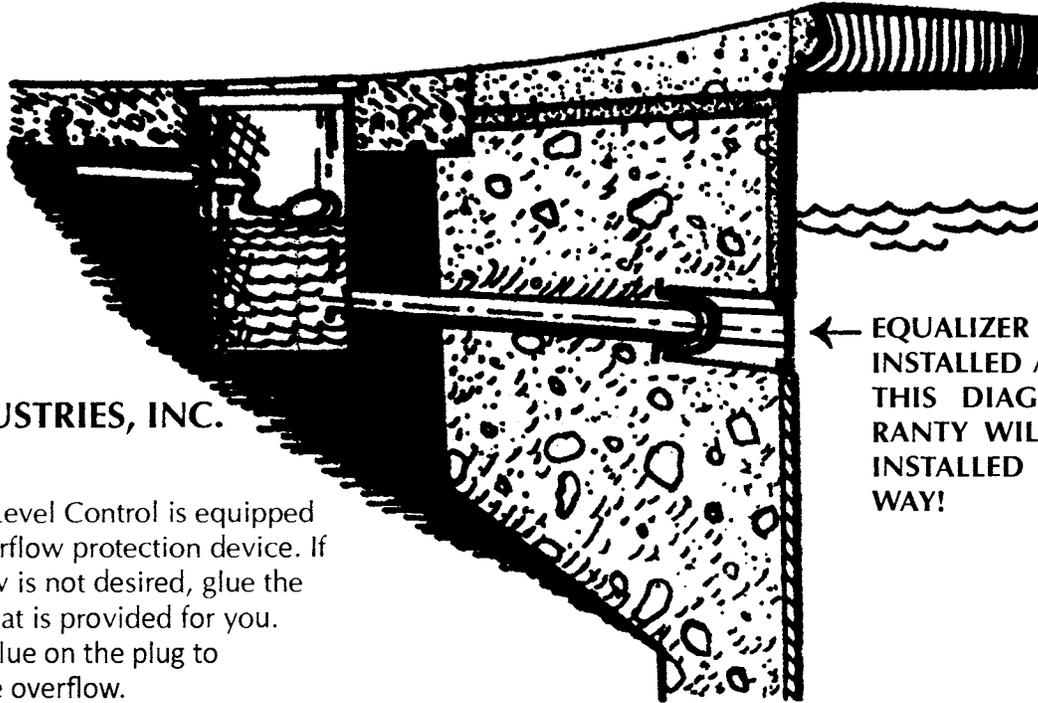
AUTO FILL UNIT MUST BE INSTALLED FLUSH WITH THE DECK. TO ADJUST FOR WATER LEVEL, LOOSEN ADJUSTING SCREW INDICATED ABOVE AND MOVE FLOAT UP OR DOWN. THEN TIGHTEN SCREW.

MP Industries, Inc. Recommends you install The Water Level Control with an approved Anti-Siphon Valve or Double Check Valve

Automatic Water Leveler 1953-J

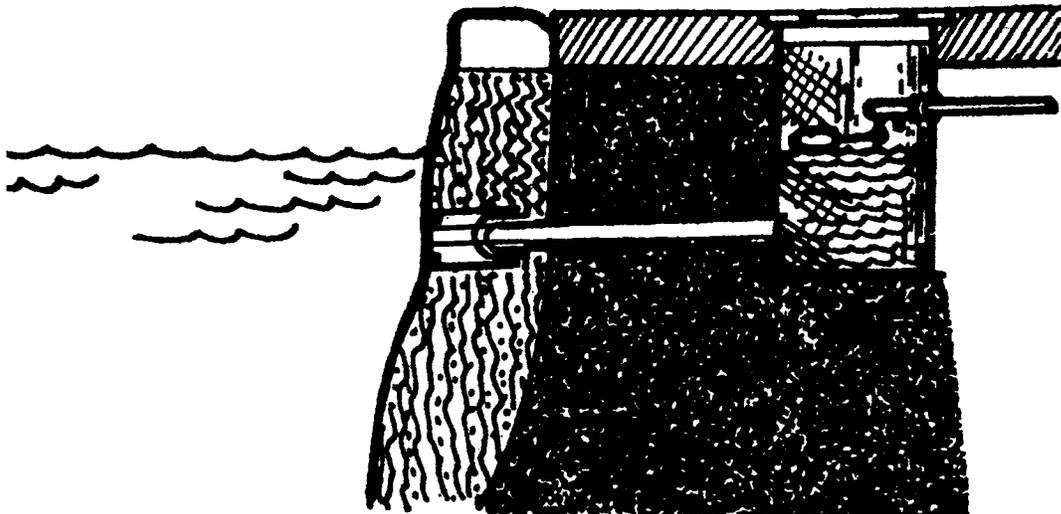
MP INDUSTRIES, INC.

The Water Level Control is equipped with an overflow protection device. If the overflow is not desired, glue the 1/2" plug that is provided for you. Use a PVC glue on the plug to close up the overflow.



← EQUALIZER LINE MUST BE INSTALLED AS SHOWN IN THIS DIAGRAM. WARRANTY WILL BE VOID IF INSTALLED ANY OTHER WAY!

For Swimming Pool



and Spa

Customer agrees that it will be solely responsible for monitoring the use of the Product. Under no circumstances shall MP Industries, Inc. be liable for any costs or damages arising from wasted or excess water usage. Customer agrees that MP Industries, Inc.'s maximum liability for any claim brought by customer against MP Industries, Inc. whether arising in contract, tort, or otherwise, shall be limited to the amount actually paid by Customer for the Product.

SDX₂

High Flow Safety Drain for New Construction

Installation Manual



Contents

Safety Instructions.....	1
General Information.....	5
Concrete Installation.....	8
Vinyl Installation.....	10
Fiberglass Installation.....	11
Parts.....	12



VGB Compliant ANSI/APSP/ICC-16 2017 LISTED

NOTICE - SDX₂ must be installed in accordance with Paramount's written instruction manual and in conformity with applicable Federal, State, Local and Swimming pool industry building and safety codes.

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8175 W. Buckeye Rd.,
Phoenix, AZ 85043
Phone: (480) 893-7607
www.1Paramount.com



Paramount®

Important Safety Instructions



READ AND FOLLOW ALL INSTRUCTIONS

This Owner's Manual contains specific precautions and symbols to identify safety related information as described below. Please read them carefully and follow these precautions as indicated!

⚠ DANGER - Indicates a hazardous situation which, if not avoided, will result in death or serious injury.

⚠ WARNING - Indicates a hazardous situation which, if not avoided, could result in death or serious injury.

⚠ CAUTION - Indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE - Is used to address practices not related to physical injury.

⚠ DANGER - DEATH or SERIOUS INJURY will result if a drain cover or grate is not installed and used correctly.

- Pool and spa pumps produce high levels of suction and move high volumes of water, which can cause death or serious injury if a person comes in close proximity to pool or spa drains.
- SOFA shall not be located on seats or the back rests for seats
- Any modification that increases the flow rate of the circulation system shall require reevaluation of the cover/ grate and sump to ensure that the flow rating of the Suction Outlet Fitting Assembly (SOFA) is not exceeded.
- Keep clear of pool and spa drains to avoid death or serious injury from suction.

⚠ DANGER - DEATH or SERIOUS INJURY will result from hair entanglement or limb entrapment.



- Keep clear of pool and spa drains.
- Hair sucked into pool or spa drains will tangle and knot trapping the swimmer underwater. Avoid placing your hair near a pool or spa drain.
- Avoid sitting on pool or spa drains because the suction can cause severe intestinal damage, evisceration, and/or disembowelment.

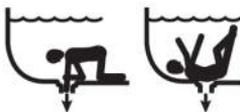


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⚠ DANGER - DEATH or SERIOUS INJURY will result from pool or spa drain covers or grates that are improperly installed, missing, clogged, or broken.

- Inspect pool and spa before each use to ensure that drain covers and grates are properly in place and secured.
- Ensure that drain covers are not damaged, cracked, broken, loose, clogged, not properly secured, or missing because these conditions increase the chance of death or serious injury from entrapment.
- If a drain cover is discovered damaged, cracked, broken, loose, clogged, not properly secured, or missing, you shall:
- Close the pool or spa immediately; and,
- Post a closure notice and keep the pool or spa closed until an appropriate ANSI/APSP/ICC-16 2017 certified drain cover is properly installed.
- Missing, broken, or cracked SOFA component shall be replaced before bathers are allowed to use the pool.
- Loose cover/grates shall be reattached before bathers are allowed to use the pool.

⚠ DANGER - DEATH or SERIOUS INJURY will result from contact with a damaged, loose, or missing drain cover.



- Do not allow limbs to contact or be inserted into a drain pipe with a damaged, loose, or missing drain cover. This could result in swelling of the limb and/or trapping a swimmer underwater.
- Avoid mechanical entrapment of jewelry, swimsuit, hair decorations, finger, toe, or knuckle in a drain pipe with damaged, loose, or missing drain cover. This may result in trapping a swimmer underwater.
- Do not allow body to come into contact with a drain pipe that has a damaged, loose, or missing drain cover. This may result in trapping a swimmer underwater.

⚠ WARNING - DEATH or SERIOUS INJURY can result from pool or spa drain covers or grates that are clogged by debris.

- Any field modification made to a SOFA not authorized by the manufacturer's instructions shall void the SOFA certification.
- No modification shall be made to the SOFA structure or flow path unless the new configuration has been certified as a new SOFA.
- All pool and spa drain covers may become obstructed by debris and should be cleaned periodically due to clogging from debris, such as pieces of plastic, hair, fabric, twigs, leaves, seeds, etc.
- The frequency of periodic cleaning will vary depending on the amount and type of debris introduced into the pool or spa.
- Clogging of the drain cover will increase the suction effect and increase the likelihood of death or serious injury from those hazards listed above.



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- A clogged drain can negatively affect the safety of the drain.
- It is advisable to have a qualified pool or spa professional perform this inspection and debris removal from the pool or spa drain covers.
- When servicing the drain cover, the pump connected to the suction must be turned off.
- Do not perform any service of the drain cover in water level above your waist.
- Use drain covers only with a pumping system rated for the corresponding flow or less. Failure to do so can result in hair or body entrapment which can cause death or serious injury. If in doubt about the rating of your system, consult a qualified pool or spa professional.
- Use only the supplied stainless-steel screws with the drain cover. Screws put into the frame anywhere except in the original screw holes will not hold and will allow the drain cover to come off the main drain, causing an entrapment hazard. If a screw hole(s) is stripped, inserts missing, loose, or damaged, consult your owner's manual and installation guide for proper steps to replace, correct, or reattach the compromised drain or drain component.
- The use of adhesives or other attachment methods that prevent access to suction piping or SOFA components requiring periodic service is prohibited.

⚠ WARNING - Suction can pose a serious hazard to swimmers just as electricity can be a hazard. Both are important for proper water filtration and both must be treated with respect. Suction safety begins with a professional design that includes a quality suction system installed by a certified contractor. Certified builders will address the following issues when designing and installing a proper filtration system:

- Properly bond-grounded pumps, time clocks, switches and any other metal in or near water. This is required to address Electrical Shock Hazards.
- Design the suction piping so there are no single-point suction hazards; single-point suction (one drain) is a leading cause of Body Suction Entrapment Hazards. Note: your certified builder has many effective options for addressing this hazard; they may include dual-drain systems, like MDX-R3, skimmers, gutters, negative edge features and many more products and piping designs known to professionals.
- Install ANSI/APSP/ICC-16 2017 listed drains, suction covers and debris removal systems. This is the **ONLY** approved option for preventing Hair Entrapment Hazards, the leading cause of suction related injuries.
- Design and install an effective circulation system (including optional cleaning systems), to direct filtered water to all areas and interior surfaces. **NOTE:** Suction fittings can **NOT** clean or direct filtered water for proper sanitation; that can only be done on the pressure (return) side of the filtration system.

While suction injuries are extremely rare, drowning and diving injuries are far too common and there is little your certified builder can do to eliminate these hazards. You must educate yourself and your guests. Below are some important safety issues every swimmer must know and recognize.

- **PREVENT DROWNING:** Watch children at all times, no swimming alone.
- **NO DIVING IN SHALLOW WATER:** You can be permanently injured.
- **PREVENT SUCTION ENTRAPMENT:** Inspect suction covers before swimming, keep swimmers away from suction fittings, protect long hair, don't swim with loose clothing or large and dangling jewelry.



For more information about the Virginia Graeme Baker Pool and Spa Safety Act, contact the Consumer Product Safety Commission at (301) 504-7908 or visit www.cpsc.gov.

⚠ WARNING - Always turn off all power to the pool pump before installing the cover or working on any suction outlet.

- Cover/Grates and all other SOFA components shall be replaced at or before the end of their service life. Service life begins the month and year in which the SOFA is installed with or without water. See parts breakdown at end of this manual for specific component service life notations.
- Any SOFA component that is severely faded, chalking, or brittle when flexed shall be replaced even if it has not reached its indicated service life.
- If the sump/mud ring or any screw receptacle is stripped, cracked or broken that component must be replaced.
- Any SOFA component held in place by the pool finish or concrete substrate that becomes cracked or broken; the material that holds it must be stripped from around the SOFA and new components “mudded” in place. The surface substrate must be free of deterioration and voids.

**Adhere this label to the inside of equipment panel.
Must mark year and month of installation**



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Replace cover assembly within (5) five years.

Replace all other components within (25) years.

SDX2 pool wall & floor drain cover part #005-252-2097-XX

Maximum GPM = See install manual for complete chart.

Circle year and month of installation.

Year	2021	2022	2023	2024	2025							
Month	01	02	03	04	05	06	07	08	09	10	11	12

System flow rate _____

Installed location _____

001-025-8822-00 ECN 2222 REV03 PUB 121621

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General Information

The SDX2 high flow drain system is a dual-drain system designed and tested to safely deliver water to modern high flow pumps.

Each Drain Addresses All Entrapment Hazards

Hair Entrapment Avoidance. At the heart of the patented design is a cover that acts much like sixty self-regulating drains. This is significant because as some of the 'little' drains are covered, excessive suction does not transfer to the remaining openings. When excessive suction is transferred to unblocked openings in a traditional drain grate, the suction causes hair to enter multiple openings, creating a potential entrapment hazard if the hair tangles or puffs up inside the drain, making it impossible to pull free.

Body Entrapment Avoidance. The same self-regulating openings that protect against hair entrapment hazards, also provides body entrapment protection. When the self-regulating openings built into the SDX2 cover are combined with its domed, anti-vortex shape, forming a seal with the cover is difficult.

Security. The SDX2 cover is held firmly in place with three recessed security screws which are made from top quality 316 Stainless Steel. And behind the SDX2 cover are at least three more screws to hold the whole assembly in place, providing multiple layers of anti-entrapment protection. **Durability.** The SDX2 cover and support materials are far more durable than ABS, the typical plastic used in swimming pool drain covers. In addition to fading, the Buna in ABS is prone to UV degradation resulting in structural failures which contribute significantly to suction entrapment hazards.

Durability. The SDX2 cover and support materials are far more durable than ABS, the typical plastic used in swimming pool drain covers. In addition to fading, the Buna in ABS is prone to UV degradation resulting in structural failures which contribute significantly to suction entrapment hazards.

Dual-Drain System

Vacuum Breaker Backup. As with any dual-drain system, one drain is intended to be a vacuum breaker for the other in the unlikely event a swimmer completely blocks one of the SDX2 drains. In the event of one suction outlet is being completely blocked, the remaining suction outlets is capable of the full flow of the pump(s).

Dual-Drain Spacing. Most suction safety codes require dual-drains to be installed three feet apart, pipe to pipe, however some codes require three feet between drain covers. For this reason, Dual SDX2 piping is spaced three (3) feet, ten (10) inches apart. If the drains are located closer than 3 feet, the drains must be located on two different planes (i.e. one on the bottom and one on the vertical wall, or one each on to separate vertical walls), to make it unlikely both drains could be blocked simultaneously.

Vertical Dual-Drain Installation. The purpose of the vertical dual-drain installation is to make it less likely two people can approach two drains at once. Effectively, the second drain would be at an individual's feet.



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⚠ DANGER - Check the SDX2 drain cover, fittings and fasteners for damage or tampering before installation and use.

SDX2 is a circulation drain, not intended to remove debris. For this reason it is suggested SDX2 be installed on walls whenever possible. SDX2 is a high flow safety drain system submerged suction outlet suitable for single or multiple drain use on the wall and floor. This is to keep debris and sand from collecting on and around the low velocity SDX2 cover. Do not locate suction outlets on seating areas or on the backrest of such seating areas.

⚠ CAUTION - Drain covers deteriorate over time due to exposure to sunlight and pool chemicals and must be replaced every five (5) years from installation (or earlier if the cover or grate becomes damaged in any way).

NOTICE - Some covers and grates are incompatible with other manufacturers' frames and the existing frame must first be removed and a new supplied frame installed.

⚠ WARNING - The maximum flow rate for each pair of SDX2 drains varies depending on size and orientation of pipe and location on wall or floor. See chart below for flow limits based on variables. Any modification that increases the flow rate of the circulation system shall require reevaluation of the cover/grate and sump to ensure that the flow rating of the Suction Outlet Fitting Assembly (SOFA) is not exceeded. Compliance with this standard requires that these SOFA-configuration specific flow ratings NOT be exceeded at any time the pool is open to bathers.

Compliance with this standard requires selecting and installing a SOFA, or combination of SOFAs, such that the resulting individual suction system flow rating is greater than the pumping system's maximum system flow rate.

The velocity at the opening to the SDX2 drain at the system flow is equal to $\text{gpm}/134.648 = (X)\text{FPS}$. For multiple drain systems where more than two drains are used, the maximum flow rate is calculated per ANSI/APSP-7 Section 4.6 as shown in the following chart.

SOFA SDX2 FLOW RATINGS

Flow Rating (GPM)	Pipe Size	Pipe Port Orientation	Drain Mounting Orientation	Flow Rating (GPM)	Pipe Size	Pipe Port Orientation	Drain Mounting Orientation
180	3"	Side	Floor	140	3"	Side	Wall
116	2.5"	Side	Floor	108	2.5"	Side	Wall
100	2"	Side	Floor	100	2"	Side	Wall
60	1.5"	Side	Floor	60	1.5"	Side	Wall
178	3"	Bottom	Floor	140	3"	Bottom	Wall
120	2.5"	Bottom	Floor	108	2.5"	Bottom	Wall
100	2"	Bottom	Floor	100	2"	Bottom	Wall
60	1.5"	Bottom	Floor	60	1.5"	Bottom	Wall



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The flow rating for pools with multiple, blockable SOFAs piped together in one body of water without isolation valves shall be determined by combining the flow rating of all SOFAs, minus the flow rating of one. If the flow ratings of all SOFAs are not equal, subtract the flow rating of the SOFA with the highest flow rating.

The flow rating for existing pools with a single, blockable SOFA is the flow rating of the SOFA, when also installed in conjunction with an additional device or system designed to prevent suction entrapment, where the additional device or systems is of a type listed in section 9.4 of ANSI/APSP/ICC-16-2017. A single, blockable SOFA in a system that does not also include one of the additional devices or systems shall result in a flow rating of zero.

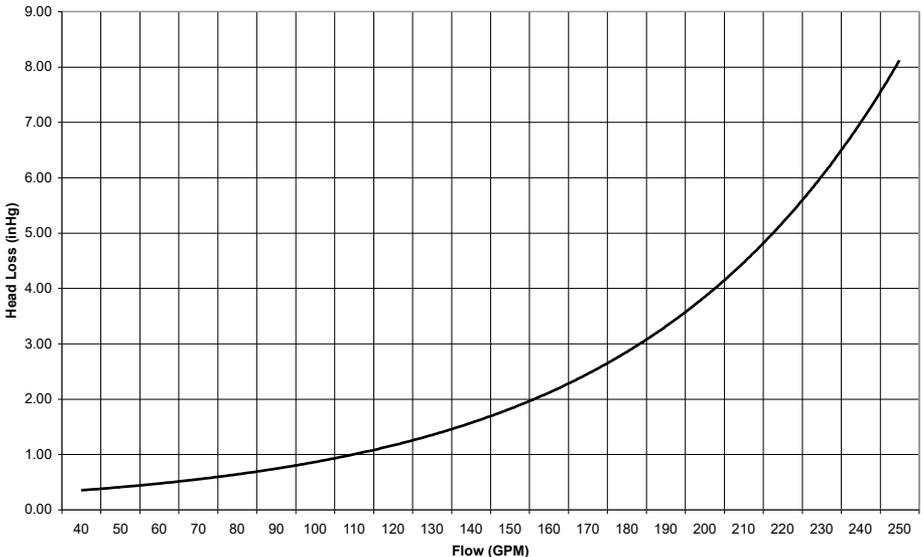
Description	Max System Flow Floor	Max System Flow Wall	Min Flow Rating of Each Cover % Max System Flow Rate
*One SDX2 High Flow Safety Drain	180 gpm (681 lpm)	140 gpm (529 lpm)	100%
Two SDX2 High Flow Safety Drains	180 gpm (681 lpm)	140 gpm (529 lpm)	100%
Three SDX2 High Flow Safety Drains	360 gpm (1362 lpm)	210 gpm (795 lpm)	66.7%
Four SDX2 High Flow Safety Drains	360 gpm (1362 lpm)	280 gpm (1060 lpm)	50%

*The addition of an approved SVRS is required when a single SDX2 is being used. Table derived from ANSI/APSP-7 Section 4.6 Table 1. System flow based on 3" side outlet floor plumbing configuration chart on page 6.

Pipe size. To design an efficient suction system in accordance with national swimming pool standards, the following pipe sizing guideline should be followed:

Suction Pipe Size	Max Residential GPM	Max Public GPM
1.5"	50	37
2"	82	62
2.5"	117	88
3"	180	136

Flow vs Head Loss





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Concrete Installation

SDX2 installed in a concrete shell utilizes a small cutout in the concrete to form the sump which is sometimes made of plastic or fiberglass. This concrete sump provides superior shell strength by eliminating the large hole associated with plastic sumps. The water seal is formed against the suction pipe in the same way a water tight seal is formed with return pipes. Minimal sump specifications are shown in "Fig. 1a". The typical water flow path is shown in "Fig. 1b"

Concrete Plumbing "Fig. 2"

1. Select the installation location for the dual SDX2 drains.
2. Choose the dual-drain orientation, vertical (preferred) or horizontal.
3. Fabricate the dual-drain pipe tree prior to installation.
4. Position at the desired depth before connecting to pump suction pipe.

Rebar Steel

Concrete reinforcing steel should be kept 3" away from all pipe and fittings.

Concrete Shell Sump

Form a concrete sump around each suction pipe. "Fig. 3"

NOTICE - The pipe size must be appropriate for the maximum anticipated system flow rate per chart on page 6. Refer to the table on page 7 for pipe sizes and orientations.

Concrete Shell Preparation "Fig. 4"

Prior to installing the interior finish, cut each SDX2 riser pipe a minimum 1" behind the concrete shell's surface.

Fig. 4

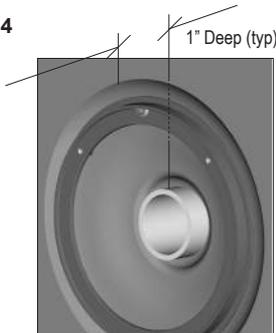


Fig. 1a

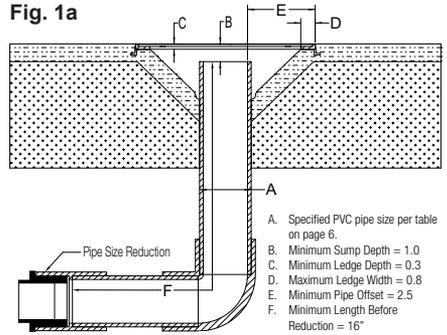


Fig. 1b

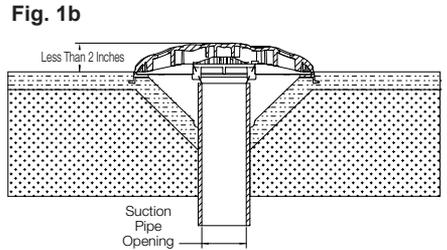


Fig. 2

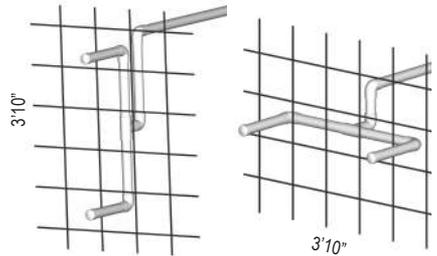
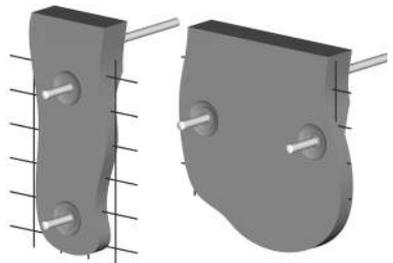


Fig. 3





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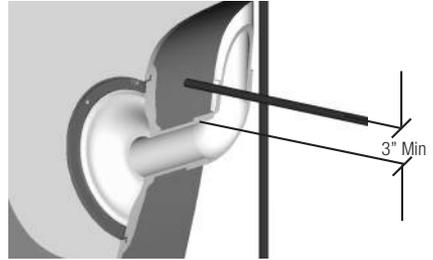
Concrete Ring Installation “Fig. 5”

1. Apply interior finishing material.
2. Position the SDX2 Concrete Ring with the semi-circle tab located at the top and then press the ring flush into finishing material.

NOTICE - The concrete ring must be mounted flush as the entire drain assembly must be less than 2" tall “Fig. 1b”.

3. Trowel the finishing material around outside and inside of the SDX2 Concrete Ring.
4. Form a watertight seal around the suction pipe.
5. Wipe clean any finishing material that remains on the SDX2 Concrete Ring's top edge and mounting surface.

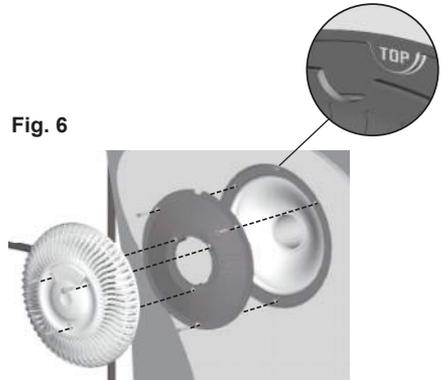
Fig. 5



Concrete Cover Assembly “Fig. 6”

1. Align the SDX2 Concrete Support with the alignment tab located on the SDX2 Concrete Ring.
2. SOFA components and fastener receptacles shall be clean and free of debris and obstruction during installation of cover/grate fasteners.
3. Install three (3) machine screws through the SDX2 Concrete Support. Secure the screws without over tightening to 18 in-lbs.
4. Align the SDX2 Cover with the SDX2 Support holes.
5. Install three (3) security screws through the SDX2 cover. Secure screws to (14 in-lbs)
6. After securing each SOFA component hand check that it is snug to the sump/frame before proceeding to the next component.

Fig. 6





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Vinyl Installation

1. Select the installation location for the dual SDX2 drains. (Additional SDX2 drains may be used.)
2. Choose the dual-drain orientation, vertical or horizontal. "Fig. 2" pg. 8
3. For Steel Wall: Make two 4 ½" holes 46" apart using a Greenlee® Standard Round Knockout Punch (Greenlee.com - Cat. No. 742BB / UPC No. 19978)

For Plastic Wall

Cut two 4 ½" holes 46" apart using a 4 ½" hole saw.

For Concrete Wall

Embed two SDX2 Bulkhead fittings 46" apart. Protect vinyl liner mounting surface from concrete and align the back of the flange with the interior surface to allow room for rolled foam around the fitting.

1. Install the SDX2 Bulkhead Fittings with the "UP" arrow located at the top. "Fig. 7"
 - a. Discard the solid gasket used for fiberglass shells.
 - b. Mount the SDX2 bulkhead fittings in the wall with the UP arrows at the top.
 - c. Secure with the SDX2 nut. (Not needed for concrete walls.)
2. Connect the suction piping. "Fig. 8"

NOTICE - DO NOT USE POWER TOOLS TO INSTALL FASTENERS. Start all fasteners by hand to prevent cross threading.

Vinyl Cover Assembly "Fig. 9"

1. Prior to installing the Vinyl Liner, apply adhesive to the non-ribbed side of the two notched gaskets.
2. Align the gaskets with the alignment tabs and screw holes, then press the gaskets onto the Bulkhead Fitting and the Bulkhead Support.
3. SOFA components and fastener receptacles shall be clean and free of debris and obstruction during installation of cover/grate fasteners.
4. After installing the Vinyl Liner, align the SDX2 Vinyl/Fiberglass Support with the alignment tab located at the top of the SDX2 Bulkhead Fitting. "Fig. 10"
5. Install five(5) self-tapping screws "Fig. 11" through the SDX2 Bulkhead Support with the T25 Security Screw Driver "Fig. 12". Secure all screws to 22 in-lbs.
6. After securing each SOFA component hand check that it is snug to the sump / frame before proceeding to the next component.
7. Cut the Vinyl Liner out of the center of the SDX2 Bulkhead Supports to expose the suction piping.
8. Align the SDX2 Cover with the SDX2 Support holes.
9. Install three(3) security screws through the SDX2 cover. Secure all screws to 6 in-lbs.

Fig. 7

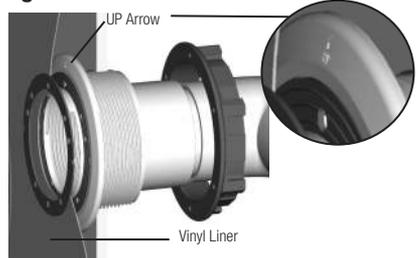


Fig. 8



Fig. 9

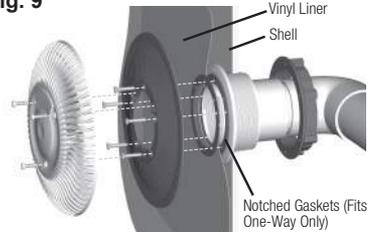


Fig. 10



Fig. 11



Fig. 12





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Fiberglass Installation

1. Select the installation location for the dual SDX2 drains. (Additional SDX2 drains may be used.)
2. Choose the dual-drain orientation, vertical or horizontal. "Fig. 2" pg. 8
3. For Fiberglass Wall: Cut two 4 ½" holes 46" apart using a 4 ½" hole saw.
4. Install the SDX2 Bulkhead Fittings with the "UP" arrow located at the top.

For Fiberglass Shells: "Fig. 13"

- a. Place the solid Gasket with the smooth side against the Bulkhead Fitting flange. (Silicone adhesive may be substituted for the Gasket if preferred.)
 - b. Mount the SDX2 Bulkhead Fittings in the hole with the UP arrow at the top of each fitting.
 - c. Secure with the SDX2 Nut.
5. Connect the suction piping. "Fig. 14"

NOTICE - DO NOT USE POWER TOOLS TO INSTALL FASTENERS. Start all fasteners by hand to prevent cross threading.

Fiberglass Cover Assembly "Fig. 15"

1. Prior to installing the support, apply adhesive to the non-ribbed side of the two notched gaskets.
2. Align the gaskets with the alignment tabs and screw holes, then press the gaskets onto the Bulkhead Fitting and the Bulkhead Support.
3. SOFA components and fastener receptacles shall be clean and free of debris and obstruction during installation of cover/grate fasteners.
4. Align the SDX2 Vinyl/Fiberglass support with the alignment tab located at the top of the SDX2 Bulkhead Fitting. "Fig. 16"
5. Install five (5) self-tapping screws "Fig. 17" through the SDX2 Bulkhead Support with the T25 Security Screwdriver "Fig. 18". Secure all screws to 22 in-lbs.
6. After securing each SOFA component hand check that it is snug to the sump /frame before proceeding to the next component.
7. Align the SDX2 Cover with the SDX2 Support holes.
8. Install three(3) security screws through the SDX2 cover. Secure all screws to 6 in-lbs.

Fig. 13

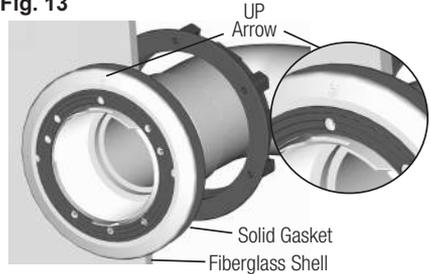


Fig. 14

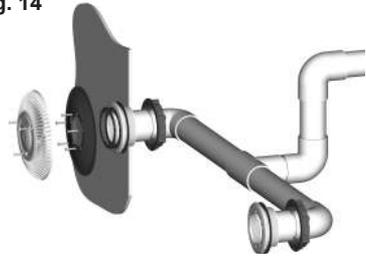


Fig. 15

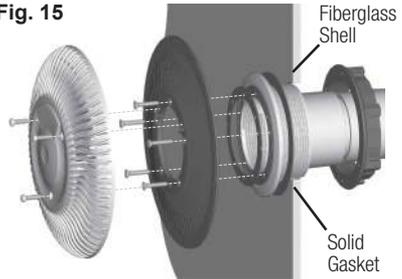


Fig. 16



Fig. 17



Fig. 18



Winterization

Vertical Installation

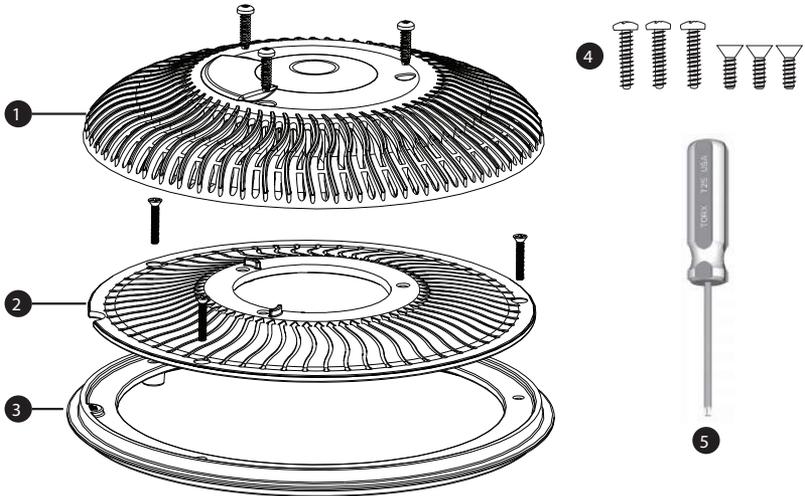
1. Remove grate from upper SDX2 and install blow through plug and blow line until air comes from lower grate.
2. Install blow through plug in pump and blow line to achieve airlock to lower SDX2.

Horizontal Installation

1. Install blow through plug in pump and blow line to achieve airlock to SDX2.

This may not be the only means to winterize and may not be the best option in all environments. It is up to the service professional to provide adequate winterization. Winterization anti-freeze is to be used as necessary or when required.

Parts (Concrete)



Item	Part Number	Description
1**	005-252-2097-XX	SDX2 Cover w/ Screws Concrete
2***	005-252-2066-00	SDX2 Support Concrete
3***	005-252-2050-00	SDX2 Ring Concrete
4**	005-252-0810-00	SDX2 Screw Pack Complete
5*	005-252-0895-00	T25 Security Screwdriver

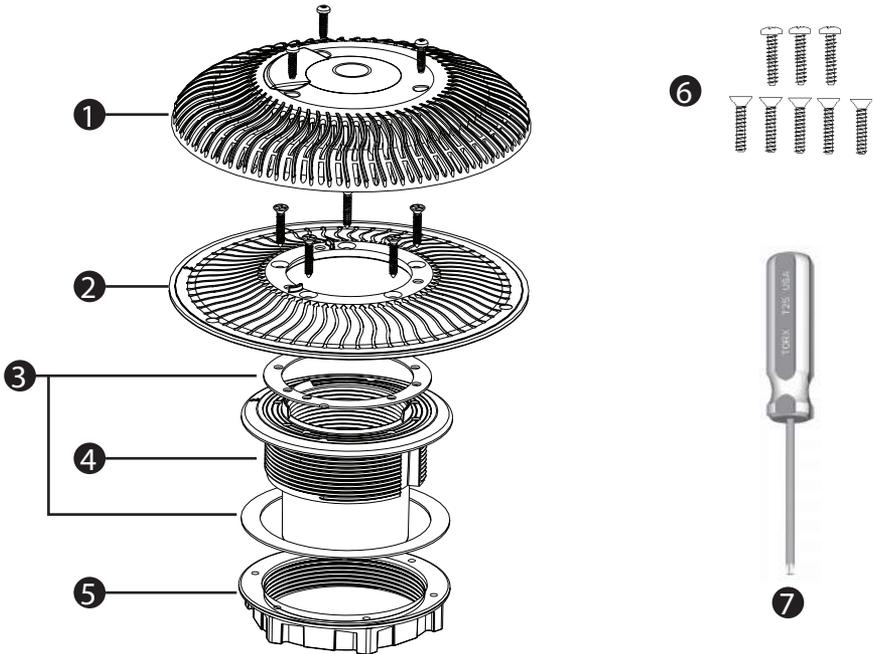
XX = Color Code

*Not part of SDX2

**Replace cover within 5 installed years

***Replace all other components within 25 installed years

Parts (Vinyl/Fiberglass)



Item	Part Number	Description
1**	005-252-2098-XX	SDX2 Cover w/ Screws Vinyl/Fiberglass
2***	005-252-2061-00	SDX2 Support Vinyl/Fiberglass
3***	005-252-0072-00	SDX2 Gasket Set Vinyl/Fiberglass
4***	005-252-2035-00	SDX2 Bulkhead Vinyl/Fiberglass 2 1/2"/3"
5***	005-252-2090-00	SDX2 Bulkhead Nut
6**	005-252-0811-00	SDX2 Screw Pack Complete for Vinyl & Fiberglass
7*	005-252-0895-00	T25 Security Screwdriver

XX = Color Code

*Not part of SDX2

**Replace cover within 5 installed years

***Replace all other components within 25 installed years



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technical support, visit our website at
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USE ONLY PARAMOUNT GENUINE REPLACEMENT PARTS

TRITON[®] C SERIES

COMMERCIAL SAND FILTERS

For commercial and high-end residential swimming pools and other water applications. Available in flow rates from 98 to 141 gallons per minute.

Triton C and C-3 Series filters are designed for high efficiency and easy maintenance in high capacity commercial pool applications. A superior internal design levels the sand bed and produces an even water flow for the most efficient filtration possible. Our multi-diffuser

system and slotted layer design give the Triton C filter superior filtration capacity and flow for longer cycles between cleanings, which significantly reduces operating costs.

Three-inch bulkheads (C-3 models) cut friction loss in half, and flanged connections don't require special adapters.

The Triton C Series filter is engineered with single-piece tanks for superior

strength, and made from the toughest materials available to withstand harsh chemicals and weather.

Capable of increased flow rates to 20 gpm per square foot of filter media, these filters are ideal for commercial applications and tandem installations when several filters are required.



STANDARD FEATURES

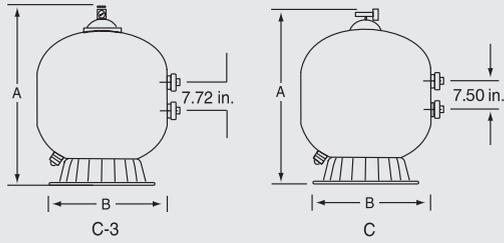
- 2" and 3" plumbing connections for maximum flow.
- 2" drains for easy winterizing.
- C and C-3 Series filters available in 30" and 36".
- Can be combined for tandem installation.
- NSF Listed.

TRITON® C SERIES

COMMERCIAL SAND FILTERS

TRITON HD FILTER

The Triton heavy duty (HD) filter is a thirty-inch fiberglass filter that offers a maximum operating pressure of 75 PSI. This filter is specifically designed for special high-pressure commercial applications that require up to 98 gpm, and is ideal for all heavy-duty commercial applications.

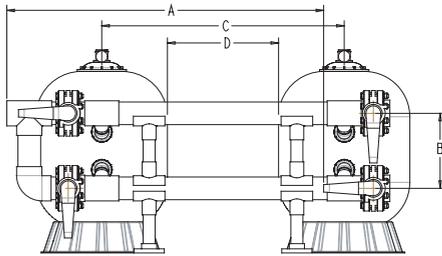


TR100 HD

Triton Commercial Series Sand Filter Specifications

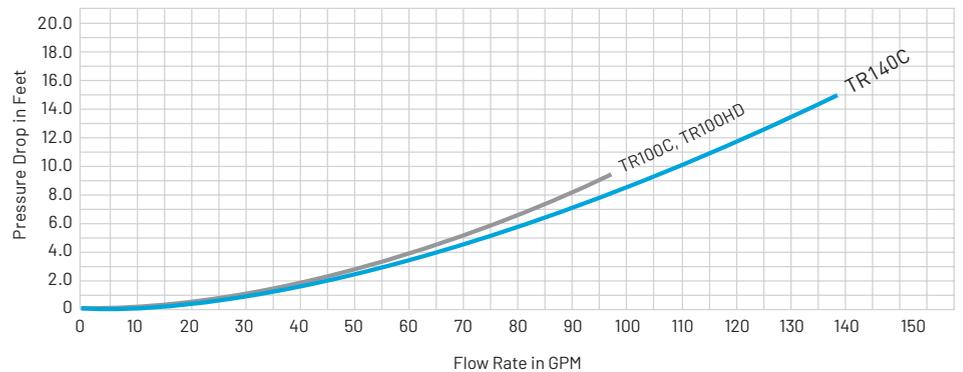
Model Number	Filter Area Sq. Ft.	Flow Rate		Turnover Capacity Gallons		Dimension		Media Required	
		15 GPM/sq. ft.*		6 Hours	8 Hours	A	B	Sand	Sand/Gravel
TR100C	4.91	74		26,640	35,520	39 3/4"	30 1/2"	600 lbs.	450 lbs./150 lbs.
TR140C	7.06	106		38,160	50,880	45 1/4"	36 1/2"	925 lbs.	650 lbs./275 lbs.
TR100C-3	4.91	74		26,640	35,520	39 3/4"	30 1/2"	600 lbs.	450 lbs./150 lbs.
TR140C-3	7.06	106		38,160	50,880	45 1/4"	36 1/2"	925 lbs.	650 lbs./275 lbs.

*15 GPM/sq.ft. typical commercial flow rate, Triton C Filters are NSF approved for 5-20 GPM/sq.ft.



Two Filter System	A	B	C	D	Total Wt.
3" – TR100C	82 3/4"	17 15/16"	48" Min.	18" Min.	2,300 lbs.
3" – TR140C	88 3/8"	17 15/16"	54" Min.	18" Min.	3,200 lbs.
4" – TR140C	95 3/4"	19 35/64"	54" Min.	18" Min.	2,300 lbs.
6" – TR140C	111 3/4"	24 7/32"	54" Min.	18" Min.	3,550 lbs.

Note: 6" piping needs to be rotated upward as shown at 25° so handle will clear the floor.



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